Date: June 28, 2023

Code/Standard Title: <u>NFPA 70[®] – National Electrical Code[®]</u>

CODE/STANDARD EVALUATION

TITLE: Technical Evaluation of the Changes in NFPA 70 between 2020 and 2023 Editions

Note:

Material reprinted from NFPA 70[®], 2020 edition and NFPA 70[®], 2023 edition, National Electrical Code®, Copyright[©] 2019 and 2022, respectively, with permission from National Fire Protection Association[®], Quincy, MA 02169, which owns all rights thereto. This reprinted material is not the complete and official position of the NFPA[®] on the referenced subject, which is represented only by the standard in its entirety. For a full copy, please go to <u>www.nfpa.org</u>.

1. DESCRIPTION

10 CFR 851 - "DOE Worker Health and Safety Program", as amended by Technical Amendment dated 12/18/2017, requires that the 2017 edition of *NFPA 70 - "National Electrical Code"* (*NEC*) be utilized.

The purpose of this evaluation is to document the acceptability of the changes introduced in 2023 edition of *NFPA 70* as compared to the 2020 edition and to identify and evaluate the impact of the changes to the safety and health of workers. In general, most of the following revisions are not included in the Comparison Table (Attachment #2):

- sections of the *NEC* that deal strictly with residential, health care installations, or systems not in use in industrial applications,
- majority of editorial or usability changes, clarifications, relocations, removal of redundancies, or vague, unenforceable, or inconsistent language, additions of definitions, rearrangement of sections and related cross-reference revisions, or changes related to bringing the code in alignment with the *NEC* Style Manual,
- changes addressing prohibition of use of reconditioned equipment, introduced in multiple articles of the code
- changes adding a requirement for a particular type of equipment or material to be listed,
- changes to voltage level applicability from 600 V to 1000 V (consistent with the changes introduced in previous editions of the *NEC*),
- changes to cross-references to other Sections,
- references to national consensus standards or updating edition dates.

Articles with no changes or with changes falling into one of the above categories are not listed. Informational Notes and Informative Annexes were not evaluated as they are not part of the enforceable Code requirements.

2. TECHNICAL JUSTIFICATION

The attached comparison was prepared by Andrew Drutel (SRNS, LLC) and reviewed by David Hawver (SRNS, LLC).

Attachment #2 to this document provides comparisons of changes that were made to 2020 edition of the *NEC* in 2023 edition of the code. Each line item listed in the "Comparison Table" has been reviewed and rated for the impact on worker safety. A rating of "1" (editorial), "2" (technical improvement), or "3" (potential safety consequence) has been assigned for each item.

Page 2 of 292

NFPA 70-2020 edition vs 2023 edition

Any item with a ranking of "3" requires additional justification. Examples of the three ratings are provided below.

- 1. Editorial Change No impact to worker health or safety Example: Adding a metrication reference.
- 2. Technical Improvement Addition, enhancement, or change in methodology or acceptance criteria that does not degrade worker safety when compared to the previous edition.

Example: Adding requirements for equipment grounding for lighting switches supplied by a general-purpose branch circuit.

 Potential Safety Consequence – Changes or revisions that potentially make the electrical installation less robust and could affect personnel safety. A ranking of "3" requires additional justification or further action.
 Example: Change in an overcurrent protection of a conductor or equipment which could result in reduced margin of safety.

As demonstrated in Attachment #2, there is only one subsection in the *NFPA 70, National Electrical Code* in the 2023 Edition that could present adverse impact to worker health or safety (rated "3", as described above). This subsection has not been substantially changed between 2020 and 2023 editions. All other provisions of the 2023 edition are at least as protective as provided in 2020 edition of the *NEC*.

Subsection 700.12(H)(2)(3)c addresses requirements for individual emergency lighting units, which are required to illuminate means of egress in case of loss of general area illumination due to a normal power loss. The following is the revised text, per *NFPA 70, National Electrical Code*, 2023 Edition (only the relevant portion is quoted):

700.12 General Requirements

- (H) Battery-Equipped Emergency Luminaires
- (2) Installation

(3) The branch circuit feeding the battery-equipped emergency luminaire shall be one of the following:

a. The same branch circuit as that serving the normal lighting in the area and connected ahead of any local switches.

b. The same or a different branch circuit as that serving the normal lighting in the area if that circuit is equipped with means to monitor the status of that area's normal lighting branch circuit ahead of any local switches.

c. A separate branch circuit originating from the same panelboard as one or more normal lighting circuits. This separate branch circuit disconnecting means shall be provided with a lock-on feature. [emphasis added]

The change in this subsection, originally introduced in the 2020 edition of the code, will result in an unsafe condition, as described herein and in Ref. 6. Opening of a branch circuit breaker in an area where general lighting is served by a single branch circuit will result in a loss of general

Page 3 of 292

NFPA 70-2020 edition vs 2023 edition

lighting, with emergency lighting unit equipment not activated if not fed from the same branch circuit. This is not consistent with *NFPA 101, Life Safety Code*, 2021, Section 7.9.2.3(2) which states:

7.9.2.3 The emergency lighting system shall be arranged to provide the required illumination automatically in the event of any interruption of normal lighting due to any of the following:

(1) Failure of a public utility or other outside electrical power supply

(2) Opening of a circuit breaker or fuse

(3) Manual act(s), including accidental opening of a switch controlling normal lighting facilities

This conflict between *NFPA 101-2021* and *NFPA 70-2020* (edition of *NFPA 70* current at the time *NFPA 101-2021* was published) is recognized in the enhanced content commentary to *NFPA 101-2021*, which states:

"The emergency lighting provisions of 7.9.2.3 are more stringent than those in *NFPA70-2020*) – *National Electrical Code*."

Furthermore, this potentially unsafe condition created when only one circuit feeds normal lighting in an area, with battery-operated emergency luminaires fed from a separate circuit, is also recognized in the *National Electrical Code 2023 Handbook* commentary which states:

"Unit equipment is intended to provide illumination for the area where it is installed. For instance, if an emergency luminaire is in a corridor, connecting it to the branch circuit supplying the normal corridor lights (on the line side of any switching arrangements) provides the most reliable emergency lighting arrangement. If the normal lighting circuit power is interrupted or if there is a larger-scale power outage, the unit automatically energizes the unit lamps, restoring emergency illumination to the corridor. A separate circuit is permitted for unit equipment as noted in 700.12(H)(2)(3)(c). It should be noted that under this condition, failure of the normal corridor circuit would not result in operation of the unit equipment and the corridor would remain dark unless there are multiple normal lighting circuits supplying the corridor." [emphasis added]

It is recommended that the text in subsection 700.12(H)(2)(3)c. of *NFPA* 70-2023 be replaced with the following wording based on *NFPA* 70-2017, Subsection 700.12(F)(2)(3)(b) (added/revised text shown in bold):

(3) The branch circuit feeding the battery-equipped emergency luminaire shall be one of the following:

a. The same branch circuit as that serving the normal lighting in the area and connected ahead of any local switches.

b. The same or a different branch circuit as that serving the normal lighting in the area if that circuit is equipped with means to monitor the status of that area's normal lighting branch circuit ahead of any local switches.

c. A separate branch circuit originating from the same panelboard as **the normal lighting circuits**, where the normal lighting is served by a minimum of three normal branch circuits that are not part of a multiwire branch circuit. This separate branch circuit disconnecting means shall be provided with a lock-on feature.

3. GENERAL NOTES

- 1. The Comparison Table (Attachment #2) does not represent all changes potentially having impact on future installations. Refer to the *NEC* 2023 for the full extent of the changes introduced in this new edition of the code.
- 2. In some cases, text of a particular revised section was truncated, capturing only portion of the text relevant to a particular change. New Articles or Articles rearranged in their entirety are not copied in the Comparison Table.
- 3. The following Tentative Interim Amendments were considered in this evaluation: TIA 23-1 through TIA 23-10.
- 4. The following Errata were considered in this evaluation: Errata 70-23-1 through 70-23-4.
- 5. This document shall be considered when adopting 2023 edition of the *National Electrical Code* for use.

4. REFERENCES

- 1. 10 CFR 851, Worker Safety and Health Program (including Technical Amendment dated 12/18/2017)
- 2. NFPA 70, National Electrical Code (2017, 2020, and 2023 editions)
- 3. NFPA 101, Life Safety Code (2021 edition)

5. ATTACHMENTS

- 1. Letter, K. Bigda (NFPA) to A. Drutel (SRNS), dated December 14, 2022
- 2. Comparison Table



NATIONAL FIRE PROTECTION ASSOCIATION

The leading information and knowledge resource on fire, electrical and related hazards

<u>SENT VIA EMAIL</u> andrew.drutel@srs.gov

andrew.drutei@sis.go

December 14, 2022

Andrew M. Drutel, P.E. Savannah River Nuclear Solutions Savannah River Site Building 730-2B, Rm. 217 Aiken, SC 29808

Re: Requests for NFPA® Material – Updated Permission Letter

Dear Mr. Drutel:

We are writing in response to your request on behalf of Savannah River Nuclear Solutions ("SRNS") to use certain material which is the intellectual property of the National Fire Protection Association[®] ("NFPA[®]"). Specifically, SNRS has requested NFPA's permission to use excerpts from the NFPA 70[®] 2020 and 2023 editions of the National Electrical Code® ("NEC[®]")(collectively, the "NFPA Material") to compare the two editions of the NEC and evaluate technical changes, additions of new Articles and changes related to industrial applications, with the goals of: 1) demonstrating to SNRS' customer, Department of Energy ("DOE"), that the 2023 edition of the NEC is as protective to the worker safety as the 2020 edition of the NEC; and 2) using the 2023 edition of the NEC at Savannah River Site ("SRS") in September 2023.

It is our understanding that SRNS' proposed comparison and evaluation document would consist of technical changes only from the 2020 and 2023 editions of the NEC and a commentary regarding acceptability of the individual changes for use at SRS. For changes selected for evaluation, the exact text from the 2020 and 2023 editions will be reflected to help readers understand the nature and the impact of the specific change. We also understand SNRS will quote changes which are applicable to industrial uses or settings, and will exclude other changes, such as editorial changes, rearrangement of articles, changes to articles which are not applicable to the work at SRS (e.g., residential installations, carnivals, fairs, motion picture locations, pipe organs, swimming pools, etc.), and changes to certain parts of the Code, such as informational notes. Furthermore, new articles will not be quoted but will be listed by title only.

NFPA is willing to grant SNRS' request for permission to use the NFPA Material with the following terms and conditions:

- NFPA sent (via a secure, password-protected email) to SNRS with a Word document containing the technical changes between the 2020 and 2023 editions of the NEC ("Technical Changes"). SNRS will review the Technical Changes and will provide NFPA an Excel spreadsheet containing a list of NEC Articles which SNRS would like to receive from NFPA. NFPA will then provide SNRS with the NEC Articles requested (via a secure, password-protected email) ("NEC Articles"); however, NFPA will provide titles only for any new NEC Articles.
- 2. SNRS may set forth the NFPA Material referenced in its evaluation and comparison document only this one time for the goals stated above and at no other time and for no other purpose. SNRS may copy and paste such NFPA Material. Except as set forth herein, SNRS may not reproduce, distribute, share or sell the NFPA Material and may not use the NFPA Material in any other manner, form or format, except as noted herein.



NATIONAL FIRE PROTECTION ASSOCIATION

The leading information and knowledge resource on fire, electrical and related hazards

- 3. Pursuant to this agreement, SRNS is authorized to share the evaluation and comparison document with the following:
 - a. Department of Energy, SRS Field Office
 - b. Members of the Energy Facility Contractors Group (EFCOG)
- 4. SRNS agrees to include the following credit statement where the NFPA Material appears:

"Material reprinted from NFPA 70[®], 2020 edition and NFPA 70[®], 2023 edition, *National Electrical Code*®, Copyright [©] 2019 and 2022, respectively, with permission from National Fire Protection Association[®], Quincy, MA 02169, which owns all rights thereto. This reprinted material is not the complete and official position of the NFPA[®] on the referenced subject, which is represented only by the standard in its entirety. For a full copy, please go to <u>www.nfpa.org</u>."

- 5. Upon creation and prior to publication, SNRS shall send to NFPA a copy of SNRS' comparison and evaluation document, including the attribution statement described herein.
- 6. SNRS acknowledges and agrees that, as between SNRS and NFPA, NFPA owns and has all right, title and interest to the NFPA Material, including all intellectual property rights therein, and SNRS shall not take any steps that would violate such rights.
- 7. All rights in the NFPA Material not expressly granted pursuant to the terms of this letter agreement are expressly reserved in their entirety to NFPA.
- 8. The permission granted herein is non-exclusive, non-assignable, non-transferrable, non-sublicensable and is granted pursuant to these terms and conditions. Any and all rights that may be granted herein may not be assigned or transferred to any third party without the express prior written consent of NFPA in each instance.
- 9. SNRS acknowledges and agrees that nothing herein is intended or shall be construed to create a relationship of agency, partnership, distributorship, joint venture, or employee-employer.
- 10. NFPA disclaims liability for any personal injury, property, or other damages of any nature whatsoever, whether special, indirect, consequential or compensatory, directly or indirectly resulting from the display, use of or reliance on the NFPA Material. NFPA makes no guarantee or warranty, express or implied, including but not limited to implied warranties of merchantability and fitness for a particular purpose with respect to the NFPA Material.
- 11. On or before October 31, 2023, SNRS shall destroy all electronic files of Technical Changes and NEC Articles provided by NFPA to SNRS. Immediately after destruction, SNRS shall provide NFPA with written confirmation of such destruction.

Sincerely,

Kristin Bigda

Kristin Bigda Director of Publication Strategy

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank					
Article 90	Introduction									
Restricted Industrial Establishment [as applied to hazardous (classified) locations]		SR-7700	Establishment with restricted public access, where the conditions of maintenance and supervision ensure that only qualified persons service the installation. (CMP-14)	Added definition. Impacts: No negative impact.	2					
			Chapter 1 General							
Article 110		Gene	eral Requirements for Electrical Installations							
110.3(A)(8)	[Did not exist]	SR-7666	(8) Cybersecurity for network-connected life safety equipment to address its ability to withstand unauthorized updates and malicious attacks while continuing to perform its intended safety functionality	Added requirement for cybersecurity for network- connected life safety equipment. Impacts: No negative impact.	2					

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
110.16(A)	(A) General.	FR-8707	(A) General.	Revised to add "enclosed" to	2
110.16(A)	(A) General. Electrical equipment, such as switchboards, switchgear, panelboards, industrial control panels, meter socket enclosures, and motor control centers, that is in other than dwelling units, and is likely to require examination, adjustment, servicing, or maintenance while energized, shall be field or factory marked to warn qualified persons of potential electric arc flash hazards. The marking shall meet the requirements in <u>110.21(B)</u> and shall be located so as to be clearly visible to qualified persons before examination, adjustment, corvising, or mointenance of the againment	FR-8707	(A) General. Electrical equipment, such as switchboards, switchgear, enclosed panelboards, industrial control panels, meter socket enclosures, and motor control centers, that is in other than dwelling units, and is likely to require examination, adjustment, servicing, or maintenance while energized, shall be field or factory marked to warn qualified persons of potential electric arc flash hazards. The marking shall meet the requirements in <u>110.21(B)</u> and shall be located so as to be clearly visible to qualified persons before examination, adjustment, servicing, or maintenance of the equipment	Revised to add "enclosed" to "panelboard" to read as "enclosed panelboard" to clarify that arc flash labeling be applied to the exterior enclosure of a panelboard and not on the panelboard itself, which is often installed within the cabinet. Impacts: No negative impact.	2
	8,				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(B) Service Equipment. In other than dwelling units, in addition to the requirements in 110.16(A), a permanent label shall be field or factory applied to service equipment rated 1200 amps or more. The label shall meet the requirements of 110.21(B) and contain the following information: (1) Nominal system voltage (2) Available fault current at the service overcurrent protective devices (3) The clearing time of service overcurrent protective devices based on the available fault current at the service equipment (4) The date the label was applied	FR-8772, SR-7704	(B) Service Equipment and Feeder Supplied Equipment. In other than dwelling units, in addition to the requirements in <u>110.16(A)</u> , a permanent arc flash label shall be field or factory applied to service equipment and feeder supplied equipment rated 1000 amperes or more. The arc flash label shall be in accordance with applicable industry practice and include the date the label was applied. The label shall meet the requirements of <u>110.21(B)</u> .	Revised title of section, reduced the ampacity requirements for the label to 1000 amps, removed the list format, and replaced "acceptable" with "applicable." The revision from 1200 amps to 1000 amps and inclusion of feeders increases worker's safety. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
110.17	[Did not exist]	FR-8625, SR-7732	 110.17 Servicing and Maintenance of Equipment. Servicing and electrical preventive maintenance shall be performed by qualified persons trained in servicing and maintenance of equipment and shall comply with the following: (1) The servicing and electrical preventive maintenance shall be performed in accordance with the original equipment manufacturer's instructions and information included in the listing information, applicable industry standards, or as approved by the authority having jurisdiction. (2) The servicing and electrical preventive maintenance shall be performed using identified replacement parts that are verified under applicable product standards. The replacement parts shall comply with at least one of the following: a. Be provided by the original equipment manufacturer b. Be designed by an engineer experienced in the design of 	Added section that distinguishes between reconditioning and servicing activities and maintenance activities. Impacts: No negative impact.	2
			replacement parts for the type of		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			equipment being serviced or maintained		
			c. Be approved by the authority having jurisdiction		
110.22(A)	(A) General. Each disconnecting means shall be legibly marked to indicate its purpose unless located and arranged so the purpose is evident. In other than one- or two-family dwellings, the marking shall include the identification of the circuit source that supplies the disconnecting means. The marking shall be of sufficient durability to withstand the environment involved.	FR-8583, SR-7762	(A) General. Each disconnecting means shall be legibly marked to indicate its purpose unless located and arranged so the purpose is evident. In other than one- or two- family dwellings, the marking shall include the identification and location of the circuit source that supplies the disconnecting means unless located and arranged so the identification and location of the circuit source is evident. The marking shall be of sufficient durability to withstand the environment	Revised text to require disconnecting means to be marked with both the identification and location of the circuit source that supplies the disconnecting means unless located and arranged so the identification and location are evident. Impacts: No negative impact.	2
110.26	110.26 Spaces About Electrical Equipment. Access and working space shall be provided and maintained about all electrical equipment to permit ready and safe operation and maintenance of such equipment.	SCR-25	Involved. 110.26 Spaces About Electrical Equipment. Working space, and access to and egress fromworking space, shall be provided and maintainedabout all electrical equipment to permit ready andsafe operation and maintenance of suchequipment. Open equipment doors shall not impedeaccess to and egress from the working space. Access	Revised to clarify what would be considered as impeding access to equipment. Impacts: No negative impact.	1

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			or egress is impeded if one or more simultaneously opened equipment doors restrict working space access to be less than 610 mm (24 in.) wide and 2.0 m (61/2 ft) high.		
110.26(A)(4)	 (4) Limited Access. Where equipment operating at 1000 volts, nominal, or less to ground and likely to require examination, adjustment, servicing, or maintenance while energized is required by installation instructions or function to be located in a space with limited access, all of the following shall apply: (1) Where equipment is installed above a lay-in ceiling, there shall be an opening not smaller than 559 mm × 559 mm (22 in. × 22 in.), or in a crawl space, there shall be an accessible opening not smaller than 559 mm × 762 mm (22 in. × 30 in.). (2) The width of the working space shall be the width of the equipment enclosure 	FR-8637	 (4) Limited Access. Where equipment operating at 1000 volts, nominal, or less to ground and likely to require examination, adjustment, servicing, or maintenance while energized is required by installation instructions or function to be located in a space with limited access, all of the following shall apply: (1) Where equipment is installed above a lay-in ceiling, there shall be an opening not smaller than 559 mm × 559 mm (22 in. × 22 in.), or in a crawl space, there shall be an accessible opening not smaller than 559 mm × 762 mm (22 in. × 30 in.). (2) The width of the working space shall be the width of the equipment enclosure or a minimum of 762 mm (30 in.), whichever is greater. 	Revised to clarify that the working depth requirement must be maintained all the way to the floor and that in no case should there be a side reach of more than 6 inches to work within the panel. Improves worker's safety. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 or a minimum of 762 mm (30 in.), whichever is greater. (3) All enclosure doors or hinged panels shall be capable of opening a minimum of 90 degrees. (4) The space in front of the enclosure shall comply with the depth requirements of <u>Table 110.26(A)(1)</u>. The maximum 	Rev.	 (3) All enclosure doors or hinged panels shall be capable of opening a minimum of 90 degrees. (4) The space in front of the enclosure shall comply with the depth requirements of <u>Table 110.26(A)(1)</u> and shall be unobstructed to the floor by fixed cabinets, walls, or partitions. Space reductions in accordance with <u>110.26(A)(1)(b)</u> shall be permitted. The maximum height of the working space shall be 	Summary of Changes	
	height of the working space shall be the height necessary to install the equipment in the limited space. A horizontal ceiling structural member or access panel shall be permitted in this space.		the height necessary to install the equipment in the limited space. A horizontal ceiling structural member or access panel shall be permitted in this space provided the location of weight- bearing structural members does not result in a side reach of more than 150 mm (6 in.) to work within the enclosure.		
110.26(A)(6)	[Did not exist]	FR-8633, FR-7803	(6) Grade, Floor, or Working Platform. The grade, floor, or platform in the required working space shall be kept clear, and the floor, grade, or platform in the working space shall be as level and flat as practical for the entire required depth and width of the working space.	Added requirement to maintain the grade level and flat for the full depth and width of working space required, which correlates with 110.34(A). While it was never clearly stated, having a flat and level working space is critical to electrical worker's safety. Impacts: No negative impact.	2
110.26(C)(3)	(3) Personnel Doors.	FR-8363	(3) Personnel Doors.	Revised to require that personnel doors open at least 90 degrees for safe egress.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Where equipment rated 800 amperes or more that contains overcurrent devices, switching devices, or control devices is installed and there is a personnel door(s) intended for entrance to and egress from the working space less than 7.6 m (25 ft) from the nearest edge of the working space, the door(s) shall open in the direction of egress and be equipped with listed panic hardware or listed fire exit	Rev.	Where equipment rated 800 amperes or more that contains overcurrent devices, switching devices, or control devices is installed and there is a personnel door(s) intended for entrance to and egress from the working space less than 7.6 m (25 ft) from the nearest edge of the working space, the door(s) shall open at least 90 degrees in the direction of egress and be equipped with listed panic hardware or listed fire exit hardware.	Improves worker's safety. Impacts: No negative impact.	
110.26(E)	hardware. (E) Dedicated Equipment Space. All switchboards, switchgear, panelboards, and motor control centers shall be located in dedicated spaces and protected from damage. <i>Exception:</i> Control equipment that by its very nature or because of other rules of the Code must be adjacent to or within sight of its operating machinery shall be permitted in those locations.	FR-8654	(E) Dedicated Equipment Space. All service equipment, switchboards, switchgear, panelboards, and motor control centers shall be located in dedicated spaces and protected from damage. <i>Exception:</i> <i>Control equipment that by its very nature or because</i> <i>of other rules of the Code must be adjacent to or</i> <i>within sight of its operating machinery shall be</i> <i>permitted in those locations.</i>	Revised to add "service equipment" to clarify that service disconnects also require dedicated equipment space and protection from damage. Impacts: No negative impact.	2
110.29	[Did not exist]	SR-7706	110.29 In Sight From (Within Sight From, Within Sight).	Added section providing details about equipment "in sight from," "within sight from," or "within sight of."	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
110.31(A)(4)	(4) Locks. Doors shall be equipped with locks, and doors shall be kept locked, with access allowed only to qualified persons. Personnel doors shall open in the direction of egress and be equipped with listed panic hardware or listed fire exit hardware.	FR-8673	 Where this <i>Code</i> specifies that one equipment shall be "in sight from," "within sight from," or "within sight of" another equipment, the specified equipment shall be visible and not more than 15 m (50 ft) distant from the other. (4) Locks. Doors shall be equipped with locks, and doors shall be kept locked, with access allowed only to qualified persons. Personnel doors shall open at least 90 degrees in the direction of egress and be equipped with listed panic hardware or listed fire exit hardware. 	Impacts: No negative impact. Revised to require that personnel doors open at least 90 degrees and added Informational Note for clarity. Improves worker's safety. Impacts: No negative impact.	2
110.33(A)	(A) Entrance. At least one entrance to enclosures for electrical installations as described in <u>110.31</u> not less than 610 mm (24 in.) wide and 2.0 m (61/2 ft) high shall be provided to give access to the working space about electrical equipment.	FR-8681, SR-7810	 (A) Entrance. At least one entrance to enclosures for electrical installations as described in <u>110.31</u> not less than 610 mm (24 in.) wide and 2.0 m (61/2 ft) high shall be provided to give access to the working space about electrical equipment. Open equipment doors shall not impede access to and egress from the working space. Access or egress is impeded if one or more simultaneously opened equipment doors restrict working space access to be less than 610 mm (24 in.) wide and 2.0 m (61/2 ft) high. 	Revised to add the requirement that doors cannot restrict working space or impede entry or egress from working space. Improves worker's safety. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
110.33(A)(3)	(3) Personnel Doors. Where there are personnel doors intended for entrance to and egress from the working space less than 7.6 m (25 ft) from the nearest edge of the working space, the doors shall open in the direction of egress and be equipped with listed panic hardware or listed fire exit	FR-8771	(3) Personnel Doors. Where there are personnel doors intended for entrance to and egress from the working space less than 7.6 m (25 ft) from the nearest edge of the working space, the doors shall open at least 90 degrees in the direction of egress and be equipped with listed panic hardware or listed fire exit	Revised to require that personnel doors open at least 90 degrees and added Informational Note for clarity. Improves worker's safety. Impacts: No negative impact.	2
110.34(A)	(A) Working Space. Except as elsewhere required or permitted in this <i>Code</i> , equipment likely to require examination, adjustment, servicing, or maintenance while energized shall have clear working space in the direction of access to live parts of the electrical equipment and shall be not less than specified in <u>Table 110.34(A)</u> . Distances shall be measured from the live parts, if such are exposed, or from the enclosure front or opening if such are enclosed. <i>Exception:</i> Working space shall not be required in back of equipment such as switchgear or control assemblies where there are no renewable or	FR-8712, SR-7811	(A) Working Space. Except as elsewhere required or permitted in this <i>Code</i> , equipment likely to require examination, adjustment, servicing, or maintenance while energized shall have clear working space in the direction of access to live parts of the electrical equipment and shall be not less than specified in <u>Table 110.34(A)</u> . Distances shall be measured from the live parts, if such are exposed, or from the enclosure front or opening if such are enclosed. The grade, floor, or platform in the required working space shall be kept clear, and the floor, grade, or platform in the working space shall be as level and flat as practical for the entire depth and width of the working space.	Revised to add requirement that working space floors must be as flat and level as practicable for the full depth and width of working space required. Improves worker's safety. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	adjustable parts (such as fuses or switches) on the back and where all connections are accessible from locations other than the back. Where rear access is required to work on nonelectrical parts on the back of enclosed equipment, a minimum working space of 762 mm (30 in.) horizontally shall be provided.		<i>Exception:</i> <i>Working space shall not be required in back of</i> <i>equipment such as switchgear or control assemblies</i> <i>where there are no renewable or adjustable parts</i> <i>(such as fuses or switches) on the back and where all</i> <i>connections are accessible from locations other than</i> <i>the back. Where rear access is required to work on</i> <i>nonelectrical parts on the back of enclosed</i> <i>equipment, a minimum working space of 762 mm</i> <i>(30 in.) horizontally shall be provided.</i>		

Section	2020 NEC®	First Rev. Second Rev.		2023 NEC®	2023 NEC® Summary of Changes	Rank
		Chapte	er 2	Wiring and Protection		
Article 210		1		Branch Circuits		
Article 210	Branch Circuits	SR-8154	Bra	nch Circuits Not Over 1000 Volts ac,	Revised article title to align with	2
			150	0 volts de, Nominal	voltage minits in Article 210.	
					Impacts: No negative impact.	
210.8(D)	(D) Specific Appliances.	FR-8865, SR-7966	(D)	Specific Appliances.	Revised text, converted into list format, corrected list item (3), and	2
			CE		added items (8) through (12).	
	Unless GFCI protection is provided in		GF	I protection shall be provided for the	Note that microwave oven circuits	
	accordance with $\underline{422.5(B)}(3)$ through (B)(5),		brai	nch circuit or outlet supplying the following	protection.	
	the outlets supplying the appliances specified		app	liances rated 150 volts or less to ground and 60		
in <u>422.5(A)</u> shall have GFCI protection in		amp	peres or less, single- or 3-phase:	Impacts: No negative impact		
	accordance with $\underline{422.5(B)}(1)$ or $(B)(2)$.		(1) Automotive vacuum machines			
				()		
	Where the appliance is a vending machine as			(2) Drinking water coolers and bottle fill stations		
	specified in $\underline{422.5(A)}(5)$ and GFCI protection			(2) High pressure spray washing machines		
	is not provided in accordance			(5) mgn-pressure spray washing machines		
	with $422.5(B)(3)$ or (B)(4), branch circuits			(4) Tire inflation machines		
	supplying vending machines shall have GFCI			(5) Vending machines		
	protection in accordance with $422.5(B)(1)$ or					
	(B)(2).			(6) Sump pumps		
				(7) Dishwashers		
				(8) Electric ranges		
				(9) Wall-mounted ovens		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(10) Counter-mounted cooking units(11) Clothes dryers(12) Microwaye ovens		
210.18	210.18 Rating . Branch circuits recognized by this article shall be rated in accordance with the maximum permitted ampere rating or setting of the overcurrent device. The rating for other than individual branch circuits shall be 15, 20, 30, 40, and 50 amperes. Where conductors of higher ampacity are used for any reason, the ampere rating or setting of the specified overcurrent device shall determine the circuit rating. <i>Exception:</i> <i>Multioutlet branch circuits greater than 50 amperes shall be permitted to supply nonlighting outlet loads on industrial premises where conditions of maintenance</i>	FR-9097, SR-8039	(12) Microwave ovens 210.18 Rating. Branch circuits recognized by this article shall be rated in accordance with the maximum permitted ampere rating or setting of the overcurrent device. The rating for other than individual branch circuits shall be 10, 15, 20, 30, 40, and 50 amperes. Where conductors of higher ampacity are used for any reason, the ampere rating or setting of the specified overcurrent device shall determine the circuit rating. <i>Exception No. 1:</i> Multioutlet branch circuits greater than 50 amperes shall be permitted to supply nonlighting outlet loads in locations where conditions of maintenance and supervision ensure that only qualified persons service the equipment. <i>Exception No. 2:</i>	Added 10-ampere circuit to the list of recognized branch circuit ratings, allowing the use of #14 copper-clad aluminum conductors recognized elsewhere in the NEC. Revised text to broaden the applicability of Exception No. 1 by eliminating the words "industrial applications" and added Exception No. 2 to prohibit 10-ampere branch circuits from supplying receptacle outlets. Impacts: No negative impact.	2
	and supervision ensure that only qualified persons service the equipment.		Branch circuits rated 10 amperes shall not supply receptacle outlets.		
210.23(A)	[Did not exist]	FR-9100	(A) 10-Ampere Branch Circuits.A 10-ampere branch circuit shall comply with the requirements of <u>210.23(A)(1)</u> and (A)(2).	Added section to address the introduction of 10-ampere branch circuits and what will be allowed on those branch circuits.	2

Page 20 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(1) Loads Permitted for 10-Ampere Branch Circuits.	Impacts: No negative impact.	
			A 10-ampere branch circuit shall be permitted to		
			supply one or more of the following:		
			(1) 215.15 Barriers.		
			Barriers shall be placed such that no energized,		
			uninsulated, ungrounded busbar or terminal is		
			exposed to inadvertent contact by persons or		
			maintenance equipment while servicing load		
			terminations in panelboards, switchboards,		
			switchgear, or motor control centers supplied by		
			feeder taps in $240.21(B)$ or transformer secondary		
			conductors in $\underline{240.21(C)}$ when the disconnecting		
			device, to which the tap conductors are terminated, is		
			in the open position.		
			(1) Lighting outlets		
			(2) Dwelling unit exhaust fans on bathroom or laundry room lighting circuits		
			(3) A gas fireplace unit supplied by an individual branch circuit		
			(2) Loads Not Permitted for 10-Ampere Branch Circuits.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			A 10-ampere branch circuit shall not supply any of the following:		
			 (1) Receptacle outlets (2) Fixed appliances, except as permitted for individual branch circuits (3) Garage door openers (4) Laundry equipment 		
210.24	See Tables	FR-9190, SCR-43, SR-8154	See Tables	Added table note to address 10- ampere branch circuits and created Table 210.24(2) specifically for aluminum and copper-clad aluminum conductors.	2
			Article 2		
215.15	[Did not exist]	FR-7688, SR-8216	215.15 Barriers. Barriers shall be placed such that no energized, uninsulated ungrounded bushar or terminal is	Added section for barriers that mirrors 230.62(C). This revision adds a new section to reduce the hazards that exist when creating an electrically safe work	2
			exposed to inadvertent contact by persons or	condition in equipment supplied by tap conductors.	
			maintenance equipment while servicing load terminations in panelboards, switchboards,	Improves worker's safety.	
			switchgear, or motor control centers supplied by	Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			feeder taps in <u>240.21(B)</u> or transformer secondary		
			conductors in $240.21(C)$ when the disconnecting		
			device, to which the tap conductors are terminated, is		
			in the open position.		
Article 220		Branch	-Circuit, Feeder, and Service Load Calculations		
220.57	[Did not exist]	FR-9170, SR-8101	220.57 Electric Vehicle Supply Equipment (EVSE) Load.	Added section for electric vehicle supply equipment (EVSE) and defined the load to be used in calculations.	2
			The EVSE load shall be calculated at either		
			7200 watts (volt-amperes) or the nameplate rating of	Impacts: No negative impact.	
			the equipment, whichever is larger.		
220.70	[Did not exist]	FR-9172, SR-8106	220.70 Energy Management Systems (EMSs). If an energy management system (EMS) is used to limit the current to a feeder or service in accordance with <u>750.30</u> , a single value equal to the maximum ampere setpoint of the EMS shall be permitted to be	Added section for energy management systems (EMSs) allowing use of the maximum ampere setpoint of the EMS in load calculations and consider it a continuous load. Impacts: No negative impact.	2
			used in load calculations for the feeder or service. The setpoint value of the EMS shall be considered a		
			continuous load for the purposes of load calculations.		
220.87	220.87 Determining Existing Loads.	FR-9179	220.87 Determining Existing Loads.	Revised to account for peak load shaving by renewable energy	2
	The calculation of a feeder or service load for		The calculation of a feeder or service load for	systems.	
	existing installations shall be permitted to use		existing installations shall be permitted to use actual	Impacts: No negative impact.	
	actual maximum demand to determine the				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	existing load under all of the following		maximum demand to determine the existing load		
	conditions:		under all of the following conditions:		
	(1) The maximum demand data is available for a 1-year period.		(1) The maximum demand data is available for a 1-year period.		
	Exception:		Exception:		
	If the maximum demand data for a 1-		If the maximum demand data for a 1-year		
	year period is not available, the		period is not available, the calculated load		
	calculated load shall be permitted to		shall be permitted to be based on the		
	be based on the maximum demand		maximum demand (the highest average		
	(the highest average kilowatts		kilowatts reached and maintained for a 15-		
	reached and maintained for a 15-		minute interval) continuously recorded over		
	minute interval) continuously		a minimum 30-day period using a recording		
	recorded over a minimum 30-day		ammeter or power meter connected to the		
	period using a recording ammeter or		highest loaded phase of the feeder or		
	power meter connected to the highest		service, based on the initial loading at the		
	loaded phase of the feeder or service,		start of the recording. The recording shall		
	based on the initial loading at the		reflect the maximum demand of the feeder		
	start of the recording. The recording		or service by being taken when the building		
	shall reflect the maximum demand of		or space is occupied and shall include by		
	the feeder or service by being taken		measurement or calculation the larger of		
	when the building or space is		the heating or cooling equipment load, and		
	occupied and shall include by		other loads that <mark>might</mark> be periodic in nature		
	measurement or calculation the		due to seasonal or similar conditions. This		
	larger of the heating or cooling		exception shall not be permitted if the		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	equipment load, and other loads that		feeder or service has a renewable energy		
	may be periodic in nature due to		system (i.e., solar photovoltaic or wind		
	seasonal or similar conditions.		electric) or employs any form of peak load		
			shaving.		
	(2) The maximum demand at				
	125 percent plus the new load does		(2) The maximum demand at 125 percent plus		
	not exceed the ampacity of the feeder		the new load does not exceed the ampacity of		
	or rating of the service.		the feeder or rating of the service.		
	(3) The feeder has overcurrent protection				
	in accordance with 240.4 , and the		(3) The feeder has overcurrent protection in		
	service has overload protection in		accordance with 240.4 , and the service has		
	accordance with 230.90 .		overload protection in accordance with 230.90 .		
	Exception:				
	If the feeder or service has any renewable				
	energy system (i.e., solar photovoltaic systems				
	or wind electric systems) or employs any form				
	of peak load shaving, this calculation method				
	shall not be permitted.				
Article 230		1	Services		Γ
230.43	230.43 Wiring Methods for 1000 Volts,	FR-7732, SR-8241	230.43 Wiring Methods for 1000 Volts,	Revised list item (20) to require that Type TC-ER cable be	2
	Nominal, or Less.		Nominal, or Less.	identified for use as service entrance conductors and added	
	Service-entrance conductors shall be		Service-entrance conductors shall be installed in	item (21) to allow for flexible bus	
	installed in accordance with the		accordance with the applicable requirements of		
	applicable requirements of		this Code covering the type of wiring method	Impacts: No negative impact.	
	this Code covering the type of wiring				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	method used and shall be limited to the following methods:		used and shall be limited to the following methods:		
	(1) Open wiring on insulators		(1) Open wiring on insulators		
	(2) Type IGS cable		(2) Type IGS cable		
	(3) Rigid metal conduit (RMC)		(3) Rigid metal conduit (RMC)		
	(4) Intermediate metal conduit (IMC)		(4) Intermediate metal conduit (IMC)		
	(5) Electrical metallic tubing (EMT)		(5) Electrical metallic tubing (EMT)		
	(6) Electrical nonmetallic tubing		(6) Electrical nonmetallic tubing		
	(7) Service-entrance cables		(7) Service-entrance cables		
	(8) Wireways		(8) Wireways		
	(9) Busways		(9) Busways		
	(10) Auxiliary gutters		(10) Auxiliary gutters		
	(11) Rigid polyvinyl chloride conduit (PVC)		(11) Rigid polyvinyl chloride conduit (PVC)		
	(12) Cablebus (13) Type MC cable		(12) Cablebus (13) Type MC cable		
		1			

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(14) Mineral-insulated, metal-sheathed		(14) Mineral-insulated, metal-sheathed cable,		
	cable, Type MI		Type MI		
	 cable, Type MI (15) Flexible metal conduit (FMC) not over 1.8 m (6 ft) long or liquidtight flexible metal conduit (LFMC) not over 1.8 m (6 ft) long between a raceway, or between a raceway and service equipment, with a supply-side bonding jumper routed with the flexible metal conduit (FMC) or the liquidtight flexible metal conduit (LFMC) according to 250.102(A), (B), (C), and (E) (16) Liquidtight flexible nonmetallic conduit (LFNC) (17) High density polyethylene conduit (HDPE) (18) Nonmetallic underground conduit with conductors (NUCC) (19) Reinforced thermosetting resin conduit (RTRC) 		 Type MI (15) Flexible metal conduit (FMC) not over 1.8 m (6 ft) long or liquidtight flexible metal conduit (LFMC) not over 1.8 m (6 ft) long between a raceway, or between a raceway and service equipment, with a supply-side bonding jumper routed with the flexible metal conduit (FMC) or the liquidtight flexible metal conduit (LFMC) according to <u>250.102(A)</u>, (B), (C), and (E) (16) Liquidtight flexible nonmetallic conduit (LFNC) (17) High density polyethylene conduit (HDPE) (18) Nonmetallic underground conduit with conductors (NUCC) (19) Reinforced thermosetting resin conduit (RTRC) (20) Type TC-ER cable where identified for use as service entrance conductors 		
			(21) Flexible bus systems		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
230.71(B)	 (B) Two to Six Service Disconnecting Means. Two to six service disconnects shall be permitted for each service permitted by 230.2 or for each set of service-entrance conductors permitted by 230.40, Exception No. 1, 3, 4, or 5. The two to six service disconnecting means shall be permitted to consist of a combination of any of the following: (1) Separate enclosures with a main service disconnecting means in each enclosure (2) Panelboards with a main service disconnecting means in each enclosure (3) Switchboard(s) where there is only one service disconnect in each separate vertical section where there are barriers separating each vertical section (4) Service disconnects in switchgear or metering centers where each disconnect is located in a separate compartment 	FR-7759, FR-7798, FR-7801, FR-7800, FR-7799	 (B) Two to Six Service Disconnecting Means. Two to six service disconnects shall be permitted for each service permitted by <u>230.2</u> or for each set of service-entrance conductors permitted by <u>230.40</u>, Exception No. 1, 3, 4, or 5. The two to six service disconnecting means shall be permitted to consist of a combination of any of the following: (1) Separate enclosures with a main service disconnecting means in each enclosure (2) Panelboards with a main service disconnecting means in each panelboard enclosure (3) Switchboard(s) where there is only one service disconnect in each separate vertical section with barriers provided between each vertical section to maintain the inadvertent contact protection required in <u>230.62</u> based on access from the adjacent section(s) (4) Service disconnects in switchgear, transfer switches, or metering centers where each disconnect is located in a separate compartment 	Revised list item (3) to require barriers in switchboard(s), revised item (4) to add transfer switches, added items (5) and (6), and added an exception and Informational Note. Improves worker's safety Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(5) Metering centers with a main service		
			disconnecting means in each metering center		
			(6) Motor control center(s) where there is only		
			unit and a maximum of two service disconnects		
			provided in a single motor control center with		
			barriers provided between each motor control		
			center unit or compartment containing a service		
			disconnect to maintain the inadvertent contact		
			protection required in <u>230.62</u> based on access		
			from adjacent motor control center unit(s) or		
			compartment(s)		
			Exception to (2) , (3) , (4) , (5) , and (6) :		
			Existing service equipment, installed in compliance		
			with previous editions of this Code that permitted		
			multiple service disconnecting means in a single		
			enclosure, section, or compartment, shall be		
			permitted to contain a maximum of six service		
			disconnecting means.		
230.75	230.75 Disconnection of Grounded	FR-7741	230.75 Disconnection of Grounded Conductor.	Revised to replace language	2
	Conductor.		Where the service disconnecting means does not	2020 NEC cycle.	
	Where the service disconnecting means does		disconnect the grounded conductor from the	Improve worker's safety.	
	not disconnect the grounded conductor from		premises wiring, other means shall be provided for	Impacts: No negative impact.	
	the premises wiring, other means shall be		this purpose in the service equipment. A terminal or		
	provided for this purpose in the service		bus to which all grounded conductors can be		

Page 29 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section	2020 NEC®equipment. A terminal or bus to which all grounded conductors can be attached by means of pressure connectors shall be permitted for this purpose. In a multisection switchboard or switchgear, disconnects for the grounded conductor shall be permitted to be in any section of the switchboard or switchgear.230.82 Equipment Connected to the Supply Side of Service Disconnect.Only the following equipment shall be permitted to be connected to the supply side of the service disconnecting means:(1) Cable limiters.(2) Meters and meter sockets nominally 	Second Rev. FR-8282, SR-8253	2023 NEC® attached by means of pressure connectors shall be permitted for this purpose. In a multisection switchboard or switchgear, disconnects for the grounded conductor shall be permitted to be in any section of the switchboard or switchgear section is marked to indicate a grounded conductor disconnect is located within. 230.82 Equipment Connected to the Supply Side of Service Disconnect. Only the following equipment shall be permitted to be connected to the supply side of the service disconnecting means: (1) Cable limiters. (2) Meters and meter sockets nominally rated not in excess of 1000 volts, if all metal housings and service enclosures are grounded in accordance with Part VII and bonded in accordance with Part V of Article <u>250</u> . (3) Meter disconnect switches nominally rated not in excess of 1000 volts that have a short-circuit current rating equal to or greater than the	2023 NEC® Summary of Changes Revised text for clarity and to add the term "energy management system." Added list item (12) to protect workers. This is necessary to eliminate the 10 to 100 millisecond start-up delay that the typical protective relay requires to transition from unpowered to active state. Should there be a fault upon closing the service disconnect, the protection must act immediately to clear the fault to increase the likelihood of protecting workers. Improves worker's safety. Impacts: No negative impact.	Rank
	rated not in excess of 1000 volts that have a short-circuit current rating equal to or		available fault current, if all metal housings and service enclosures are grounded in accordance		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section	 greater than the available fault current, if all metal housings and service enclosures are grounded in accordance with Part V II and bonded in accordance with Part V of Article <u>250</u>. A meter disconnect switch shall be capable of interrupting the load served. A meter disconnect shall be legibly field marked on its exterior in a manner suitable for the environment as follows: METER DISCONNECT NOT SERVICE EQUIPMENT (4) Instrument transformers (current and voltage), impedance shunts, load management devices, surge arresters, and Type 1 surge-protective devices. (5) Conductors used to supply load management devices, circuits for standby power systems, fire pump equipment, and fire and sprinkler alarms, if provided with service equipment and installed in accordance with requirements for service-entrance conductors. 	Second Rev.	 2023 NEC® with Part VII and bonded in accordance with Part V of Article 250. A meter disconnect switch shall be capable of interrupting the load served. A meter disconnect shall be legibly field marked on its exterior in a manner suitable for the environment as follows: METER DISCONNECT NOT SERVICE EQUIPMENT (4) Instrument transformers (current and voltage), impedance shunts, load management devices, surge arresters, and Type 1 surge- protective devices. (5) Conductors used to supply energy management systems, circuits for standby power systems, fire pump equipment, and fire and sprinkler alarms, if provided with service equipment and installed in accordance with requirements for service-entrance conductors. (6) Solar photovoltaic systems, fuel cell systems, wind electric systems, energy storage systems, or interconnected electric power production sources, if provided with a disconnecting means 	Summary of Changes	Kank
	(6) Solar photovoltaic systems, fuel cell systems, wind electric systems, energy storage systems, or interconnected electric power production sources, if		listed as suitable for use as service equipment, and overcurrent protection as specified in Part VII of Article <u>230</u> .		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	provided with a disconnecting means		(7) Control circuits for power-operable service		
	listed as suitable for use as service		disconnecting means, if suitable overcurrent		
	equipment, and overcurrent protection as		protection and disconnecting means are		
	specified in Part VII of Article <u>230</u> .		provided.		
	(7) Control circuits for power-operable		(8)Ground-fault protection systems or Type 2		
	service disconnecting means, if suitable		surge-protective devices, where installed as part		
	overcurrent protection and disconnecting		of listed equipment, if suitable overcurrent		
	means are provided.		protection and disconnecting means are provided.		
	(8) Ground-fault protection systems or				
	Type 2 surge-protective devices, where		(9) Connections used only to supply listed		
	installed as part of listed equipment, if		communications equipment under the exclusive		
	suitable overcurrent protection and		control of the serving electric utility, if suitable		
	disconnecting means are provided.		overcurrent protection and disconnecting means		
			are provided. For installations of equipment by		
	(9) Connections used only to supply listed		the serving electric utility, a disconnecting		
	communications equipment under the		means is not required if the supply is installed as		
	exclusive control of the serving electric		part of a meter socket, such that access can only		
	utility, if suitable overcurrent protection		be gained with the meter removed.		
	and disconnecting means are provided.				
	For installations of equipment by the		(10) Emergency disconnects in accordance		
	serving electric utility, a disconnecting		with <u>230.85</u>(B)(2) and (B)(3) , if all metal		
	means is not required if the supply is		housings and enclosures are grounded in		
	installed as part of a meter socket, such		accordance with Part VII and bonded in		
	that access can only be gained with the		accordance with Part V of Article <u>250</u> .		
	meter removed.				
			(11) Meter-mounted transfer switches nominally		
	(10) Emergency disconnects in		rated not in excess of 1000 volts that have a		
	accordance with 230.85, if all metal		short-circuit current rating equal to or greater		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	housings and service enclosures are grounded in accordance with Part VII and bonded in accordance with Part V of Article 250. (11) Meter-mounted transfer switches nominally rated not in excess of 1000 volts that have a short-circuit current rating equal to or greater than the available fault current. A meter-mounted transfer switch shall be listed and be capable of transferring the load served. A meter-mounted transfer switch shall be marked on its exterior with both of the following: a. Meter-mounted transfer switch b. Not service equipment		than the available fault current. A meter- mounted transfer switch shall be listed and be capable of transferring the load served. A meter- mounted transfer switch shall be marked on its exterior with both of the following: a. Meter-mounted transfer switch b. Not service equipment (12) Control power circuits for protective relays where installed as part of listed equipment, if overcurrent protection and disconnecting means are provided.		
Article 235	Branch	Circuits, Feed	ders, and Services Over 1000 Volts ac, 1500 Volts dc,	Nominal	
Article 235	[Did not exist]	CC-8155, CC-8472	Article 235	Created new article for branch circuits, feeders, and services over 1000 Vac, 1500 Vdc, nominal, comprised of requirements from Articles 210, 215, 225, and 230. Impacts: No negative impact.	2
Article 240		•	Overcurrent protection		1
240.4(B)	(B) Overcurrent Devices Rated 800 Amperes or Less.	FR-7802, SR-8283	(B) Overcurrent Devices Rated 800 Amperes or Less.	Revised text for clarify and to allow for adjustable OCPD to be used provided the protection does	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 The next higher standard overcurrent device rating (above the ampacity of the conductors being protected) shall be permitted to be used, provided all of the following conditions are met: (1) The conductors being protected are not part of a branch circuit supplying more than one receptacle for cord-and-plug-connected portable loads. (2) The ampacity of the conductors does not correspond with the standard ampere rating of a fuse or a circuit breaker without overload trip adjustments above its rating (but that shall be permitted to have other trip or rating adjustments). (3) The next higher standard rating selected does not exceed 800 amperes. 		 The next higher standard overcurrent device rating (above the ampacity of the conductors being protected) shall be permitted to be used, provided all of the following conditions are met: (1) The conductors being protected are not part of a branch circuit supplying more than one receptacle for cord-and-plug-connected portable loads. (2) The ampacity of the conductors does not correspond with the standard ampere rating of a fuse or a circuit breaker without overload trip adjustments above its rating (but that shall be permitted to have other trip or rating adjustments). (3) The next higher standard rating selected does not exceed 800 amperes. If the overcurrent protective device is an adjustable trip device installed in accordance with 240.4(B)(1), (B)(2), and (B)(3), it shall be permitted to be set to a value that does not exceed the next higher standard value above the ampacity of the conductors being protected as shown in Table 240.6(A) where restricted access in accordance with 240.6(C) is provided. 	not exceed the next higher standard overcurrent device rating. Impacts: No negative impact.	
240.4(D)(1)	(1) 18 AWG Copper.	FR-7827	18 AWG Copper.	Revised to permit use of Class CF fuses.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	7 amperes, provided all the following conditions are met:		• 7 amperes, provided all the following conditions are met:	Impacts: No negative impact.	
	(1) Continuous loads do not exceed 5.6 amperes.		(1) Continuous loads do not exceed 5.6 amperes.		
	(2) Overcurrent protection is provided by one of the following:		(2) Overcurrent protection is provided by one of the following:		
	a. Branch-circuit-rated circuit breakers listed and marked for use with 18 AWG copper wire		a. Branch-circuit-rated circuit breakers listed and marked for use with 18 AWG copper <mark>conductor</mark>		
	b. Branch-circuit-rated fuses listed and marked for use with 18 AWG copper wire		b. Branch-circuit-rated fuses listed and marked for use with 18 AWG copper conductor		
	c. Class CC, Class J, or Class T fuses		c. Class CC, Class <mark>CF, Class</mark> J, or Class T fuses		
240.4(D)(3)	[Did not exist]	SR-8285	(3) 14 AWG Copper-Clad Aluminum.10 amperes, provided all the following conditions are met:	Added section to address copper- clad aluminum. Impacts: No negative impact.	2
			(1) Continuous loads do not exceed 8 amperes(2) Overcurrent protection is provided by one of the following:		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
240.6(A) [See also Tables]	(A) Fuses and Fixed-Trip Circuit Breakers. The standard ampere ratings for fuses and inverse time circuit breakers shall be considered as shown in <u>Table 240.6(A)</u> . Additional standard ampere ratings for fuses shall be 1, 3, 6, 10, and 601. The use of fuses and inverse time circuit breakers with	FR-7828	a. Branch-circuit-rated circuit breakers are listed and marked for use with 14 AWG copper-clad aluminum conductor.b. Branch-circuit-rated fuses are listed and marked for use with 14 AWG copper-clad aluminum conductor.(A) Fuses and Fixed-Trip Circuit Breakers.The standard ampere ratings for fuses and inverse time circuit breakers shall be considered as shown in Table 240.6(A). Additional standard ampere ratings for fuses shall be 1, 3, 6, and 601. The use of fuses and inverse time circuit breakers with nonstandard ampere ratings shall be permitted.	Revised to add 10 ampere to standard size breakers and fuses. Impacts: No negative impact.	2
240.6(D)	[Did not exist]	FR-7947, SR-8391	 (D) Remotely Accessible Adjustable-Trip Circuit Breakers. A circuit breaker(s) that can be adjusted remotely to modify the adjusting means shall be permitted to have an ampere rating(s) that is equal to the adjusted current setting (long-time pickup setting). Remote access shall be achieved by one of the following methods: 	Added section to address remotely accessible adjustable trip circuit breakers. Impacts: No negative impact.	2
Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
---------	-----------------	------------------------------	---	--	------
			(1) Connected directly through a local nonnetworked interface.		
			(2) Connected through a networked interface complying with one of the following methods:		
			a. The circuit breaker and associated software for adjusting the settings are identified as being evaluated for cybersecurity.		
			b. A cybersecurity assessment of the network is completed. Documentation of the assessment and certification shall be made available to those authorized		
			to inspect, operate, and maintain the		
240.7	[Did not exist]	FR-7805, SR-8295	240.7 Listing Requirements. The following shall be listed:	Added section for listing requirements of overcurrent protection devices, relays, and GF devices.	2
			(1) Branch-circuit overcurrent protective devices	Impacts: No negative impact.	
			(2) Relays and circuit breakers providing ground-fault protection of equipment		
240.11	[Did not exist]	FR-7807	(3) Ground-fault circuit interrupter devices240.11 Selective Coordination.	Added section for selective coordination of feeder overcurrent protection devices.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			If one or more feeder overcurrent protective devices are required to be selectively coordinated with a service overcurrent protective device by other requirements in this <i>Code</i> , all feeder overcurrent protective devices supplied directly by the service overcurrent protective device shall be selectively coordinated with the service overcurrent protective	This revision assures that the service overcurrent protective device is less likely to open due to an overcurrent condition on a feeder that is not currently required to selectively coordinate with the service overcurrent protective device. Impacts: No negative impact.	
Article 242			device.		
242.9	[Did not exist]	FR-7957	242.9 Indicating. An SPD shall provide indication that it is functioning	Added section to require functional indication on an SPD. Impacts: No negative impact.	2
Article 245	Over	urrent Prote	properly. Action for Systems Rated Over 1000 Volts ac. 1500 Vo	lts de	
Article 245	[Did not exist]	FCR-387, SR-7853, SCR-87, SCR-88	Article 245	Created new article for overcurrent protection for systems rated over 1000 Vac, 1500 Vdc, comprised of requirements from Article 240.	1
Article 250			Grounding and Bonding		
250.6(A), (B), and (C)	(A) Arrangement to Prevent Objectionable Current.The grounding of electrical systems, circuit	FR-7990, SR-7941, SR-7938	(A) Arrangement to Prevent Objectionable Current.The grounding and bonding of electrical systems,	Revised text to add the term "bonding" as these connections can also create objectionable currents.	2
	conductors, surge arresters, surge-protective devices, and conductive normally non– current-carrying metal parts of equipment		circuit conductors, surge arresters, surge-protective devices, and conductive normally non-current- carrying metal parts of equipment shall be installed	Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	shall be installed and arranged in a manner		and arranged in a manner that will prevent		
	that will prevent objectionable current.(B) Alterations to Stop Objectionable Current.		objectionable current. (B) Alterations to Stop Objectionable Current.		
			If the use of multiple grounding or		
	If the use of multiple grounding connections		bonding connections results in objectionable current		
	results in objectionable current and the		and the requirements of $250.4(A)(5)$ or (B)(4) are		
	requirements of $\underline{250.4(A)(5)}$ or (B)(4) are met,		met, one or more of the following alterations shall be		
	one or more of the following alterations shall		permitted:		
	be permitted:				
	(1) Discontinue one or more but not all of such grounding connections.		(1) Discontinue one or more but not all of such grounding or bonding connections.		
	(2) Change the locations of the grounding connections.		(2) Change the locations of the grounding <mark>or</mark> bonding connections.		
	(3) Interrupt the continuity of the conductor or conductive path causing the objectionable current.		(3) Interrupt the continuity of the conductor or conductive path causing the objectionable current.		
			(4) Take other remedial and approved action.		
	(4) Take other suitable remedial and approved action.		(C) Currents Not Classified as Objectionable Currents.		
	(C) Temporary Currents Not Classified as Objectionable Currents.		Currents resulting from abnormal conditions such as		
	Temporary currents resulting from abnormal		ground faults, and from currents resulting from		
	conditions, such as ground faults, shall not be		required grounding and bonding connections shall		

	2020 NEC®	Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	classified as objectionable current for the		not be classified as objectionable current for the		
	purposes specified in $250.6(A)$ and (B).		purposes specified in $250.6(A)$ and (B).		
250.64(B)(4)	(4) In Contact with the Earth.	FR-8090	(4) In Contact with the Earth.	Revised to add reference to the	1
	Grounding electrode conductors and		Grounding electrode conductors and grounding	burial depth does not apply to grounding electrode conductors	
	grounding electrode bonding jumpers in		electrode bonding jumpers in contact with the earth	for systems rated over 1,000 V	
	contact with the earth shall not be required to		shall not be required to comply with 300.5 or 305.15 ,	DC, 1,500 V DC.	
	comply with 300.5, but shall be buried or		but shall be buried or otherwise protected if subject	Impacts: No negative impact.	
	otherwise protected if subject to physical		to physical damage.		
	damage.				
250.64(G)	[Did not exist]	FR-8075	(G) Enclosures with Ventilation Openings.Grounding electrode conductors shall not be installed through a ventilation opening of an enclosure.	Added section to address enclosures with ventilation openings. Impact: No negative impact.	2
250.102(C)	 (C) Size — Supply-Side Bonding Jumper. (1) Size for Supply Conductors in a Single Raceway or Cable. The supply-side bonding jumper shall not be smaller than specified in <u>Table 250.102(C)(1)</u>. (2) Size for Parallel Conductor Installations in Two or More Raceways or Cables. Where the ungrounded supply conductors are paralleled in two or more raceways or cables, and an individual supply-side bonding jumper 	FR-8258	 (C) Size — Supply-Side Bonding Jumper. (1) Size for Supply Conductors in a Single Raceway or Cable. The supply-side bonding jumper shall not be smaller than specified in <u>Table 250.102(C)(1)</u>. (2) Size for Parallel Conductor Installations in Two or More Raceways or Cables. If the ungrounded supply conductors are connected in parallel in two or more raceways or cables, the supply-side bonding jumper shall be sized 	Revised text and list items for clarity in sizing bonding jumpers in single raceway, cable, or in two or more cables and raceways. Impacts: No negative impact.	1

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	the size of the supply-side bonding jumper for each raceway or cable shall be selected from <u>Table 250.102(C)(1)</u> based on the size of the ungrounded supply conductors in each raceway or cable. A single supply-side bonding jumper installed for bonding two or more raceways or cables shall be sized in accordance with <u>250.102(C)(1)</u> .		 (1) An individual bonding jumper for each raceway or cable shall be selected from <u>Table 250.102(C)(1)</u> based on the size of the largest ungrounded supply conductor in each raceway or cable. (2) A single bonding jumper installed for bonding two or more raceways or cables shall be sized in accordance with <u>Table 250.102(C)(1)</u> based on the sum of the circular mil areas of the largest ungrounded conductors from each set connected in parallel in each raceway or cable. The size of the grounded conductor in each raceway or cable, or the sum of the circular mil areas of the largest ungrounded conductor in each raceway or cable, or the sum of the circular mil areas of the largest ungrounded conductors from each set connected in parallel in each raceway or cable, or the sum of the circular mil areas of the largest ungrounded conductors from each set connected in parallel in each mil areas of the largest ungrounded conductor in each raceway or cable, or the sum of the circular mil areas of the largest ungrounded conductors from each set connected in parallel in each mil areas of the largest ungrounded conductor in each raceway or cable, or the sum of the circular mil areas of the largest ungrounded conductors from each set connected in parallel in each 		
250.118(A)	250.118 Types of Equipment Grounding Conductors.	FR-8184, SR-8022	250.118 Types of Equipment Grounding Conductors. (A) Permitted.	Added stainless steel flexible metal conduit under list items (5) and (6).	2
	The equipment grounding conductor run with or enclosing the circuit conductors shall be one or more or a combination of the following:		Each equipment grounding conductor run with or enclosing the circuit conductors shall be one or more or a combination of the following:	Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(1) A copper, aluminum, or copper-clad aluminum conductor. This conductor shall be solid or stranded; insulated, covered, or bare; and in the form of a wire or a busbar of any shape.		(1) A copper, aluminum, or copper-clad aluminum conductor. This conductor shall be solid or stranded; insulated, covered, or bare; and in the form of a wire or a busbar of any shape.		
	(2) Rigid metal conduit.		(2) Rigid metal conduit.		
	(3) Intermediate metal conduit.		(3) Intermediate metal conduit.		
	(4) Electrical metallic tubing.		(4) Electrical metallic tubing.		
	(5) Listed flexible metal conduit meeting all the following conditions:		(5) Listed flexible metal conduit meeting all the following conditions:		
	a. The conduit is terminated in listed fittings.		a. The conduit is terminated in listed fittings.		
	b. The circuit conductors contained in the conduit are protected by overcurrent devices rated at 20 amperes or less.		b. The circuit conductors contained in the conduit are protected by overcurrent devices rated at 20 amperes or less.		
	c. The size of the conduit does not exceed metric designator 35 (trade size 11/4).		c. The size of the conduit does not exceed metric designator 35 (trade size 11/4).		
	d. The combined length of flexible metal conduit, flexible		d. The combined length of flexible metal conduit, flexible metallic tubing, and liquidtight flexible metal conduit in		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	metallic tubing, and liquidtight		the same effective ground-fault current		
	flexible metal conduit in the		path does not exceed 1.8 m (6 ft).		
	same effective ground-fault				
	current path does not exceed		e. If flexibility is necessary to minimize		
	1.8 m (6 ft).		the transmission of vibration from		
			equipment or to provide flexibility for		
	e. If used to connect equipment		equipment that requires movement after		
	where flexibility is necessary to		installation, a wire-type equipment		
	minimize the transmission of		grounding conductor or a bonding		
	vibration from equipment or to		jumper in accordance		
	provide flexibility for equipment		with <u>250.102(E)(2)</u> shall be installed.		
	that requires movement after				
	installation, a wire-		f. If flexible metal conduit is		
	type equipment grounding		constructed of stainless steel, a wire-		
	conductor shall be installed.		type equipment grounding conductor or		
			bonding jumper in accordance		
	(6) Listed liquidtight flexible metal		with $\underline{250.102(E)(2)}$ shall be installed.		
	conduit meeting all the following				
	conditions:		(6) Listed liquidtight flexible metal conduit		
			meeting all the following conditions:		
	a. The conduit is terminated in				
	listed fittings.		a. The conduit is terminated in listed		
			fittings.		
	b. For metric designators 12				
	through 16 (trade		b. For metric designators 12 through 16		
	sizes $3/8$ through $1/2$), the circuit		(trade sizes $3/8$ through $1/2$), the circuit		
	conductors contained in the		conductors contained in the conduit are		
	conduit are protected by		protected by overcurrent devices rated		
			at 20 amperes or less.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	overcurrent devices rated at 20		c. For metric designators 21 through 35		
	amperes or less.		(trade sizes 3/4 through 11/4), the		
			circuit conductors contained in the		
	c. For metric designators 21		conduit are protected by overcurrent		
	through 35 (trade		devices rated not more than 60 amperes		
	sizes 3/4 through 11/4), the		and there is no flexible metal conduit,		
	circuit conductors contained in		flexible metallic tubing, or liquidtight		
	the conduit are protected by		flexible metal conduit in metric		
	overcurrent devices rated not		designators 12 through 16 (trade		
	more than 60 amperes and there		sizes $3/8$ through $1/2$) in the effective		
	is no flexible metal conduit,		ground-fault current path.		
	flexible metallic tubing, or				
	liquidtight flexible metal conduit		d. The combined length of flexible		
	in metric designators 12 through		metal conduit, flexible metallic tubing,		
	16 (trade sizes $3/8$ through $1/2$)		and liquidtight flexible metal conduit in		
	in the <mark>effective</mark> ground-fault		the same effective ground-fault current		
	current path.		path does not exceed 1.8 m (6 ft).		
	d. The combined length of		e. If flexibility is necessary to minimize		
	flexible metal conduit, flexible		the transmission of vibration from		
	metallic tubing, and liquidtight		equipment or to provide flexibility for		
	flexible metal conduit in the		equipment that requires movement after		
	same effective ground-fault		installation, a wire-type equipment		
	current path does not exceed		grounding conductor or a bonding		
	1.8 m (6 ft).		jumper in accordance		
			with <u>250.102(E)(2)</u> shall be installed.		
	e. If used to connect equipment				
	where flexibility is necessary to		f. If liquidtight flexible metal conduit		
	minimize the transmission of		contains a stainless steel core, a wire-		
	vibration from equipment or to		type equipment grounding conductor or		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	provide flexibility for equipment		a bonding jumper in accordance		
	that requires movement after		with $250.102(E)(2)$ shall be installed.		
	installation, a wire-				
	type equipment grounding		(7) Flexible metallic tubing $\frac{1}{10}$ the tubing is		
	conductor shall be installed.		terminated in listed fittings and meeting the		
			following conditions:		
	(7) Flexible metallic tubing where the				
	tubing is terminated in listed fittings and		a. The circuit conductors contained in		
	meeting the following conditions:		the tubing are protected by overcurrent		
			devices rated at 20 amperes or less.		
	a. The circuit conductors				
	contained in the tubing are		b. The combined length of flexible		
	protected by overcurrent devices		metal conduit, flexible metallic tubing,		
	rated at 20 amperes or less.		and liquidtight flexible metal conduit in		
			the same effective ground-fault current		
	b. The combined length of		path does not exceed 1.8 m (6 ft).		
	flexible metal conduit, flexible				
	metallic tubing, and liquidtight		(8) Armor of Type AC cable as provided		
	flexible metal conduit in the		in <u>320.108</u> .		
	same <mark>effective</mark> ground-fault				
	current path does not exceed		(9) The copper sheath of mineral-insulated,		
	1.8 m (6 ft).		metal-sheathed cable Type MI.		
	(8) Armor of Type AC cable as provided		(10) Type MC cable that provides an effective		
	in <u>320.108</u> .		ground-fault current path in accordance with one		
			or more of the following:		
	(9) The copper sheath of mineral-				
	insulated, metal-sheathed cable Type MI.		a. It contains an insulated or		
			uninsulated equipment grounding		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(10) Type MC cable that provides an		conductor in compliance		
	effective ground-fault current path in		with <u>250.118(1)</u> .		
	accordance with one or more of the				
	following:		b. The combined metallic sheath and		
			uninsulated equipment		
	a. It contains an insulated or		grounding/bonding conductor of		
	uninsulated equipment		interlocked metal tape-type MC cable		
	grounding conductor in		that is listed and identified as an		
	compliance with $\underline{250.118}(1)$.		equipment grounding conductor		
	b. The combined metallic sheath		c. The metallic sheath or the combined		
	and uninsulated equipment		metallic sheath and equipment		
	grounding/bonding conductor of		grounding conductors of the smooth or		
	interlocked metal tape-type MC		corrugated tube-type MC cable that is		
	cable that is listed and identified		listed and identified as an equipment		
	as an equipment grounding		grounding conductor		
	conductor				
			(11) Cable trays as permitted		
	c. The metallic sheath or the combined metallic sheath and		in <u>392.10</u> and <u>392.60</u> .		
	equipment grounding conductors		(12) Cablebus framework as permitted		
	of the smooth or corrugated		in <u>370.60(</u> 1).		
	tube-type MC cable that is listed				
	and identified as an equipment		(13) Other listed electrically continuous metal		
	grounding conductor		raceways and listed auxiliary gutters.		
	(11) Cable trays as permitted in <u>392.10</u> and <u>392.60</u> .		(14) Surface metal raceways listed for grounding.		

Section	2020 NEC®	First Rev. Second Rev.		2023 NEC®	2023 NEC® Summary of Changes	Rank
	(12) Cablebus framework as permitted in <u>370.60(1)</u> .					
	(13) Other listed electrically continuous metal raceways and listed auxiliary gutters.					
	(14) Surface metal raceways listed for grounding.					
250.118(B)	250.121 Restricted Use of Equipment	FR-8370	(B) Not Per	mitted.	Revised text with material from 250 121	1
	(A) Grounding Electrode Conductor.		The followin	ng shall not be used as equipment	Impacts: No negative impact.	
	An equipment grounding conductor shall not		grounding co	Silductors.		
	be used as a grounding electrode conductor.		(1) Gro	ounding electrode conductors		
	<i>Exception:</i> <i>A wire-type equipment grounding conductor</i>			Exception:		
	installed in compliance with $250.6(A)$ and the			A wire-type equipment grounding		
	applicable requirements for both the			conductor installed in compliance		
	equipment grounding conductor and the			with $250.6(A)$ and the applicable		
	grounding electrode conductor in Parts II, III,			requirements for both the equipment		
	and VI of this article shall be permitted to			grounding conductor and the		
	serve as both an equipment grounding			grounding electrode conductor in Parts		
	conductor			n, nn, and vi of this article shall be permitted to serve as both an		
	(B) Metal Frame of Building or Structure.			equipment grounding conductor and a		
				grounding electrode conductor.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	The structural metal frame of a building or structure shall not be used as an equipment grounding conductor.		(2) Structural metal frame of a building or structure		
250.144	250.144 Multiple Circuit Connections.	FR-8238	250.144 Multiple Circuit Connections.	Revised text to add compliance with 250.8.	1
	Where equipment is grounded and is supplied by separate connection to more than one circuit or grounded premises wiring system, an equipment grounding conductor termination shall be provided for each such connection as specified in 250 134 and 250 138		If equipment is required to be grounded and is supplied by more than one circuit containing an equipment grounding conductor, a means to terminate each equipment grounding conductor meeting the requirements of 250.8 shall be provided as specified in 250.134 and 250.138 .	Impacts: No negative impact.	
250.148	250.148 Continuity of Equipment Grounding Conductors and Attachment in Boxes. If circuit conductors are spliced within a box or terminated on equipment within or supported by a box, all wire-type equipment grounding conductor(s) associated with any of those circuit conductors shall be connected within the box or to the box in accordance with 250.8 and 250.148(A) through (D). <i>Exception:</i>	FR-8240	250.148 Continuity of Equipment Grounding Conductors and Attachment in Boxes. If circuit conductors are spliced within a box or terminated on equipment within or supported by a box, the installation shall comply with 250.148(A) through (D). Exception: The equipment grounding conductor permitted in 250.146(D) shall not be required to be connected to the other equipment grounding conductors or to the box. (A) Connections and Splices.	Clarified text to require the connection of all equipment grounding conductors in a box if spliced or terminated. Impacts: No negative impact.	1

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section	2020 NEC® The equipment grounding conductor permitted in 250.146(D) shall not be required to be connected to the other equipment grounding conductors or to the box. (A) Connections and Splices. Connections and splices shall be made in accordance with 110.14(B) except that insulation shall not be required. (B) Equipment Grounding Conductor Continuity. The arrangement of grounding connections shall be such that the disconnection or the removal of a luminaire, receptacle, or other device fed from the box does not interrupt the electrical continuity of the equipment grounding conductor(s) providing an effective ground-fault current path. (C) Metal Boxes. A connection used for no other purpose shall	First Rev. Second Rev.	2023 NEC® All equipment grounding conductors that are spliced or terminated within the box shall be connected together. Connections and splices shall be made in accordance with <u>110.14(B)</u> and <u>250.8</u> except that insulation shall not be required. (B) Equipment Grounding Conductor Continuity. The arrangement of grounding connections shall be such that the disconnection or the removal of a luminaire, receptacle, or other device fed from the box does not interrupt the electrical continuity of the equipment grounding conductor(s) providing an effective ground-fault current path. (C) Metal Boxes. A connection used for no other purpose shall be made between the metal box and the equipment grounding conductor(s). The equipment bonding jumper or equipment grounding conductor shall be sized from <u>Table 250.122</u> based on the largest overwurrent davice pertains circuit conductors	2023 NEC® Summary of Changes	Rank
	be made between the metal box and the equipment grounding conductor(s) in accordance with <u>250.8</u> . (D) Nonmetallic Boxes.		 overcurrent device protecting circuit conductors in the box. (D) Nonmetallic Boxes. One or more equipment grounding conductors brought into a nonmetallic outlet box shall be 		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	One or more equipment grounding conductors		arranged to provide a connection to any fitting or		
	brought into a nonmetallic outlet box shall be		device in that box requiring connection to an		
	arranged such that a connection can be made		equipment grounding conductor.		
	to any fitting or device in that box				
	requiring connection to an equipment				
	grounding conductor.				
250.187	250.187 Impedance Grounded Systems.	FR-8227	250.187 Impedance Grounded Systems.	Revised text for clarity and added an exception. The added	1
	Impedance grounded systems in which a		Impedance grounded systems in which a grounding	are equivalent methods to prevent inadvertent contact with bare or	
	grounding impedance, usually a resistor,		impedance device, typically a resistor, limits the	covered conductors by persons or	
	limits the ground-fault current shall be		ground-fault current shall be permitted if all of the	other current-carrying conductors.	
	permitted where all of the following		following conditions are met:	sections of the NEC such as	
	conditions are met:			110.27(A).	
	(1) The conditions of maintenance and supervision ensure that only qualified		(1) The conditions of maintenance and supervision ensure that only qualified persons service the installation.	Impacts: No negative impact.	
	persons service the installation.		(2) Ground detectors are installed on the system.		
	(2) Ground detectors are installed on the system.		(3) Line-to-neutral loads are not served.		
	(3)Line-to-neutral loads are not served.		Impedance grounded systems shall comply		
	Impedance grounded systems shall comply		with <u>250.187(A)</u> through (D). (A) Location.		
	with <u>250.187(A)</u> through (D). (A) Location.		The grounding impedance device shall be installed between the grounding electrode conductor and the		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	The grounding impedance shall be inserted in the grounding electrode conductor between		impedance grounding conductor connected to the system neutral point.		
	the grounding electrode of the supply system		(B) Insulated.		
	and the neutral point of the supply transformer or generator. (B) Insulated		The impedance grounding conductor shall be insulated for the maximum neutral voltage.		
	The grounded conductor shall be insulated for	e insulated for	<i>Exception:</i> <i>A bare impedance grounding conductor shall be</i>		
	the maximum neutral voltage. (C) Grounded System Conductor Connection.		permitted if the bare portion of the grounding impedance device and conductor are not in a readily accessible location and securely separated from the		
	The system grounded conductor shall not be connected to ground, except through		ungrounded conductors.		
	the grounding impedance. (D) Equipment Grounding Conductors.				
	Equipment grounding conductors shall be				
	permitted to be bare and shall be electrically connected to the ground bus and grounding				
	electrode conductor.				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
		Chapter 3	Wiring Methods and Materials		
Article 300		General I	Requirements for Wiring Methods and Materials		
300.2(A)	(A) Voltage.	SR-8615	(A) Voltage.	Revised text to indicate wiring methods in Chapter 3 be used for 1000 volts ac or 1500 volts dc	2
	Wiring methods specified in Chapter <u>3</u> shall		Wiring methods specified in Chapter $\underline{3}$ shall be used	nominal or less, unless otherwise	
	be used for 1000 volts, nominal, or less where		for 1000 volts ac, 1500 volts dc, nominal, or less	permitted.	
	not specifically limited in some section of		where not specifically limited elsewhere	Impacts: No negative impact.	
	Chapter <u>3</u> . They shall be permitted for over		in Chapter 3. They shall be permitted for over		
	1000 volts, nominal, where specifically		1000 volts ac, 1500 volts dc, nominal, where		
	permitted elsewhere in this Code.		specifically permitted elsewhere in this Code.		
300.3(B)	(B) Conductors of the Same Circuit.	FR-9269	(B) Conductors of the Same Circuit.	Revised text to include the "conduit body."	2
	All conductors of the same circuit and, where		All conductors of the same circuit and, where used,	Impacts: No negative impact	
	used, the grounded conductor and all		the grounded conductor and all equipment grounding	impacts. No negative impact.	
	equipment grounding conductors and bonding		conductors and bonding conductors shall be		
	conductors shall be contained within the same		contained within the same raceway, conduit		
	raceway, auxiliary gutter, cable tray, cablebus		body, auxiliary gutter, cable tray, cablebus assembly,		
	assembly, trench, cable, or cord, unless		trench, cable, or cord unless otherwise permitted in		
	otherwise permitted in accordance		accordance with $300.3(B)(1)$ through (B)(4).		
	with $300.3(B)(1)$ through (B)(4).		(1) Paralleled Installations.		
	(1) Paralleled Installations.		Conductors shall be permitted to be run in parallel in		
	Conductors shall be permitted to be run in		accordance with $\underline{310.10(G)}$. The requirement to run		
	parallel in accordance with the provisions		all circuit conductors within the same raceway,		
	of $310.10(G)$. The requirement to run all		auxiliary gutter, cable tray, trench, cable, or cord		
	circuit conductors within the same raceway,		shall apply separately to each portion of the		
	auxiliary gutter, cable tray, trench, cable, or		paralleled installation, and the equipment grounding		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	cord shall apply separately to each portion of		conductors shall comply with <u>250.122</u> . Connections,		
	the paralleled installation, and the equipment		taps, or extensions made from paralleled conductors		
	grounding conductors shall comply		shall connect to all conductors of the paralleled set,		
	with 250.122. Connections, taps, or extensions		grounded and ungrounded, as applicable. Parallel		
	made from paralleled conductors shall connect		runs in cable trays shall comply with <u>392.20(C)</u> .		
	to all conductors of the paralleled set,		Exception:		
	grounded and ungrounded, as		Conductors installed in nonmetallic raceways run		
	applicable. Parallel runs in cable <mark>trays</mark> shall		underground shall be permitted to be arranged as		
	comply with <u>392.20(C)</u> .		isolated phase, neutral, and grounded conductor		
	Exception:		installations. The raceways shall be installed in close		
	Conductors installed in nonmetallic recovery		proximity, and the isolated phase, neutral, and		
	conductors instance in nonmetatic raceways run underground shall be permitted to be		grounded conductors shall comply with $300.20(B)$.		
	arranged as isolated phase, neutral, and		(2) Grounding and Bonding Conductors.		
	grounded conductor installations. The		Equipment grounding conductors shall be permitted		
	raceways shall be installed in close proximity,		to be installed outside a raceway or cable		
	and the isolated phase, neutral, and grounded		assembly in accordance with <u>250.130(C)</u> for certain		
	conductors shall comply with <u>300.20(B)</u> .		existing installations or in accordance with 250.134,		
	(2) Grounding and Bonding Conductors.		Exception No. 2, for dc circuits. Equipment bonding		
	Equipment grounding conductors shall be		conductors shall be permitted to be installed on the		
	permitted to be installed outside a raceway or		outside of raceways in accordance with $250.102(E)$.		
	cable assembly where in accordance with the		(3) Nonferrous Wiring Methods.		
	provisions of <u>250.130(C)</u> for certain existing		Conductors in wiring methods with a nonmetallic or		
	installations or in accordance with 250.134,		other nonmagnetic sheath, where run in different		
	Exception No. 2, for dc circuits. Equipment		raceways, auxiliary gutters, cable trays, trenches,		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	bonding conductors shall be permitted to be		cables, or cords, shall comply with <u>300.20(B)</u> .		
	installed on the outside of raceways in		Conductors in single-conductor Type MI cable with		
	accordance with $250.102(E)$.		a nonmagnetic sheath shall comply with <u>332.31</u> .		
	(3) Nonferrous Wiring Methods.		Conductors of single-conductor Type MC cable with		
	Conductors in wiring methods with a		a nonmagnetic sheath shall comply		
	nonmetallic or other nonmagnetic sheath,		with <u>330.31</u> , <u>330.116</u> , and <u>300.20(B)</u> .		
	where run in different raceways, auxiliary		(4) Column-Width Panelboard Enclosures.		
	gutters, cable trays, trenches, cables, or cords,		Where an auxiliary gutter runs between a column-		
	shall comply with <u>300.20(B)</u> . Conductors in		width panelboard and a pull box, and the pull box		
	single-conductor Type MI cable with a		includes neutral terminations, the neutral conductors		
	nonmagnetic sheath shall comply with <u>332.31</u> .		of circuits supplied from the panelboard shall be		
	Conductors of single-conductor Type MC		permitted to originate in the pull box.		
	cable with a nonmagnetic sheath shall comply				
	with <u>330.31</u> , <u>330.116</u> , and <u>300.20(B)</u> . (4) Column-Width Panelboard Enclosures.				
	Where an auxiliary gutter runs between a				
	column-width panelboard and a pull box, and				
	the pull box includes neutral terminations, the				
	neutral conductors of circuits supplied from				
	the panelboard shall be permitted to originate				
	in the pull box.				
300.4(G)	(G) Fittings.	FR-9319	(G) Fittings.	Revised text to clarify that protective fittings must be	2
				installed before the conductors are	
				installed.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 Where raceways contain 4 AWG or larger insulated circuit conductors, and these conductors enter a cabinet, a box, an enclosure, or a raceway, the conductors shall be protected in accordance with any of the following: (1) An identified fitting providing a smoothly rounded insulating surface (2) A listed metal fitting that has smoothly rounded edges (3) Separation from the fitting or raceway using an identified insulating material that is securely fastened in place (4) Threaded hubs or bosses that are an integral part of a cabinet, box, enclosure, or raceway providing a smoothly rounded or flared entry for conductors 		 Where raceways contain 4 AWG or larger insulated circuit conductors, and these conductors enter a cabinet, a box, an enclosure, or a raceway, prior to the installation of conductors, the conductors shall be protected in accordance with any of the following: (1) An identified fitting providing a smoothly rounded insulating surface (2) A listed metal fitting that has smoothly rounded edges (3) Separation from the fitting or raceway using an identified insulating material that is securely fastened in place (4) Threaded hubs or bosses that are an integral part of a cabinet, box, enclosure, or raceway providing a smoothly rounded or flared entry for conductors 	Impacts: No negative impact.	
	Conduit bushings constructed wholly of insulating material shall not be used to secure a fitting or raceway. The insulating fitting or insulating material shall have a temperature		conduit bushings constructed wholly of insulating material shall not be used to secure a fitting or raceway. The insulating fitting or insulating material shall have a temperature rating not less than the insulation temperature rating of the installed conductors.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	rating not less than the insulation temperature rating of the installed conductors.				
300.5(A)	See Tables.	FR-9323, SR-8551	See Tables.	The current UL directory recognizes the use of Stainless Steel, Aluminum (when provided with approved supplemental corrosion protection), and Galvanized EMT for direct burial applications. As such, column 2 was revised to clarify that Electrical Metallic Tubing (EMT) is included in the list of "Other Approved Raceways". Revised Table 300.5(A) to add "Electrical Metallic Tubing" to Column 3 and added Note 5 to EMT reference section. Impacts: No negative impact.	2
300.11(B)	 (B) Wiring Systems Installed Above Suspended Ceilings. Support wires that do not provide secure support shall not be permitted as the sole support. Support wires and associated fittings that provide secure support and that are installed in addition to the ceiling grid support wires shall be permitted as the sole support. Where independent support wires are used, they shall be secured at both ends. Cables and 	SR-8510	 (B) Wiring Systems Installed Above Suspended Ceilings. Support wires that do not provide secure support shall not be the sole support. Support wires and associated fittings that provide secure support and that are installed in addition to the ceiling grid support wires shall be permitted as the sole support. Where independent support wires are used, they shall be secured at both ends. Cables and raceways shall not be supported by ceiling grids. (1) Fire Pated Assemblies 	Revised to clarify that the ceiling grid support wires not be the sole support. Impacts: No negative impact.	1

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	raceways shall not be supported by ceiling		Wiring located within the cavity of a fire-rated floor-		
	grids.		ceiling or roof-ceiling assembly shall not be secured		
	(1) Fire-Rated Assemblies.		to, or supported by, the ceiling assembly, including		
			the ceiling support wires. An independent means of		
	floor-ceiling or roof-ceiling assembly shall		secure support shall be provided and shall be		
	not be secured to, or supported by, the ceiling		permitted to be attached to the assembly. Where		
	assembly, including the ceiling support wires.		independent support wires are used, they shall be		
	An independent means of secure support shall		distinguishable by color, tagging, or other effective		
	be provided and shall be permitted to be		means from those that are part of the fire-rated		
	attached to the assembly. Where independent		design.		
	support wires are used, they shall be		Exception:		
	distinguishable by color, tagging, or other		The ceiling support system shall be permitted to		
	effective means from those that are part of the		support wiring and equipment that have been tested		
	fire-rated design.		as part of the fire-rated assembly.		
	Exception:		Informational Note:		
	The ceiling support system shall be permitted		See ASTM E119, Standard Test Methods for Fire		
	to support wiring and equipment that have		Tests of Building Construction and Materials, for		
	been tested as part of the fire-rated assembly.		one method of testing to determine fire rating.		
	Informational Note:		(2) Non-Fire-Rated Assemblies.		
	One method of determining fire rating is		Wiring located within the cavity of a non-fire-rated		
	testing in accordance with ANSI/ASTM		floor-ceiling or roof-ceiling assembly shall not be		
	E119-18b, Standard Test Methods for Fire		secured to, or supported by, the ceiling assembly,		
	Tests of Building Construction and Materials.		including the ceiling support wires. An independent		
	(2) Non–Fire-Rated Assemblies.		means of secure support shall be provided and shall		
			be permitted to be attached to the assembly. Where		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Wiring located within the cavity of a non-fire- rated floor-ceiling or roof-ceiling assembly shall not be secured to, or supported by, the ceiling assembly, including the ceiling support wires. An independent means of secure support shall be provided and shall be permitted to be attached to the assembly. Where independent support wires are used, they shall be distinguishable by color, tagging, or other effective means. <i>Exception:</i> <i>The ceiling support system shall be permitted</i> <i>to support branch-circuit wiring and</i> <i>associated equipment where installed in</i> <i>accordance with the ceiling system</i>		independent support wires are used, they shall be distinguishable by color, tagging, or other effective means. <i>Exception:</i> <i>The ceiling support system shall be permitted to</i> <i>support branch-circuit wiring and associated</i> <i>equipment where installed in accordance with the</i> <i>ceiling system manufacturer's instructions.</i>		
	manufacturer's instructions.				
300.11(C)	 (C) Raceways Used as Means of Support. Raceways shall be used only as a means of support for other raceways, cables, or nonelectrical equipment under any of the following conditions: (1) Where the raceway or means of support is identified as a means of support 	FR-9230	 (C) Raceways Used as Means of Support. Raceways shall be used only as a means of support for other raceways, cables, or nonelectrical equipment under any of the following conditions: (1) Where the raceway or means of support is identified as a means of support (2) Where the raceway contains power supply conductors for electrically controlled equipment 	Revised to add "or Class 3" in list item (2), aligning it with section 725.143. Impacts: No negative impact.	2

Page 58 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
300.25	 (2) Where the raceway contains power supply conductors for electrically controlled equipment and is used to support Class 2 circuit conductors or cables that are solely for the purpose of connection to the equipment control circuits (3) Where the raceway is used to support boxes or conduit bodies in accordance with <u>314.23</u> or to support luminaires in accordance with <u>410.36(E)</u> 300.25 Exit Enclosures (Stair Towers). Where an exit enclosure is required to be separated from the building, only electrical wiring methods serving equipment permitted by the authority having jurisdiction in the exit enclosure. 	FR-9267, SR-8571	 and is used to support Class 2 or Class 3 circuit conductors or cables that are solely for the purpose of connection to the equipment control circuits (3) Where the raceway is used to support boxes or conduit bodies in accordance with <u>314.23</u> or to support luminaires in accordance with <u>410.36(E)</u> 300.25 Exit Enclosures (Stair Towers). Where an exit enclosure is required to have a fire resistance rating, only electrical wiring methods serving equipment permitted by the authority having jurisdiction in the exit enclosure shall be installed within the exit enclosure. <i>Exception:</i> <i>Where egress lighting is required on outside exterior doorways from the exit enclosure, luminaires shall be permitted to be supplied from the inside of the exit enclosure.</i> 	Revised text to contain fire resistance rating and to add an exception that permits exterior mounted egress lights to be supplied from the circuit that feeds the interior exit enclosure lights. Impacts: No negative impact.	2
300.26	[Did not exist]	SR-8481	300.26 Remote-Control and Signaling Circuits Classification.	Added section for remote-control and signaling circuit classification. In the 2020 NEC 725.41 states the classifications for Class 1 power-limited circuits and Class 1 remote-control and	2

Page 59 of 292

2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
		 Remote-control and signaling circuits shall be classified as either power-limited or non-power-limited and comply with the following: (1) Class 1 power-limited remote-control and signaling circuits shall comply with <u>724.3</u>. (2) Class 2 and Class 3 power-limited remote-control and signaling circuits shall comply with <u>725.3</u>. (3) Non-power-limited remote-control and 	signaling circuits. The new section 300.26 expands this classification to include class 2 and class 3 circuits and non- power limited remote- control and signaling circuits. Impacts: No negative impact.	
[Did not exist]	FR-9609, CC-8485	signaling circuits shall be installed in accordance with 300.2 through 300.25. Article 305 General Requirements for Wiring Methods and Materials for Systems Rated Over 1000 Volts ac, 1500 Volts dc, Nominal	Created new Article 305, (no new requirements – previously addressed in and moved from	1
		Conductors for General Wiring	Article 300). Impacts: No negative impact.	
 (B) Conductor Material. Conductors in this article shall be of aluminum, copper-clad aluminum, or copper unless otherwise specified. Solid aluminum conductors 8, 10, and 12 AWC shall be made of an AA 8000 minutes. 	FR-8372	(B) Conductor Material. Conductors in this article shall be of copper, aluminum, or copper-clad aluminum, unless otherwise specified. Aluminum and copper-clad aluminum shall comply with the following:	Revised into list format, added information for copper-clad aluminum conductors, and added new insulation types XHHN and XHWN. Impacts: No negative impact.	2
	2020 NEC® [Did not exist] [Did not exist] (B) Conductor Material. Conductors in this article shall be of aluminum, copper-clad aluminum, or copper unless otherwise specified. Solid aluminum conductors 8, 10, and 12 AWG shall be made of an AA-8000 series	2020 NEC® First Rev. Second Rev. Second Rev. FR-9609, CC-8485 [Did not exist] FR-9609, CC-8485 (B) Conductor Material. FR-8372 Conductors in this article shall be of aluminum, copper-clad aluminum, or copper unless otherwise specified. FR-8372 Solid aluminum conductors 8, 10, and 12 AWG shall be made of an AA-8000 series First Rev. Second Rev.	2020 NEC®First Rev. Second Rev.2023 NEC®2023 NEC®Rev.2023 NEC®2020 NEC®Rev.Remote-control and signaling circuits shall be classified as either power-limited or non-power- limited and comply with the following: (1) Class 1 power-limited remote-control and signaling circuits shall comply with 724.3. (2) Class 2 and Class 3 power-limited remote- control and signaling circuits shall comply with 725.3.(Did not exist]FR-9609, CC-8485(3) Non-power-limited remote-control and signaling circuits shall be installed in accordance with 300.2 through 300.25.(Did not exist]FR-9609, CC-8485Article 305 General Requirements for Wiring Wethods and Materials for Systems Rated Over 1000 Volts ac, 1500 Volts de, Nominal(B) Conductor Material.FR-8372(B) Conductor Material.Conductors in this article shall be of aluminum, copper-clad aluminum, or copper unless otherwise specified.Conductors in this article shall be of copper, aluminum, or copper-clad aluminum, unless otherwise specified. Aluminum and copper-clad aluminum shall comply with the following:Solid aluminum conductors 8, 10, and 12 AWG shall be made of an AA-8000 seriesHer following:	2020 NEC® First Rev. Second Rev. 2023 NEC® 2023 NEC® Summary of Changes 2020 NEC® Summary of Changes signaling circuits shall be classified as either power-limited or non-power- limited and comply with the following: signaling circuits. The new section 300.26 expands this classification to include class 2 and class 3 circuits and non- power limited remote-control and signaling circuits shall comply with 724.3. Impacts: No negative impact. (1) Class 1 power-limited remote- control and signaling circuits shall comply with 725.3. (2) Class 2 and Class 3 power-limited remote- control and signaling circuits shall comply with 725.3. Impacts: No negative impact. [Did not exist] FR-9009, CC-8485 Article 305 General Requirements for Wiring Wethods and Materials for Systems Rated Over 1000 Vots ac, 1500 Vots dc, Nominal Created new Article 305, (no new requirements – previously addressed in and moved from Article 300. (B) Conductor Material. FR-8372 (B) Conductor Material. Revised into list format, added information for copper-clad aluminum, copper-clad aluminum, or copper-clad aluminum, coductors, \$10, and 12 AWG shall be made of an AA-8000 series FR-8372 (B) Conductor Material. Revised into list format, added information for copper-clad aluminum and copper-clad aluminum and comper-clad aluminum, and copper-clad aluminum and comper-clad aluminum computers, \$10, and 12 AWG shall be made of an AA-8000 series Impacts: No negative impact.

Page 60 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	electrical grade aluminum alloy conductor material. Stranded aluminum conductors 8 AWG through 1000 kcmil marked as Type RHH, RHW, XHHW, THW, THHW, THWN, THHN, service-entrance Type SE Style U, and SE Style R shall be made of an AA-8000 series electrical grade aluminum alloy conductor material.		 (1) Solid aluminum conductors 8, 10, and 12 AWG shall be made of an AA-8000 series electrical grade aluminum alloy conductor material. (2) Stranded aluminum conductors 8 AWG through 1000 kemil marked as Type RHH, RHW, XHHW, XHHN, XHWN, THW, THHW, THWN, THHN, service-entrance Type SE Style U, and SE Style R shall be made of an AA-8000 series electrical grade aluminum alloy conductor material. (3) For copper-clad aluminum conductors, the copper shall form a minimum 10 percent of the cross-sectional area of a solid conductor or each strand of a stranded conductor. The aluminum core of a copper-clad aluminum conductor shall be made of an AA-8000 series electrical grade aluminum alloy conductor material. (4) Copper-clad aluminum conductor material 		
310.3(C)	 (1) 1000 Volts, Nominal, or Less. Conductors of ac and dc circuits, rated 1000 volts, nominal, or less, shall be permitted to occupy the same equipment wiring enclosure, cable, or raceway. All conductors shall have an insulation rating equal to at least the maximum circuit voltage applied to any 		 (1) 1000 Volts ac, 1500 volts dc, Nominal, or Less. Conductors of ac and dc circuits rated 1000 volts ac, 1500 volts dc, nominal, or less shall be permitted to occupy the same equipment wiring enclosure, cable, or raceway. All conductors shall have an insulation rating equal to at least the maximum circuit voltage 	Increased voltage level for dc circuit to 1500 volts which are permitted to occupy the same enclosure, cable, or raceway. Impact: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	conductor within the enclosure, cable, or		applied to any conductor within the enclosure, cable,		
	raceway.		or raceway.		
	Secondary wiring to electric-discharge lamps		Secondary wiring to electric-discharge lamps of		
	of 1000 volts or less, if insulated for the		1000 volts ac, 1500 volts dc, or less, if insulated for		
	secondary voltage involved, shall be permitted		the secondary voltage involved, shall be permitted to		
	to occupy the same luminaire, sign, or outline		occupy the same luminaire, sign, or outline lighting		
	lighting enclosure as the branch-circuit		enclosure as the branch-circuit conductors.		
	conductors.		$I_{1} = \frac{1}{2} \frac{1}$		
			2 and Class 2 airpuit conductors		
	Informational Note No. 1: See /25.136(A) for		2 and Class 5 circuit conductors.		
	Class 2 and Class 3 circuit conductors.		niformational Note No. 2: See 690.31(B) for		
	Informational Note No. 2: See 690.31(B) for		photovoltale source and output circuits.		
	photovoltaic source and output circuits.		(2) Over 1000 Volts ac 1500 Volts de Nominal		
	(2) Over 1000 Volts, Nominal				
	(2) Over 1000 Volts, Norminal.		Conductors of circuits rated over 1000 volts ac 1500		
	nominal shall not occupy the same equipment		volts dc, nominal, shall not occupy the same		
	wiring enclosure, cable, or raceway with		equipment wiring enclosure, cable, or raceway with		
	conductors of circuits rated 1000 volts		conductors of circuits rated 1000 volts ac, 1500 volts		
	nominal or less unless otherwise permitted in		dc, nominal, or less unless permitted in accordance		
	$300 \ 3(C)(2)(a)$ through $300 \ 3(C)(2)(d)$		with 305.4.		
	50015(E)(2)(a) anough 50015(E)(2)(a).				
	(a) Primary leads of electric-discharge				
	lamp ballasts insulated for the				
	primary voltage of the ballast, where				
	contained within the individual				
	wiring enclosure, shall be permitted				
	to occupy the same luminaire, sign,				
	or outline lighting enclosure as the				
	branch-circuit conductors.				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (b) Excitation, control, relay, and ammeter conductors used in connection with any individual motor or starter shall be permitted to occupy the same enclosure as the motor-circuit conductors. (c) In motors, transformers, switchgear, switchboards, control assemblies, and similar equipment, conductors of 				
	 (d) In manholes, if the conductors of each system are permanently and effectively separated from the conductors of the other systems and securely fastened to racks, insulators, or other approved supports, conductors of different voltage ratings shall be permitted. Conductors having nonshielded insulation and operating at different voltage levels shall not 				
310.10(G)	(G) Conductors in Parallel.	FR-8314,	(G) Conductors in Parallel.	Revised text to clarify that EGC	1
	(1) General.	SR-8420	(1) General.	and supply-side bonding jumpers are not required to be 1/0 or larger.	
	Aluminum, copper-clad aluminum, or copper		Aluminum, copper-clad aluminum, or	Impacts: No negative impact.	
	conductors for each phase, polarity, neutral, or		copper circuit conductors for each ungrounded		
	grounded circuit shall be permitted to be		conductor, grounded conductor, or neutral		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	connected in parallel (electrically joined at		conductor shall be permitted to be connected in		
	both ends) only in sizes 1/0 AWG and larger		parallel (electrically joined at both ends) only in		
	where installed in accordance		sizes 1/0 AWG and larger and shall be installed in		
	with $310.10(G)(2)$ through (G)(6).		accordance with $\underline{310.10(G)(2)}$ through $(G)(4)$.		
	Exception No. 1:		Exception No. 1:		
	Conductors in sizes smaller than 1/0 AWG		Conductors in sizes smaller than 1/0 AWG shall be		
	shall be permitted to be run in parallel to		permitted to be run in parallel to supply control		
	supply control power to indicating		power to indicating instruments, contactors, relays,		
	instruments, contactors, relays, solenoids, and		solenoids, and similar control devices, or for		
	similar control devices, or for frequencies of		frequencies of 360 Hz and higher, provided all of the		
	360 Hz and higher, provided all of the		following apply:		
	following apply:				
			(1) They are contained within the same raceway		
	(1) They are contained within the same		or cable.		
	raceway or cubie.		(2) The ampacity of each individual conductor is		
	(2) The ampacity of each individual		sufficient to carry the entire load current shared		
	conductor is sufficient to carry the entire		by the parallel conductors.		
	load current shared by the parallel				
	conductors.		(3) The overcurrent protection is such that the		
			ampacity of each individual conductor will not		
	(3) The overcurrent protection is such		be exceeded if one or more of the parallel		
	that the ampacity of each individual		conductors become inadvertently disconnected.		
	conductor will not be exceeded if one or				
			Exception No. 2:		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	more of the parallel conductors become inadvertently disconnected. Exception No. 2:		Under engineering supervision, 2 AWG and 1 AWG grounded neutral conductors shall be permitted to be installed in parallel for existing installations.		
	<i>Onder engineering supervision, 2 AWG and</i> <i>1 AWG grounded neutral conductors shall be</i> <i>permitted to be installed in parallel for</i> <i>existing installations.</i>				
Article 312		Cabine	ts, Cutout Boxes, and Meter Socket Enclosures		
312.8(A)(3)	[Did not exist]	FR-7708	(1) The bending space for conductors 4 AWG and larger complies with 314.28(A)(2).	Added list item (3) condition for 4 AWG and larger conductors to comply with 314.28(A)(2). Impact: No negative impact.	2
312.10	[Did not exist]	FR-7820, SR-7525	312.10 Screws or Other Fasteners. Screws or other fasteners installed in the field that enter wiring spaces shall be as provided by or specified by the manufacturer or shall comply with the following as applicable: (1) Screws shall be machine type with blunt ends.	Added section to address specific types of non-factory screws being placed in covers and devices. This change addresses hazards associated insertion of screws into enclosures, identifying specific requirements regarding the blunt end, length, etc. Impacts: No negative impact.	2
			 (2) Other fasteners shall have blunt ends. (3) Screws or other fasteners shall extend into the enclosure no more than 6 mm (1/4 in.) 		

Section	2020 NEC®	First Rev. Second Rev.		2023 NEC®	2023 NEC® Summary of Changes	Rank
				unless the end is protected with an approved means.		
				Exception to (3):		
				Screws or other fasteners shall be permitted		
				to extend into the enclosure not more than		
				11 mm (7/16 in.) if located within 10 mm		
				(3/8 in.) of an enclosure wall.		
312.102	[Did not exist]	FR-7711	312	2.102 Doors or Covers.	Added section to clearly require doors or covers for cabinets, cutout boxes, and meter socket	2
			Cab	binets, cutout boxes, and meter socket enclosures	enclosures.	
			shal	ll be equipped with doors or covers.	Impacts: No negative impact.	
Article 314	Outlet Devices	s, Pull, and Ju	unctio	on Boxes; Conduit Bodies; Fittings; and Handho	ble Enclosures	-
314.5	[Did not exist]	FR-7821, SR-7527	314	4.5 Screws or Other Fasteners.	Added section to address types of screws that enter wiring spaces	2
			Scre	ews or other fasteners installed in the field that	and how far they can extend into wiring space to prevent damage to	
			ente	er wiring spaces shall be as provided by or	conductors contained in the	
			spec	cified by the manufacturer or shall comply with		
			the	following as applicable:	Impacts: No negative impact.	
				(1) Screws shall be machine type with blunt ends.		
				(2) Other fasteners shall have blunt ends.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(3) Screws attaching a cover shall extend no more than 10 mm (3/8 in.).		
			(4) Screws or other fasteners, other than in (3), penetrating a cover shall extend no more than 8 mm (5/16 in.).		
			(5) Screws or other fasteners penetrating a wall of a box exceeding 1650 cm ³ (100 in. ³) shall extend no more than 6 mm ($1/4$ in.), or more than 11 mm ($7/16$ in.) if located within 10 mm ($3/8$ in.) of an adjacent box wall.		
			(6) Screws or other fasteners penetrating the wall of a box not exceeding 1650 cm^3 (100 in. ³) and not covered in <u>314.23(B)(1)</u> shall be made flush with the box interior.		
			(7) Screws or other fasteners penetrating the wall of a conduit body shall be made flush with the conduit body interior.		
			Exception to (3) through (6): A screw shall be permitted to be longer if the end of the screw is protected with an		
			approved means.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
314.16(A)(2)	See Tables.	FR-7727	See Tables.	Revised top row of Table 314.16(A) to correct an error in the number of 8 AWG conductors permitted in a 4 x 1-1/4 in. round/octagon box from 5 to 4 to align with 8 AWG cu. in. capacity. Impacts: No negative impact.	2
314.16(B)(6)	[Did not exist]	FR-7868, SCR-1	 (6) Terminal Block Fill. Where a terminal block is present in a box, a single volume allowance in accordance with <u>Table</u> <u>314.16(B)(1)</u> shall be made for each terminal block assembly based on the largest conductor(s) terminated to the assembly. 	Added section to address volume allowance for terminal blocks when used within outlet and device boxes. Impacts: No negative impact.	2
314.17	 314.17 Conductors Entering Boxes, Conduit Bodies, or Fittings. Conductors entering boxes, conduit bodies, or fittings shall be protected from abrasion and shall comply with <u>314.17(A)</u> through (C). (A) Openings to Be Closed. Openings through which conductors enter shall be closed in a manner identified for the application. (B) Boxes and Conduit Bodies. 	FR-7738	 314.17 Conductors and Cables Entering Boxes, Conduit Bodies, or Fittings. Conductors entering boxes, conduit bodies, or fittings shall be protected from abrasion. Conductors and cables shall comply with <u>314.17(A)</u> through (C). (A) Openings to Be Closed. Openings through which conductors enter shall be closed in an approved manner. (B) Boxes and Conduit Bodies. 	Revised to add cables to be included with conductors and change wording for 1/4 in. cable sheath from where it enters box to where it emerges from the clamping mechanism. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	The installation of the conductors in boxes		The installation of the conductors and cables in		
	and conduit bodies shall comply		boxes and conduit bodies shall comply		
	with <u>314.17(B)(1)</u> through (B)(4). (1) Conductors Entering Through Individual Holes or Through Flexible Tubing.		with <u>314.17(B)(1)</u> through (B)(4). (1) Conductors Entering Through Individual Holes or Through Flexible Tubing.		
			For messenger-supported wiring, open wiring on		
	For messenger-supported wiring, open wiring		insulators, or concealed knob-and-tube wiring, the		
	on insulators, or concealed knob-and-tube		conductors shall enter the box through individual		
	wiring, the conductors shall enter the box		holes. In installations where metal boxes or conduit		
	through individual holes. In installations		bodies are used with conductors unprotected by		
	where metal boxes or conduit bodies are used		flexible tubing, the individual openings shall be		
	with conductors unprotected by flexible		provided with insulating bushings. Where flexible		
	tubing, the individual openings shall be		tubing is used to enclose the conductors, the tubing		
	provided with insulating bushings. Where		shall extend from the last insulating support to not		
	flexible tubing is used to enclose the		less than 6 mm ($1/4$ in.) inside the box or conduit		
	conductors, the tubing shall extend from the		body and 6 mm (1/4 in.) beyond the end of any cable		
	last insulating support to not less than 6 mm		clamp. The wiring method shall be secured to the		
	(1/4 in.) inside the box or conduit body and		box or conduit body.		
	beyond any cable clamp. The wiring		(2) Cables Entering Through Cable Clamps.		
	method shall be secured to the box or conduit		Where cable assemblies with nonmetallic sheaths are		
	(2) Conductors Entering Through Cable		used, the sheath shall extend not less than 6 mm		
	Clamps.		($1/4$ in.) inside the box and $\frac{6 \text{ mm} (1/4 \text{ in.})}{6 \text{ mm} (1/4 \text{ in.})}$ beyond the		
	Where cable assemblies with nonmetallic		end of any cable clamp. Except		
	sheathes are used, the sheath shall extend not				

Page 69 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	less than 6 mm ($1/4$ in.) inside the box and		as covered in $300.15(C)$, the wiring method shall be		
	beyond any cable clamp. Except as provided		secured to the box or conduit body.		
	in $300.15(C)$, the wiring method shall be		Exception:		
	secured to the box or conduit body.		Where nonmetallic-sheathed cable is used with		
	Exception:		single gang nonmetallic boxes not larger than a		
	Where nonmetallic-sheathed cable is used		nominal size 57 mm \times 100 mm (21/4 in. \times 4 in.)		
	with single gang nonmetallic boxes not larger		mounted in walls or ceilings, and where the cable is		
	than a nominal size 57 mm \times 100 mm (21/4 in.		fastened within 200 mm (8 in.) of the box measured		
	\times 4 in.) mounted in walls or ceilings, and		along the sheath and where the sheath extends		
	where the cable is fastened within 200 mm		through a cable knockout not less than 6 mm		
	(8 in.) of the box measured along the sheath		(1/4 in.), securing the cable to the box shall not be		
	and where the sheath extends through a cable		required. Multiple cable entries shall be permitted in		
	knockout not less than 6 mm (1/4 in.), securing		a single cable knockout opening. (3) Conductors and Cables Entering Through		
	the cable to the box shall not be required.		Raceways.		
	Multiple cable entries shall be permitted in a				
	single cable knockout opening.		Where the raceway is complete between boxes,		
	(3) Conductors Entering Inrough Raceways.		conduit bodies, or both and encloses individual		
			conductors or nonmetallic cable assemblies or both,		
	Where the raceway is complete between		the conductors or cable assemblies shall not be		
	boxes, conduit bodies, or both and encloses		required to be additionally secured. Where raceways		
	individual conductors or nonmetallic cable		enclose cable assemblies as covered in <u>300.15(C)</u> ,		
	assemblies or both, the conductors or cable		the cable assembly shall not be required to be		
	assemblies shall not be required to be		additionally secured within the box or conduit body.		
	additionally secured. Where raceways enclose		(4) Temperature Limitation.		
	cable assemblies as provided in <u>300.15(C)</u> , the				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 cable assembly shall not be required to be additionally secured within the box or conduit body. (4) Temperature Limitation. Nonmetallic boxes and conduit bodies shall be suitable for the lowest temperature-rated conductor entering the box or conduit body. (C) Conductors 4 AWG or Larger. 		Nonmetallic boxes and conduit bodies shall be suitable for the lowest temperature-rated conductor entering the box or conduit body. (C) Conductors 4 AWG or Larger. Installation shall comply with <u>300.4(G)</u> .		
314.24(C)	Installation shall comply with <u>300.4(G)</u> . [Did not exist]	FR-7870, SCR-2	 (C) Clearances for Side-Wiring Entrances. Where devices or equipment are mounted in boxes having side-wiring entries, the conductors entering from the side shall be protected as covered in (1) or (2), as follows. The term <i>side</i> applies to any wall of a box other than the one opposite to the opening. (1) The rearward projection of the device or equipment shall not extend beyond the centerline of the wiring knockout or other entry. (2) The clearance from the box wall to the installed device or equipment shall be not less than 13 mm (1/2 in.). 	Added section that addresses clearances for side-wiring entrances. The rule is being added to minimize chances for a conductor damage due to inadequate space for wire manipulation in a side entry configuration. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Article 315	[Did not exist]	FR-8616, SCR-65	Article 315 Medium Voltage Conductors, Cables, Cable Joints, and Cable Terminations	Created new Article 315, comprised of requirements from former Article 311. Expanded listing requirement to include terminations, cable joints, and cable connectors, with an effective date of 1/1/2026. Limiting applicability of this article to 2,500 V for DC systems. Added a requirement for a qualified person with documented training and experience for installation cables, of cable joints, terminations, and for testing. Emphasized the fact that cable shield may not be suitable for clearing ground fault events, unless sized properly. Impacts: No negative impact.	2
Article 330			Metal-Clad Cable: Type MC	· · · · ·	•
330.10(A)	General Uses. Type MC cable shall be permitted as follows: (1) For services, feeders, and branch circuits. (2) For power, lighting, control, and signal circuits.	FR-8407	General Uses. Type MC cable shall be permitted as follows: (1) For services, feeders, and branch circuits. (2) For power, lighting, control, and signal circuits. (3) Indoors or outdoors. (4) Exposed or concealed.	Revised list item (11) to include Type MC cable being able to be installed in damp locations, following the same requirements as for wet locations already allowed in the code. Impacts: No negative impact.	2
			(4) Exposed or concealed.		

Page 72 of 292
Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(3) Indoors or outdoors.		(5) To be direct buried where identified for such		
	(4) Exposed or concealed.		use.		
	(5) To be direct buried where identified for such use.		(6) In cable tray where identified for such use.(7) In any raceway.		
	(6) In cable tray where identified for such use.		(8) As aerial cable on a messenger.		
	(7) In any raceway.		(9) In hazardous (classified) locations where specifically permitted by other articles in this <i>Code</i> .		
	(8) As aerial cable on a messenger.				
	(9) In hazardous (classified) locations where specifically permitted by other articles in this <i>Code</i> .		(10) In dry locations and embedded in plaster finish on brick or other masonry except in damp or wet locations.(11) In damp or wet locations where a corrosion-		
	(10) In dry locations and embedded in plaster finish on brick or other masonry except in damp or wet locations.		resistant jacket is provided over the metallic covering and any of the following conditions are met:		
	(11) In wet locations where a corrosion- resistant jacket is provided over the		a. The metallic covering is impervious to moisture.		
	metallic covering and any of the following conditions are met:		b. A jacket resistant to moisture is provided under the metal covering.		
	a. The metallic covering is impervious to moisture.		c. The insulated conductors under the metallic covering are listed for use in wet locations.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	b. A jacket resistant to moisture is provided under the metal covering.		(12) Where single-conductor cables are used, all phase conductors and, where used, the grounded conductor shall be grouped together to minimize induced voltage on the sheath.		
	c. The insulated conductors under the metallic covering are listed for use in wet locations.				
	(12) Where single-conductor cables are used, all phase conductors and, where used, the grounded conductor shall be grouped together to minimize induced				
330.112(A)	 Insulation. Insulated conductors shall comply with 330.112(A) and (B) (A) 1000 Volts or Less. Insulated conductors in sizes 18 AWG and 16 AWG shall be of a type listed in <u>Table</u> 402.3, with a maximum operating temperature not less than 90°C (194°F) and as permitted by <u>725.49</u>. Conductors larger than 16 AWG shall be of a type listed in <u>Table 310.4(A)</u> or of a type identified for use in Type MC cable. 	SR-8309	 Insulation. Insulated conductors shall comply with 330.112(A) and (B) (A) 1000 Volts or Less. Insulated control and signal conductors in sizes 18 AWG and 16 AWG shall be of a type listed in Table 402.3, with a maximum operating temperature not less than 90°C (194°F) and as permitted by 724.49. Ungrounded, grounded, and equipment grounding conductors 16 AWG and larger shall be of a type listed in Table 310.4(1) or of 	Editorial change to correlate with the addition of 16 AWG as a conductor for general use wiring. Impacts: No negative impact.	2
Article 334		Nonn	a type identified for use in Type MC cable. netallic-Sheathed Cable: Type NM and NMC		
334.10(B)	Uses Permitted.	FR-8434	Uses Permitted.	Revised to replace the term "moist" with "wet."	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(B) Type NMC.		(B) Type NMC.	Impacts: No negative impact.	
	Type NMC cable shall be permitted as		Type NMC cable shall be permitted as follows:		
	follows:		(1) For both exposed and concealed work in		
	(1) For both exposed and concealed work in dry, moist, damp, or corrosive locations, except as prohibited		dry, wet, damp, or corrosive locations, except as prohibited by <u>334.10(3)</u>		
	by <u>334.10(3)</u>		(2) In outside and inside walls of masonry block or tile		
	(2) In outside and inside walls of masonry block or tile		(3) In a shallow chase in masonry, concrete, or adobe protected against nails or screws by a		
	(3) In a shallow chase in masonry,		steel plate at least 1.59 mm (1/16 in.) thick and		
	concrete, or adobe protected against nails		covered with plaster, adobe, or similar finish		
	or screws by a steel plate at least 1.59 mm				
	(1/16 in.) thick and covered with plaster,				
334.15(B) and (<u>C)</u>	(B) Protection from Physical Damage.	FR-8439, FR-8443	(B) Protection from Physical Damage.	Added requirement for abrasion protection when a cable enters or exits a raceway	2
	Cable shall be protected from physical		Cable shall be protected from physical damage	CAILS & Tucc way.	
	damage where necessary by rigid metal		where necessary by rigid metal conduit, intermediate	Impacts: No negative impact.	
	conduit, intermediate metal conduit, electrical		metal conduit, electrical metallic tubing, Schedule 80		
	metallic tubing, Schedule 80 PVC conduit,		PVC conduit, RTRC marked with the suffix -XW, or		
	Type RTRC marked with the suffix -XW, or		other approved means. Where passing through a		
	other approved means. Where passing through		floor, the cable shall be enclosed in rigid metal		
	a floor, the cable shall be enclosed in rigid		conduit, intermediate metal conduit, electrical		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	metal conduit, intermediate metal conduit,		metallic tubing, Schedule 80 PVC conduit, RTRC		
	electrical metallic tubing, Schedule 80 PVC		marked with the suffix -XW, or other approved		
	conduit, Type RTRC marked with the suffix -		means extending at least 150 mm (6 in.) above the		
	XW, or other approved means extending at		floor. Conduit or tubing shall be provided with a		
	least 150 mm (6 in.) above the floor.		bushing or adapter that provides protection from		
			abrasion at the point the cable enters and exits the		
	Type NMC cable installed in shallow chases		raceway.		
	or grooves in masonry, concrete, or adobe				
	shall be protected in accordance with the		Type NMC cable installed in shallow chases or		
	requirements in <u>300.4(F)</u> and covered with		grooves in masonry, concrete, or adobe shall be		
	plaster, adobe, or similar finish.		protected in accordance with the requirements		
	(C) In Unfinished Basements and Crawl Spaces.		in <u>300.4(F)</u> and covered with plaster, adobe, or		
	Where cable is run at angles with joists in		similar finish. (C) In Unfinished Basements and Crawl Spaces.		
	unfinished basements and crawl spaces, it		Where cable is run at angles with joists in unfinished		
	shall be permissible to secure cables not		basements and crawl spaces, it shall be permissible		
	smaller than two 6 AWG or three 8 AWG		to secure cables not smaller than two 6 AWG or		
	conductors directly to the lower edges of the		three 8 AWG conductors directly to the lower edges		
	joists. Smaller cables shall be run either		of the joists. Smaller cables shall be run either		
	through bored holes in joists or on running		through bored holes in joists or on running boards.		
	boards. Nonmetallic-sheathed cable installed		Nonmetallic-sheathed cable installed on the wall of		
	on the wall of an unfinished basement shall be		an unfinished basement shall be permitted to be		
	permitted to be installed in a listed conduit or		installed in a listed conduit or tubing or shall be		
	tubing or shall be protected in accordance		protected in accordance with <u>300.4</u> . Conduit or		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	with <u>300.4</u> . Conduit or tubing shall be		tubing shall be provided with a bushing or		
	provided with a suitable insulating bushing or		adapter that provides protection from abrasion at the		
	adapter at the point the cable enters the		point the cable enters and exits the raceway. The		
	raceway. The sheath of the nonmetallic-		sheath of the nonmetallic-sheathed cable shall extend		
	sheathed cable shall extend through the		through the conduit or tubing and into the outlet,		
	conduit or tubing and into the outlet or device		device, or junction box not less than 6 mm (1/4 in.).		
	box not less than 6 mm (1/4 in.). The cable		The cable shall be secured within 300 mm (12 in.) of		
	shall be secured within 300 mm (12 in.) of the		the point where the cable enters the conduit or		
	point where the cable enters the conduit or		tubing. Metal conduit, tubing, and metal outlet boxes		
	tubing. Metal conduit, tubing, and metal outlet		shall be connected to an equipment grounding		
	boxes shall be connected to an equipment		conductor complying with 250.86 and 250.148 .		
	grounding conductor complying with the				
	provisions of <u>250.86</u> and <u>250.148</u> .				
334.19	[Did not exist]	FR-8481	334.19 Cable Entries.	Added section requiring cable sheath to extend at least 1/4 inch	2
			The sheath on nonmetallic-sheathed cable shall	beyond any cable clamp or cable entry.	
			extend not less than 6 mm ($1/4$ in.) beyond any cable	Impacts: No negative impact.	
		ED 0510	clamp or cable entry.		
334.24	334.24 Bending Radius.	FR-8519	334.24 Bending Radius.	Added a requirement to use the major diameter (i.e., widest part)	2
	Bends in Types NM and NMC cable shall be		Bends in Types NM and NMC cable shall be so	bending radius.	
	so made that the cable will not be damaged.		made that the cable will not be damaged. The radius	Impacts: No negative impact	
	The radius of the curve of the inner edge of		of the curve of the inner edge of any bend during or	impueus. Ito negative impact.	
	any bend during or after installation shall not		after installation shall not be less than five times the		
			diameter of the cable. For flat cables, the major		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	be less than five times the diameter of the		diameter dimension of the cable shall be used to		
	cable.		determine the bending radius.		
334.80	334.80 Ampacity.	FR-8521	334.80 Ampacity.	Revised to remove the use of the exception within 310.14(A)(2)	2
	The ampacity of Types NM and NMC cable		The ampacity of Types NM and NMC cable shall be	conductors in contact with	
	shall be determined in accordance		determined in accordance with 310.14 . The ampacity	thermal insulation, requiring all ungrounded and grounded	
	with 310.14 . The ampacity shall not exceed		shall not exceed that of a 60°C (140°F) rated	conductors in thermal insulation	
	that of a 60° C (140°F) rated conductor. The		conductor. The 90°C (194°F) rating shall be	(e.g., foam, caulk, etc.) to be considered current carrying for	
	90°C (194°F) rating shall be permitted to be		permitted to be used for ampacity adjustment and	the purpose of ampacity	
	used for ampacity adjustment and correction		correction calculations, provided the final calculated	aujustinent.	
	calculations, provided the final calculated		ampacity does not exceed that of a 60°C (140°F)	Impacts: No negative impact.	
	ampacity does not exceed that of a 60°C		rated conductor. The ampacity of Types NM and		
	(140°F) rated conductor. The ampacity of		NMC cable installed in cable trays shall be		
	Types NM and NMC cable installed in cable		determined in accordance with <u>392.80(A)</u> .		
	trays shall be determined in accordance				
	with <u>392.80(A)</u> .		Where more than two NM cables containing two or		
			more current-carrying conductors are installed,		
	Where more than two NM cables containing		without maintaining spacing between the cables,		
	two or more current-carrying conductors are		through the same opening in wood framing that is to		
	installed, without maintaining spacing		be sealed with thermal insulation, caulk, or sealing		
	between the cables, through the same opening		foam, the ampacity of each conductor shall be		
	in wood framing that is to be sealed with		adjusted in accordance with <u>Table</u>		
	thermal insulation, caulk, or sealing foam,				
	the ampacity of each conductor shall be				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	adjusted in accordance with Table		<u>310.15(C)(1)</u> and <u>310.14(A)(2)</u> , Exception, shall not		
	310.15(C)(1) and the provisions		apply.		
	of $\underline{310.14(A)(2)}$, Exception, shall not apply.				
			Where more than two NM cables containing two or		
	Where more than two NM cables containing		more current-carrying conductors are installed in		
	two or more current-carrying conductors are		contact with thermal insulation without maintaining		
	installed in contact with thermal insulation		spacing between cables, the ampacity of each		
	without maintaining spacing between cables,		conductor shall be adjusted in accordance with Table		
	the ampacity of each conductor shall be		<u>310.15(C)(1)</u> and <u>310.14(A)(2)</u> , Exception shall not		
	adjusted in accordance with <u>Table</u>		apply.		
	<u>310.15(C)(1)</u> .				
Article 335	Formerly Article 727	FCR-457	Article 335 – Instrumentation Tray Cable: Type ITC	Relocated former Article 727 into Chapter 3 as new Article 335, Instrumentation Tray Cable: Type ITC. Impacts: No negative impact.	1
		F	ower and Control Tray Cable: Type TC		
336.10	336.10 Uses Permitted.	FR-8524	336.10 Uses Permitted.	Added list item (12) to permit Type TC cable to be used as	2
	Type TC cable shall be permitted to be		Type TC cable shall be permitted to be used as	where identified for such use and	
	used as follows:		follows:	marked as Type TC-ER.	
	(1) For power, lighting, control, and signal circuits.		(1) For power, lighting, control, and signal circuits.	Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(2) In cable trays, including those with		(2) In cable trays, including those with		
	mechanically discontinuous segments up		mechanically discontinuous segments up to		
	to 300 mm (1 ft).		300 mm (1 ft).		
	(3) In raceways.		(3) In raceways.		
	(4) In outdoor locations supported by a		(4) In outdoor locations supported by a		
	messenger wire.		messenger wire.		
	(5) For Class 1 circuits as permitted in Parts II and III of Article <u>725</u> .		(5) For Class 1 circuits as permitted in Parts II and III of Article <u>725</u> .		
	(6) For non-power-limited fire alarm circuits if conductors comply with the requirements of <u>760.49</u> .		(6) For non-power-limited fire alarm circuits if conductors comply with the requirements of $\underline{760.49}$.		
	(7) Between a cable tray and the utilization equipment or device(s), provided all of the following apply:		(7) Between a cable tray and the utilization equipment or device(s), provided all of the following apply:		
	a. The cable is Type TC-ER.		a. The cable is Type TC-ER.		
	b. The cable is installed in industrial establishments where the conditions of maintenance and supervision ensure that only qualified persons service the installation.		b. The cable is installed in industrial establishments where the conditions of maintenance and supervision ensure that only qualified persons service the installation.		
			and protected against physical damage		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	c. The cable is continuously		using mechanical protection such as		
	supported and protected against		struts, angles, or channels.		
	physical damage using				
	mechanical protection such as		d. The cable complies with the crush		
	struts, angles, or channels.		and impact requirements of Type MC		
			cable and is identified with the marking		
	d. The cable complies with the		"TC-ER."		
	crush and impact requirements				
	of Type MC cable and is		e. The cable is secured at intervals not		
	identified with the marking		exceeding 1.8 m (6 ft).		
	"TC-ER."				
			f. Equipment grounding for the		
	e. The cable is secured at		utilization equipment is provided by an		
	intervals not exceeding 1.8 m		equipment grounding conductor within		
	(6 ft).		the cable. In cables containing		
			conductors sized 6 AWG or smaller,		
	f. Equipment grounding for the		the equipment grounding		
	utilization equipment is provided		conductor shall be provided within the		
	by an equipment grounding		cable or, at the time of installation, one		
	conductor within the cable. In		or more insulated conductors shall be		
	cables containing conductors		permanently identified as an equipment		
	sized 6 AWG or smaller, the		grounding conductor in accordance		
	equipment grounding		with <u>250.119(B)</u> .		
	conductor shall be provided				
	within the cable or, at the time of		<i>Exception to (7):</i>		
	installation, one or more				
	insulated conductors shall be		Where not subject to physical		
	permanently identified as an		damage, Type TC-ER shall be		
			permitted to transition		
			between cable trays and		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	equipment grounding conductor		between cable trays		
	in accordance with $250.119(B)$.		and equipment or devices for a		
			distance not to exceed 1.8 m		
	<i>Exception to (7):</i>		(6 ft) without continuous		
	Where not subject to		support. The cable shall be		
	nhysical damage		mechanically supported where		
	Type TC-FR shall be		exiting the cable tray to ensure		
	nermitted to transition		that the minimum bending		
	hetween cable travs and		radius is not exceeded.		
	between cable trays and		(8) Type TC cable shall be resistant to moisture		
	and equipment or		and corrosive agents where installed in wet		
	devices for a distance		locations.		
	not to exceed 1.8 m				
	(6 ft) without		(9) For one- and two-family dwelling units,		
	continuous support. The		Type TC-ER-JP cable containing conductors		
	cable shall be		for both power and control circuits shall be		
	mechanically supported		TC EP. IP cable used as interior wiring shall be		
	where exiting the cable		installed per the requirements of Part II of		
	tray to ensure that the		Article 334 and where installed as exterior		
	minimum bending		wiring shall be installed per the requirements of		
	radius is not exceeded.		Part II of Article <u>340</u> .		
	(8) Type TC cable shall be resistant to moisture and corrosive agents where		Exception:		
	installed in wet locations.		<i>Where used to connect a generator and</i>		
			associated equipment having terminals		
			rated 75°C (140°F) or higher, the cable		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(9) In one- and two-family dwelling units,		shall not be limited in ampacity		
	Type TC-ER-JP cable containing both		<i>by <u>334.80</u> or <u>340.80</u>.</i>		
	power and control conductors shall be				
	permitted for branch circuits and feeders.		(10) Direct buried, where identified for such use.		
	Type TC-ER-JP cable used as interior				
	wiring shall be installed per the		(11) In hazardous (classified) locations where		
	requirements of Part II of		specifically permitted by other articles in		
	Article <u>334</u> and where installed as		this Code.		
	exterior wiring shall be installed per the				
	requirements of Part II of Article <u>340</u> .		(12) For service-entrance conductors where identified for such use and marked Type TC-ER.		
	Exception:				
	Where used to connect a				
	generator and associated				
	equipment having terminals				
	rated 75°C (140°F) or higher,				
	the cable shall not be limited in				
	<i>ampacity by <u>334.80</u> or <u>340.80</u>.</i>				
	(10) Direct buried, where identified for				
	such use.				
	(11) In hazardous (classified) locations				
	where specifically permitted by other				
	articles in this Code.		Tupo D Coble		
Article 337			Type r Cable		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
337.115	337.115 Jacket.	FR-8570	337.115 Jacket.	Revised text to allow single conductors without an overall	2
	Single conductor cables and multiconductor		Multiconductor cables shall have an overall	jacket, within enclosures or machinery, or larger conductors	
	cables shall have an overall nonmetallic jacket		nonmetallic jacket that is impervious to moisture,	with increased insulation	
	that is impervious to moisture, corrosion		corrosion resistant, and sunlight resistant. When		
	resistant, and sunlight resistant.		installed external to an enclosure or industrial	Impacts: No negative impact.	
			machinery, single conductor cables shall have an		
			overall nonmetallic jacket that is impervious to		
			moisture, corrosion resistant, and sunlight		
			resistant. Single conductor cables rated 2000 volts		
			with conductor sizes equal to or larger than		
			4/0 AWG shall be permitted to use an increased		
			insulation thickness in lieu of using a separate cable		
			jacket. When the increased insulation thickness is		
			used, the insulation material shall be sunlight		
		FR 0.550	resistant.		
337.116	337.116 Armor.	FR-8572	337.116 Armor.	Revised text to allow for additional armor options to	2
	Armor shall be permitted over the jacket. If		Armor shall be permitted over the jacket. If	recognize industry practices.	
	provided, the armor or metallic covering shall		provided, the armor or metallic covering shall be a	Impacts: No negative impact.	
	be a braided basket weave type consisting of		braided basket weave type consisting of wire laid		
	wire laid closely together, flat and parallel,		closely together, flat and parallel, and forming a		
	and forming a basket weave that shall firmly		basket weave that shall firmly grip the cable. The		
	grip the cable. The wire shall be commercial		wire shall be commercial bronze, tinned copper,		
	bronze. The armor shall not be used as a		stainless steel, or aluminum. The armor shall not be		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	current-carrying conductor or as an equipment		used as a current-carrying conductor or as an		
	grounding conductor. A nonmetallic jacket		equipment grounding conductor. A nonmetallic		
	that conforms to <u>337.115</u> shall be provided		jacket that conforms to <u>337.115</u> shall be provided		
	over the armor.		over the armor.		
Article 338		Se	ervice-Entrance Cable: Type SE and USE		
338.24	338.24 Bending Radius.	FR-8605	338.24 Bending Radius.	Revised to specify that the major dimension (i.e., widest part) of	2
	Bends in Types USE and SE cable shall be so		Bends in Types USE and SE cable shall be so made	flat cables is to be used for determining bending radius.	
	made that the cable will not be damaged. The		that the cable will not be damaged. The radius of the	Impacts: No negative impact	
	radius of the curve of the inner edge of any		curve of the inner edge of any bend, during or after	impacts. No negative impact.	
	bend, during or after installation, shall not be		installation, shall not be less than five times the		
	less than five times the diameter of the cable.		diameter of the cable. For flat cables, the major		
			diameter dimension of the cable shall be used to		
			determine the bending radius.		
Article 340		Undergro	und Feeder and Branch-Circuit Cable: Type UF		
340.24	340.24 Bending Radius.	FR-8608	340.24 Bending Radius.	Revised text to specify that the major dimension (i.e., widest	2
	Bends in Type UF cable shall be so made that		Bends in Type UF cable shall be so made that the	part) of flat cables is to be used for determining bending radius.	
	the cable is not damaged. The radius of the		cable is not damaged. The radius of the curve of the	Impacts: No negative impact	
	curve of the inner edge of any bend shall not		inner edge of any bend shall not be less than five	impacts. No negative impact.	
	be less than five times the diameter of the		times the diameter of the cable. For flat cables, the		
	cable.		major diameter dimension of the cable shall be used		
			to determine the bending radius.		
Article 342			Intermediate Metal Conduit (IMC)		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
342.10(B)	(B) Corrosion Environments.	FR-7582	(B) Corrosion Environments.	Revised text to allow use of IMC in direct burial applications.	2
	permitted to be installed in concrete, in direct contact with the earth, or in areas subject to severe corrosive influences where protected by corrosion protection approved for the		permitted to be installed in concrete, in direct contact with the earth, in direct burial applications, or in areas subject to severe corrosive influences where protected by corrosion protection approved for the	Impacts: No negative impact.	
342.30(A)(3)	condition. (3) Where approved, conduit shall not be required to be securely fastened within 900 mm (3 ft) of the service head for above- the-roof termination of a mast.	FR-7584	condition. (3) Where approved, conduit shall not be required to be securely fastened within 900 mm (3 ft) of the service head for above-the-roof termination of a mast. Exception: For concealed work in finished buildings or prefinished wall panels where such securing is impracticable, unbroken lengths (without coupling) of IMC shall be permitted to be fished.	Added an exception that allows fishing of unbroken lengths of IMC within existing walls or panels, similar to EMT and flexible conduits. Impacts: No negative impact.	2
Article 344			Rigid Metal Conduit (RMC)		
344.10(B)	 (B) Corrosive Environments. (1) Galvanized Steel, Stainless Steel, and Red Brass RMC, Elbows, Couplings, and Fittings. Galvanized steel, stainless steel, and red brass RMC elbows, couplings, and fittings shall be permitted to be installed in concrete, in direct contact with the earth, or in areas subject to 	FR-7585	 (B) Corrosive Environments. (1) Galvanized Steel, Stainless Steel, and Red Brass RMC, Elbows, Couplings, and Fittings. Galvanized steel, stainless steel, and red brass RMC, elbows, couplings, and fittings shall be permitted to be installed in concrete, in direct contact with the earth, in direct burial applications, or in 	Revised text to allow for use of RMC in direct burial applications. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	severe corrosive influences where protected		protected by corrosion protection approved for the		
	by corrosion protection approved for the condition. (2) Supplementary Protection of Aluminum		condition. (2) Supplementary Protection of Aluminum RMC.		
			Aluminum RMC shall be provided with approved		
	Aluminum RMC shall be provided with		supplementary corrosion protection where encased in		
	approved supplementary corrosion protection		concrete or in direct contact with the earth, or in		
	where encased in concrete or in direct contact		direct burial applications where identified for the		
	with the earth.		application.		
344.20(A)	(A) Minimum.	FR-7654	(A) Minimum.	Revised exception text to allow for use of smaller RMC.	2
	RMC smaller than metric designator 16 (trade		RMC smaller than metric designator 16 (trade	Impacts: No negative impact	
	size $1/2$) shall not be used.		size $1/2$) shall not be used.	impacts. Ivo negative impact.	
	Exception:		Exception:		
	For enclosing the leads of motors as permitted		Metric designator 12 (trade size 3/8) shall be		
	in <u>430.245(B)</u> .		permitted for enclosing the leads of motors as		
			permitted in <u>430.245(B)</u> .		
344.28	344.28 Reaming and Threading.	FR-7589	344.28 Reaming and Threading.	Revised text to require manufacturer's instructions be	2
	All cut ends shall be reamed or otherwise		All cut ends shall be reamed or otherwise finished to	followed when threading conduit to prevent damage to outer	
	finished to remove rough edges. Where		remove rough edges. Where conduit is threaded in	coating of PVC-coated RMC and	
	conduit is threaded in the field, a standard		the field, a standard cutting die with a 1 in 16 taper	reference.	
	cutting die with a 1 in 16 taper (3/4 in. taper		(3/4 in. taper per foot) shall be used. PVC-coated	Impacts: No negative impact.	
	per foot) shall be used.		RMC shall be threaded in accordance with		
			manufacturer's instructions to prevent damage to the		
			exterior coating.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Article 352]	Rigid Polyvinyl Chloride Conduit (PVC)		
352.10(B)	[Did not exist]	FR-7561	(B) Encased in Concrete.PVC conduit shall be permitted to be encased in concrete.	Added section to clearly state that PVC can be encased in concrete. Impacts: No negative impact.	1
352.10(K)	[Did not exist]	FR-7563	 (K) Physical Damage. Where subject to physical damage, Schedule 80 PVC conduit, Schedule 80 PVC elbows, and listed fittings for PVC conduit shall be used. 	Added section to clearly state that Schedule 80 PVC can be used where subject to physical damage. Impacts: No negative impact.	2
352.44(B)	[Did not exist]	FR-7571	(B) Earth Movement. Expansion fittings for underground runs of direct buried PVC conduit emerging from the ground shall be provided above grade when required to compensate for earth settling or movement, including frost heave.	Added section to address frost heave with expansion fittings. Impacts: No negative impact.	2
Article 356					
350.10	 356.10 Uses Permitted. LFNC shall be permitted to be used in exposed or concealed locations for the following purposes: (1) Where flexibility is required for installation, operation, or maintenance. 	SR-8131	356.10 Uses Permitted.LFNC shall be permitted to be used in exposed or concealed locations for the following purposes:(1) Where flexibility is required for installation, operation, or maintenance.	Revised text in list item (5) for clarity and added permission in item (8) to allow use in corrosive environments to correlate with Article 680. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(2) Where protection of the contained		(2) Where protection of the contained		
	conductors is required from vapors,		conductors is required from vapors, machine		
	machine oils, liquids, or solids.		oils, liquids, or solids.		
	(3) For outdoor locations where listed and		(3) For outdoor locations where listed and		
	marked as suitable for the purpose.		marked as suitable for the purpose.		
	(4) For direct burial where listed and		(4) For direct burial where listed and marked for		
	marked for the purpose.		the purpose.		
	(5) Type LFNC shall be permitted to be		(5) Installed in lengths longer than 1.8 m (6 ft)		
	installed in lengths longer than 1.8 m		where secured in accordance with 356.30 .		
	(6 ft) where secured in accordance				
	with <u>356.30</u> .		(6) LFNC-B as a listed manufactured prewired		
			assembly, metric designator 16 through 27		
	(6) Type LFNC-B as a listed		(trade size $1/2$ through 1) conduit.		
	manufactured prewired assembly, metric				
	designator 16 through 27 (trade		(7) For encasement in concrete where listed for		
	size 1/2 through 1) conduit.		direct burial and installed in compliance		
			with <u>356.42</u> .		
	(7) For encasement in concrete where				
	listed for direct burial and installed in		(8) In locations subject to severe corrosive		
	compliance with <u>356.42</u> .		influences as covered in 300.6 and where subject		
			to chemicals for which the materials are		
	(8) Conductors or cables rated at a		specifically approved.		
	temperature higher than the listed				
	temperature rating of LFNC conduit shall		(9) Conductors or cables rated at a temperature		
	be permitted to be installed in LFNC,		higher than the listed temperature rating of		
	provided the conductors or cables are not		LFNC shall be permitted to be installed in		
			LFNC, provided the conductors or cables are not		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	operated at a temperature higher than the		operated at a temperature higher than the listed		
	listed temperature rating of the LFNC.		temperature rating of the LFNC.		
Article 358			Flexible Metallic Tubing (EMT)		
358.10(A)	358.10 Uses Permitted.	FR-7591, SR-8159	(A) Exposed and Concealed.	Revised list item (3) for clarification allowing FMT in	2
	(A) Exposed and Concealed.	510 0157	The use of EMT shall be permitted for both exposed	direct burial applications and added list item (4) for use in	
	The use of EMT shall be permitted for both		and concealed work for the following:	manufactured wiring systems.	
	exposed and concealed work for the		(1) In concrete, in direct contact with the earth,	Impacts: No negative impact.	
	following:		in direct burial applications with fittings		
			identified for direct burial, or in areas subject to		
	(1) In concrete, in direct contact with the		severe corrosive influences where installed in		
	earth or in areas subject to severe		accordance with <u>358.10(B)</u>		
	corrosive influences where installed in				
	accordance with $358.10(B)$		(2) In dry, damp, and wet locations		
	(2) In dry, damp, and wet locations		(3) In any hazardous (classified) location as		
			permitted by other articles in this Code		
	(3) In any hazardous (classified) location				
	as permitted by other articles in this Code		(4) For manufactured wiring systems as		
358 20(A)	(A) Minimum	FR-7592	permitted in $\underline{604.100(A)(2)}$	Revised the exception to allow for	2
550.20(11)		11(15)2		a smaller size EMT.	2
	EMT smaller than metric designator 16 (trade		EMT smaller than metric designator 16 (trade	Impacts: No negative impact	
	size $1/2$) shall not be used.		size $1/2$) shall not be used.	impacts: ito negative impact.	
	Exception:		Exception:		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	For enclosing the leads of motors as permitted		Metric designator 12 (trade size 3/8) shall be		
	<i>in <u>430.245(B)</u>.</i>		permitted for enclosing the leads of motors as		
			permitted in <u>430.245(B)</u> .		
358.20(B)	(B) Maximum.	FR-7593	(B) Maximum.	Revised text to allow for larger size EMT.	2
	The maximum size of EMT shall be metric		The maximum size of EMT shall be metric	Impacts: No negative impact	
	designator 103 (trade size 4).		designator 155 (trade size 6).	impacts. No negative impact.	
Article 362			Electrical Nonmetallic Tubing (ENT)		
362.10	362.10 Uses Permitted.	FR-7596, SCR-124	382.10 Uses Permitted.	Revised text for permitted uses of ENT when protected with fire	2
	For the purpose of this article, the first floor of		Nonmetallic extensions shall be permitted only in	sprinkler systems or encased in concrete.	
	a building shall be that floor that has		accordance with $\underline{382.10(A)}$, (B), and (C).	Imports: No negative import	
	50 percent or more of the exterior wall surface		(A) From an Existing Outlet.	impacts. No negative impact.	
	area level with or above finished grade. One		The extension shall be from an existing outlet on a		
	additional level that is the first level and not		15- or 20-ampere branch circuit. Where a		
	designed for human habitation and used only		concealable nonmetallic extension originates from a		
	for vehicle parking, storage, or similar use		non-grounding-type receptacle, the installation shall		
	shall be permitted. The use of ENT and		comply with <u>250.130(C)</u> , <u>406.4(D)(2)(b)</u> ,		
	fittings shall be permitted in the following:		or <u>406.4(D)(2)(c)</u> . (B) Exposed and in a Dry Location.		
	(1) In any building not exceeding three				
	floors above grade as follows:		The extension shall be run exposed, or concealed as		
	a. For exposed work, where not		permitted in <u>382.15</u> , and in a dry location. (C) Residential or Offices.		
	prohibited by <u>362.12</u>		For nonmetallic surface extensions mounted directly		
			on the surface of walls or ceilings, the building shall		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section	2020 NEC®b. Concealed within walls, floors, and ceilings(2) In any building exceeding three floors above grade, ENT shall be concealed within walls, floors, and ceilings where the walls, floors, and ceilings provide a thermal barrier of material that has at least a 15-minute finish rating as identified in listings of fire-rated assemblies. The 15-minute-finish-rated thermal barrier shall be permitted to be 	Rev.	2023 NEC® be occupied for residential or office purposes and shall not exceed three floors above grade. Where identified for the use, concealable nonmetallic extensions shall be permitted more than three floors above grade.	2023 NEC® Summary of Changes	Rank
	<i>abovegrade.</i> (3) In locations subject to severe corrosive influences as covered				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	in <u>300.6</u> and where subject to chemicals				
	for which the materials are specifically				
	approved.				
	(4) In concealed, dry, and damp locations				
	not prohibited by <u>362.12</u> .				
	(5) Above suspended ceilings where the				
	suspended ceilings provide a thermal				
	barrier of material that has at least a 15-				
	minute finish rating as identified in				
	listings of fire-rated assemblies, except as				
	permitted in <u>362.10(1)a.</u>				
	Exception to (5):				
	ENT shall be permitted to be used				
	above suspended ceilings in				
	buildings exceeding three floors				
	above grade where the building is				
	protected throughout by a fire				
	sprinkler system installed in				
	accordance with NFPA 13-				
	2016, Standard for the Installation of				
	Sprinkler Systems.				
	(6) Encased in poured concrete, or				
	embedded in a concrete slab on grade				
	where ENT is placed on sand or approved				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	screenings, provided fittings identified for this purpose are used for connections.				
	(7) For wet locations indoors as permitted in this section or in a concrete slab on or belowgrade, with fittings listed for the purpose.				
	(8) Metric designator 16 through 27 (trade size 1/2 through 1) as listed manufactured prewired assembly.				
	(9) Conductors or cables rated at a temperature higher than the listed temperature rating of ENT shall be permitted to be installed in ENT, if the conductors or cables are not operated at a				
Article 366	temperature higher than the listed temperature rating of the ENT.		Auxiliary Gutters		
366.10(C)	[Did not exist]	FR-7609	(C) Extended Distance of Auxiliary Gutters. Auxiliary gutters shall be permitted to extend a distance not greater than 9 m (30 ft) beyond the equipment that it supplements.	Added section to permit auxiliary gutters extending up to 30 feet and added exception to permit extension beyond 30 feet to correlate with 620.35. Impacts: No negative impact.	2
Article 369	[Did not exist]	FR-7620, SR-8151	Article 369 Insulated Bus Pipe (IBP)/Tubular Covered Conductors (TCC) Systems.	Created new Article 369. Insulated Bus Pipe (IBP), also known as Tubular Covered Conductor (TCC). IBP may achieve listing under the UL	2

Article 370 Cablebus 370.10 370.10 Uses Permitted. Approved cablebus shall be permitted: FR-7612 (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> FR-7612 (2) For branch circuits, feeders, and services (2) For branch circuits, feeders, and services (2) For branch circuits, feeders, and services (3) To be installed indoors, outdoors, or in	Rank
Article 370 Impacts: No negative impact. 370.10 370.10 Uses Permitted. FR-7612 370.10 Uses Permitted. Revised text for clarity and added "indoors" to list item (3) to clarify cablebus shall be permitted as follows: Impacts: No negative impact. Impacts: No negative impact. (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (2) For branch circuits, feeders, and services (2) For branch circuits, feeders, and services (2) For branch circuits, feeders, and services (3) To be installed indoors, outdoors or in (1) At any contract or in	
Article 370Cablebus370.10370.10 Uses Permitted.FR-7612370.10 Uses Permitted.Revised text for clarity and added "indoors" to list item (3) to clarify cablebus can be used indoors.Approved cablebus shall be permitted:(1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (2) For branch circuits, feeders, and services(3) To be installed indoors, outdoors, or in	
370.10 370.10 Uses Permitted. FR-7612 370.10 Uses Permitted. Revised text for clarity and added "indoors" to list item (3) to clarify cablebus can be used indoors. (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (2) For branch circuits, feeders, and services (2) For branch circuits, feeders, and services (3) To be installed indoors, outdoors, or in (3) To be installed indoors, outdoors, or in	
Approved cablebus shall be permitted: Cablebus shall be permitted as follows: cablebus can be used indoors. (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (2) For branch circuits, feeders, and services (3) To be installed indoors, outdoors, or in	1
(1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (1) At any voltage or current for which spaced conductors are rated and where installed only for exposed work, except as permitted in <u>370.18</u> (2) For branch circuits, feeders, and services (2) For branch circuits, feeders, and services (3) To be installed indoors, outdoors, or in	
(3) To be installed outdoors or in corrosive, wet, or damp locations where	
370.18 370.18 Cablebus Installation. FR-7613 370.18 Cablebus Installation. Revised text and removed firestop requirements by referencing 300.21. 2	2
Cablebus shall be permitted to extend	
transversely through partitions or walls, other platforms and floors in wet or dry locations where	
than fire walls, provided that the section the installation, complete with the installed cables, is	
within the wall is continuous, protected made in accordance with <u>300.21</u> .	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(B) Through Dry Floors and Platforms.				
	Except where firestops are required, cablebus				
	shall be permitted to extend vertically through				
	dry floors and platforms, provided that the				
	cablebus is totally enclosed at the point where				
	it passes through the floor or platform and for				
	a distance of 1.8 m (6 ft) above the floor or				
	platform. (C) Through Floors and Platforms in Wet Locations.				
	Except where firestops are required, cablebus				
	shall be permitted to extend vertically through				
	floors and platforms in wet locations where:				
	(1) There are curbs or other suitable means to prevent waterflow through the floor or platform opening, and				
	(2) Where the cablebus is totally enclosed				
	at the point where it passes through the				
	floor or platform and for a distance of 1.8 m (6 ft) above the floor or platform				
Article 371	[Did not exist]	FR-7621, SR-8156	Article 371 Flexible Bus Systems	Created new article 371. This new Article recognizes flexible bus systems as a wiring method.	2
Article 376			 Metal Wireways	Impacts: No negative impact.	
			matter may s		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
376.60	[Did not exist]	FR-7619	376.60 Grounding.	Added section that permits a listed metal wireway to be used as	2
			Listed metal wireway shall be permitted as an	an equipment grounding conductor.	
			equipment grounding conductor in accordance	Impacts: No negative impact.	
		Low Volta	with <u>250.118(A)(13)</u> .		
Article 393		Low-volta	ige Suspended Centing Power Distribution Systems		
393.60	393.60 Grounding.	FR-7660	393.60 Equipment Grounding Conductor.	Revised section title to "Equipment Grounding	1
	(A) Grounding of Supply Side of Class 2 Power Source.		The supply side of the Class 2 power source shall be	Conductor" and removed load side requirements as they are	
			connected to an equipment grounding conductor in	addressed in 393.61.	
	The supply side of the Class 2 power source		accordance with the applicable requirements in	Impacts: No negative impact.	
	shall be connected to an equipment grounding		Part IV of Article 250.		
	conductor in accordance with the applicable				
	requirements in Part IV of Article <u>250</u> . (B) Grounding of Load Side of Class 2 Power Source.				
	Class 2 load side circuits for suspended				
	ceiling low-voltage power grid distribution				
	systems shall not be grounded.				
393.61	(B) Grounding of Load Side of Class 2 Power Source.	FR-7660	393.61 Grounding of Load Side of Class 2 Power	Revised to replace "shall not be grounded" with "shall be	2
			Source.	permitted to be grounded."	
	Class 2 load side circuits for suspended		Class 2 load side circuits for suspended ceiling low-	Impacts: No negative impact.	
	ceiling low-voltage power grid distribution		voltage nower grid distribution systems shall be		
	systems shall not be grounded.		permitted to be grounded.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Article 395	[Did not exist]	FR-8560	Article 395 Outdoor Overhead Conductors over 1000 Volts	Relocated requirements from former Article 399 to create new Article 395. Impacts: No negative impact.	1

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
		Chapter	4 Equipment for General Use		
Article 400			Flexible Cords and Flexible Cables		
400.4	See Tables.	FR-8612	See Tables.	Revised Note 2 of Table 400.4 to add an allowance for communications cables, to reflect the need for data transfer in elevator installations, and to correlate with changes in other section.	2
400, Part III	Part III. Portable Cables Over 600 Volts, Nominal	FR-8475	Part III. Portable Cables Over 600 Volts, <mark>up to</mark> 2000 Volts, Nominal	Revised Part III title to include a maximum of 2000 volts, assisting in establishing new Part IV. Impacts: No negative impact.	2
400, Part IV	[Part IV did not exist]	FR-8465	Part IV. Portable Power Feeder Cables Over 2000 Volts, Nominal	Added Part IV to address portable power feeder cables over 2000 volts, nominal. Impacts: No negative impact.	2
Article 404			Switches		
404.2(C)	(C) Switches Controlling Lighting Loads.	FR-7883	(C) Switches Controlling Lighting Loads.	Removed the allowance that the grounded conductor would not be required to be installed at a	2
	The grounded circuit conductor for the		The grounded circuit conductor for the controlled	lighting switch location where the	
	controlled lighting circuit shall be installed at		lighting circuit shall be installed at the location	box enclosing the switch is accessible for the installation of	
	the location where switches control lighting		where switches control lighting loads that are	an additional or replacement cable	
	loads that are supplied by a grounded general-		supplied by a grounded general-purpose branch	without removing finish materials. Although the box may	
	purpose branch circuit serving bathrooms,		circuit serving bathrooms, hallways, stairways, and	be accessible, the ease of installation of the grounded	
	hallways, stairways, and habitable rooms or		habitable rooms or occupiable spaces as defined in	conductor after the initial	
	occupiable spaces as defined in the applicable		the applicable building code. Where multiple switch	installation is likely to be	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	building code. Where multiple switch		locations control the same lighting load such that the	exceedingly more difficult than during the initial installation.	
	locations control the same lighting load such		entire floor area of the room or space is visible from		
	that the entire floor area of the room or space		the single or combined switch locations, the	Impacts: No negative impact.	
	is visible from the single or combined switch		grounded circuit conductor shall only be required at		
	locations, the grounded circuit conductor shall		one location. A grounded conductor shall not be		
	only be required at one location. A grounded		required to be installed at lighting switch locations		
	conductor shall not be required to be installed		under any of the following conditions:		
	at lighting switch locations under any of the				
	following conditions:		(1) where conductors enter the box enclosing the switch through a raceway, provided that the		
	(1) Where conductors enter the box enclosing the switch through a raceway,		raceway is large enough for all contained conductors, including a grounded conductor		
	provided that the raceway is large enough for all contained conductors, including a grounded conductor		(2) Where snap switches with integral enclosures comply with <u>300.15(E)</u>		
	(2) Where the box enclosing the switch is accessible for the installation of an		(3) Where lighting in the area is controlled by automatic means		
	additional or replacement cable without removing finish materials		(4) Where a switch controls a receptacle load		
	(3) Where snap switches with integral		The grounded conductor shall be extended to any		
	enclosures comply with $300.15(E)$		switch location as necessary and shall be connected		
			to switching devices that require line-to-neutral		
	(4) Where lighting in the area is controlled by automatic means		voltage to operate the electronics of the switch in the		
	controlled by automatic means		standby mode and shall meet the requirements		
			of <u>404.22</u> .		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (5) Where a switch controls a receptacle load The grounded conductor shall be extended to any switch location as necessary and shall be connected to switching devices that require line-to-neutral voltage to operate the electronics of the switch in the standby mode and shall meet the requirements of <u>404.22</u>. <i>Exception:</i> <i>The connection requirement shall become effective on January 1, 2020. It shall not apply to replacement or retrofit switches installed in locations prior to local adoption of <u>404.2(C)</u> and where the grounded conductor cannot be extended without removing finish materials. The number of electronic control switches on a branch circuit shall not exceed five, and the number connected to any feeder on the load side of a system or main bonding jumper shall not exceed 25. For the purpose of this exception, a neutral busbar, in compliance with <u>200.2(B)</u> and to which a main or system bonding jumper is connected shall not be</i> 		Exception: The connection requirement shall not apply to replacement or retrofit switches installed in locations prior to local adoption of <u>404.2(C)</u> and where the grounded conductor cannot be extended without removing finish materials. The number of electronic control switches on a branch circuit shall not exceed five, and the number connected to any feeder on the load side of a system or main bonding jumper shall not exceed 25. For the purpose of this exception, a neutral busbar, in compliance with <u>200.2(B)</u> and to which a main or system bonding jumper is connected shall not be limited as to the number of electronic lighting control switches connected.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	<i>limited as to the number of electronic lighting control switches connected.</i>				
404.30 Article 406	[Did not exist]	FR-7861, SR-7566 Receptacle	404.30 Switch Enclosures with Doors. Switch mechanisms mounted within enclosures with doors that, when opened, expose uninsulated live parts shall be constructed so that when the switch is in the closed position access to the switch interior is restricted. Access to the interior with the switch in the closed position shall require the use of a tool or an approved design that provides equivalent protection from access by unqualified persons. s, Cord Connectors, and Attachments Plugs (Caps)	Added section covering switch enclosures with doors. Switches of this type may allow access to live parts with the door open that the user may contact. This change will restrict access to qualified persons. Impacts: No negative impact.	2
406.3(D)	(D) Isolated Ground Receptacles. Receptacles incorporating an isolated equipment grounding conductor connection intended for the reduction of electromagnetic interference as permitted in <u>250.146(D)</u> shall be identified by an orange triangle located on the face of the receptacle. (1) Isolated Equipment Grounding Conductor Required.	FR-7601, SCR-13	 (D) Receptacle Terminations. Receptacle terminations shall be in accordance with the following: (1) Terminals of 15-ampere and 20-ampere receptacles not marked CO/ALR shall be used with copper and copper-clad aluminum conductors only. 	Added section covering receptacle terminations. Section addressing receptacles for copper- clad aluminum conductors has been modified to reflect the addition of copper-clad aluminum as it relates to a receptacle terminal construction. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Receptacles so identified shall be used only with equipment grounding conductors that are isolated in accordance with 250.146(D).(2) Installation in Nonmetallic Boxes.Isolated ground receptacles installed in nonmetallic boxes shall be covered with a nonmetallic faceplate.Exception:Where an isolated ground receptacle is installed in a nonmetallic box, a metal faceplate shall be permitted if the box contains a feature or accessory that permits the connection of the faceplate to the equipment grounding conductor.		 (2) Terminals marked CO/ALR shall be permitted to be used with aluminum, copper, and copper-clad aluminum conductors. (3) Receptacles installed using screwless terminals of the conductor push-in type construction (also known as <i>push-in-terminals</i>) shall be installed on not greater than 15-ampere branch circuits and shall be connected with 14 AWG solid copper wire only unless listed and marked for other types of conductors. 		
406.4(D)(8)	[Did not exist]	FR-7570	 (8) Ground-Fault Protection of Equipment (GFPE). Receptacles shall be provided with GFPE where replacements are made at receptacle outlets that are required to be so protected elsewhere in this <i>Code</i>. 	Added section covering ground- fault protection of equipment (GFPE) when receptacle replacements are made. Impacts: No negative impact.	2
406.4(G)	[Did not exist]	FR-7667, FR-7668, SR-8147	(G) Protection of Floor Receptacles. Protection for floor receptacles shall be in accordance with the following:	Added section covering protection of floor receptacles using relocated requirements from former 406.9(D) and adding a GFCI requirement for all areas where liquids spillage may be present.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			 (1) Physical protection of floor receptacles shall allow floor-cleaning equipment to be operated without damage to receptacles. (2) All 125-volt, single-phase, 15- and 20-ampere floor receptacles installed in food courts and waiting spaces of passenger transportation facilities where food or drinks are allowed shall be GFCI protected. 	Impacts: No negative impact.	
406.6(D)	(D) Receptacle Faceplate (Cover Plates) with Integral Night Light and/or USB Charger. A flush device cover plate that additionally provides a night light and/or Class 2 output connector(s) shall be listed and constructed such that the night light and/or Class 2 circuitry is integral with the flush device cover plate.	FR-7564, SR-8143	 (D) Receptacle Faceplate (Cover Plates) with Integral Night Light and/or USB Charger. A flush device cover plate that additionally provides a night light and/or Class 2 output connector(s) shall be listed and constructed such that the night light and/or Class 2 circuitry is integral with the flush device cover plate. Listed receptacle faceplates with integral night light, USB charger, or both, that rely solely on spring- tensioned contacts shall be connected to only brass or copper alloy receptacle terminal screws and shall be rated 1 watt or less. <i>Exception:</i> <i>Effective January 1, 2026, spring-tensioned contact connections to steel receptacle terminal screws shall</i> 	Revised to address faceplates with integral night lights and USB chargers and added a new exception covering spring- tensioned contact connections of faceplates. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			be permitted if the receptacle faceplate is specifically listed and identified for connection to steel receptacle terminal screws.		
Article 409			Industrial Control Panels		
409.60	409.60 Grounding. Multisection industrial control panels shall be	FR-8056, SR-7664	409.60 Bonding. Industrial control panels shall be grounded and	Revised section for clarity around grounding and bonding of industrial control panels.	2
	bonded together with an equipment grounding conductor or an equivalent equipment		bonded in accordance with 409.60(A) and (B). (A) Grounding.	Impacts: No negative impact.	
	grounding bus sized in accordance with <u>Table</u> <u>250.122</u> . Equipment grounding conductors shall be connected to this equipment		An equipment grounding conductor sized in accordance with <u>250.122</u> shall be connected to an equipment grounding bus or to an equipment		
	grounding bus or to an equipment grounding termination point provided in a single-section industrial control panel.		grounding termination point provided in a single- section industrial control panel. (B) Bonding.		
			Multisection industrial control panels shall be bonded together using an equipment bonding jumper sized in accordance with <u>250.102(D)</u> .		
409.70	[Did not exist]	FR-8053, SR-7680	409.70 Surge Protection. Safety circuits for personnel protection that are subject to damage from surge events shall have surge	Added section covering surge protection. This first revision to require surge protective devices addresses a documented safety issue that has been reported by the Electrical Safety Foundation. This language provides consistency	2 16050?

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			protection installed within or immediately adjacent	with requirements for industrial machinery in Article 670.	
			to the control panel.	Impacts: No negative impact.	
Article 410			Luminaires, Lampholders, and Lamps		
410.10(F)	(F) Luminaires Installed in or Under Roof Decking.	FR-7656, SR-8165	(F) Luminaires Installed in or Under Roof Decking.	Revised to add "where subject to physical damage" and to add exception that recognizes	2
	Luminaires installed in exposed or concealed		Luminaires installed in exposed or concealed	additional protection provided by concrete slab.	
	locations under metal-corrugated sheet roof		locations under roof decking where subject to		
	decking shall be installed and supported so		physical damage shall be installed and supported so	Impacts: No negative impact.	
	there is not less than 38 mm $(11/2 \text{ in.})$		there is not less than 38 mm ($11/2$ in.) measured from		
	measured from the lowest surface of the roof		the lowest surface of the roof decking to the top of		
	decking to the top of the luminaire.		the luminaire.		
			Exception:		
			The 38 mm (1 $1/2$ in.) spacing is not required where		
			metal-corrugated sheet roof decking is covered with		
			a minimum thickness 50 mm (2 in.) concrete slab,		
			measured from the top of the corrugated roofing.		
410.71	[Did not exist]	FR-7640, SR-8172	410.71 Disconnecting Means for Fluorescent or	Added section covering	2
		51(0172	LED Luminaires that Utilize Double-Ended	means for fluorescent and LED	
			Lamps.	luminaires that utilize double-	
			(1) General.	Impacts: No negative impact.	
			In indoor locations other than dwellings and		
			associated accessory structures, fluorescent or LED		
			luminaires that utilize double-ended lamps and		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			contain ballast(s) or LED driver(s) that can be		
			serviced in place shall have a disconnecting means		
			either internal or external to each luminaire. For		
			existing installed luminaires without disconnecting		
			means, at the time a ballast or LED driver is added or		
			replaced a disconnecting means shall be installed.		
			The line side terminals of the disconnecting means		
			shall be guarded.		
			Exception No. 1:		
			A disconnecting means shall not be required for		
			luminaires installed in hazardous (classified)		
			location(s).		
			Exception No. 2:		
			A disconnecting means shall not be required for		
			luminaires that provide emergency illumination		
			required in <u>700.16</u> .		
			Exception No. 3:		
			For cord-and-plug-connected luminaires, an		
			accessible separable connector or an accessible plug		
			and receptacle shall be permitted to serve as the		
			disconnecting means.		
			Exception No. 4:		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Disconnecting means shall not be required for every		
			luminaire in a building area if all of the following		
			conditions apply:		
			(1) More than one luminaire is installed in the		
			building area		
			(2) The luminaires are not connected to a		
			multiwire branch circuit		
			(3) The design of the installation includes		
			disconnecting means		
			(4) The building area will not be left in total		
			darkness should only one disconnect be opened		
			(2) Multiwire Branch Circuits.		
			When connected to multiwire branch circuits, the		
			disconnecting means shall simultaneously break all		
			the supply conductors to the ballast, including the		
			grounded conductor. (3) Location.		
			The disconnecting means shall be located so as to be		
			accessible to qualified persons before servicing or		
			maintaining the ballast. Where the disconnecting		
			means is external to the luminaire, it shall be a single		
Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
-------------	--	------------------------------	--	--	------
			device, and it shall be attached to the luminaire or the		
			luminaire shall be located within sight of the		
			disconnecting means.		
Article 411			Low-Voltage Lighting		
411.3	[Did not exist]	SR-8186	411.3 Voltage Limitations.	Added section covering voltage limitations for low-voltage	2
			The operating voltage of low-voltage lighting	lighting systems.	
			systems and their associated components shall not	Impacts: No negative impact.	
			exceed 30 volts ac or 60 volts dc. If wet contact is		
			likely to occur, the operating voltage of low-voltage		
			lighting systems and their associated components		
			shall not exceed 15 volts ac or 30 volts dc.		
411.6(A)	(A) Grounding.	FR-7652	411.7(A)	Revised to add an exception	2
	Secondary circuits shall not be grounded.		(A) Grounding.	supplied by a Class 2 power	
			Exception:	source.	
			Secondary circuits supplied by a Class 2 power	Impacts: No negative impact.	
			source listed and identified as suitable for secondary		
			grounding shall be permitted to be grounded.		
Article 424]	Fixed Electric Space-Heating Equipment		
424.4(B)	(B) Branch-Circuit Sizing.	FR-8617, SR-8222	(B) Branch-Circuit Conductor Sizing.	Revised to clarify that the 125 percent load requirement applies	2
	The branch-circuit conductors for		The branch-circuit conductor(s) ampacity shall not	to both the equipment and any associated motor(s).	
	fixed electric space-heating equipment		be less than 125 percent of the load of the fixed		
	and any associated motors shall be sized not		electric space-heating equipment and any	Impacts: No negative impact.	
	smaller than 125 percent of the load.		associated motor(s).		

Page 109 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
424.48	[Did not exist]	FR-8618, SR-8354	424.48 Installation of Cables in Walls.	Added section covering requirements for heating cables installed in walls.	2
			Unless prohibited by <u>424.38(B)</u> , heating cables	Impacts: No negative impact	
			and cable sets shall be permitted to be installed	impacts. No negative impact.	
			in, on, or behind walls provided all of the		
			following are met:		
			 (1) Heating cables and cable sets shall be identified as suitable for installation in, on, or behind walls. (2) Heating cables and cable sets shall be GFCI protected. (3) Grounding means, such as copper braid, metal sheath, or other approved means, shall be provided. (4) Heating cables and cable sets shall be AFCI protected. (5) Heating cables and cable sets shall be permitted to be installed no more than 1.2 m (4 ft) above the floor. 		
			This requirement shall become effective Innuary 1		
			2026		
	<u> </u>		2020.		L

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
424.93(C)	[Did not exist]	FR-8692	C) Installation of Heating Panels in Walls.	Added section covering requirements for heating panels installed within walls	2
			Unless prohibited by <u>424.93(A)(2)</u> , heating panels	instance within wans.	
			shall be permitted to be installed in, on, or behind	Impacts: No negative impact.	
			walls provided all of the following are met:		
			(1) Heating panels shall be identified as suitable for installation in, on, or behind walls.		
			(2) Heating panels shall be installed per the manufacturer's instructions and in accordance with the product listing.		
			(3) Heating panels shall be GFCI protected.		
			(4) Grounding means, such as copper braid, metal sheath, or other approved means, shall be provided.		
			(5) Heating panels shall be AFCI protected.		
			(6) Heating panels shall be permitted to be installed no more than 1.2 m (4 ft) above the floor.		
			Exception:		
			Low-voltage heating panels shall not be required to		
			be GFCI protected.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank		
			This requirement shall become effective January 1, 2026.				
Article 426	Fixed Outdoor Electric Deicing and Snow-Melting Equipment						
426.28	426.28 Ground-Fault Protection of	FR-8674	426.28 Ground-Fault Protection.	Revised to allow the ground fault trip level to be specified by the manufacturer	2		
	Equipment.		Ground-fault protection shall be provided for fixed				
	Ground-fault protection of equipment shall be		outdoor electric deicing and snow-melting	Impacts: No negative impact.			
	provided for fixed outdoor electric deicing and		equipment. The trip level of ground-fault protection				
	snow-melting equipment.		shall be as specified by the manufacturer.				
Article 430			Motor, Motor Circuits, and Controllers				
430.7(A)	 (A) Usual Motor Applications. A motor shall be marked with the following information: (1) Manufacturer's name. (2) Rated volts and full-load current. For a multispeed motor, full-load current for each speed, except shaded-pole and permanent-split capacitor motors where amperes are required only for maximum speed. (3) Rated frequency and number of phases if an ac motor. (4) Rated full-load speed. 	FR-8031	 (A) Usual Motor Applications. A motor shall be marked with the following information: (1) Manufacturer's name. (2) Rated volts and full-load current. For a multispeed motor, full-load current for each speed, except shaded-pole and permanent-split capacitor motors where amperes are required only for maximum speed. (3) Rated frequency and number of phases if an ac motor. (4) Rated full-load speed. 	Revised section to include design letter A motors. Impacts: No negative impact.	2		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(5) Rated temperature rise or the		(5) Rated temperature rise or the insulation		
	insulation system class and rated ambient		system class and rated ambient temperature.		
	temperature.				
			(6) Time rating. The time rating shall be 5, 15,		
	(6) Time rating. The time rating shall be		30, or 60 minutes, or continuous.		
	5, 15, 30, or 60 minutes, or continuous.				
			(7) Rated horsepower if $1/8$ hp or more. For a		
	(7) Rated horsepower if $1/8$ hp or more.		multispeed motor rated 1/8 hp or more, rated		
	For a multispeed motor 1/8 hp or more,		horsepower for each speed, except shaded-pole		
	rated horsepower for each speed, except		and permanent-split capacitor		
	shaded-pole and permanent-split		motors rated 1/8 hp or more where rated		
	capacitor motors $1/8$ hp or more where		horsepower is required only for maximum		
	rated horsepower is required only for		speed. Motors of arc welders are not required to		
	maximum speed. Motors of arc welders		be marked with the horsepower rating.		
	are not required to be marked with the				
	horsepower rating.		(8) Code letter or locked-rotor amperes if an		
			alternating-current motor rated $1/2$ hp or more.		
	(8) Code letter or locked-rotor amperes if		On polyphase wound-rotor motors, the code		
	an alternating-current motor rated 1/2 hp		letter shall be omitted.		
	or more. On polyphase wound-rotor				
	motors, the code letter shall be omitted.		(9) Design letter for design A, B, C, or D		
			motors.		
	(9) Design letter for design B, C, or D				
	motors.		(10) Secondary volts and full-load current if a		
			wound-rotor induction motor.		
	(10) Secondary volts and full-load current				
	if a wound-rotor induction motor.		(11) Field current and voltage for dc excited		
			synchronous motors.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(11) Field current and voltage for dc		(12) Winding — straight shunt, stabilized shunt,		
	excited synchronous motors.		compound, or series, if a dc motor. Fractional		
			horsepower dc motors 175 mm (7 in.) or less in		
	(12) Winding — straight shunt, stabilized		diameter shall not be required to be marked.		
	shunt, compound, or series, if a dc motor.				
	Fractional horsepower dc motors 175 mm		(13) A motor provided with a thermal protector		
	(7 in.) or less in diameter shall not be		complying with $\underline{430.32(A)(2)}$ or (B)(2) shall be		
	required to be marked.		marked "thermally protected." Thermally		
			protected motors rated 100 watts or less and		
	(13) A motor provided with a thermal		complying with <u>430.32(B)(2)</u> shall be permitted		
	protector complying with $430.32(A)(2)$ or		to use the abbreviated marking "T.P."		
	(B)(2) shall be marked "thermally				
	protected." Thermally protected motors		(14) A motor complying with <u>430.32(B)(4)</u> shall		
	rated 100 watts or less and complying		be marked "impedance protected." Impedance-		
	with $\underline{430.32(B)(2)}$ shall be permitted to		protected motors rated 100 watts or less and		
	use the abbreviated marking "T.P."		complying with <u>430.32(B)(4)</u> shall be permitted		
			to use the abbreviated marking "Z.P."		
	(14) A motor complying				
	with $430.32(B)(4)$ shall be marked		(15) Motors equipped with electrically powered		
	"impedance protected." Impedance-		condensation prevention heaters shall be marked		
	protected motors rated 100 watts or less		with the rated heater voltage, number of phases,		
	and complying with $430.32(B)(4)$ shall be		and the rated power in watts.		
	permitted to use the abbreviated marking				
	"Z.P."		(16) Motors that are electronically protected		
			from overloads in accordance		
	(15) Motors equipped with electrically		with <u>430.32(A)(2)</u> and (B)(2) shall be marked		
	powered condensation prevention heaters		"electronically protected" or "E.P."		
	shall be marked with the rated heater				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	voltage, number of phases, and the rated power in watts. (16) Motors that are electronically protected from overloads in accordance with <u>430.32(A)(2)</u> and (B)(2) shall be marked "electronically protected" or "E.P."				
430.52(C) [See also Tables]	 (C) Rating or Setting. (1) In Accordance with Table 430.52. A protective device that has a rating or setting not exceeding the value calculated according to the values given in <u>Table 430.52</u> shall be used. [Table 430.52] <i>Exception No. 1:</i> Where the values for branch-circuit shortcircuit and ground-fault protective devices determined by <u>Table 430.52</u> do not correspond to the standard sizes or ratings of fuses, nonadjustable circuit breakers, thermal protective devices, or possible settings of adjustable circuit breakers, a higher size, rating, or possible setting that does not exceed the next higher standard ampere rating shall be permitted. 	FR-8009	 (C) Rating or Setting. (1) In Accordance with Table 430.52(C)(1). A protective device that has a rating or setting not exceeding the value calculated according to the values given in <u>Table 430.52(C)(1)</u> shall be used unless otherwise permitted in 430.52(C)(1)(a) or (C)(1)(b). [Table 430.52©(1) (a) Where the values as determined by <u>Table 430.52(C)(1)</u> do not correspond to the standard ampere ratings and settings provided in 240.6, the next higher standard rating or setting shall be permitted. (b) Where the rating specified in <u>Table 430.52(C)(1)(a)</u>, or the rating modified by 430.52(C)(1)(a), is not sufficient for the starting current of the motor, any of the following shall apply: 	Revised section and Table 430.52(C)(1) to include Design B premium efficiency motors. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Exception No. 2:		(1) The rating of a nontime-delay fuse		
	Where the rating specified in Table 430.52 or		not exceeding 600 amperes or a time-		
	the rating modified by Exception No. 1 is not		delay Class CC fuse shall be permitted		
	ine rating modified by Exception No. 1, is not		to be increased but shall in no case		
	sufficient for the starting current of the motor.		exceed 400 percent of the full-load		
	(1) The rating of a nontime-delay fuse not		current.		
	exceeding 600 amperes or a time-delay		(2) The rating of a time-delay (dual-		
	Class CC fuse shall be permitted to be		element) fuse shall be permitted to be		
	increased but shall in no case exceed		increased but shall in no case exceed		
	400 nercent of the full-load current		225 percent of the full-load current.		
	(2) The rating of a time-delay (dual-		(3) The rating of an inverse time circuit		
	element) fuse shall be permitted to be		increased but shall in no case exceed		
	increased but shall in no case exceed		400 percent for full-load currents of		
	225 nercent of the full-load current		100 amperes or less or 300 percent for		
	225 percent of the full-tout current.		full-load currents greater than 100		
	(3) The rating of an inverse time circuit		amperes.		
	breaker shall be permitted to be		(4) The ration of a functor $(40, 10, 10, 10, 10, 10, 10, 10, 10, 10, 1$		
	increased but shall in no case exceed		ampere classification shall be permitted		
	400 percent for full-load currents of 100		to be increased but shall in no case		
	amperes or less or 300 percent for full-		exceed 300 percent of the full-load		
	load currents greater than 100 amperes.		current.		
			(2) Overload Relay Table.		
	(4) The rating of a fuse of $601-6000$		Where maximum branch-circuit short-circuit and		
	ampere classification shall be permitted		ground fault protective device ratings are shown in		
	to be increased but shall in no case		ground-raun protective device ratings are snown in		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	exceed 300 percent of the full-load		the manufacturer's overload relay table for use with		
	current.		a motor controller or are otherwise marked on the		
	(2) Overload Relay Table.		equipment, they shall not be exceeded even if higher		
	Where maximum branch-circuit short-circuit		values are allowed as shown above. (3) Instantaneous-Trip Circuit Breaker.		
	and ground-fault protective device ratings are		An instantaneous-trip circuit breaker shall		
	shown in the manufacturer's overload relay		be permitted if the conditions of 430.52(C)(3)(a)		
	table for use with a motor controller or are		and (C)(3)(b) are met.		
	otherwise marked on the equipment, they shall				
	not be exceeded even if higher values are		(a) <i>Application</i> . Instantaneous-trip circuit breakers shall be adjustable and part of a		
	allowed as shown above. (3) Instantaneous Trip Circuit Breaker.		listed combination motor controller having		
	An instantaneous trip circuit breaker shall be		circuit and ground-fault protection in each		
	used only if adjustable and if part of a listed				
	combination motor controller having		(b) <i>Setting</i> . The instantaneous-trip circuit		
	coordinated motor overload and short-circuit		breaker shall be adjusted to a setting in		
	and ground-fault protection in each conductor,		accordance with one of the following.		
	and the setting is adjusted to no more than the		(1) No greater than the value specified		
	value specified in <u>Table 430.52</u> .		in <u>Table 430.52(C)(1)</u>		
	Exception No. 1:		(2) Where the value specified in Table		
	Where the setting specified in <u>Table 430.52</u> is		$\frac{430.52(C)(1)}{1}$ is not sufficient for the		
	not sufficient for the starting current of the		starting current of the motor, one of the		
	motor, the setting of an instantaneous trip		following settings shall be permitted:		
	circuit breaker shall be permitted to be				

Section	2020 NEC®	First Rev. Second Rev.	20	023 NEC®	2023 NEC® Summary of Changes	Rank
	increased but shall in no case exceed			a. Motors other than design B		
	1300 percent of the motor full-load current for			energy-efficient and Design B		
	other than Design B energy-efficient motors			premium efficiency motors		
	and no more than 1700 percent of motor full-			shall be permitted to be		
	load current for Design B energy-efficient			increased but shall in no case		
	motors. Trip settings above 800 percent for			exceed 1300 percent of the		
	other than Design B energy-efficient motors			motor full-load current.		
	and above 1100 percent for Design B energy-			h Design R energy efficient		
	efficient motors shall be permitted where the			and Design B premium		
	need has been demonstrated by engineering			efficiency motors shall be		
	evaluation In such cases, it shall not be			permitted to be increased but		
	necessary to first apply an instantaneous-trip			shall in no case exceed		
	circuit breaker at 800 percent or			1700 percent of the motor full-		
	1100 percent			load current.		
	Exception No. 2:			c. Where an engineering		
	Where the motor full-load current is 8			analysis determines the value		
	amperes or less, the setting of the			is not sufficient for the starting		
	instantaneous-trip circuit breaker with a			current of the motor, it shall		
	continuous current rating of 15 amperes or			not be necessary to first apply		
	less in a listed combination motor controller			the value specified in Table		
	that provides coordinated motor branch-			430.52(C)(1).		
	circuit overload and short-circuit and ground-		(3) When	re the motor full-load current is		
	fault protection shall be permitted to be		8 amper	es or less, the setting of the		
	increased to the value marked on the		instantar	eous-trip circuit breaker with a		
	controller.		continuo	us current rating of 15 amperes		
	(4) Multispeed Motor.		or less in	a listed combination motor		
			controlle	er that provides coordinated		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	For a multispeed motor, a single short-circuit and ground-fault protective device shall be permitted for two or more windings of the motor, provided the rating of the protective device does not exceed the above applicable percentage of the nameplate rating of the smallest winding protected. <i>Exception:</i> For a multispeed motor, a single short-circuit and ground-fault protective device shall be permitted to be used and sized according to the full-load current of the highest current winding, where all of the following conditions are met:		motor branch-circuit overload and short-circuit and ground-fault protection shall be permitted to be increased to the value marked on the motor controller.(4) Multispeed Motor.For a multispeed motor, a single short-circuit and ground-fault protective device shall be permitted for two or more windings of the motor if the rating of the protective device does not exceed the above applicable percentage of the nameplate rating of the smallest winding protected.Exception: For a multispeed motor, a single short-circuit and ground-fault protective device does		
	(1) Each winding is equipped with individual overload protection sized according to its full-load current.		be used and sized according to the full-load current of the highest current winding, where all of the following conditions are met:		
	(2) The branch-circuit conductors supplying each winding are sized according to the full-load current of the highest full load current winding		(1) Each winding is equipped with individual overload protection sized according to its full-load current.		
	(3) The controller for each winding has a horsepower rating not less than that		(2) The branch-circuit conductors supplying each winding are sized according to the full-		

Page 119 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	required for the winding having the		load current of the highest full-load current		
	highest horsepower rating.		winding.		
	(5) Power Electronic Devices.		(3) The motor controller for each winding has a		
	Semiconductor fuses intended for the		horsepower rating not less than that required		
	protection of electronic devices shall be		for the winding having the highest horsepower		
	permitted in lieu of devices listed in Table		rating.		
	430.52 for power electronic devices,		(5) Power Electronic Devices.		
	associated electromechanical devices (such as		Semiconductor fuses intended for the protection of		
	bypass contactors and isolation contactors),		electronic devices shall be permitted in lieu of		
	and conductors in a solid-state motor		devices listed in Table 430.52(C)(1) for power		
	controller system, provided that the marking		electronic devices, associated electromechanical		
	for replacement fuses is provided adjacent to		devices (such as bypass contactors and isolation		
	the fuses.		contactors), and conductors in a solid-state motor		
	(6) Self-Protected Combination Controller.		controller system if the marking for replacement		
	A listed self-protected combination controller		fuses is provided adjacent to the fuses. (6) Self-Protected Combination Motor Controller.		
	shall be permitted in lieu of the devices		A listed self-protected combination motor controller		
	specified in <u>Table 430.52</u> . Adjustable		shall be permitted in lieu of the devices specified		
	instantaneous-trip settings shall not exceed		in Table 430.52(C)(1). Adjustable instantaneous-trip		
	1300 percent of full-load motor current for		settings shall not exceed 1300 percent of the full-		
	other than Design B energy-efficient motors		load motor current for other than Design B energy-		
	and not more than 1700 percent of full-load		efficient and Design B premium efficiency motors		
	motor current for Design B energy-efficient		and not more than 1700 percent of the full-load		
	motors.	l			

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(7) Motor Short-Circuit Protector. A motor short-circuit protector shall be permitted in lieu of devices listed in <u>Table</u> <u>430.52</u> if the motor short-circuit protector is part of a listed combination motor controller having coordinated motor overload protection and short-circuit and ground-fault protection in each conductor and it will open the circuit at currents exceeding 1300 percent of motor full-load current for other than Design B energy-efficient motors and 1700 percent of motor full-load motor current for Design B energy-efficient motors.		motor current for Design B energy-efficient and Design B premium efficiency motors. (7) Motor Short-Circuit Protector. A motor short-circuit protector shall be permitted in lieu of devices listed in <u>Table 430.52(C)(1)</u> if the motor short-circuit protector is part of a listed combination motor controller having coordinated motor overload protection and short-circuit and ground-fault protection in each conductor and it will open the circuit at currents exceeding 1300 percent of the motor full-load current for other than Design B energy-efficient and Design B premium efficiency motors and 1700 percent of the motor full- load current for Design B energy-efficient and Design B premium efficiency motors.		
430.83(F)	[Did not exist]	FR-8034	(F) Short-Circuit Current Rating. A motor controller shall not be installed where the available fault current exceeds the motor controller's short-circuit current rating.	Added section to provide requirements for the motor controller short-circuit rating. Impacts: No negative impact.	2
430.204	[Did not exist]	FR-8044	430.204 Wire-Bending Space in Enclosures.	Added section with requirements for wire-bending space in motor controller enclosures. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Motor controllers rated over 1000 volts shall provide		
			wire-bending space within the enclosure for		
			conductors installed in accordance with <u>305.5</u> .		
430.205	430.224 Size of Conductors.	FR-8045, SR-7555	430.205 Size of Conductors.	Revised to reference requirements for power conversion equipment	2
	Conductors supplying motors shall have an		The ampacities of conductors supplying equipment	and sizing conductors used in adjustable-speed drive systems.	
	ampacity not less than the current at which the		rated over 1000 volts, nominal, shall be determined	Impacts: No negative impact	
	motor overload protective device(s) is selected		in accordance with 315.60 or $430.205(A)$ and (B).	impacts. No negative impact.	
	to trip.		(A) General Motor Systems.		
			Conductors supplying motors shall be sized not less		
			than the current trip setting of the motor overload		
			protective device(s). (B) Adjustable-Speed Drive Systems.		
			For an adjustable-speed drive system, the conductors		
			supplying the power conversion equipment shall		
			have an ampacity not less than 125 percent of the		
			rated input current to the power conversion		
420.207		ED 0046	equipment.		
430.206	430.225 Motor-Circuit Overcurrent	FR-8046	430.206 Motor-Circuit Overcurrent Protection.	Revised to reference requirements for adjustable-speed drive	2
	Protection.		(A) General.	systems.	
	(A) General.		Each motor circuit shall include coordinated	Impacts: No negative impact.	
	Each motor circuit shall include coordinated		protection to automatically interrupt overload and		
	protection to automatically interrupt overload		fault currents in the motor, the motor-circuit		
	and fault currents in the motor, the motor-		conductors, and the motor control		

Page 122 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	circuit conductors, and the motor control		apparatus. Adjustable-speed drive systems with input		
	apparatus.		or output voltages over 1000 volts, nominal, shall		
	Exception:		comply with <u>430.124</u> and <u>430.126</u> . All other motors		
	Where a motor is critical to an operation and		shall comply with <u>430.206(B)</u> through (C).		
	the motor should operate to failure if		Exception:		
	the motor should operate to failure if necessary to prevent a greater hazard to persons, the sensing device(s) shall be permitted to be connected to a supervised annunciator or alarm instead of interrupting the motor circuit.		 <i>Exception:</i> <i>Where a motor is critical to an operation and the motor should operate to failure if necessary to prevent a greater hazard to persons, the sensing device(s) shall be permitted to be connected to a supervised annunciator or alarm instead of interrupting the motor circuit.</i> (B) Overload Protection. (1) Type of Overload Device. Each motor shall be protected against dangerous heating due to motor overloads and failure to start by a thermal protector integral with the motor or external current-sensing devices, or both. Protective device settings for each motor circuit shall be determined under engineering supervision. (2) Wound-Rotor Alternating-Current Motors. 		
			The secondary circuits of wound-rotor ac motors,		
			including conductors, motor controllers, and resistors		
			rated for the application, shall be considered as		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			protected against overcurrent by the motor overload		
			protection means. (3) Operation.		
			Operation of the overload interrupting device shall		
			simultaneously disconnect all ungrounded		
			conductors. (4) Automatic Reset.		
			Overload sensing devices shall not automatically		
			reset after trip unless resetting of the overload		
			sensing device does not cause automatic restarting of		
			the motor or there is no hazard to persons created by		
			automatic restarting of the motor and its connected		
			machinery. (C) Fault-Current Protection.		
			(1) Type of Protection.		
			Fault-current protection shall be provided in each		
			motor circuit as specified by either $\frac{430.206(C)(1)}{(a)}$		
			or (C)(1)(b).		
			(a) A circuit breaker of suitable type and rating		
			arranged so that it can be serviced without		
			hazard. The circuit breaker shall simultaneously		
			disconnect all ungrounded conductors. The		
			circuit breaker shall be permitted to sense the		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			fault current by means of integral or external		
			sensing elements.		
			(b) Fuses of a suitable type and rating placed in each ungrounded conductor. Fuses shall be used with suitable disconnecting means, or they shall be of a type that can also serve as the disconnecting means. They shall be arranged so that they cannot be serviced while they are energized.		
			(2) Reclosing.		
			Fault-current interrupting devices shall not		
			automatically reclose the circuit.		
			Exception:		
			Automatic reclosing of a circuit shall be permitted		
			where the circuit is exposed to transient faults and		
			where such automatic reclosing does not create a		
			<i>hazard to persons.</i>(3) Combination Protection.		
			Overload protection and fault-current protection shall		
			be permitted to be provided by the same device.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
430.208	430.227 Disconnecting Means.	FR-8047, SR-7565,	430.208 Disconnecting Means.	Revised to reference requirements for power conversion equipment	2
	The controller disconnecting means shall be	SK-/369	The motor controller disconnecting means shall be a	systems, added voltage and	
	lockable in accordance with 110.25.		switch or circuit breaker having a voltage rating not	current rating requirements.	
			less than that of the circuit involved, and shall		
			be lockable in accordance with <u>110.25</u> . The		
			disconnecting means shall have a current rating of		
			not less than 100 percent of the full-load current		
			rating of the motor. For adjustable-speed drive		
			systems, the disconnecting means shall have a		
			current rating not less than 100 percent of the rated		
			input current of the power conversion equipment.		
430, Part XIV	See Tables.	SR-7559	See Tables.	Revised Table 430.249 and Table 430.250 to include 2300 to 2400 volt system voltage ranges.	2
Article 440		Air-	Conditioning and Refrigerating Equipment		
440.11	440.11 General.	FR-8063, SR-7604	440.11 General.	Revised section to add requirements to protect	2
	Part II is intended to require disconnecting		Disconnecting means shall be capable of	unqualified persons.	
	means capable of disconnecting air-		disconnecting air-conditioning and refrigerating	Impacts: No negative impact.	
	conditioning and refrigerating equipment,		equipment, including motor-compressors and		
	including motor-compressors and controllers		controllers, from the circuit conductors. If the		
	from the circuit conductors.		disconnecting means is readily accessible to		
			unqualified persons, any enclosure door or hinged		
			cover of a disconnecting means enclosure that		

Page 126 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			exposes energized parts when open shall require a		
			tool to open or be capable of being locked.		
440.14	440.14 Location.	FR-8078	440.14 Location.	Revised section to reference	1
				requirements and deleted	
	Disconnecting means shall be located within		Disconnecting means shall be located within sight	Informational Note No. 2.	
	sight from, and readily accessible from the air-		from, and readily accessible from, the air-	Impacts: No negative impact.	
	conditioning or refrigerating equipment. The		conditioning or refrigerating equipment. The		
	disconnecting means shall be permitted to be		disconnecting means shall be permitted to be		
	installed on or within the air-conditioning or		installed on or within the air-conditioning or		
	refrigerating equipment.		refrigerating equipment. Disconnecting means shall		
			meet the working space requirements of <u>110.26(A)</u> .		
	The disconnecting means shall not be located				
	on panels that are designed to allow access to		The disconnecting means shall not be located on		
	the air-conditioning or refrigeration equipment		panels that are designed to allow access to the air-		
	or to obscure the equipment nameplate(s).		conditioning or refrigeration equipment or where it		
	Exception No. 1:		obscures the equipment nameplate(s).		
	Where the disconnecting means provided in		Exception No. 1:		
	accordance with $430.102(A)$ is lockable in		Where the disconnecting means provided in		
	accordance with 110.25 and the refrigerating		accordance with $\underline{430.102(A)}$ is lockable in		
	or air-conditioning equipment is essential to		accordance with 110.25 and the refrigerating or air-		
	an industrial process in a facility with written		conditioning equipment is essential to an industrial		
	safety procedures, and where the conditions of		process in a facility with written safety procedures,		
	maintenance and supervision ensure that only		and where the conditions of maintenance and		
	qualified persons service the equipment, a		supervision ensure that only qualified persons		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	disconnecting means within sight from the		service the equipment, a disconnecting means within		
	equipment shall not be required.		sight from the equipment shall not be required.		
	Exception No. 2:		Exception No. 2:		
	Where an attachment plug and receptacle		Where an attachment plug and receptacle serve as		
	serve as the disconnecting means in		the disconnecting means in accordance with <u>440.13</u> ,		
	accordance with <u>440.13</u> , their location shall		their location shall be accessible but shall not be		
	be accessible but shall not be required to be		required to be readily accessible.		
	readily accessible.				
440.22(A)	(A) Rating or Setting for Individual	FR-8081,	(A) Rating or Setting for Individual Motor-	Revised language for clarity and	1
	Motor-Compressor.	SIX-7005	Compressor.	added two exceptions.	
	The motor-compressor branch-circuit short-		The motor-compressor branch-circuit short-circuit	Impacts: No negative impact.	
	circuit and ground-fault protective device		and ground-fault protective device shall be capable		
	shall be capable of carrying the starting		of carrying the starting current of the motor. A		
	current of the motor. A protective device		protective device having a rating or setting not		
	having a rating or setting not exceeding		exceeding 175 percent of the motor-compressor		
	175 percent of the motor-compressor rated-		rated-load current or branch-circuit selection current,		
	load current or branch-circuit selection		whichever is greater, shall be permitted.		
	current, whichever is greater, shall be		Exception No. 1:		
	permitted, provided that, where the protection		If the values for branch-circuit short-circuit and		
	specified is not sufficient for the starting		ground-fault protection in accordance		
	current of the motor, the rating or setting shall		with <u>440.22(A)</u> do not correspond to the standard		
	be permitted to be increased but shall not		sizes or ratings of fuses, nonadjustable circuit		
	exceed 225 percent of the motor rated-load		breakers, thermal protective devices, or available		
	· ·		settings of adjustable circuit breakers, a higher size,		
			rating, or available setting that does not exceed the		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	current or branch-circuit selection current, whichever is greater. <i>Exception:</i> The rating of the branch-circuit short-circuit and ground-fault protective device shall not be required to be less than 15 amperes.		next higher standard ampere rating shall be permitted. Exception No. 2: If the values for branch-circuit short-circuit and ground-fault protection in accordance with <u>440.22(A)</u> or the rating modified by Exception No. 1 is not sufficient for the starting current of the motor, the rating or setting shall be permitted to be increased but shall not exceed 225 percent of the motor rated-load current or branch-circuit selection current, whichever is greater. Exception No. 3: The rating of the branch-circuit short-circuit and ground-fault protective device shall not be required		
Article 445			Generators	I	
445.6	445.6 Listing. Stationary generators 600 volts and less shall be listed. <i>Exception:</i> One of a kind or custom manufactured generators shall be permitted to be field labeled by a field evaluation body.	FR-8981	445.6 Listing. Stationary generators shall be listed. <i>Exception:</i> One of a kind or custom manufactured generators shall be permitted to be field labeled.	Revised section to remove voltage limitations. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
445.11	445.11 Marking.	FR-8991, SR-8051	445.11 Marking.	Revised list items (1) and (3) and added list item (2) requiring that equipment mounted to a generator	1
	Each generator shall be provided with a		Each generator shall be provided with an	assembly cannot conceal or	
	nameplate giving the manufacturer's name,		accessible nameplate giving the manufacturer's	obscure the nameplate.	
	the rated frequency, the number of phases if		name, the rated frequency, the number of phases if	Impacts: No negative impact.	
	ac, the rating in kilowatts or kilovolt-amperes,		ac, the rating in kilowatts or kilovolt-amperes, the		
	the power factor, the normal volts and		power factor, the normal volts and amperes		
	amperes corresponding to the rating, and the		corresponding to the rating, and the rated ambient		
	rated ambient temperature.		temperature.		
	Nameplates or manufacturer's instructions		Nameplates or manufacturer's instructions shall		
	shall provide the following information for all		provide the following information for all		
	stationary generators and portable generators		stationary generators and portable generators		
	rated more than 15 kW:		rated more than 15 kW:		
	(1) Subtransient, transient, synchronous,		(1) Alternator subtransient, transient,		
	and zero sequence reactances		synchronous, and zero sequence reactances		
	(2) Power rating category		(2) Generator set power rating category		
			(including but not limited to prime, standby, or		
	(3) Temperature rise at rated load and		continuous)		
	insulation system class				
			(3) Alternator temperature rise at rated load and		
	(4) Indication if the generator is protected		insulation system class		
	against overload by inherent design, an				
			(4) Indication if the generator is protected		
			against overload by inherent design, an		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	overcurrent protective relay, <mark>a</mark> circuit breaker, or <mark>a</mark> fuse		overcurrent protective relay, a circuit breaker, or a fuse		
	(5) Available fault current for inverter- based generators, in lieu of the synchronous, subtransient, and transient reactances		(5) Available fault current for inverter-based generators, in lieu of the synchronous, subtransient, and transient reactances		
	Marking shall be provided by the manufacturer to indicate whether or not the generator neutral is bonded to its frame. Where the bonding is modified in the field, additional marking shall be required to indicate whether the neutral is bonded to the		Marking shall be provided by the manufacturer to indicate whether or not the generator neutral is bonded to its frame. Where the bonding is modified in the field, additional marking shall be required to indicate whether the neutral is bonded to the frame.		
445.18	 445.18 Disconnecting Means and Emergency Shutdown. (A) Disconnecting Means. Generators other than cord-and-plug- connected portable generators shall have one or more disconnecting means. Each disconnecting means shall simultaneously open all associated ungrounded conductors. Each disconnecting means shall be lockable open in accordance with 110.25 	FR-9028	445.18 Disconnecting Means. (A) Disconnecting Means. Generators other than cord-and-plug-connected portable generators shall have one or more disconnecting means. Each disconnecting means shall simultaneously open all associated ungrounded conductors. Each disconnecting means shall be lockable open in accordance with <u>110.25</u> .	Revised section to split out generator emergency shutdown and to clarify requirements for generators in parallel.	X

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (B) Emergency Shutdown of Prime Mover. Generators shall have provisions to shut down the prime mover. The means of shutdown shall comply with all of the following: (1) Be equipped with provisions to disable all prime mover start control circuits to render the prime mover incapable of starting (2) Initiate a shutdown mechanism that requires a mechanical reset 	Rev.	The disconnecting means shall be permitted to be located within the generator behind a hinged cover, door, or enclosure panel. Where the generator disconnecting means is located within the generator, a field applied label meeting the requirements of <u>110.21(B)</u> shall be provided indicating the location of the generator disconnecting means. (B) Generators Installed in Parallel. Where a generator is installed in parallel with other generators, the provisions of <u>445.18(A)</u> shall be	Summary of Changes	
	The provisions to shut down the prime mover shall be permitted to satisfy the requirements of <u>445.18(A)</u> where it is capable of being locked in the open position in accordance with <u>110.25</u> . (C) Remote Emergency Shutdown. Generators with greater than 15 kW rating shall be provided with a remote emergency stop switch to shut down the prime mover. The remote emergency stop switch shall be		capable of isolating the generator output terminals from the paralleling system bus. The disconnecting means shall not be required to be located at the generator.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	generator enclosure and shall also meet the requirements of <u>445.18(B)(1)</u> and (B)(2). (D) Emergency Shutdown in One- and Two-Family Dwelling Units. For other than cord-and-plug-connected portable generators, an emergency shutdown device shall be located outside the dwelling unit at a readily accessible location. (E) Generators Installed in Parallel. Where a generator is installed in parallel with other generators, the provisions of <u>445.18(A)</u> shall be capable of isolating the generator output terminals from the paralleling equipment. The disconnecting means shall not be required to be located at the generator				
Article 450		ransformers	and Transformer Vaults (Including Secondary Ties))	
450.2	450.2 Definition.	SR-7862	450.2 Interconnection of Transformers.	Added section for interconnection of transformers.	2
	The definitions in this section shall apply only within this article. Transformer. An individual transformer, single- or polyphase, identified by a single nameplate, unless otherwise indicated in this article.		Transformers shall individually comply with the requirements of this article unless specific provisions allow for interconnection and operation as a single unit.	Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
450.3(B) [See also Tables]	 (B) Transformers 1000 Volts, Nominal, or Less. Overcurrent protection shall be provided in accordance with <u>Table 450.3(B)</u>. [Table 450.3B] <i>Exception:</i> <i>Where the transformer is installed as a motor control circuit transformer in accordance with 430 72(C)(1) through (C)(5)</i> 	FR-7833	(B) Transformers 1000 Volts, Nominal, or Less. Overcurrent protection shall be provided in accordance with <u>Table 450.3(B)</u> unless the transformer is installed as a motor control circuit transformer in accordance with <u>430.72(C)(1)</u> through (C)(5). [Tables 430.3(A) and (B)]	Revised to delete the exception and reformatted the notes in Table 450.3(A) and Table 450.3(B). Impacts: No negative impact.	1
450.43(C)	(C) Locks. Doors shall be equipped with locks, and doors shall be kept locked, with access being allowed only to qualified persons. Personnel doors shall open in the direction of egress and be equipped with listed fire exit hardware.	FR-7791	(C) Accessibility. Doors shall be equipped with locks, and doors shall be kept locked, with access being allowed only to qualified persons. Personnel doors shall be capable of opening not less than 90 degrees in the direction of egress and be equipped with listed fire exit hardware	Revised section title to "Accessibility" and added an additional requirement for personnel doors to open at least 90 degrees. Impacts: No negative impact.	2
Article 460			Capacitors		
460.1	460.1 Scope.	FCR-40	460.1 Scope.	Revised to remove last sentence of scope.	1
	This article covers the installation of capacitors on electrical circuits. Surge capacitors or capacitors included as a		This article covers the installation of capacitors on electrical circuits. Surge capacitors or capacitors included as a	Impacts: No negative impact.	
	component part of other apparatus and		component part of other apparatus and conforming		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	conforming with the requirements of such apparatus are excluded from these requirements.		with the requirements of such apparatus are excluded from these requirements.		
	as modified by Articles <u>501</u> through <u>503</u> .				
460.24(A)	 (A) Load Current. Group-operated switches shall be used for capacitor switching and shall be capable of the following: (1) Carrying continuously not less than 135 percent of the rated current of the capacitor installation (2) Interrupting the maximum continuous load current of each capacitor, capacitor bank, or capacitor installation that will be switched as a unit (3) Withstanding the maximum inrush current, including contributions from adjacent capacitor installations (4) Carrying currents due to faults on capacitor side of switch 	FR-8111, SR-7598	 (A) Load Current. Switches shall be rated for switching of capacitive loads. Capacitor switch operation shall open all ungrounded conductors and the switch shall be capable of the following: (1) Carrying continuously not less than 135 percent of the rated current of the capacitor installation (2) Interrupting the maximum continuous load current of each capacitor, capacitor bank, or capacitor installation that will be switched as a unit (3) Withstanding the maximum inrush current, including contributions from adjacent capacitor installations 	Revised to clarify that switches must be rated for switching of capacitive loads and must open all ungrounded conductors. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(4) Carrying currents due to faults on capacitor side of switch		
Article 480			Stationary Standby Batteries	·	
480.1	480.1 Scope. This article applies to all stationary installations of storage batteries.	FR-9030, SR-8104	480.1 Scope This article applies to all installations of stationary standby batteries having a capacity greater than 3.6 MJ (1 kWh).	Revised scope of Article 480 to stationary standby batteries having a capacity greater than 3.6 MJ (1 kWh) and added a reference to NFPA 855. Impacts: No negative impact.	2
495	Article 490, Equipment over 1000 Volts, Nominal	FR-7941	Article 495, Equipment over 1000 Volts ac, 1500 Volts dc, Nominal	Relocated requirements primarily from former Article 490 to create new Article 495, Equipment Over 1000 Volts ac, 1500 Volts dc, Nominal. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
		Chap	ter 5 Special Occupancies		
Article 500	Haz	ardous (Clas	sified) Locations, Classes I, II, and III, Divisions 1 an	ad 2	
500.4	500.4 Documentation.	FR-8955, SR-7506	500.4 Documentation.	Revised text and Informational Notes to clarify that	2
	All areas designated as hazardous (classified)		Areas designated as hazardous (classified)	available to the AHJ.	
	locations shall be properly documented. This		locations or determined to be unclassified shall be	Impacts: No negative impact	
	documentation shall be available to those		documented on an area classification drawing and	impuets. Ito negative impuet.	
	authorized to design, install, inspect, maintain,		other associated documentation. This documentation		
	or operate electrical equipment at the location.		shall be available to the authority having jurisdiction		
			(AHJ) and those authorized to design, install,		
			inspect, maintain, or operate electrical equipment at		
			the location.		
500.7	500.7 Protection Techniques.	FR-8653	500.7 Protection Techniques.	Revised to provide reference to new Table 13 in Chapter 9.	1
	Electrical and electronic equipment in		Electrical and electronic equipment in hazardous	Impacts: No negative impact.	
	hazardous (classified) locations shall be		(classified) locations shall be protected by one or		
	protected by one or more of the techniques		more of the techniques in $500.7(A)$ through		
	in <u>500.7(A)</u> through (P).		(P). Suitability of the protection techniques for		
			specific hazardous locations is shown in Chapter 9,		
			Table 13.		
500.7(P)	[Did not exist]	FR-8624	(P) Protection by Electrical Resistance Trace Heating "60079-30-1".	Added section for protection by electrical resistance trace heating "60079-30-1".	2
			This protection technique shall be permitted for	Impacts: No negative impact.	
			electrical resistance trace heating equipment in	1	
			Class I, Division 1; Class I, Division 2; Class II,		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Division 1; Class II, Division 2; Class III, Division 1;		
			or Class III, Division 2 locations for which it is		
			listed.		
500.7(Q)	[Did not exist]	FR-8624	(Q) Protection by Impedance Heating "IEEE 844.3".	Added section for protection by impedance heating "IEEE 844.3".	2
			This protection technique shall be permitted for	Impacts: No negative impact.	
			impedance heating equipment in Class I, Division 2;		
			Class II, Division 2; or Class III, Division 2 locations		
			for which it is listed.		
500.7(R)	[Did not exist]	FR-8624	(R) Enclosed-Break.	Added section for enclosed-break protection.	2
			This protection technique shall be permitted for	Importe: No pogotivo import	
			equipment in Class I, Division 2 locations.	impacts: No negative impact.	
500.7(S)	[Did not exist]	FR-8624	S) Nonsparking.	Added section for nonsparking protection.	2
			This protection technique shall be permitted for	Importa No goodiyo import	
			equipment in Class I, Division 2 locations.	impacts: No negative impact.	
500.7(T)	[Did not exist]	FR-8624	(T) Sealed.	Added section for sealed protection.	2
			This protection technique shall be permitted for	Impacts: No negative impact	
			equipment in Class I, Division 2; Class II, Division	impacts. No negative impact.	
			2; Class III, Division 1; or Class III, Division 2		
			locations.		
500.7(U)	[Did not exist]	FR-8624, SR-7542	(U) Special Protection Techniques.	Revised title to reflect proper	2
		51(/ 572	Protection techniques not	and revised text for clarity.	
			specified in 500.7(A) through (T) shall be permitted	Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			for use in equipment listed for use in hazardous (classified) locations.		
Article 501			Class I Locations		
501.10(A)(1)	(A) Class I, Division 1. (1) General.	FR-8647, SR-7709	 (A) Class I, Division 1. (1) General. 	Revised for clarity and consistency, added Informational Note, and added cable tray applications.	2
	In Class I, Division 1 locations, the following wiring methods shall be		methods shall be permitted:	Impacts: No negative impact.	
	 permitted: (1) Threaded rigid metal conduit (Type RMC) or threaded steel intermediate metal conduit (Type IMC). 		(1) Threaded rigid metal conduit (RMC) or threaded intermediate metal conduit (IMC), including RMC or IMC conduit systems with supplemental corrosion protection coatings.		
	Exception:Type PVC conduit, Type RTRCconduit, and Type HDPEconduit shall be permitted whereencased in a concrete envelope aminimum of 50 mm (2 in.) thickand provided with not less than600 mm (24 in.) of covermeasured from the top of theconduit to grade. The concreteencasement shall be permitted to		(2) PVC conduit, RTRC conduit, or HDPE conduit, where encased in a concrete envelope a minimum of 50 mm (2 in.) thick and provided with not less than 600 mm (24 in.) of cover measured from the top of the conduit to grade. The concrete encasement shall be permitted to be omitted where it is in accordance with <u>514.8(C)</u> or <u>515.8(A)</u> . RMC or IMC conduit shall be used for the last 600 mm (24 in.) of the underground run to emergence or to the point of connection to the aboveground raceway. An equipment grounding conductor shall be included to provide for electrical continuity of		
	be omitted where subject to the				

Page 139 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 provisions of 514.8, Exception No. 2, or 515.8(A). Threaded rigid metal conduit or threaded steel intermediate metal conduit shall be used for the last 600 mm (24 in.) of the underground run to emergence or to the point of connection to the aboveground raceway. An equipment grounding conductor shall be included to provide for electrical continuity of the raceway system and for grounding of non- current-carrying metal parts. (2) Type MI cable terminated with fittings listed for the location. Type MI cable shall be installed and supported in a manner to avoid tensile stress at the termination fittings. (3) In industrial establishments with restricted public access, where the conditions of maintenance and supervision ensure that only qualified persons service the installation, Type MC-HL cable listed for use in Class I, Zone 1 or Division 1 locations, with a gas/vaportight continuous corrugated 		 the raceway system and for grounding of non- current-carrying metal parts. (3) Type MI cable terminated with fittings listed for the location. Type MI cable shall be installed and supported to avoid tensile stress at the termination fittings. (4) In restricted industrial establishments, Type MC-HL cable listed for use in Class I, Zone 1 or Division 1 locations, with a gas/vaportight continuous corrugated metallic sheath, an overall jacket of suitable polymeric material, and a separate equipment grounding conductor(s) in accordance with <u>250.122</u>, and terminated with fittings listed for the application. If installed in a ladder, ventilated trough, or ventilated channel cable tray, the cable shall be installed in accordance with <u>392.22</u>. Type MC-HL cable shall be installed in accordance with Part II of Article <u>330</u>. (5) In restricted industrial establishments, Type ITC-HL cable listed for use in Class I, Division 1 or Zone 1 locations, with a gas/vaportight continuous corrugated metallic sheath and an overall jacket of suitable polymeric material, terminated with fittings listed for the 		

Page 140 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	metallic sheath, an overall jacket of		application, and installed in accordance		
	suitable polymeric material, and a		with <u>335.4</u> .		
	separate equipment grounding				
	conductor(s) in accordance with <u>250.122</u> ,		(6) Optical fiber		
	and terminated with fittings listed for the		cable <mark>Type</mark> OFNP, <mark>Type</mark> OFCP, <mark>Type</mark> OFNR, <mark>Ty</mark>		
	application. Type MC-HL cable shall be		pe OFCR, <mark>Type</mark> OFNG, <mark>Type</mark> OFCG, <mark>Type</mark> OFN		
	installed in accordance with the		, <mark>or Type OFC</mark> installed in raceways in		
	provisions of Article <u>330</u> , Part II.		accordance with <u>501.10(A)</u> . These optical fiber		
			cables shall be sealed in accordance		
	(4) In industrial establishments with		with <u>501.15</u> .		
	restricted public access, where the				
	conditions of maintenance and		(7) In restricted industrial establishments for		
	supervision ensure that only qualified		applications limited to 600 volts nominal or less,		
	persons service the installation, Type		and where the cable is not subject to physical		
	ITC-HL cable listed for use in Class I,		damage and is terminated with fittings listed for		
	Division 1 or Zone 1 locations, with a		the location, Type TC-ER-HL cable. If installed		
	gas/vaportight continuous corrugated		in a ladder, ventilated trough, or ventilated		
	metallic sheath and an overall jacket of		channel cable tray, the cable shall be installed in		
	suitable polymeric material, and		accordance with <u>392.22</u> . Type TC-ER-HL cable		
	terminated with fittings listed for the		shall be listed for use in Class I, Division 1 or		
	application, and installed in accordance		Zone 1 locations and shall be installed in		
	with <u>727.4</u> .		accordance with <u>336.10</u> .		
	(5) Optical fiber cable Types OFNP,		(8) In restricted industrial establishments, listed		
	OFCP, OFNR, OFCR, OFNG, OFCG,		Type P cable with metal braid armor and an		
	OFN, and OFC shall be permitted to be		overall jacket, terminated with fittings listed for		
	installed in raceways in accordance		the location, and installed in accordance		
	with $501.10(A)$. These optical fiber cables		with Part II of Article <u>337</u> . If installed in a		
	shall be sealed in accordance with 501.15 .		ladder, ventilated trough, or ventilated channel		
1					I

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (6) In industrial establishments with restricted public access, where the conditions of maintenance and supervision ensure that only qualified persons service the installation, for applications limited to 600 volts nominal or less, and where the cable is not subject to physical damage, and terminated with fittings listed for the location, Type TC-ER-HL cable. Type TC-ER-HL cable shall be listed for use in Class I, Division 1 or Zone 1 locations and shall be installed in accordance with <u>336.10</u>. (7) In industrial establishments with restricted public access, where the conditions of maintenance and supervision ensure that only qualified persons service the installation, listed Type P cable with metal braid armor, with an overall jacket, terminated with fittings listed for the location, and installed in accordance with <u>337.10</u>. 		cable tray, the cable shall be installed in accordance with <u>392.22</u> .		
501.10(B)(2)	(2) Flexible Connections. Where provision must be made for flexibility, one or more of the following shall be	FR-8500	(2) Flexible Connections. If flexibility is necessary to minimize the transmission of vibration from equipment during	Revised to delete Informational Note, to relocate concepts into list items (2) and (4), and to add Type P cable. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(1) Listed flexible metal fittings.		installation during maintenance, one or more of the following shall be permitted:		
	(2) Flexible metal conduit with listed fittings.		(1) Listed flexible metal fittings		
	(3) Interlocked armor Type MC cable with listed fittings.		(2) Flexible metal conduit with listed fittings and bonded in accordance with <u>501.30(B)</u>		
	(4) Liquidtight flexible metal conduit with listed fittings.		(3) Interlocked armor Type MC cable with listed fittings		
	(5) Liquidtight flexible nonmetallic conduit with listed fittings.		(4) Liquidtight flexible metal conduit with listed fittings and bonded in accordance		
	(6) Flexible cord listed for extra-hard usage and terminated with listed fittings.A conductor for use as an equipment grounding conductor shall be included in		(5) Liquidtight flexible nonmetallic conduit with listed fittings		
	the flexible cord. (7) For elevator use, an identified elevator cable of Type EO, ETP, or ETT, shown under the "use" column in <u>Table</u> <u>400.4</u> for "hazardous (classified) locations" and terminated with listed fittings.		(6) Flexible cord listed for extra-hard usage and terminated with listed fittings, with a conductor for use as an equipment grounding conductor		
			(7) For elevator use, an identified elevator cable of Type EO, Type ETP, or Type ETT, shown under the "use" column in <u>Table 400.4</u> for "hazardous (classified) locations" and terminated with listed fittings		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(8) In restricted industrial establishments, listed		
			Type P cable with or without metal braid armor,		
			with an overall jacket, terminated with listed		
			fittings and installed in accordance with Part II		
501 15(D)(2)	(2) Class I. Division 2 Poundary	ED 9690	of Article <u>337</u>	Pavised to allow methods from	2
501.15(B)(2)	(2) Class I, Division 2 Boundary.	FK-8080	(2) Class I, Division 2 Boundary.	501.10(B)(1)(1) and $501.10(B)(6)$	2
	A conduit seal shall be required in each		A conduit seal shall be required in each conduit run	be used and to clarify exceptions.	
	conduit run leaving a Class I, Division 2		leaving a Class I, Division 2 location. The sealing	Impacts: No negative impact.	
	location. The sealing fitting shall be permitted		fitting shall be permitted to be installed on either side		
	to be installed on either side of the boundary		of the boundary within 3.05 m (10 ft) of the		
	within 3.05 m (10 ft) of the boundary and it		boundary and it shall be designed and installed to		
	shall be designed and installed to minimize		minimize the amount of gas or vapor within the		
	the amount of gas or vapor within the portion		portion of the conduit installed in the Division 2		
	of the conduit installed in the Division 2		location that can be communicated beyond the		
	location that can be communicated beyond the		seal. Wiring methods permitted in <u>501.10(B)(1)(1)</u> or		
	seal. Rigid metal conduit or threaded steel		(B)(1)(6) shall be used between the sealing fitting		
	intermediate metal conduit shall be used		and the point at which the conduit leaves the		
	between the sealing fitting and the point at		Division 2 location, and a threaded connection shall		
	which the conduit leaves the Division 2		be used at the sealing fitting. The conduit run		
	location, and a threaded connection shall be		between the conduit seal and the point at which the		
	used at the sealing fitting. The conduit run		conduit leaves the Division 2 location shall contain		
	between the conduit seal and the point at		no union, coupling, box, or other fitting except for a		
	which the conduit leaves the Division 2		listed explosionproof reducer installed at the conduit		
	location shall contain no union, coupling, box,		seal. Such seals shall not be required to be		
	or other fitting except for a listed		explosionproof but shall be identified for the purpose		

Page 144 of 292
Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	explosionproof reducer installed at the conduit seal. Such seals shall not be required to be explosionproof but shall be identified for the purpose of minimizing the passage of gases permitted under normal operating conditions and shall be accessible. <i>Exception No. 1:</i> <i>Metal conduit that contains no unions,</i> <i>couplings, boxes, or fittings, that passes</i> <i>completely through a Division 2 location with</i> <i>no fittings installed within 300 mm (12 in.) of</i> <i>either side of the boundary, shall not be</i> <i>required to be sealed if the termination points</i> <i>of the unbroken conduit are located in</i> <i>unclassified locations.</i> <i>Exception No. 2:</i> <i>Conduit systems terminating in an</i> <i>unclassified location where the metal conduit</i> <i>transitions to cable tray, cablebus, ventilated</i> <i>busway, or Type MI cable, or to cable not</i> <i>installed in any cable tray or raceway system,</i> <i>shall not be required to be sealed where</i> <i>passing from the Division 2 location into the</i> <i>unclassified location under the following</i> <i>conditions:</i>		of minimizing the passage of gases permitted under normal operating conditions and shall be accessible. <i>Exception No. 1:</i> <i>Metal conduit that contains no unions, couplings,</i> <i>boxes, or fittings and that passes completely through</i> <i>a Division 2 location with no fittings installed within</i> <i>300 mm (12 in.) of either side of the boundary shall</i> <i>not require a seal if the termination points of the</i> <i>unbroken conduit are located in unclassified</i> <i>locations.</i> <i>Exception No. 2:</i> <i>Conduit terminating in an unclassified location</i> <i>where the metal conduit transitions to cable tray,</i> <i>cablebus, ventilated busway, or Type MI cable, or to</i> <i>cable not installed in any cable tray or raceway</i> <i>system, shall not require a seal where passing from</i> <i>the Division 2 location into the unclassified location</i> <i>under the following conditions:</i> <i>(1) The unclassified location is outdoors, or the</i> <i>unclassified location is indoors and the conduit</i> <i>system is entirely in one room.</i>		
0			8		1

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (1) The unclassified location is outdoors, or the unclassified location is indoors and the conduit system is entirely in one room. (2) The conduits shall not terminate at an enclosure containing an ignition source in normal operation. Exception No. 3: Conduit systems passing from an enclosure or a room that is unclassified, as a result of pressurization, into a Division 2 location shall not require a seal at the boundary. Exception No. 4: Segments of aboveground conduit systems shall not be required to be sealed where passing from a Division 2 location into an unclassified location if all of the following conditions are met: (1) No part of the conduit system segment 	Rev.	 (2) The conduits do not terminate at an enclosure containing an ignition source in normal operation. Exception No. 3: Conduit passing from an enclosure or a room permitted to use general-purpose equipment as a result of pressurization into a Division 2 location shall not require a seal at the boundary. Informational Note No. 2: See NFPA 496,Standard for Purged and Pressurized Enclosures for Electrical Equipment, for further information. Exception No. 4: Aboveground conduit shall not require a seal where passing from a Division 2 location into an unclassified location if all of the following conditions are met: (1) No part of the conduit passes through a Division 1 location where the conduit contains 	Summary of Changes	
	passes through a Division 1 location where the conduit segment contains unions, couplings, boxes, or fittings that		unions, couplings, boxes, or fittings that are located within 300 mm (12 in.) of the Division 1 location.		

Page 146 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	are located within 300 mm (12 in.) of the		(2) The conduit is located entirely outdoors.		
	Division 1 location.				
			(3) The conduit is not directly connected to		
	(2) The conduit system segment is located		canned pumps, process or service connections		
	entirely in outdoor locations.		for flow, pressure, or analysis measurement, and		
			so forth, that depend on a single compression		
	(3) The conduit system segment is not		seal, diaphragm, or tube to prevent flammable		
	directly connected to canned pumps,		or combustible fluids from entering the conduit		
	process or service connections for flow,		system.		
	pressure, or analysis measurement, and				
	so forth, that depend on a single		(4) The conduit contains only threaded metal		
	compression seal, diaphragm, or tube to		conduit, unions, couplings, conduit bodies, and		
	prevent flammable or combustible fluids		fittings in the unclassified location.		
	from entering the conduit system.				
			(5) The conduit is sealed at its entry to each		
	(4) The conduit system segment contains		enclosure or fitting located in the Division 2		
	only threaded metal conduit, unions,		location that contains terminals, splices, or taps.		
	couplings, conduit bodies, and fittings in				
	the unclassified location.				
	(1) The conduit system segment is sealed				
	at its entry to each enclosure or				
	fitting located in the Division 2				
	location that contains terminals,				
	splices, or taps.				

Page 147 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
501.15(D)(1)	 (D) Cable Seals, Class I, Division 1. In Division 1 locations, cable seals shall be located according to <u>501.15(D)(1)</u> through (D)(3). (1) At Terminations. Cables shall be sealed with sealing fittings that comply with <u>501.15(C)</u> at all terminations. Type MC-HL cables with a gas/vaportight continuous corrugated metallic sheath and an overall jacket of suitable polymeric material shall be sealed with a listed fitting after the jacket and any other covering have been removed so that the sealing compound can surround each individual insulated conductor in such a manner as to minimize the passage of gases and vapors. Seals for cables entering enclosures shall be installed within 450 mm (18 in.) of the enclosure marking. Only threaded couplings, or 	Rev. FR-8682, SR-7730	 (D) Cable Seals, Class I, Division 1. In Division 1 locations, cable seals shall be located according to <u>501.15(D)(2)</u> through (D)(3). (1) At Terminations. Cables shall be sealed at all terminations with sealing fittings. The seals at all terminations shall be in accordance with <u>501.15(C)</u> and shall be installed within 450 mm (18 in.) of the enclosure or as required by the enclosure marking. Only threaded couplings or explosionproof fittings such as unions, reducers, elbows, and capped elbows not larger than the trade size of the conduit shall be permitted between the sealing fitting and the enclosure. Type MC-HL cable with a gas/vaportight continuous corrugated metallic sheath and an overall jacket of suitable polymeric material, Type TC-ER-HL cable, and Type P cable shall be sealed with a listed fitting after the jacket and any other covering have been removed so that the sealing compound can surround each individual insulated conductor to minimize the passage of gases and vapors. 	Summary of Changes Revised and reorganized for clarity and to include Type P and Type TC-ER-HL cable as permissible wiring methods. Impacts: No negative impact.	2
	explosionproof nungs such as				L

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	unions, reducers, elbows, and capped elbows		Shielded cables and twisted pair cables that have		
	that are not larger than the trade size of		their conductors sealed in accordance with the		
	the conduit, shall be permitted between the		instructions provided with their listed fitting to		
	sealing fitting and the enclosure.		minimize the entrance of gases or vapors and prevent		
	Exception:		propagation of flame into the cable core shall not be		
	Shielded cables and twisted pair cables shall		required to have the shielding material removed or		
	not require the removal of the shielding		the twisted pairs separated.		
	material or separation of the twisted pairs,				
	provided the termination is sealed by an				
	approved means to minimize the entrance of				
	gases or vapors and prevent propagation of				
	flame into the cable core.				
501.15(E)(1)	(1) Terminations.	FR-8688, SR-7735	(1) Terminations.	Revised text and exceptions for clarity and revised Exception No.	1
	Cables entering enclosures that are required to	SR 7755	Cables entering enclosures that are required to be	2 to align with NFPA 496.	
	be explosionproof shall be sealed at the point		explosionproof shall be sealed at the point of	Impacts: No negative impact.	
	of entrance. The sealing fitting shall comply		entrance into the enclosure. The sealing fitting shall		
	with $501.15(B)(1)$ or be explosion proof.		comply with $501.15(B)(1)$ or be explosionproof.		
	Multiconductor or optical multifiber cables		Multiconductor or optical multifiber cables with a		
	with a gas/vaportight continuous sheath		gas/vaportight continuous sheath capable of		
	capable of transmitting gases or vapors		transmitting gases or vapors through the cable core		
	through the cable core that are installed in a		that are installed in a Division 2 location shall be		
	Division 2 location shall be sealed with a		sealed with a listed fitting after the jacket and any		
	listed fitting after the jacket and any other		other coverings have been removed such that the		
	coverings have been removed, so that the		sealing compound surrounds each individual		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	<pre>sealing compound can surround each individual insulated conductor or optical fiber tube in such a manner as to minimize the passage of gases and vapors. Multiconductor or optical multifiber cables installed in conduit shall be sealed as described in 501.15(D). Exception No. 1: Cables leaving an enclosure or room that is unclassified as a result of Type Z pressurization and entering into a Division 2 location shall not require a seal at the boundary. Exception No. 2: Shielded cables and twisted pair cables shall not require the removal of the shielding material or separation of the twisted pairs, provided the termination is by an approved means to minimize the entrance of gases or vapors and prevent propagation of flame into the cable core</pre>		 insulated conductor or optical fiber tube to minimize the passage of gases and vapors. Multiconductor or optical multifiber cables installed in conduit shall be sealed in accordance with<u>501.15(D)</u>. <i>Exception No. 1:</i> <i>Cables leaving an enclosure or room that</i> <i>is permitted to use general-purpose equipment as a</i> <i>result of Type Z pressurization and entering a</i> <i>Division 2 location shall not require a seal at the</i> <i>boundary</i>. <i>Exception No. 2:</i> <i>Removal of shielding material from shielded cables</i> <i>and separation of twisted pair cables shall not be</i> <i>required if the conductors are sealed in accordance</i> <i>with instructions provided with the listed fitting to</i> <i>minimize the entrance of gases or vapors and</i> <i>prevent propagation of flame into the cable core.</i> 		
501.30	501.30 Grounding and Bonding, Class I, Divisions 1 and 2. Regardless of the voltage of the electrical system, wiring and equipment in Class I,	FR-8391, SR-7852	501.30 Grounding and Bonding. Regardless of the voltage of the electrical system, wiring systems and equipment shall comply with <u>501.30(A)</u> and (B).	Revised to separate grounding and bonding into two separate items, which allows for more stringent requirements to be created for bonding. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section	2020 NEC®Division 1 and 2 locations shall be grounded as specified in Article 250 and in accordance with the requirements of 501.30(A) and (B).(A) Bonding.The locknut-bushing and double-locknut types of contacts shall not be depended on for bonding purposes, but bonding jumpers with proper fittings or other approved means of bonding shall be used. Such means of bonding shall apply to all intervening raceways, fittings, boxes, enclosures, and so forth between Class I locations and the point of	First Rev. Second Rev.	2023 NEC® (A) Grounding. Wiring systems and equipment shall be grounded in accordance with Part I and Part VI of Article 250, as applicable. (B) Bonding. Bonding shall comply with Part I and Part V of Article 250, as applicable, and 501.30(B)(1) and (B)(2). (1) Specific Bonding Means. Bonding shall comply with 501.30(B)(1)(a) and (B)(1)(b).	2023 NEC® Summary of Changes	Rank
	grounding for service equipment or point of grounding of a separately derived system. <i>Exception:</i> The specific bonding means shall be required only to the nearest point where the grounded circuit conductor and the grounding electrode are connected together on the line side of the building or structure disconnecting means as specified in 250.32(B), provided the branch- circuit overcurrent protection is located on the load side of the disconnecting means. (B) Types of Equipment Grounding Conductors.		(a) The locknut-bushing and double-locknut types of contacts shall not be depended on for bonding purposes, but bonding jumpers with identified fittings or other approved means of bonding shall be used. These bonding means shall apply to all metal raceways, fittings, boxes, cable trays, and enclosures, and other parts of raceway systems between Class I locations and the point of grounding for service equipment or point of grounding for a separately derived system. Metal struts, angles, or channels provided for support and mechanical or physical protection as permitted		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Flexible metal conduit and liquidtight flexible metal conduit shall include an equipment		in <u>335.4(5)</u> , <u>336.10(7)(c)</u> , or <u>722.135(C)</u> shall be bonded in accordance with <u>250.102</u> .		
	 bonding jumper of the wire type in compliance with <u>250.102</u>. <i>Exception:</i> In Class I, Division 2 locations, the bonding jumper shall be permitted to be deleted where all of the following conditions are met: (1) Listed liquidtight flexible metal conduit 1.8 m (6 ft) or less in length, with fittings listed for grounding, is used. 		 (b) Where the branch-circuit overcurrent protection is located on the load side of the disconnecting means, the specific bonding means shall be permitted to end at the nearest point where the grounded circuit conductor and the grounding electrode conductor are connected together on the line side of the building or structure disconnecting means as specified in <u>250.32(B)</u>. (2) Flexible Metal Conduit and Liquidtight Flexible Metal Conduit. 		
	 (2) Overcurrent protection in the circuit is limited to 10 amperes or less. (3) The load is not a power utilization load. 		 Flexible metal conduit and liquidtight flexible metal conduit shall comply with <u>501.30(B)(2)(a)</u> and (B)(2)(b). (a) Flexible metal conduit and liquidtight flexible metal conduit shall include an equipment bonding jumper of the wire type in accordance with <u>250.102</u>. (b) In Class I, Division 2 locations, the bonding jumper shall not be required where all of the following conditions are met: 		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			 (1) Listed liquidtight flexible metal conduit 1.8 m (6 ft) or less in length, with fittings listed for grounding, is used. (2) Overcurrent protection in the circuit is limited to 10 amperes or less. (3) The load is part of a meter, instrument, or relay circuit 		
501.105(B)(6)	 (6) Connections. To facilitate replacements, process control instruments shall be permitted to be connected through flexible cord, attachment plug and receptacle, provided that all of the following conditions apply: (1) The attachment plug and receptacle are listed for use in Class I, Division 2 locations and listed for use with flexible cords. <i>Exception No. 1:</i> <i>A Class I, Division 2</i> <i>listing is not required if the circuit involves only nonincendive</i> 	SR-7747	 (6) Connections. To facilitate replacements, process control instruments shall be permitted to be connected through flexible cord and attachment plug and receptacle if all of the following conditions apply: (1) The attachment plug and receptacle are listed for use in Class I, Division 2 locations and listed for use with flexible cords. <i>Exception No. 1 to (1):</i> <i>A Class I, Division 2</i> <i>listing shall not be required if the circuit involves only nonincendive field wiring.</i> <i>Exception No. 2 to (1):</i> 	Revised to use defined term restricted industrial establishment [as applied to hazardous (classified) locations] for clarity and to correlate with other sections and articles. Impacts: No negative impact.	2

Page 153 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			In restricted industrial establishments, the		
	Exception No. 2:		Class I, Division 2		
			listing shall not be required if the		
	In industrial establishments where		requirements of $501.105(B)(6)(2)$, $(B)(6)(3)$,		
	the conditions of maintenance and		and (B)(6)(4) are satisfied and the		
	supervision ensure that only qualified		receptacle carries a label warning against		
	individuals service the installation,		nlugging or unplugging when energized.		
	the Class I, Division 2 listing is not				
	required when the requirements		(2) The flexible cord does not exceed 900 mm		
	of 501.105(B)(6)(2), (B)(6)(3), and		(3 ft), is of a type listed for extra-hard usage,		
	(B)(6)(4) are satisfied and the		or is listed for hard usage and protected by		
	receptacle carries a label warning		location.		
	against plugging or unplugging when				
	energized.		(3) Only necessary receptacles are provided.		
	 (2) The flexible cord does not exceed 900 mm (3 ft), is of a type listed for extrahard usage, or if listed for hard usage is protected by location. (3) Only necessary receptacles are provided. 		(4) Unless the attachment plug and receptacle are interlocked mechanically or electrically, or otherwise designed so that they cannot be separated when the contacts are energized and the contacts cannot be energized when the plug and socket outlet are separated, a switch complying with $501.105(B)(2)$ is provided so that the attachment plug or recentacle is		
			not necessary to interrupt current		
	(4) Unless the attachment plug and		not necessary to interrupt current.		
	receptacle are interlocked mechanically		Free n tion to (A):		
	or electrically, or otherwise designed so				
	that they cannot be separated when the		The switch shall not be required if the		
	contacts are energized and the contacts		aircuit is noningending field wiring		
	cannot be energized when the plug and		circuit is nonincentive field wirthg.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	socket outlet are separated, a switch				
	complying with <u>501.105(B)(2)</u> shall				
	be provided so that the attachment plug or				
	receptacle is not depended on to interrupt				
	current.				
	Exception:				
	The switch shall not be required if				
	the circuit is nonincendive field				
	wiring.				
501.140(A)	(A) Permitted Uses.	SR-7758	(A) Permitted Uses.	Revised to correlate with	2
	Flexible cord shall be permitted:		Flexible cord shall be permitted as follows:	definition of new defined term restricted industrial establishment [as applied to hazardous (classified) locations]	
	(1) For connection between portable		(1) For connection between portable lighting	(crussifica) rocarionsj.	
	lighting equipment or other portable		equipment or other portable utilization equipment	Impacts: No negative impact.	
	utilization equipment and the fixed		and the fixed portion of their supply circuit. The		
	portion of their supply circuit. The		flexible cord shall be attached to the utilization		
	flexible cord shall be attached to the		equipment with a cord connector listed for the		
	utilization equipment with a cord		protection technique of the equipment wiring		
	connector listed for the protection		compartment. An attachment plug in accordance		
	technique of the equipment wiring		with $501.140(B)(4)$ shall be employed.		
	compartment. An attachment plug in				
	accordance with $501.140(B)(4)$ shall be		(2) For that portion of the circuit where the fixed		
	employed.		wiring methods of $501.10(A)$ cannot provide the		
			necessary degree of movement for fixed and		
	(2) For that portion of the circuit where		mobile electrical utilization equipment, and the		
	the fixed wiring methods		flexible cord is protected by location or by a		
	of <u>501.10(A)</u> cannot provide the				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	necessary degree of movement for fixed		suitable guard from damage and only in a		
	and mobile electrical utilization		restricted industrial establishment.		
	equipment, and the flexible cord is				
	protected by location or by a suitable		(3) For electric submersible pumps with means		
	guard from damage and only in an		for removal without entering the wet-pit. The		
	industrial establishment where conditions		extension of the flexible cord within a suitable		
	of maintenance and engineering		raceway between the wet-pit and the power		
	supervision ensure that only qualified		source shall be permitted.		
	persons install and service the				
	installation.		(4) For electric mixers intended for travel into		
			and out of open-type mixing tanks or vats.		
	(3) For electric submersible pumps with				
	means for removal without entering the		(5) For temporary portable assemblies consisting		
	wet-pit. The extension of the flexible cord		of receptacles, switches, and other devices that		
	within a suitable raceway between the		are not considered portable utilization		
	wet-pit and the power source shall be		equipment but are individually listed for the		
	permitted.		location.		
	(4) For electric mixers intended for travel				
	into and out of open-type mixing tanks or				
	vats.				
	(5) For temporary portable assemblies				
	consisting of receptacles, switches, and				
	other devices that are not considered				
	portable utilization equipment but are				
	individually listed for the location.				
501.141	[Did not exist]	FR-9025, SR-7759	501.141 Flexible Cables, Class I, Division 2.	Added section for flexible cables, Class I, Division 2.	2
				Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Flexible cables installed in Class I, Division 2		
			locations shall comply with <u>501.141(A)</u> and (B). (A) Permitted Uses.		
			Flexible cables shall be permitted to be installed in		
			accordance with <u>501.141(A)(1)</u> and (A)(2). (1) Other Than Nonincendive Field Wiring Applications.		
			Flexible cables in other than nonincendive field		
			wiring applications shall be permitted in accordance		
			with the following:		
			(1) Flexible cables shall be permitted to connect two pieces of electrical equipment by means of a cable assembly installed in accordance with $501.141(B)(2)(a)$ or $(B)(2)(b)$.		
			 (2) Flexible cables shall be permitted to connect a piece of electrical equipment to the premises wiring by means of a cable assembly installed in accordance with <u>501.141(B)(2)(c)</u>. (2) Necessary line Field Wiring Applied for the premises 		
			(2) Nonincendive Field Wiring Applications.		
			Flexible cables in nonincendive field wiring		
			applications shall be permitted to be used in		
			accordance with <u>501.10(B)</u> (3). (B) Installation.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			If flexible cables are used as permitted		
			in $501.141(A)$, the associated cable assemblies shall		
			comply with $501.141(B)(1)$ through (B)(3). (1) Cable Types.		
			Listed Type P cables shall comply		
			with $501.141(A)(1)$ and shall be installed as required		
			in Part II of Article <u>337</u> . The associated cable		
			assemblies shall comply with the requirements		
			of <u>501.141(B)(</u> 2). (2) Termination Means.		
			Terminations shall comply with <u>501.141(B)(</u> 2)(a),		
			(B)(2)(b), or $(B)(2)(c)$.		
			(a) Connecting Two Devices or Pieces of Electrical Utilization Equipment Together. The cable connectors on each end of the cable shall be listed for use in Class I, Division 2 locations and listed for the type of cable being used.		
			(b) <i>Connecting Two Devices or Pieces of</i> <i>Electrical Utilization Equipment Together</i> . A cable connector listed for Class I, Division 2 and listed for the type of cable being used shall be used on one end and a fitting listed for the type of protection and the type of cable being used shall be used on the other end.		

Page 158 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(c) Connecting an Electrical Device or		
			Utilization Equipment to Premises Wiring. The		
			cable connectors used on both ends shall be		
			listed for Class I, Division 2 locations and for		
			the type of cable being used. On one end of the		
			cable, the cable connector shall also be listed for		
			the type of protection.		
			(3) Disconnection.		
			Flexible cable shall be installed in accordance		
			with $\underline{501.141(B)}(3)(a)$ through $(B)(3)(c)$ to protect		
			against the disconnection of the cable connectors		
			when energized.		
			(a) <i>Switch</i> . A switch complying with the		
			requirements of <u>501.105(B)(2)</u> shall be provided		
			to disconnect power so that cable connectors are		
			not depended on as a disconnecting means.		
			(b) Cable Connectors Mechanically or		
			Electrically Interlocked. Switches shall not be		
			required where the cable connectors are		
			interlocked mechanically or electrically, or are		
			otherwise designed to ensure the cable		
			connectors cannot be separated when energized		
			and cannot be energized when separated.		
			(c) <i>Warning Label</i> . The fixed equipment and the		
			cable assembly shall both carry a label warning		

Page 159 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			against plugging or unplugging when energized, with both labels as close to the cable connector termination as possible.		
Article 502			Class II Locations		
502.10(A)	(A) Class II, Division 1.	SR-7799	A) Class II, Division 1.	Revised to change references and	2
	(1) General.		(1) General.	to correlate with definition of new defined term <i>restricted industrial</i> <i>establishment [as applied to</i>	
	In Class II, Division 1 locations, the following		In Class II, Division 1 locations, the following	hazardous (classified) locations].	
	wiring methods shall be permitted:		wiring methods shall be permitted:	Impacts: No negative impact.	
	(1) Threaded rigid metal conduit (Type		(1) Threaded rigid metal conduit (RMC) or		
	RMC) or threaded steel intermediate		threaded intermediate metal conduit (IMC),		
	metal conduit (Type IMC).		including conduit systems with supplemental corrosion protection coatings.		
	(2) Type MI cable with termination				
	fittings listed for the location. Type MI		(2) Type MI cable with termination fittings		
	cable shall be installed and supported in a		listed for the location. Type MI cable shall be		
	manner to avoid tensile stress at the		installed and supported in a manner to avoid		
	termination fittings.		tensile stress at the termination fittings.		
	(3) In industrial establishments with		(3) In restricted industrial establishments, Type		
	limited public access, where the		MC-HL cable, listed for use in Class II, Division		
	conditions of maintenance and		1 locations, with a gas/vaportight continuous		
	supervision ensure that only qualified		corrugated metallic sheath, an overall jacket of		
	persons service the installation, Type		suitable polymeric material, a separate		
	MC-HL cable, listed for use in Class II,		equipment grounding conductor(s) in		
	Division 1 locations, with a		accordance with 250.122, and provided with		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	gas/vaportight continuous corrugated		termination fittings listed for the location, shall		
	metallic sheath, an overall jacket of		be permitted.		
	suitable polymeric material, a separate				
	equipment grounding conductor(s) in		(4) Optical fiber		
	accordance with 250.122, and provided		cable <mark>Type</mark> OFNP, <mark>Type</mark> OFCP, <mark>Type</mark> OFNR, <mark>Ty</mark>		
	with termination fittings listed for the		pe OFCR, <mark>Type</mark> OFNG, <mark>Type</mark> OFCG, <mark>Type</mark> OFN		
	location, shall be permitted.		, or Type OFC shall be permitted to be installed		
			in raceways in accordance with <u>502.10(A)</u> .		
	(4) Optical fiber cable Types OFNP,		Optical fiber cables shall be sealed in		
	OFCP, OFNR, OFCR, OFNG, OFCG,		accordance with <u>502.15</u> .		
	OFN, and OFC shall be permitted to be				
	installed in raceways in accordance		(5) In restricted industrial establishments, listed		
	with $502.10(A)$. Optical fiber cables shall		Type ITC-HL cable with a gas/vaportight		
	be sealed in accordance with <u>502.15</u> .		continuous corrugated metallic sheath and an		
			overall jacket of suitable polymeric material,		
	(5) In industrial establishments with		and terminated with fittings listed for the		
	restricted public access, where the		application, and installed in accordance		
	conditions of maintenance and		with <u>335.4</u> .		
	supervision ensure that only qualified				
	persons service the installation, listed		(6) In restricted industrial establishments, for		
	Type ITC-HL cable with a gas/vaportight		applications limited to 600 volts nominal or		
	continuous corrugated metallic sheath and		less, where the cable is not subject to physical		
	an overall jacket of suitable polymeric		damage and is terminated with fittings listed for		
	material, and terminated with fittings		the location, listed Type TC-ER-HL cable.		
	listed for the application, and installed in		When installed in ladder, ventilated trough, or		
	accordance with 727.4.		ventilated channel cable trays, cables shall be		
			installed in a single layer, with a space not less		
	(6) In industrial establishments with		than the larger cable diameter between the two		
	restricted public access, where the		adjacent cables unless otherwise protected		
	conditions of maintenance and		against dust buildup resulting in increased heat,		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	supervision ensure that only qualified		Type TC-ER-HL cable shall be installed in		
	persons service the installation, for		accordance with <u>336.10</u> .		
	applications limited to 600 volts nominal				
	or less, and where the cable is not subject		(7) In restricted industrial establishments, listed		
	to physical damage, and terminated with		Type P cable with metal braid armor, with an		
	fittings listed for the location, listed Type		overall jacket, that is terminated with fittings		
	TC-ER-HL cable. When installed in		listed for the location and installed in		
	ladder, ventilated trough, or ventilated		accordance with <u>337.10</u> . When installed in		
	channel cable trays, cables shall be		ladder, ventilated trough, or ventilated channel		
	installed in a single layer, with a space		cable trays, cables shall be installed in a single		
	not less than the larger cable diameter		layer, with a space not less than the larger cable		
	between the two adjacent cables, unless		diameter between the two adjacent cables,		
	otherwise protected against dust buildup		unless otherwise protected against dust buildup		
	resulting in increased heat, Type TC-ER-		resulting in increased heat.		
	HL cable shall be installed in accordance				
	with <u>336.10</u> .		(2) Flexible Connections.		
	(7) In industrial establishments with		Where flexible connections are necessary, one or		
	restricted public access, where the		more of the following shall also be permitted:		
	conditions of maintenance and				
	supervision ensure that only qualified		(1) Dusttight flexible connectors.		
	persons service the installation, listed				
	Type P cable with metal braid armor,		(2) Liquidtight flexible metal conduit (LFMC)		
	with an overall jacket, terminated with		with listed fittings and bonded in accordance		
	fittings listed for the location and		with <u>502.30(B)</u> .		
	installed in accordance with <u>337.10</u> .				
	When installed in ladder, ventilated		(3) Liquidtight flexible nonmetallic conduit		
	trough, or ventilated channel cable trays,		(LFNC) with listed fittings.		
	cables shall be installed in a single layer,				
	with a space not less than the larger cable				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	diameter between the two adjacent cables,		(4) Interlocked armor Type MC cable having an		
	unless otherwise protected against dust		overall jacket of suitable polymeric material and		
	buildup resulting in increased heat.		provided with termination fittings listed for		
	(2) Flexible Connections.		Class II, Division 1 locations.		
	Where necessary to employ flexible		(5) Flexible cord listed for extra-hard usage and terminated with listed dusttight cord connectors.		
	connections, one or more of the following		Where used, flexible cords shall comply		
	shall also be permitted:		with <u>502.140</u> .		
	(1) Dusttight flexible connectors.		(6) For elevator use, an identified elevator cable of Type EO, <mark>Type</mark> ETP, or <mark>Type</mark> ETT, shown		
	(2) Liquidtight flexible metal		under the "use" column in <u>Table 400.4</u> for		
	conduit (Type LFMC) with listed fittings.		"hazardous (classified) locations" and		
			terminated with listed dusttight fittings.		
	(3) Liquidtight flexible nonmetallic				
	conduit (Type LFNC) with listed fittings.		(7) In restricted industrial establishments, for applications limited to 600 volts nominal or less,		
	(4) Interlocked armor Type MC cable		and where the cable is not subject to physical		
	having an overall jacket of suitable		damage and is terminated with fittings listed for		
	polymeric material and provided with		the location, listed Type TC-ER-HL cable. Type		
	termination fittings listed for Class II,		TC-ER-HL cable shall be installed in		
	Division 1 locations.		accordance with <u>336.10</u> .		
	(5) Flexible cord listed for extra-hard		(8) In restricted industrial establishments, listed		
	usage and terminated with listed dusttight		Type P cable with metal braid armor, with an		
	cord connectors. Where flexible cords are		overall jacket, terminated with fittings listed for		
	used, they shall comply with 502.140 .		the location, and installed in accordance		
			with <u>337.10</u> .		
					1

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section	2020 NEC®(6) For elevator use, an identified elevator cable of Type EO, ETP, or ETT, shown under the "use" column in Table 400.4 for "hazardous (classified) locations" and terminated with listed dusttight fittings.(7) In industrial establishments with restricted public access, where the conditions of maintenance and supervision ensure that only qualified persons service the installation, for 	First Rev. Second Rev.	2023 NEC® (3) Boxes and Fittings. Boxes and fittings shall be provided with threaded bosses for connection to conduit or cable terminations and shall be dusttight. Boxes and fittings in which taps, joints, or terminal connections are made, or that are used in Group E locations, shall be identified for Class II locations.	2023 NEC® Summary of Changes	Rank
	persons service the installation, listed Type P cable with metal braid armor, with an overall jacket, terminated with fittings listed for the location, and installed in accordance with <u>337.10</u> .				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(3) Boxes and Fittings. Boxes and fittings shall be provided with threaded bosses for connection to conduit or cable terminations and shall be dusttight. Boxes and fittings in which taps, joints, or terminal connections are made, or that are used in Group E locations, shall be identified for Class II locations.				
502.10(B)	 (2) Rigid metal conduit (Type RMC), intermediate metal conduit (Type IMC), with listed threaded or threadless fittings. (3) Electrical metallic tubing (Type EMT) or dusttight wireways. 	FR-8398, SCR-53	 (2) Rigid metal conduit (RMC)or intermediate metal conduit (IMC) with listed threaded or threadless fittings, including conduit systems with supplemental corrosion protection coatings. (3) Dusttight wireways or electrical metallic tubing (EMT) with listed compression-type connectors or listed compression-type couplings. 	Revised list item (2) to include supplemental corrosion protection coatings and added text to item (3) to allow for listed compression type connectors or couplings for correlation with other articles. Impacts: No negative impact.	2
502.15	502.15 Sealing, Class II, Divisions 1 and 2. Where a raceway provides communication between an enclosure that is required to be dust-ignitionproof and one that is not, suitable means shall be provided to prevent the entrance of dust into the dust-ignitionproof enclosure through the raceway. One of the following means shall be permitted:	FR-8531	 502.15 Sealing, Class II, Divisions 1 and 2. If a raceway provides communication between an enclosure that is required to be dust-ignitionproof and one that is not, suitable means shall be provided to prevent the entrance of dust into the dust-ignitionproof enclosure through the raceway. One of the following means shall be permitted: (1) A permanent and effective seal 	Revised former Informational Note into enforceable list item (5) and revised other text for conciseness. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(1) A permanent and effective seal		(2) A horizontal raceway not less than 3.05 m		
			(10 ft) long		
	(2) A horizontal raceway not less than				
	3.05 m (10 ft) long		(3) A vertical raceway not less than 1.5 m (5 ft)		
			long and extending downward from the dust-		
	(3) A vertical raceway not less than 1.5 m		ignitionproof enclosure		
	(5 ft) long and extending downward from				
	the dust-ignitionproof enclosure		(4) A raceway installed in a manner equivalent		
			to $502.15(2)$ or (3) that extends only horizontally		
	(4) A raceway installed in a manner		and downward from the dust-ignition proof		
	equivalent to (2) or (3) that extends only		enclosures		
	horizontally and downward from the dust-				
	ignition proof enclosures		(5) Electrical sealing putty		
	Where a raceway provides communication		If a raceway provides communication between an		
	between an enclosure that is required to be		enclosure that is required to be dust-ignitionproof		
	dust-ignitionproof and an enclosure in an		and an enclosure in an unclassified location, seals		
	unclassified location, seals shall not be		shall not be required.		
	required.				
			Sealing fittings shall be accessible and shall not be		
	Sealing fittings shall be accessible.		required to be explosionproof.		
	Seals shall not be required to be				
	explosionproof.				
502.30	502.30 Grounding and Bonding, Class II,	FR-8383, SR-7855	502.30 Grounding and Bonding.	Revised to separate grounding	2
	Divisions 1 and 2.	51(-7055		items, which allows for additional methods to be created for bonding.	

Regardless of the voltage of the electrical Regardless of the voltage of the electrical system, Impacts: No negative impact. system, wiring and equipment in Class II, wiring systems and equipment shallcomply Impacts: No negative impact. Division 1 and 2 locations shall be grounded with 502.30(A) and (B). (A) Grounding. Impacts: No negative impact. with the requirements of 502.30(A) and (B). Wiring systems and equipment shall be grounded in accordance Wiring systems and equipment shall be grounded in accordance with Part I and Part VI of Article 250, as Impacts: No negative impact. The locknut-bushing and double-locknut types of contact shall not be depended on for Partice shell accordance in applicable. Impacts: No negative impact. Nording nurposes but bonding immers with Regardless of the voltage of the electrical system, with the requirements with Impacts: No negative impact.	Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
system, wiring and equipment in Class II, wiring systems and equipment shallcomply Division 1 and 2 locations shall be grounded wiring systems and equipment shallcomply as specified in Article 250 and in accordance wiring systems and equipment shall be grounded in with the requirements of 502.30(A) and (B). Wiring systems and equipment shall be grounded in (A) Bonding. Wiring systems and equipment shall be grounded in The locknut-bushing and double-locknut types applicable. (B) Bonding. (B) Bonding.		Regardless of the voltage of the electrical		Regardless of the voltage of the electrical system,	Impacts: No negative impact.	
Division 1 and 2 locations shall be grounded as specified in Article 250 and in accordance with the requirements of 502.30(A) and (B). (A) Bonding.with 502.30(A) and (B). (A) Grounding.Wiring systems and equipment shall be grounded in accordance with Part I and Part VI of Article 250, asWiring systems and equipment shall be grounded in accordance with Part I and Part VI of Article 250, asThe locknut-bushing and double-locknut types of contact shall not be depended on forBonding.bonding nurposes, but bonding impers withDarding chell complexity bord here there are the with Part Lord Part VI of		system, wiring and equipment in Class II,		wiring systems and equipment shallcomply	impress i to negative impress	
as specified in Article 250 and in accordance (A) Grounding. with the requirements of 502.30(A) and (B). Wiring systems and equipment shall be grounded in accordance with Part I and Part VI of Article 250, as The locknut-bushing and double-locknut types of contact shall not be depended on for applicable. bonding. Bonding. Dending nurposes but bonding impers with Dending chell armulu with Dart L and Dart V of		Division 1 and 2 locations shall be grounded		with <u>502.30(A)</u> and (B).		
with the requirements of 502.30(A) and (B). Wiring systems and equipment shall be grounded in accordance with Part I and Part VI of Article 250, as The locknut-bushing and double-locknut types of contact shall not be depended on for applicable. bonding purposes but bonding impers with Dending chall complus with Dent Lond Dent V of Article 250, as		as specified in Article 250 and in accordance		(A) Grounding.		
(A) Bonding. accordance with Part I and Part VI of Article 250, as The locknut-bushing and double-locknut types applicable. of contact shall not be depended on for (B) Bonding. bonding purposes but bonding impers with Depending chall semaply with Dept Lond Dept V of		with the requirements of $502.30(A)$ and (B).		Wiring systems and equipment shall be grounded in		
The locknut-bushing and double-locknut types of contact shall not be depended on for bonding purposes but bonding jumpers with Depending shall some buy with Part Land Part V of		(A) Bonding.		accordance with Part I and Part VI of Article 250, as		
of contact shall not be depended on for (B) Bonding. bonding purposes but bonding jumpers with Depending chall comply with Dept Lond Part V of		The locknut-bushing and double-locknut types		applicable.		
bonding purposes but bonding jumpers with Dan ding shall some by with Dant Land Dart V of		of contact shall not be depended on for		(B) Bonding.		
Bonding snall comply with Part I and Part V of		bonding purposes, but bonding jumpers with		Bonding shall comply with Part I and Part V of		
proper fittings or other approved means of Article 250, as applicable, and 502.30(B)(1) and		proper fittings or other approved means of		Article 250, as applicable, and 502.30(B)(1) and		
bonding shall be used. Such means of bonding (B)(2).		bonding shall be used. Such means of bonding		(B)(2).		
shall apply to all intervening raceways, (1) Specific Bonding Means.		shall apply to all intervening raceways,		(1) Specific Bonding Means.		
fittings, boxes, enclosures, and so forth, Bonding shall comply with 502.30(B)(1)(a) and		fittings, boxes, enclosures, and so forth,		Bonding shall comply with $502.30(B)(1)(a)$ and		
between Class II locations and the point of (B)(1)(b).		between Class II locations and the point of		(B)(1)(b).		
grounding for service equipment or point of		grounding for service equipment or point of				
grounding of a separately derived system. (a) The locknut-bushing and double-locknut		grounding of a separately derived system.		(a) The locknut-bushing and double-locknut		
Exception: types of contacts shall not be depended on for		Exception:		types of contacts shall not be depended on for		
The specific bonding means shall only be identified fittings or other approved means of		The specific honding means shall only be		identified fittings or other approved means of		
required to the nearest point where the bonding shall be used. These bonding means		required to the nearest point where the		bonding shall be used. These bonding means		
grounded circuit conductor and the grounding shall apply to all metal raceways, fittings, boxes,		grounded circuit conductor and the grounding		shall apply to all metal raceways, fittings, boxes,		
electrode conductor are connected together cable trays, and enclosures, and other parts of		electrode conductor are connected together		cable trays, and enclosures, and other parts of		
on the line side of the building or structure raceway systems between hazardous (classified)		on the line side of the building or structure		raceway systems between hazardous (classified)		
disconnecting means as specified		disconnecting means as specified		locations and the point of grounding for service		
<i>in <u>250.32(B)</u> if the branch-circuit overcurrent</i>		in <u>250.32(B)</u> if the branch-circuit overcurrent		derived system. Metal struts, angles, or channels		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	protection is located on the load side of the		provided for support and mechanical or physical		
	disconnecting means.		protection as permitted		
	(B) Types of Equipment Grounding		in <u>335.4(5)</u> , <u>336.10(7)</u> (c), or <u>722.135(C)</u> shall be		
	Conductors.		bonded in accordance with 250.102 .		
	Liquidtight flexible metal conduit shall		(b) Where the branch-circuit overcurrent		
	include an equipment bonding jumper of the		protection is located on the load side of the		
	wire type in compliance with 250.102 .		disconnecting means, the specific bonding		
	Exception:		means shall be permitted to end at the nearest		
			point where the grounded circuit conductor and		
	In Class II, Division 2 locations, the bonding		the grounding electrode conductor are connected		
	jumper shall be permitted to be deleted where		structure disconnecting means as specified		
	all of the following conditions are met:		in 250.32(B).		
	(1) I isted liquidtight flexible metal				
	(1) Esseu neuringin fiertoie metai conduit 1 8 m (6 ft) or less in length with		(2) Liquidtight Flexible Metal Conduit.		
	fittings listed for grounding is used		Liquidtight flexible metal conduit shall comply		
	juungs usee jor grounding, is used.		with 502 $20(\mathbb{P})(2)(a)$ and $(\mathbb{P})(2)(b)$		
	(2) Overcurrent protection in the circuit		with $302.30(B)(2)(a)$ and $(B)(2)(b)$.		
	is limited to 10 amperes or less.		(a) Liquidtight flexible metal conduit shall		
	1		include an equipment bonding jumper of the		
	(3) The load is not a power utilization		wire type in accordance with <u>250.102</u> .		
	load.				
			(b) In Class II, Division 2 locations, the bonding		
			jumper shall not be required where all of the		
			ionowing conditions are met:		
			(1) Listed liquidtight flexible metal		
			conduit 1.8 m (6 ft) or less in length,		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(2) Overcurrent protection in the circuit		
			is limited to 10 amperes or less.		
			(3) The load is part of a meter,		
502.140(A)	(A) Permitted Uses	SR-7854	(A) Permitted Uses.	Revised to use the defined term	2
	Flexible cords used in Class II locations shall comply with all of the following:	510 705 1	Flexible cords used in Class II locations shall be permitted as follows:	restricted industrial establishment [as applied to hazardous (classified) locations for correlation.	-
	 (1) For connection between portable lighting equipment or other portable utilization equipment and the fixed portion of its supply circuit. The flexible cord shall be attached to the utilization equipment with a cord connector listed for the protection technique of the equipment wiring compartment. An attachment plug in accordance with 502.145 shall be employed. (2) Where flexible cord is permitted by 502.10(A)(2) for fixed and mobile electrical utilization equipment; where the 		 (1) For connection between portable lighting equipment or other portable utilization equipment and the fixed portion of its supply circuit. The flexible cord shall be attached to the utilization equipment with a cord connector listed for the protection technique of the equipment wiring compartment. An attachment plug in accordance with <u>502.145</u> shall be employed. (2) Where flexible cord is permitted by <u>502.10(A)(2)</u> for fixed and mobile electrical utilization equipment; where the flexible cord is protected by location or by a suitable guard from 	Impacts: No negative impact.	
	flexible cord is protected by location or by a suitable guard from damage; and only in an industrial establishment where		damage; and only in <mark>a restricted industrial</mark> establishment.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	conditions of maintenance and		(3) For electric submersible pumps with means		
	engineering supervision ensure that only		for removal without entering the wet-pit. The		
	qualified persons install and service the		extension of the flexible cord within a suitable		
	installation.		raceway between the wet-pit and the power		
			source shall be permitted.		
	(3) For electric submersible pumps with				
	means for removal without entering the		(4) For electric mixers intended for travel into		
	wet-pit. The extension of the flexible cord		and out of open-type mixing tanks or vats.		
	within a suitable raceway between the				
	wet-pit and the power source shall be		(5) For temporary portable assemblies consisting		
	permitted.		of receptacles, switches, and other devices that		
			are not considered portable utilization		
	(4) For electric mixers intended for travel		equipment but are individually listed for the		
	into and out of open-type mixing tanks or		location.		
	vats.				
	(5) For temporary portable assemblies				
	consisting of receptacles, switches, and				
	other devices that are not considered				
	portable utilization equipment but are				
502 150(P)(5)	(5) Connections	SD 7807	(5) Connections	Pavised to use new defined term	2
302.130(B)(3)	(3) Connections.	SIC-7007	(5) Connections.	restricted industrial establishment	2
	To facilitate replacements, process control		To facilitate replacements, process control	[as applied to hazardous	
	instruments shall be permitted to be connected		instruments shall be permitted to be connected	(classified) locations/ for	
	through flowible cond attachment also and		through flowible condict to character by a state		
	unough nexible cord, attachment plug, and		unough nextble cord, attachment plug, and	Impacts: No negative impact.	
	receptacle, provided that all of the following		receptacle if all of the following conditions apply:		
	conditions apply:				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (1) Attachment plug and receptacle are listed for use in Class II, Division 2 locations, and listed for use with flexible cords. <i>Exception No. 1:</i> A Class II, Division 2 listing is not required if the circuit involves only 		 (1) Attachment plug and receptacle are listed for use in Class II, Division 2 locations, and listed for use with flexible cords. <i>Exception No. 1 to (1):</i> <i>A Class II, Division 2</i> <i>listing shall not be required if the circuit involves only nonincendive field wiring.</i> 		
	nonincendive field wiring. Exception No. 2:		Exception No. 2 to (1): In restricted industrial establishments, the		
	In industrial establishments where the conditions of maintenance and supervision ensure that only qualified individuals service the installation, the Class II, Division 2 listing is not required when the requirements of list items <u>502.150(B)(5)</u> (2), (B)(5)(3),		Class II, Division 2 listing shall not be required when the requirements of $502.150(B)(5)(2)$, $(B)(5)(3)$, and $(B)(5)(4)$ are satisfied and the receptacle carries a label warning against plugging or unplugging when energized.		
	 and (B)(5)(4) are satisfied and the receptacle carries a label warning against plugging or unplugging when energized. (2) The flexible cord does not exceed 900 mm (3 ft), is of a type listed for extra- 		 (2) The flexible cord does not exceed 900 mm (3 ft), is of a type listed for extra-hard usage, or, if listed for hard usage, is protected by location. (3) Only necessary receptacles are provided. 		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 hard usage, or if listed for hard usage is protected by location. (3) Only necessary receptacles are provided. (4) Unless the attachment plug and receptacle are interlocked mechanically or electrically, or otherwise designed so that they cannot be separated when the contacts are energized, and the contacts cannot be energized when the plug and socket outlet are separated, a switch complying with <u>502.115(B)</u> shall be provided so that the attachment plug or receptacle is not depended on to interrupt current. <i>Exception:</i> <i>The switch shall not be required if the circuit is nonincendive field wiring.</i> 		 (4) Unless the attachment plug and receptacle are interlocked mechanically or electrically, or otherwise designed so that they cannot be separated when the contacts are energized, and the contacts cannot be energized when the plug and socket outlet are separated, a switch complying with <u>502.115(B)</u> is provided so that the attachment plug or receptacle is not depended on to interrupt current. <i>Exception to (4):</i> <i>The switch shall not be required if the circuit is nonincendive field wiring.</i> 		
Article 503			Class III Locations		
503.30	503.30 Grounding and Bonding — Class III, Divisions 1 and 2.	FR-8431, SR-7814	503.30 Grounding and Bonding. Regardless of the voltage of the electrical system, wiring systems and equipment shall comply	Revised to separate grounding and bonding into two separate items, which allows for additional methods to be created for bonding.	2
	system, wiring and equipment in Class III,		with <u>503.30(A)</u> and (B).	Impacts: No negative impact.	

Page 172 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Division 1 and 2 locations shall be grounded		(A) Grounding.		
	as specified in Article 250 and with the		Wiring systems and equipment shall be grounded in		
	following additional requirements		accordance with Part I and Part VI of Article 250, as		
	in <u>503.30(A)</u> and (B). (A) Bonding.		applicable. (B) Bonding.		
	The locknut-bushing and double-locknut types		Bonding shall comply with Part I and Part V of		
	of contacts shall not be depended on for		Article <u>250</u> , as applicable, and <u>503.30(B)(1)</u> and		
	bonding purposes, but bonding jumpers with		(B)(2).		
	proper fittings or other approved means of		(1) Specific Bonding Means.		
	bonding shall be used. Such means of bonding		Bonding shall comply with $503.30(B)(1)(a)$ and		
	shall apply to all intervening raceways,		(B)(2)(b).		
	fittings, boxes, enclosures, and so forth,				
	between Class III locations and the point of		(a) The locknut-bushing and double-locknut		
	grounding for service equipment or point of		types of contacts shall not be depended on for		
	grounding of a separately derived system.		identified fittings or other approved means of		
	Exception:		bonding shall be used. These bonding means		
	The specific bonding means shall only be		shall apply to all metal raceways, fittings, boxes,		
	required to the nearest point where the		cable trays, and enclosures, and other parts of raceway systems between hazardous (classified)		
	grounded circuit conductor and the grounding		locations and the point of grounding for service		
	electrode conductor are connected together		equipment or point of grounding for a separately		
	on the line side of the building or structure		derived system. Metal struts, angles, or channels		
	disconnecting means as specified		provided for support and mechanical or physical		
	in <u>250.32(B)</u> if the branch-circuit overcurrent		protection as permitted		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	protection is located on the load side of the disconnecting means. (B) Types of Equipment Bonding		in <u>335.4(5)</u> , <u>336.10(7)</u> (c), or <u>722.135(C)</u> shall be bonded in accordance with <u>250.102</u> .		
	Conductors. Liquidtight flexible metal conduit shall include an equipment bonding jumper of the wire type in compliance with <u>250.102</u> . <i>Exception:</i> In Class III, Division 1 and 2 locations, the bonding jumper shall be permitted to be deleted where all of the following conditions		(b) Where the branch-circuit overcurrent protection is located on the load side of the disconnecting means, the specific bonding means shall be permitted to end at the nearest point where the grounded circuit conductor and the grounding electrode conductor are connected together on the line side of the building or structure disconnecting means as specified in <u>250.32(B)</u> .		
	 are met: (1) Listed liquidtight flexible metal conduit 1.8 m (6 ft) or less in length, with fittings listed for grounding, is used. (2) Overcurrent protection in the circuit is limited to 10 amperes or less. (3) The load is not a power utilization load. 		 (2) Equilating it Prexiste Metal Conduit. Liquidtight flexible metal conduit shall comply with <u>503.30(B)(2)(a)</u> and (B)(2)(b). (a) Liquidtight flexible metal conduit shall include an equipment bonding jumper of the wire type in accordance with <u>250.102</u>. (b) In Class III locations, the bonding jumper shall not be required where all of the following conditions are met: (1) Listed liquidtight flexible metal 		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			with fittings listed for grounding, is used.		
			(2) Overcurrent protection in the circuit is limited to 10 amperes or less.		
			(3) The load is part of a meter, instrument, or relay circuit.		
Article 505		-	Zone 0, 1, and 2 Locations		
505.4	505.4 Documentation.	FR-8689, SR-7766	505.4 Documentation.	Revised text and Informational Notes to clarify that	2
	All areas in industrial occupancies designated		Areas designated as hazardous (classified)	available to the AHJ.	
	as hazardous (classified) locations shall be		locations or as unclassified shall be documented on	Importes No pogotivo import	
	properly documented. This documentation		an area classification drawing and other associated	impacts. No negative impact.	
	shall be available to those authorized to		documentation. This documentation shall		
	design, install, inspect, maintain, or operate		be made available to the AHJ and those authorized to		
	electrical equipment at the location.		design, install, inspect, maintain, or operate electrical		
			equipment at the location.		
505.8(O)	[Did not exist]	FR-8593	(O) Protection by Impedance Heating "IEEE 844.3".	Added section for protection by impedance heating "IEEE 844.3."	2
			This protection technique shall be permitted for	Impacts: No negative impact.	
			impedance heating of pipelines, and equipment in		
			Zone 2 locations for which it is listed.		
505.8(P)	[Did not exist]	FR-8593	(P) Pressurized Room "p".	Added section for pressurized room "p."	2
				Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			This protection technique shall be permitted for equipment in Zone 1 or Zone 2 locations for which it is identified.		
505.8(Q)	[Did not exist]	FR-8593, SR-7790	(Q) Special Protection "s". This protection technique shall be permitted for equipment in Zone 0, Zone 1, or Zone 2 locations for which it is listed	Added section for special protection "s." Impacts: No negative impact.	2
505.15(B)	 (B) Zone 1. (1) General. In Zone 1 locations, the following wiring methods shall be permitted: (1) All wiring methods permitted by 505.15(A). (2) In industrial establishments with restricted public access, where the conditions of maintenance and supervision ensure that only qualified persons service the installation, and where the cable is not subject to physical damage, Type MC-HL cable listed for use in Zone 1 or Class I, Division 1 locations, with a gas/vaportight continuous corrugated metallic sheath, an overall jacket of suitable polymeric material, and a concerte activity of the sector of	FR-8414, SCR-55	 (1) General. In Zone 1 locations, the following wiring methods shall be permitted: (1) All wiring methods permitted by <u>505.15(A)</u>. (2) In restricted industrial establishments where the cable is not subject to physical damage, Type MC-HL cable listed for use in Zone 1 or Class I, Division 1 locations, with a gas/vaportight continuous corrugated metallic sheath, an overall jacket of suitable polymeric material, and a separate equipment grounding conductor(s) in accordance with <u>250.122</u>. Type MC-HL cable shall be terminated with fittings listed for the application and installed in accordance with Part II of Article <u>330</u>. (3) In restricted industrial establishments where the cable is not subject to physical damage, 	Revised for correlation and to use defined term <i>restricted industrial</i> <i>establishment [as applied to</i> <i>hazardous (classified) locations]</i> . Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	conductor(s) in accordance with 250.122,		Type ITC-HL cable listed for use in Zone 1 or		
	and terminated with fittings listed for the		Class I, Division 1 locations, with a		
	application. Type MC-HL cable shall be		gas/vaportight continuous corrugated metallic		
	installed in accordance with Part II of		sheath and an overall jacket of suitable		
	Article <u>330</u> .		polymeric material. Type ITC-HL cable shall		
			be terminated with fittings listed for the		
	(3) In industrial establishments with		application and installed in accordance		
	restricted public access, where the		with <u>335.4</u>		
	conditions of maintenance and				
	supervision ensure that only qualified		(4) Type MI cable terminated with fittings listed		
	persons service the installation, and		for Zone 1 or Class I, Division 1 locations. Type		
	where the cable is not subject to physical		MI cable shall be installed and supported in a		
	damage, Type ITC-HL cable listed for		manner to avoid tensile stress at the termination		
	use in Zone 1 or Class I, Division 1		fittings.		
	locations, with a gas/vaportight				
	continuous corrugated metallic sheath and		(5) Threaded rigid metal conduit (RMC) or		
	an overall jacket of suitable polymeric		threaded intermediate metal conduit (IMC),		
	material, and terminated with fittings		including RMC or IMC conduit systems with		
	listed for the application. Type ITC-HL		supplemental corrosion protection coatings.		
	cable shall be installed in accordance				
	with <u>727.4</u> .		(6) Where encased in a concrete envelope a		
			minimum of 50 mm (2 in.) thick and provided		
	(4) Type MI cable terminated with		with not less than 600 mm (24 in.) of cover		
	fittings listed for Zone 1 or Class		measured from the top of the conduit to grade,		
	I, Division 1 locations. Type MI cable		PVC or RTRC conduit. RMC or IMC conduit		
	shall be installed and supported in a		shall be used for the last 600 mm (24 in.) of the		
	manner to avoid tensile stress at the		underground run to emergence or to the point of		
	termination fittings.		connection to the aboveground raceway. An		
			equipment grounding conductor shall be		
			included to provide for electrical continuity of		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(5) Threaded rigid metal conduit (Type		the raceway system and for grounding of non-		
	RMC) or threaded steel intermediate		current-carrying metal parts.		
	metal conduit (Type IMC).				
			(7) Intrinsic safety type of protection "ib" using		
	(6) Type PVC or RTRC conduit shall be		the wiring methods in accordance with 504.20.		
	permitted where encased in a concrete				
	envelope a minimum of 50 mm (2 in.)		(8) Optical fiber		
	thick and provided with not less than		cable <mark>Type</mark> OFNP, <mark>Type</mark> OFCP, <mark>Type</mark> OFNR, <mark>Ty</mark>		
	600 mm (24 in.) of cover measured from		pe OFCR, <mark>Type</mark> OFNG, <mark>Type</mark> OFCG, <mark>Type</mark> OFN		
	the top of the conduit to grade. Threaded		, <mark>or Type OFC</mark> installed in raceways in		
	rigid metal conduit or threaded steel		accordance with <u>505.15(B)</u> . Optical fiber cable		
	intermediate metal conduit shall be used		shall be sealed in accordance with 505.16.		
	for the last 600 mm (24 in.) of the				
	underground run to emergence or to the		(9) In restricted industrial establishments for		
	point of connection to the aboveground		applications limited to 600 volts nominal or		
	raceway. An equipment grounding		less where the cable is not subject to physical		
	conductor shall be included to provide for		damage, Type TC-ER-HL shall be terminated		
	electrical continuity of the raceway		with fittings listed for the location and installed		
	system and for grounding of non-current-		in accordance with <u>336.10</u> .		
	carrying metal parts.				
			(10) In restricted industrial establishments, listed		
	(7) Intrinsic safety type of protection "ib"		Type P cable with metal braid armor and an		
	shall be permitted using the wiring		overall jacket <mark>. Type P cable shall be</mark> terminated		
	methods in accordance with <u>504.20</u> .		with fittings listed for the location and installed		
			in accordance with Part II of Article <u>337</u> .		
	(8) Optical fiber cable Types OFNP,				
	OFCP, OFNR, OFCR, OFNG, OFCG,				
	OFN, and OFC shall be permitted to be				
	installed in raceways in accordance				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	with <u>505.15(B)</u> . Optical fiber cable shall				
	be sealed in accordance with <u>505.16</u> .				
	(9) In industrial establishments with				
	restricted public access, where the				
	conditions of maintenance and				
	supervision ensure that only qualified				
	persons service the installation, for				
	applications limited to 600 volts nominal				
	or less, and where the cable is not subject				
	to physical damage and terminated with				
	fittings listed for the location, Type TC-				
	ER-HL cable shall be listed for use in				
	Class I, Division 1 or Zone 1 locations				
	and shall be installed in accordance				
	with <u>336.10</u> .				
	(10) In industrial establishments with				
	restricted public access, where the				
	conditions of maintenance and				
	supervision ensure that only qualified				
	persons service the installation, listed				
	Type P cable with metal braid armor,				
	with an overall jacket, and terminated				
	with fittings listed for the				
	location, and installed in accordance				
	with <u>337.10</u> .				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
505.15(B)(2)	 (2) Flexible Connections. Where necessary to employ flexible connections, as at motor terminals, one of the following shall be permitted; (1) Flexible fittings listed for the location. (2) Flexible cord in accordance with <u>505.17(A)</u>, terminated with cord connectors listed for the location. (3) In industrial establishments with restricted public access, where the conditions of maintenance and supervision ensure that only qualified persons service the installation, for applications limited to 600 volts nominal or less, and where the cable is not subject to physical damage, and terminated with fittings listed for the location, Type TC-ER-HL cable. Type TC-ER-HL cable shall be listed for use in Class I, Division I or Zone 1 locations and shall be installed in accordance with <u>336.10</u>. (4) In industrial establishments with restricted public access, where the conditions of maintenance and supervision ensure that only qualified 	FR-8544	 (2) Flexible Connections. If flexibility is necessary to minimize the transmission of vibration from equipment during operation or to allow for movement after installation during maintenance, one of the following shall be permitted: (1) Flexible fittings listed for the location. (2) Flexible cord in accordance with 505.17(A), terminated with cord connectors listed for the location. (3) In restricted industrial establishments for applications limited to 600 volts nominal or less, where the cable is not subject to physical damage and is terminated with fittings listed for the location, Type TC-ER-HL cable. Type TC-ER-HL cable shall be listed for use in Class I, Division 1 or Zone 1 locations and shall be installed in accordance with <u>336.10</u>. (4) In restricted industrial establishments listed Type P cable with metal braid armorand an overall jacket. Type P cable shall be terminated with fittings listed for the location and installed in accordance with Part II of Article <u>337</u>. 	Revised for clarity and to use defined term <i>restricted industrial</i> <i>establishment [as applied to</i> <i>hazardous (classified) locations]</i> . Impacts: No negative impact.	2
Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
--------------	--	------------------------------	--	--	------
	persons service the installation, listed				
	Type P cable with metal braid armor,				
	with an overall jacket, and terminated				
	with fittings listed for the location, and				
	installed in accordance with <u>337.10</u> .				
505.16(C)(2)	(2) Cable Seals.	FR-8555, SR-7783	(2) Cable Seals.	Cables permitted in 505.16 are capable of passing gases and	2
	Cable seals shall be located in accordance		Cable seals shall be installed in accordance	vapors creating a need to seal the	
	with $\frac{505.16(C)(2)(a)}{(c)}$, (C)(2)(b), and (C)(2)(c).		with $505.16(C)(2)(a)$ through $(C)(2)(c)$.	requirements for sealing cables and revised text for consistency.	
	(a) Explosionproof and Flameproof		(a)Explosionproof and Flameproof		
	Enclosures. Cables entering enclosures		Enclosures. Cables entering enclosures required	Impacts: No negative impact.	
	required to be flameproof or explosionproof		to be flameproof or explosionproof shall be		
	shall be sealed at the point of entrance. The		sealed at the point of entrance. The seal shall		
	seal shall comply with $505.16(D)$.		comply with <u>505.16(D)</u> . Multiconductor or		
	Multiconductor or optical multifiber cables		optical multifiber cables with a gas/vaportight		
	with a gas/vaportight continuous sheath		continuous sheath capable of transmitting gases		
	capable of transmitting gases or vapors		or vapors through the cable core shall be sealed		
	through the cable core shall be sealed in the		in the Zone 2 location after removing the jacket		
	Zone 2 location after removing the jacket and		and any other coverings so that the sealing		
	any other coverings so that the sealing		compound surrounds each individual insulated		
	compound surrounds each individual insulated		conductor or optical fiber tube to minimize the		
	conductor or optical fiber tube in such a		passage of gases and vapors. Multiconductor or		
	manner as to minimize the passage of gases		optical multifiber cables in conduit shall be		
	and vapors. Multiconductor or optical		sealed as described in $505.16(B)(4)$.		
	multifiber cables in conduit shall be sealed as				
	described in <u>505.16(B)(4)</u> .		Exception No. 1:		
	Exception No. 1:		Cables passing from an enclosure or room		
			that is unclassified as a result of Type Z		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Cables passing from an enclosure or		pressurization into a Zone 2 location shall		
	room that is unclassified as a result		not require a seal at the boundary.		
	of Type Z pressurization into a Zone				
	2 location shall not require a seal at		Exception No. 2:		
	the boundary.				
			Shielded cables and twisted pair cables		
	Exception No. 2:		shall not require removal of the shielding		
			material or separation of the twisted pairs if		
	Shielded cables and twisted pair		the termination is by an approved means to		
	cables shall not require the removal		minimize the entrance of gases or vapors		
	of the shielding material or		and prevent propagation of flame into the		
	separation of the twisted pairs,		cable core.		
	provided the termination is by an				
	approved means to minimize the		(b) Restricted Breathing Enclosures		
	entrance of gases or vapors and		<i>"nR"</i> . Cables entering restricted breathing		
	prevent propagation of flame into the		enclosures required to be restricted breathing		
	cable core.		shall be sealed at the point of entrance into the		
			enclosure. These seals shall be installed in		
	(b) Cables That Will Not Transmit Gases		cables or multifiber optical fiber cables with a		
	or Vapors. Cables with a gas/vaportight		gas/vaportight continuous sheath canable of		
	continuous sheath and that will not		transmitting gases or vapors through the cable		
	transmit gases or vapors through the cable		core shall be sealed in the Zone 2 location. The		
	core in excess of the quantity permitted		jacket and any other coverings shall be removed		
	for seal fittings shall not be required to be		to allow the sealing compound to surround each		
	scaled except as required in $505.16(C)(2)(h)$. The minimum length		individual insulated conductor or optical fiber		
	of such cable run shall not be less than the		tube to minimize the passage of gases and		
	length that limits gas or vapor flow		vapors. Multiconductor cables or optical fiber		
	through the cable core to the rate				

Page 182 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 permitted for seal fittings [200 cm³/hr (0.007 ft³/hr) of air at a pressure of 1500 pascals (6 in. of water)]. (c) <i>Cables Capable of Transmitting Gases</i> <i>or Vapors</i>. Cables with a gas/vaportight continuous sheath capable of transmitting gases or vapors through the cable core shall not be required to be sealed except as required in <u>505.16(C)(2)(b)</u>, unless the cable is attached to process equipment or devices that may cause a pressure in excess of 1500 pascals (6 in. of water) to be exerted at a cable end, in which case a seal, barrier, or other means shall be provided to prevent migration of flammables into an unclassified area. 		cables in conduit shall be sealed as described in 505.16(C)(1)(b). Exception No. 1: Cables passing from an enclosure or room that is unclassified as a result of Type Z pressurization into a Zone 2 location shall not require a seal at the boundary. Exception No. 2: Shielded cables and twisted pair cables terminated with fittings listed for the location shall not require removal of the shielding material or separation of the		
	 Exception: Cables with an unbroken gas/vaportight continuous sheath shall be permitted to pass through a Zone 2 location without seals. (d) Cables Without Gas/Vaportight Continuous Sheath. Cables that do not have gas/vaportight continuous sheath shall be sealed at the boundary of the Zone 2 and unclassified location in such a 		<i>twisted pairs.</i> (c) <i>Cables That Will Not Transmit Gases or</i> <i>Vapors.</i> Cables with a gas/vaportight continuous sheath that will not transmit gases or vapors through the cable core in excess of the quantity permitted for seal fittings shall not be required to be sealed except as required in <u>505.16(C)(2)(b)</u> . The minimum length of such cable run shall not be less than the length that limits gas or vapor flow through the cable core to the rate permitted		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	manner as to minimize the passage of		for seal fittings [200 cm ³ /hr (0.007 ft ³ /hr) of air		
	gases or vapors into an unclassified		at a pressure of 1500 pascals (6 in. of water)].		
	location.				
			(d) Cables Capable of Transmitting Gases or		
			Vapors. Cables with a gas/vaportight continuous		
			sheath capable of transmitting gases or vapors		
			through the cable core shall not be required to be		
			sealed except as required in <u>505.16(C)(2)(b)</u> ,		
			unless the cable is attached to process equipment		
			or devices that might cause a pressure in excess		
			of 1500 pascals (6 in. of water) to be exerted at a		
			cable end, in which case a seal, barrier, or other		
			means shall be provided to prevent migration of		
			flammables into an unclassified area.		
			Exception:		
			Cables with an unbroken gas/vaportight		
			continuous sheath shall be permitted to pass		
			through a Zone 2 location without seals.		
			(e) Cables Without <mark>a</mark> Gas/Vaportight		
			Continuous Sheath. Cables that do not		
			have a gas/vaportight continuous sheath shall be		
			sealed at the boundary of the Zone 2 and		
			unclassified location to minimize the passage of		
			gases or vapors into an unclassified location.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
505.30	505.25 Grounding and Bonding.	FR-8386, SR-7842	505.30 Grounding and Bonding.	Relocated requirements from 505.25 and revised text to	2
505.50	 505.25 Grounding and Bonding. Regardless of the voltage of the electrical system, grounding and bonding shall comply with Article <u>250</u> and the requirements in <u>505.25(A)</u> and (B). (A) Bonding. The locknut-bushing and double-locknut types of contacts shall not be depended on for bonding purposes, but bonding jumpers with proper fittings or other approved means of bonding shall be used. Such means of bonding shall be used. Such means of bonding shall apply to all intervening raceways, fittings, boxes, enclosures, and so forth, between Class I locations and the point of grounding of a separately derived system. <i>Exception:</i> The specific bonding means shall be required only to the nearest point where the grounded circuit conductor and the grounding electrode are connected together on the line side of the 	SR-7842	 505.30 Grounding and Bonding. Regardless of the voltage of the electrical system, wiring systems and equipment shall comply with 505.30(A) and (B). (A) Grounding. Wiring systems and equipment shall be grounded in accordance with Part I and Part VI of Article 250, as applicable. (B) Bonding. Wiring systems and equipment shall be bonded in accordance with Part I and Part V of Article 250, as applicable, and 505.30(B)(1) and (B)(2). 	Solve the formation of the separate formation of the separate grounding and bonding into two separate items, which allows for additional methods to be created for bonding. Impacts: No negative impact.	
	building or structure disconnecting means as specified in <u>250.32(B)</u> , provided the branch-				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	circuit overcurrent protection is located on				
	the load side of the disconnecting means. (B) Types of Equipment Grounding Conductors.				
	Flexible metal conduit and liquidtight flexible				
	metal conduit shall include an equipment				
	bonding jumper of the wire type in				
	compliance with 250.102 .				
	Exception:				
	In Zone 2 locations, the bonding jumper shall				
	be permitted to be deleted where all of the				
	following conditions are met:				
	(1) Listed liquidtight flexible metal				
	conduit 1.8 m (6 ft) or less in length, with				
	fittings listed for grounding, is used.				
	(2) Overcurrent protection in the circuit				
	is limited to 10 amperes or less.				
	(3) The load is not a power utilization				
	load.				
Article 506	Zone 20,	21, and 22 L	ocations for Combustible Dusts and Ignitable Fibers	/Flyings	
506.4	506.4 Documentation.	FR-8690, SR-7843	506.4 Documentation.	Revised text and Informational Notes to clarify that documentation needs to be made available to the AHJ.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Areas designated as hazardous (classified)		Areas designated as hazardous (classified) or	Impacts: No negative impact.	
	locations shall be properly documented. This		unclassified locations shall be documented on an		
	documentation shall be available to those		area classification drawing and other associated		
	authorized to design, install, inspect, maintain,		documentation. This documentation shall		
	or operate electrical equipment.		be made available to the AHJ and to those authorized		
			to design, install, inspect, maintain, or operate		
			electrical equipment.		
506.8(O)	[Did not exist]	FR-8626	(O) Pressurized Room "p".	Added section for pressurized room "p."	2
			This protection technique shall be permitted in Zone	Impacts: No negative impact	
			21 and Zone 22 locations for which it is identified.	impacts. No negative impact.	
506.8(P)	[Did not exist]	FR-8626, SR-7857	(P) Special Protection "s".	Added section for special protection "s."	2
			This protection technique shall be permitted for	Impacts: No negative impact	
			equipment in Zone 20, Zone 21, or Zone 22 locations	impacts. No negative impact.	
			for which they are listed.		
506.30	506.25 Grounding and Bonding.	FR-8404, SR-7856	506.30 Grounding and Bonding.	Relocated requirements from former 506.25 and revised text to	2
	Regardless of the voltage of the electrical		Regardless of the voltage of the electrical	separate grounding and bonding into two separate items, which	
	system, grounding and bonding shall comply		system, wiring systems and equipment shall comply	allows for additional methods to	
	with Article 250 and the requirements		with <u>506.30(A)</u> and (B).	be created for bonding.	
	in <u>506.25(A)</u> and (B).		(A) Grounding.	Impacts: No negative impact.	
	(A) Bonding.		Wiring systems and equipment shall be grounded in		
	The locknut-bushing and double-locknut types		accordance with Part I and Part VI of Article 250, as		
	of contacts shall not be depended on for		applicable.		
	bonding purposes, but bonding jumpers with		(B) Bonding.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	proper fittings or other approved means of		Bonding shall comply with Part I and Part V of		
	bonding shall be used. Such means of bonding		Article 250, as applicable, and 506.30(B)(1) and		
	shall apply to all intervening raceways,		(B)(2).		
	fittings, boxes, enclosures, and so forth,		(1) Specific Bonding Means.		
	between Zone 20, Zone 21, and Zone 22		Bonding shall comply with <u>506.30(B)(1)(a)</u> and		
	locations and the point of grounding for		(B)(1)(b).		
	service equipment or point of grounding of a				
	separately derived system.		(a) The locknut-bushing and double-locknut types of contacts shall not be depended on for		
	Exception:		bonding purposes, but bonding jumpers with		
	The specific bonding means shall be required		identified fittings or other approved means of		
	only to the nearest point where the grounded		bonding shall be used. These bonding means		
	circuit conductor and the grounding electrode		shall apply to all metal raceways, fittings, boxes,		
	conductor are connected together on the line		cable trays, and enclosures, and other parts of		
	side of the building or structure disconnecting		locations and the point of grounding for service		
	means as specified in $\frac{250.32(B)}{250.32(B)}$ if the branch		equipment or point of grounding for a separately		
	side overcurrent protection is located on the		derived system. Metal struts, angles, or channels		
	load side of the disconnecting means.		provided for support and mechanical or physical		
	Conductors.		protection as permitted		
			in $\underline{335.4(5)}$, $\underline{336.10(7)}(c)$, or $\underline{722.135(C)}$ shall be		
	Liquidtight flexible metal conduit shall		bonded in accordance with 230.102 .		
	include an equipment bonding jumper of the		(b) Where the branch-circuit overcurrent		
	wire type in compliance with <u>250.102</u> .		protection is located on the load side of the		
	Exception:		disconnecting means, the specific bonding		
			means shall be permitted to end at the nearest		
			point where the grounded circuit conductor and		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	In Zone 22 locations, the bonding jumper		the grounding electrode conductor are connected		
	shall be permitted to be deleted where all of		together on the line side of the building or		
	the following conditions are met:		structure disconnecting means as specified in $\underline{250.32(B)}$.		
	(1) Listed liquidtight flexible metal		(2) Liquidtight Flexible Metal Conduit.		
	conduit 1.8 m (6 ft) or less in length, with		(-) 1g		
	fittings listed for grounding, is used.		Liquidtight flexible metal conduit shall comply		
			with <u>506.30(B)(2)(a)</u> and (B)(2)(b).		
	(2) Overcurrent protection in the circuit				
	is limited to 10 amperes or less.		(a) Liquidtight flexible metal conduit shall		
			wire type in accordance with 250 102		
	(3) The load is not a power utilization		whe type in accordance with 250.102 .		
	load.		(b) In Zone 22 locations, the bonding jumper		
			shall not be required where all of the following		
			conditions are met:		
			(1) Listed liquidtight flexible metal		
			conduit 1.8 m (6 ft) or less in length.		
			with fittings listed for grounding, is		
			used.		
			(2) Overcurrent protection in the circuit		
			is limited to 10 amperes or less.		
			(3) The load is part of a meter,		
			instrument, or relay circuit.		
Article 511		0	Commercial Garages, Repair and Storage		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
511.8	511.8 Underground Wiring Below Class I Locations. Underground wiring shall be installed in threaded rigid metal conduit or intermediate metal conduit. <i>Exception:</i> <i>Type PVC conduit, Type RTRC conduit, and</i> <i>Type HDPE conduit shall be permitted where</i> <i>buried under not less than 600 mm (2 ft) of</i> <i>cover. Where Type PVC conduit, Type RTRC</i> <i>conduit, or Type HDPE conduit is used,</i> <i>threaded rigid metal conduit or threaded steel</i> <i>intermediate metal conduit or threaded steel</i> <i>intermediate metal conduit shall be used for</i> <i>the last 600 mm (2 ft) of the underground run</i> <i>to emergence or to the point of connection to</i> <i>the aboveground raceway, and an equipment</i> <i>grounding conductor shall be included to</i> <i>provide electrical continuity of the raceway</i> <i>system and for grounding of non–current-</i> <i>carrying metal parts.</i>	FR-8561, SR-7871	 511.8 Underground Wiring Below Hazardous (Classified) Locations. Underground wiring shall be installed in accordance with one of the following wiring methods: (1) Threaded rigid metal conduit (RMC) or threaded intermediate metal conduit (IMC) with listed threaded fittings. (2) Rigid polyvinyl chloride conduit (PVC), reinforced thermosetting resin conduit (RTRC), or high-density polyethylene conduit (HDPE) where buried under not less than 600 mm (2 ft) of cover. Where PVC conduit, RTRC conduit, or HDPE conduit is used, threaded rigid metal conduit or threaded intermediate metal conduit shall be used for the last 600 mm (2 ft) of the underground run to emergence or to the point of connection to the aboveground raceway, and an equipment grounding conductor shall be included to provide electrical continuity of the raceway system and for grounding of non-current-carrying metal parts. 	Revised former exception into positive enforceable language, added requirement of threaded to RMC and IMC, and corrected change in classification term. Impacts: No negative impact.	2
111 11010 313			Duin Storage Fights		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
515.10	515.10 Special Equipment — Gasoline Dispensers. Where gasoline or other volatile flammable liquids or liquefied flammable gases are dispensed at bulk stations, the applicable provisions of Article <u>514</u> shall apply.	FR-8490, SR-7884	515.10 Special Equipment — Motor Fuel Dispensers. In addition to the requirements of this article, dispensers for gasoline or other volatile flammable liquids or liquified flammable gases shall comply with the requirements for motor fuel dispensing facilities, as applicable, except as modified by this	Revised to replace "Gasoline" with "Motor Fuel" in reference to dispensers since the text refers to other types of dispensers. Impacts: No negative impact.	2
Article 520	Theaters, Audience Areas of	f Motion Pict	ure and Television Studios, Performance Areas, and	I Similar Locations	
520.68(D)	[Did not exist]	FR-8007, SCR-60	 (D) Special-Purpose Multicircuit Cable Systems. Special-purpose multicircuit cable systems shall comply with the following requirements: (1) Branch circuits shall be rated at not more than 20 amperes and not more than 150 volts to ground. (2) Trunk cable types shall be extra-hard usage (hard service) or hard usage (junior hard service). (3) The ampacity of trunk cables shall be determined in accordance with Table 520.44(C)(2)(1). 	Added section for special-purpose multi-circuit cable systems. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(4) Trunk cables, breakout assemblies, and		
			multicircuit enclosures shall be listed.		
			(5) Section $406.4(F)$ shall not apply to		
			multicircuit, multipole plugs or receptacles that		
			are part of a special-purpose multicircuit cable		
			system.		
			(6) All multicircuit, multipole connectors shall		
			be clearly marked with the voltage of the branch		
			circuits serviced by the connector.		
			(7) Installation and operation shall be performed		
A (1 1 700			by qualified persons.		
Article 590			Temporary Installations		<u> </u>
590.4(B)	(B) Feeders.	FR-9459	(B) Feeders.	Revised to add the appropriate rules in Article 445 for OCP	2
	Overcurrent protection shall be provided in		Overcurrent protection shall be provided in	along with Article 240 to	
	accordance with 240.4, 240.5, 240.100			eliminate possible redundant	
	accordance with 240.4 , 240.5 , 240.100 ,			protection.	
	and 240.101 . Conductors shall be permitted		with 240.4 , 240.5 , 245.26 , 445.12 , and 445.13 .	Impacts: No negative impact.	
	within cable assemblies or within		Conductors shall be permitted within cable		
	multiconductor cords or cables of a type		assemblies or within multiconductor cords or cables		
	identified in Table 400.4 for hard usage or		of a type identified in <u>Table 400.4</u> for hard usage or		
	extra-hard usage. For the purpose of this		extra-hard usage. For the purpose of this section, the		
	section, the following wiring methods shall be		following wiring methods shall be permitted:		
	permitted:				
			(1) Type NM, Type NMC, and Type SE cables		
			shall be permitted to be used in any dwelling,		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			building, or structure without any height		
	(1) Type NM, Type NMC, and Type SE		limitation or limitation by building construction		
	cables shall be permitted to be used in		type and without concealment within walls,		
	any dwelling, building, or structure		floors, or ceilings.		
	without any height limitation or limitation		(2) Tama SE ashla shall be a survitted to be		
	by building construction type and without		(2) Type SE cable shall be permitted to be		
	conceanment within wans, noors, or		installation		
	cennigs.				
	(2) Type SE cable shall be permitted to be		Exception:		
	installation		Single insulated conductors shall be permitted where		
	instantation.		installed for the purpose(s) specified		
	Freention:		in 590.3(C) and accessible only to qualified persons.		
	Елеернон.				
	Single insulated conductors shall be permitted				
	where installed for the purpose(s) specified				
	in $590.3(C)$, where accessible only to qualified				
	persons.				
590.4(F)	(F) Lamp Protection.	FR-9460	(F) Lamp Protection.	Revised to require metal guards for lamps be connected to EGC, if	2
	All lamps for general illumination shall be		All lamps for general illumination shall be protected	used.	
	protected from accidental contact or breakage		from accidental contact or breakage by a suitable	Impacts: No negative impact.	
	by a suitable luminaire or lampholder with a		luminaire or lampholder with a guard.		
	guard.				
			Metal guarded sockets shall not be used unless		
	Brass shell, paper-lined sockets, or other		the metal guard is connected to the circuit equipment		
	metal-cased sockets shall not be used unless		grounding conductor.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	the shell is connected to the circuit equipment grounding conductor.				
590.6(A)(3)	 (3) Receptacles on 15-kW or less Portable Generators. All 125-volt and 125/250-volt, single-phase, 15-, 20-, and 30-ampere receptacle outlets that are a part of a 15-kW or smaller portable generator shall have listed ground-fault circuit-interrupter protection for personnel. All 15- and 20-ampere, 125- and 250-volt receptacles, including those that are part of a portable generator, used in a damp or wet location shall comply with 406.9(A) and (B). Listed cord sets or devices incorporating listed ground-fault circuit-interrupter protection for personnel identified for portable use shall be permitted for use with 15-kW or less portable generators manufactured or remanufactured 	FR-9461	3) Receptacles on 15-kW or less Portable Generators. All 125-volt and 125/250-volt, single-phase, 15-, 20-, and 30-ampere receptacle outlets that are a part of a 15-kW or smaller portable generator shall have listed ground-fault circuit-interrupter protection for personnel. All 15- and 20-ampere, 125- and 250-volt receptacles, including those that are part of a portable generator, used in a damp or wet location shall comply with <u>406.9(A)</u> and (B). Listed cord sets or devices incorporating listed ground-fault circuit-interrupter protection for personnel identified for portable use shall be permitted for use with 15-kW or less portable generators manufactured or remanufactured prior to January 1, 2015.	Revised to update manufacture or re-manufacture date and requirements of GFCI for generators built before the date. This updated reference date in this revision simply recognizes older generators that are permitted to be used with devices that are listed as "portable GFCI". Impacts: No negative impact.	2
590.8(B)	prior to January 1, 2011. (B) Service Overcurrent Protective Devices.	FR-9464	(B) Service Overcurrent Protective Devices.	Revised text requiring current- limiting OCP where available	2
	Overcurrent protective devices for solidly grounded wye electrical services of more than		Overcurrent protective devices for solidly grounded wye electrical services of more than 150 volts to ground but not exceeding 1000 volts phase-to-phase,	fault current is greater than 10,000 amperes. For circuits where the available fault current is less than 10kA, conventional devices typically operate in a time frame that limits the amount of	

Section 2020 NEC® S	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
150 volts to ground but not exceeding 1000 volts phase-to-phase shall be current limiting.		available fault current greater than 10,000 amperes, shall be current limiting.	energy being released under fault conditions to a level that is manageable. While current limiting devices will open fault conditions in less amount of time, the reduction in energy being released during fault conditions has a diminished benefit to safety compared to current limiting devices applied where circuits have significantly more energy to release. A conventional molded- case circuit breaker with an instantaneous trip capability typically will trip in about 1.5 cycles under fault conditions whereas a current limiting fuse will typically open in half a cycle. For smaller amounts of fault current, like 10kA and less, reducing the clearing time by only a cycle has little effect on safety.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
		Chap	pter 6 Special Equipment		
Article 600			Electric Signs and Outline Lighting		
600.7(B)(7)	 (7) Bonding Conductors. Bonding conductors shall comply with (1) and (2). (1) Bonding conductors shall be copper and not smaller than 14 AWG. 	FR-7632, SR-8197	 (7) Bonding Conductors. Bonding conductors installed outside of a sign or raceway shall be protected from physical damage. Bonding conductors shall comply with <u>250.120</u> and <u>250.122</u>. Bonding conductor size 	Revised to include copper-clad aluminum as a bonding conductor and added "also" to clarify size intent. Impacts: No negative impact.	2
Article 604	(2) Bonding conductors installed externally of a sign or raceway shall be protected from physical damage.		 (1) Bonding conductors shall be copper and not smaller than 14 AWG. (2) Bonding conductors shall be copper-clad aluminum and not smaller than 12 AWG. 		
$604 \ 100(A)(2)$	(2) Conduits	FR_7745	(2) Conduits and Tubing	Revised to add EMT to list add	2
604.100(A)(2)	(2) Conduits. Conduit shall be listed flexible metal conduit or listed liquidtight flexible conduit containing nominal 600-volt, 8 to 12 AWG insulated copper conductors with a bare or insulated copper equipment grounding conductor equivalent in size to the ungrounded conductor. <i>Exception No. 1 to (1) and (2):</i>	FR-7/145, FR-7714, SR-8620	(2) Conduits and Tubing. Conduit shall be listed flexible metal conduit (FMC), listed liquidtight flexible metal conduit (LFMC), liquidtight flexible nonmetallic conduit (LFNC), or electrical metallic tubing (EMT) containing nominal 600-volt, 8 AWG to 12 AWG insulated copper-clad aluminum or copper conductors with a bare or insulated copper- clad aluminum or copper equipment grounding	Revised to add EM1 to list, add acronyms, and to correlate with 110.14 changes around copper- clad aluminum conductors not being dissimilar metals to copper. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	A luminaire tap, no longer than 1.8 m (6 ft) and intended for connection to a single luminaire, shall be permitted to contain conductors smaller than 12 AWG but not smaller than 18 AWG. Exception No. 2 to (1) and (2): Listed manufactured wiring assemblies containing conductors smaller than 12 AWG shall be permitted for remote-control, signaling, or communications circuits. Exception No. 3 to (2): Listed manufactured wiring systems containing unlisted flexible metal conduit of noncircular cross section or trade sizes smaller than permitted by <u>348.20(A)</u> , or both, shall be permitted where the wiring systems are supplied with fittings and conductors at the time of manufacture.		<pre>conductor equivalent in size to the ungrounded conductor. Exception No. 1 to (1) and (2): A luminaire tap, no longer than 1.8 m (6 ft) and intended for connection to a single luminaire, shall be permitted to contain conductors smaller than 12 AWG but not smaller than 18 AWG. Exception No. 2 to (1) and (2): Listed manufactured wiring assemblies containing conductors smaller than 12 AWG shall be permitted for remote-control, signaling, or communications circuits. Exception No. 3 to (2): Listed manufactured wiring systems containing unlisted flexible metal conduit of noncircular cross section or trade sizes smaller than permitted by <u>348.20(A)</u>, or both, shall be permitted where the wiring systems are supplied with fittings and conductors and communications</pre>		
Article 620	Elevators, Du	 1mbwaiters, l	<i>conauctors at the time of manufacture.</i> Escalators, Moving Walks, Platform Lifts, and Stairw	l /ay Chairlifts	
620.12(A)(2)	[Did not exist]	FR-9328, SR-7510	 (2) Class 2 and Communications Circuits. Communications cables used for Class 2 or communications circuits shall have a current limit equal to or greater than the current required to power 	Added section on Class 2 wiring and to provide minimum cable sizes. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			the powered Class 2 or communications device.		
			Communications cables shall comply with 800.179.		
			The minimum conductor size for communications		
			circuits shall be 24 AWG.		
620.12(A)(4)	[Did not exist]	FR-9328	(4) Paralleled Conductors.	Added section allowing parallel conductors in elevator traveling	2
			Where ampacity requirements or voltage drop	cables.	
			conditions in a traveling cable circuit prevent the use	Impacts: No negative impact.	
			of a single conductor of AWG 14 or smaller,		
			conductors shall be permitted in parallel in		
			compliance with all the following:		
			(1) Each conductor shall be no smaller than 20 AWG copper.		
			(2) The paralleled conductors shall be the same type and have the same ampacity rating.		
			(3) No more than 3 conductors shall be paralleled.		
			(4) The overcurrent protection shall be such that the ampacity of each individual conductor will		
			not be exceeded if one of the parallel conductors		
620.21(A)(1)	(A) Elevators.	FR-9327	(A) Elevators.	Revised to list cable types for	2
	(1) Hoistways and Pits.		(1) Hoistways and Pits.	Class 2 wiring and to grant permission to use substitute cables.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(a) Cables used in Class 2 power-limited		(a) Types CL2P, CL2R, and CL2 cables shall be	Impacts: No negative impact.	
	circuits shall be permitted, provided the		permitted, provided the cables are supported and		
	cables are supported and protected from		protected from physical damage. Substitute		
	physical damage and are of a jacketed and		cables for Class 2 cables installed in accordance		
	flame-retardant type.		with <u>722.135(E)</u> shall be permitted.		
	(b) Flexible cords and cables that are		(b) Flexible cords and cables that are		
	components of listed equipment and used		components of listed equipment and used in		
	in circuits operating at 30 volts rms or		circuits operating at 30 volts rms or less or		
	less or 42 volts dc or less shall be		42 volts dc or less shall be permitted, provided		
	permitted, provided the cords and cables		the cords and cables are supported and protected		
	are supported and protected from physical		from physical damage and are of a jacketed and		
	damage and are of a jacketed and flame-		flame-retardant type.		
	retardant type.				
			(c) The following wiring methods shall be		
	(c) The following wiring methods shall be		permitted in the hoistway in lengths not to		
	permitted in the hoistway in lengths not to		exceed 1.8 m (6 ft):		
	exceed 1.8 m (6 ft):				
			(1) Flexible metal conduit.		
	(1) Flexible metal conduit.				
			(2) Liquidtight flexible metal conduit.		
	(2) Liquidtight flexible metal				
	conduit.		(3) Liquidtight flexible nonmetallic		
			conduit.		
	(3) Liquidtight flexible		(A) F [-2] [1,, 1,, 1,]		
	nonmetallic conduit.		(4) Flexible cords and cables, or		
			conductors grouped together and taped		
	(4) Flexible cords and cables, or		or corded, shall be permitted to be		
	conductors grouped together and		installed without a raceway. They shall		
	taped or corded, shall be		be located to be protected from		

Page 199 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	permitted to be installed without		physical damage, shall be of a flame-		
	a raceway. They shall be located		retardant type, and shall be part of one		
	to be protected from physical		of the following:		
	damage <mark>,</mark> shall be of a flame-				
	retardant type <mark>,</mark> and shall be part		a. Listed equipment		
	of one of the following:				
			b. Driving machine		
	a. Listed equipment				
			c. Driving machine brake		
	b. Driving machine				
	a Driving machina		Exception to $620.21(A)(1)(c)(1)$,		
	brake		(A)(1)(c)(2), and (A)(1)(c)(3):		
	Ulake				
	Freention		The conduit length shall not be		
	Exception		required to be limited between		
	620.21(A)(1)(C)(1),		risers and limit switches,		
	(A)(1)(c)(2), and		interlocks, operating buttons, and		
	(A)(1)(c)(3):		similar devices.		
	The conduit length shall not		(d) A sump pump or oil recovery pump located		
	be required to be limited		in the pit shall be permitted to be cord		
	between risers and limit		connected. The cord shall be a hard usage oil-		
	switches, interlocks,		resistant type, of a length not to exceed 1.8 m		
	operating buttons, and		(6 ft), and shall be located to be protected from		
	similar devices.		physical damage.		
			(e) Hard-service cords and junior hard-service		
	(d) A sump pump or oil recovery pump		cords that conform to the requirements of		
	located in the pit shall be permitted to be		Article 400 (Table 400.4) shall be permitted as		
	cord connected. The cord shall be a hard		<u></u> (<u></u>) shan ee permatea as		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	usage oil-resistant type, of a length not to exceed 1.8 m (6 ft), and shall be located to be protected from physical damage.		flexible connections between the fixed wiring in the hoistway and hoistway access switches when located in the hoistway door sight guard.		
	(e) Hard-service cords and junior hard- service cords that conform to the requirements of Article <u>400</u> (<u>Table 400.4</u>) shall be permitted as flexible connections between the fixed wiring in the hoistway and hoistway access switches when located in the hoistway door sight guard.				
620.21(B)(2)	(2) Class 2 Circuit Cables. Cables used in Class 2 power-limited circuits shall be permitted to be installed within escalators and moving walkways, provided the cables are supported and protected from physical damage and are of a jacketed and flame-retardant type.	FR-9309	(2) Class 2 Circuit Cables. Types CL2P, CL2R, and CL2 cables shall be permitted to be installed within escalators and moving walkways, provided the cables are supported and protected from physical damage. Substitute cables for Class 2 cables installed in accordance with 722,135(E) shall be permitted.	Revised to list cable types for Class 2 wiring and to grant permission to use substitute cables. Impacts: No negative impact.	2
620.21(C)(2)	(2) Class 2 Circuit Cables. Cables used in Class 2 power-limited circuits shall be permitted to be installed within platform lifts and stairway chairlift runways and machinery spaces, provided the cables are supported and protected from physical damage and are of a jacketed and flame- retardant type.	FR-9304	(2) Class 2 Circuit Cables. Types CL2P, CL2R, and CL2 cables shall be permitted to be installed within platform lifts and stairway chairlift runways and machinery spaces, provided the cables are supported and protected from physical damage. Substitute cables for Class 2 cables installed in accordance with <u>722.135(E)</u> shall be permitted.	Revised to list cable types for Class 2 wiring and to grant permission to use substitute cables. Impacts: No negative impact.	2

Page 201 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
620.22(A)	(A) Car Light <mark>Receptacles, Auxiliary</mark> Lighting, and Ventilation.	SR-7515	(A) Car Light Receptacles, Auxiliary Lighting, and Ventilation.	Revised to permit additional loads on car lighting branch circuit.	2
				Impacts: No negative impact.	
	A separate branch circuit shall supply the car		A separate branch circuit shall supply the car lights.		
	lights <mark>. The car lights branch circuit shall be</mark>		The car lights branch circuit shall be permitted to		
	permitted to supply receptacles, accessory		supply receptacles (alarm devices, emergency		
	equipment (alarm devices, alarm bells,		responder radio coverage (ERRC), car ventilation		
	monitoring devices not part of the control		purification systems, monitoring devices not part of		
	system), auxiliary lighting power source, and		the control system), auxiliary lighting power		
	ventilation on each elevator car <mark>or inside the</mark>		source, car emergency signaling, communications		
	operation controller. The overcurrent device		devices (including their associated charging		
	protecting the branch circuit shall be located		circuits), and ventilation on each elevator car or		
	in the elevator machine room, control room,		inside the operation controller. The overcurrent		
	machinery space, or control space. Where		device protecting the branch circuit shall be located		
	there is no machine room, control room,		in the elevator machine room, control room,		
	machinery space, or control space outside the		machinery space, or control space. Where there is no		
	hoistway, the overcurrent device shall be		machine room, control room, machinery space, or		
	located outside the hoistway and accessible to		control space outside the hoistway, the overcurrent		
	qualified persons only.		device shall be located outside the hoistway and		
			accessible to qualified persons only.		
	Required lighting shall not be connected to the				
	load side of a ground-fault circuit interrupter.		Required lighting shall not be connected to the load		
			side of a ground-fault circuit interrupter.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
620.36	620.36 Different Systems in One Raceway	FR-9333,	620.36 Different Systems in One Raceway or	Revised to permit	2
	or Traveling Cable.	SK-7343	Traveling Cable.	cable, shielded pairs, coaxial	
	Optical fiber cables and conductors for operating devices, operation and motion		Optical fiber cables and conductors for operating devices, operation and motion control, power,	circuits in traveling cables to accommodate communications and Class 2 applications and for compliance with 800 179	
	control, power, signaling, fire alarm, lighting,		signaling, fire alarm, lighting, heating, and air-		
	heating, and air-conditioning circuits of		conditioning circuits of 1000 volts or less shall be	Impacts: No negative impact.	
	1000 volts or less shall be permitted to be run		permitted to be run in the same traveling cable or		
	in the same traveling cable or raceway system		raceway system if all conductors are insulated for the		
	if all conductors are insulated for the		maximum voltage applied to any conductor within		
	maximum voltage applied to any conductor		the cables or raceway system and if all live parts of		
	within the cables or raceway system and if all		the equipment are insulated from ground for this		
	live parts of the equipment are insulated from		maximum voltage. Traveling cable or raceway shall		
	ground for this maximum voltage. Such a		also be permitted to include shielded pairs, coaxial		
	traveling cable or raceway shall also be		cables, and other communications circuits. Type		
	permitted to include shielded conductors		CMP-LP or CMR-LP cables complying		
	and/or one or more coaxial cables if such		with <u>800.179</u> shall be permitted in raceways.		
	conductors are insulated for the maximum				
	voltage applied to any conductor within the				
	cable or raceway system. Conductors shall be				
	permitted to be covered with suitable				
	shielding for telephone, audio, video, or				
	higher frequency communications circuits.				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
620.51(A)	(A) Type.	FR-9342, SR-7549	(A) Type.	Revised text in Exception No. 2 to identify situations where a	2
	The disconnecting means shall be an enclosed		The disconnecting means shall be an enclosed	permitted.	
	externally operable fused motor circuit switch		externally operable fused motor circuit switch or	Impacts: No negative impact.	
	or circuit breaker that is lockable only in the		circuit breaker that is lockable only in the open		
	open position in accordance with <u>110.25</u> .		position in accordance with 110.25 .		
	The disconnecting means shall be a listed		The disconnecting means shall be a listed device.		
	device.		Exception No. 1:		
	Exception No. 1:		Where an individual branch circuit supplies a		
	Where an individual branch circuit supplies a		platform lift, the disconnecting means required		
	platform lift, the disconnecting means		by $\underline{620.51(C)(4)}$ shall be permitted to comply		
	required by $620.51(C)(4)$ shall be permitted to		with $430.109(C)$. This disconnecting means shall be		
	comply with <u>430.109(C)</u> . This disconnecting		listed and shall be lockable open in accordance		
	means shall be listed and shall be lockable		<i>with</i> <u>110.25</u> .		
	open in accordance with 110.25 .		Exception No. 2:		
E	Exception No. 2:		Where an individual branch circuit supplies a		
	Where an individual branch circuit supplies a		stairway chairlift <mark>or where a stairway chairlift is</mark>		
	stairway chairlift, the stairway chairlift shall		supplied by batteries as the primary source, the		
	be permitted to be cord-and-plug-connected,		stairway chairlift shall be permitted to be cord-and-		
	provided it complies with <u>422.16(A)</u> and the		plug-connected, provided it complies		
	cord does not exceed 1.8 m (6 ft) in length.		with $422.16(A)$ and the cord does not exceed 1.8 m		
			(6 ft) in length.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
620.51(E)	(E) Surge Protection.	FR-9361, SCR-8	(E) Surge Protection.	Added text requiring installation of a listed SPD.	1
	Where any of the disconnecting means		Where any of the disconnecting means in $\underline{620.51}$ has	Impacts: No negative impact	
	in 620.51 has been designated as supplying an		been designated as supplying an emergency system	impacts. No negative impact.	
	emergency system load, a legally required		load, a legally required system load, or a critical		
	system load, or a critical operation power		operation power system load, a listed SPD shall be		
	system load, listed surge protection shall be		installed.		
	provided.				
Article 625			Electric Vehicle Power Transfer System		-
625.40	625.40 Electric Vehicle Branch Circuit.	FR-9416, SR-7714	625.40 Electric Vehicle Branch Circuit.	Revised to clarify branch circuit requirements and to add an	2
	Each outlet installed for the purpose of		Each outlet installed for the purpose of supplying	exception.	
	charging electric vehicles shall be supplied by		EVSE greater than 16 amperes or 120 volts shall be	Impacts: No negative impact.	
	an individual branch circuit. Each circuit shall		supplied by an individual branch circuit.		
	have no other outlets.		Exception:		
			Branch circuits shall be permitted to feed multiple		
			EVSEs as permitted by $\underline{625.42(A)}$ or (B).		
625.41	625.41 Overcurrent Protection.	FR-9418	625.41 Overcurrent Protection.	Revised to include WPTE in text.	2
	Overcurrent protection for feeders and branch		Overcurrent protection for feeders and branch	Impacts: No negative impact.	
	circuits supplying EVSE and WPTE,		circuits supplying EVSE, including bidirectional		
	including bidirectional EVSE and		EVSE, and WPTE shall be sized for continuous duty		
	WPTE, shall be sized for continuous duty and		and shall have a rating of not less than 125 percent of		
	shall have a current rating of not less than		the maximum load of the equipment. Where		
	125 percent of the maximum load of the		noncontinuous loads are supplied from the same		
	equipment. Where noncontinuous loads are		feeder, the overcurrent device shall have a rating of		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section 625.42	2020 NEC®supplied from the same feeder, the overcurrent device shall have a current rating of not less than the sum of the noncontinuous loads plus 125 percent of the continuous loads.625.42 Rating.The power transfer equipment shall have sufficient rating to supply the load served.Electric vehicle charging loads shall be considered to be continuous loads for the purposes of this article. Service and feeder shall be sized in accordance with the product ratings. Where an automatic load management system is used, the maximum equipment load 	Second Rev. FR-9565, SR-7715, SCR-9, SCR-10	2023 NEC® not less than the sum of the noncontinuous loads plus 125 percent of the continuous loads. 625.42 Rating. 625.42 Rating. The EVSE shall have sufficient rating to supply the load served. Electric vehicle charging loads shall be considered to be continuous loads for the purposes of this article. Service and feeder shall be sized in accordance with the product ratings, unless the overall rating of the installation can be limited through controls as permitted by <u>625.42(A)</u> or (B).	2023 NEC® Summary of Changes Revised text into subsections on energy management systems and EVSE with adjustable settings. Impacts: No negative impact.	Rank 2
	fixed-in-place equipment only. If adjustments have an impact on the rating label, those changes shall be in accordance with manufacturer's instructions, and the adjusted rating shall appear with sufficient durability to				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	withstand the environment involved on the				
	rating label. Electric vehicle supply equipment				
	with restricted access to an ampere adjusting				
	means shall be permitted to have ampere				
	ratings that are equal to the adjusted current				
	setting. Sizing the service and feeder to match				
	the adjusting means shall be permitted.				
	Restricted access shall prevent the user from				
	gaining access to the adjusting means.				
	Restricted access shall be accomplished by at				
	least one of the following:				
	(1) A cover or door that requires the use of a tool to open				
	(2) Locked doors accessible only to qualified personnel				
	(3) Password protected commissioning software accessible only to qualified personnel				
625.43	625.43 Disconnecting Means.	FR-9465, SR-7722	625.43 Disconnecting Means.	Revised terms for consistency and added language to allow remote	2
	For equipment rated more than 60 amperes or		For EVSE and WPTE rated more than 60 amperes or	disconnecting means locations.	
	more than 150 volts to ground, the		more than 150 volts to ground, the disconnecting	Impacts: No negative impact.	
	disconnecting means shall be provided and		means shall be provided and installed in a readily		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	installed in a readily accessible location. The disconnecting means shall be lockable open in accordance with <u>110.25</u> .		accessible location. If the disconnecting means is installed remote from the equipment, a plaque shall be installed on the equipment denoting the location of the disconnecting means. The disconnecting means shall be lockable open in accordance with 110.25		
625.44(A)	 (A) Portable Equipment. Portable equipment shall be connected to the premises wiring system by one or more of the following methods: (1) A nonlocking, 2-pole, 3-wire grounding-type receptacle outlet rated at 125 volts, single phase, 15 or 20 amperes (2) A nonlocking, 2-pole, 3-wire grounding-type receptacle outlet rated at 250 volts, single phase, 15 or 20 amperes (3) A nonlocking, 2-pole, 3-wire or 3-pole, 4-wire grounding-type receptacle outlet rated at 250 volts, single phase, 15 or 20 amperes (4) A nonlocking, 2-pole, 3-wire grounding-type receptacle outlet rated at 250 with a to 50 amperes 	FR-9466, SR-7725	 (A) Portable Equipment. Portable equipment shall be connected to the premises wiring system by one or more of the following methods: (1) A nonlocking, 2-pole, 3-wire grounding-type receptacle outlet rated at 125 volts, single phase, 15 or 20 amperes (2) A nonlocking, 2-pole, 3-wire grounding-type receptacle outlet rated at 250 volts, single phase, 15 or 20 amperes (3) A nonlocking, 2-pole, 3-wire or 3-pole, 4-wire grounding-type receptacle outlet rated at 250 volts, single phase, 30 or 50 amperes, or 125/250 volts, single-phase, 30, 50, or 60 amperes 	Revised to add 3-pole, 4-wire configuration and permit 60-amp receptacles. Impacts: No negative impact.	2

Section 2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
		(4) A nonlocking, 2-pole, 3-wire grounding-type		
		receptacle outlet rated at 60 volts dc maximum,		
		15 or 20 amperes		
625.44(B) (B) Fastened-in-Place Equip	ment. FR-9467, SR-7727	(B) Fastened-in-Place Equipment.	Revised to add 125/250 volts as 3-pole, 4-wire configuration and	2
Equipment that is fastened in p	lace shall be	Equipment that is fastened-in-place shall be	permit 60-amp receptacles.	
connected to the premises wirin	ng system by	connected to the premises wiring system by one of	Impacts: No negative impact.	
one of the following methods:		the following methods:		
(1) A nonlocking, 2-pole, 3 grounding-type receptacle 125 volts or 250 volts, sing	B-wire outlet rated gle phase, up to	(1) A nonlocking, 2-pole, 3-wire grounding-type receptacle outlet rated 125 volts or 250 volts, single phase, up to 50 amperes		
(2) A nonlocking, 3-pole, 4 grounding-type receptacle	4-wire outlet rated	(2) A nonlocking, 3-pole, 4-wire grounding-type receptacle outlet rated 250 volts, three phase, up to 50 amperes		
250 volts, three phase, up t	to 50 amperes	(3) A nonlocking, 3-pole, 4-wire grounding-type		
(3) A nonlocking, 3-pole, 4 grounding-type receptacle	4-wire outlet rated	phase, 30, 50, or 60 amperes		
250 volts, single phase, 30	or 50 amperes	(4) A nonlocking, 2-pole, 3-wire grounding-type		
(4) A nonlocking, 2-pole, 2	3-wire	receptacle outlet rated 60 volts dc maximum, 15 or 20 amperes		
volts de maximum 15 or 2	0 amperes			
625.44(C) (C) Fixed Equipment.	FR-9467	(C) Fixed <mark>-in-Place</mark> Equipment.	Revised to add 125/250 volts as 3-pole, 4-wire configuration.	2
		All other EVSE and WPTE shall be permanently wired and fixed-in-place to the supporting surface	Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	All other EVSE and WPTE shall be				
	permanently wired and fixed in place to the				
	supporting surface.				
625.48	625.48 Interactive Systems.	FR-9469	625.48 Interactive <mark>Equipment</mark> .	Revised to facilitate the integration of WPT into Article	1
	EVSE that incorporates a power export		EVSE or WPTE that incorporates a power export	625 and revised Informational Notes.	
	function and that is part of an interactive		function and that is part of an interactive system that	Impacts: No negative impact	
	system that serves as an optional standby		serves as an optional standby system, an electric	impacts. No negative impact.	
	system, an electric power production source,		power production source, or a bidirectional power		
	or a bidirectional power feed shall be		feed shall be listed and marked as suitable for that		
	listed and marked as suitable for that purpose.		purpose. When used as an optional standby system,		
	When used as an optional standby system, the		the requirements of Parts I and II of Article 702 shall		
	requirements of Article 702 shall apply; when		apply; when used as an electric power production		
	used as an electric power production source,		source, the requirements of Parts I and II		
	the requirements of Article 705 shall		of Article <u>705</u> shall apply. EVPE that provides a		
	apply. EVPE that consists of a receptacle		receptacle outlet as its point of power export shall be		
	outlet only shall be in accordance with <u>625.60</u> .		in accordance with <u>625.60</u> .		
625.49	[Did not exist]	FR-9470	625.49 Island Mode.	Added section for island mode for EVPE and bidirectional EVSE.	2
			EVPE and bidirectional EVSE that incorporate a	Impacts: No negative impact.	
			power export function shall be permitted to be a part		
			of an interconnected power system operating in		
			island mode.		
Article 630			Electric Welders		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
630.8	[Did not exist]	FR-9510, SCR-11	630.8 Ground-Fault Circuit-Interrupter Protection for Personnel.	Added section for ground-fault circuit-interrupter protection for personnel.	2
			All 125-volt, 15- and 20-ampere receptacles for electrical hand tools or portable lighting equipment, supplied by single-phase branch circuits rated 150 volts or less to ground, installed in work areas where welders are operated shall have ground-fault circuit-interrupter protection for personnel.	Impacts: No negative impact.	
630.13	 630.13 Disconnecting Means. A disconnecting means shall be provided in the supply circuit for each arc welder that is not equipped with a disconnect mounted as an integral part of the welder. The disconnecting means identity shall be marked in accordance with <u>110.22(A)</u>. The disconnecting means shall be a switch or circuit breaker, and its rating shall be not less than that necessary to accommodate overcurrent protection as specified under <u>630.12</u>. 	FR-9506, SR-7589	 630.13 Disconnecting Means. A disconnecting means shall be provided in the supply circuit for each arc welder that is not equipped with a disconnect mounted as an integral part of the welder. The disconnecting means shall be a switch, circuit breaker, or listed cord-and-plug connector, and its rating shall be not less than that necessary to accommodate overcurrent protection as specified in <u>630.12</u>. 	Revised to allow for listed cord- and-plug connector as a disconnecting means. Impacts: No negative impact.	2
Article 640	Au	idio Signal Pi	rocessing, Amplification, and Reproduction Equipme	ent	
640.3(C)	[Did not exist]	FR-9211	(C) Communications Cables.	Added section for communications cables.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Types CMP, CMR, CMG, and CM communications	Impacts: No negative impact.	
			cables shall be permitted to substitute for Class 2 and		
			Class 3 cables in accordance with $\underline{722.135(E)}$.		
640.3(D)	(C) Cable Trays.	FR-9211	(D) Cable Trays.	Revised to include Class 2, Class	2
	Cable trays and cable tray systems shall be		Cable trays and cable tray systems shall be installed	trays and to correct cross	
	installed in accordance with Article <u>392</u> .		in accordance with Part II of Article <u>392</u> . The		
			installation of Class 2, Class 3, and Type PLTC	Impacts: No negative impact.	
			cables in cable trays shall be in accordance		
			with <u>722.135(B)</u> .		
640.21(B), (C), (D)	(B) Between Loudspeakers and Amplifiers or Between Loudspeakers.	FR-9215	(B) Between Loudspeakers and Amplifiers or Between Loudspeakers.	Revised for "hybrid" optical fiber cables, to update cross reference to correlate with new Article 722,	2
	Cables used to connect loudspeakers to each		Cables used to connect loudspeakers to each other or	and to align with current US and international definitions.	
	other or to an amplifier shall comply with		to an amplifier shall comply with Article 725. Other		
	Article <u>725</u> . Other listed cable types and		listed cable types and assemblies, including optional	Impacts: No negative impact.	
	assemblies, including optional hybrid		hybrid communications, signal, and composite		
	communications, signal, and composite		optical fiber cables, shall be permitted.		
	optical fiber cables, shall be permitted.		(C) Between Equipment.		
	(C) Between Equipment.		Cables used for the distribution of audio signals		
	Cables used for the distribution of audio		between equipment shall comply with Article 725.		
	signals between equipment shall comply with		Other listed cable types and assemblies, including		
	Article <u>725</u> . Other listed cable types and		optional hybrid communications, signal, and		
	assemblies, including optional hybrid		composite optical fiber cables, shall be permitted.		
	communications, signal, and composite		Other cable types and assemblies specified by the		
	optical fiber cables, shall be permitted. Other				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	cable types and assemblies specified by the		equipment manufacturer as acceptable for the use		
	equipment manufacturer as acceptable for the		shall be permitted in accordance with <u>110.3(B)</u> .		
	use shall be permitted in accordance		(D) Between Equipment and Power Supplies		
	with <u>110.3(B)</u> .		Other Than Branch-Circuit Power.		
	(D) Between Equipment and Power Supplies Other Than Branch-Circuit		The following power supplies, other than branch-		
	Power.		circuit power supplies, shall be installed and wired		
			between equipment in accordance with the		
	The following power supplies, other than		requirements of this Code for the voltage and power		
	branch-circuit power supplies, shall be		delivered:		
	installed and wired between equipment in				
	accordance with the requirements of		(1) Storage batteries		
	this <i>Code</i> for the voltage and power delivered:		(2) Transformers		
	(1) Storage batteries				
	(-)g		(3) Transformer rectifiers		
	(2) Transformers				
			(4) Other ac or dc power supplies		
	(3) Transformer rectifiers				
	(4) Other ac or dc power supplies				
640.42(B), (C), (D)	(B) Between Loudspeakers and Amplifiers, or Between Loudspeakers.	FR-9216	(B) Between Loudspeakers and Amplifiers, or Between Loudspeakers.	Revised for "hybrid" optical fiber cables and to align with current US and international definitions.	2
	Installation of flexible cords and cables used		Installation of flexible cords and cables used to	Impacts: No negative impact	
	to connect loudspeakers to each other or to an		connect loudspeakers to each other or to an amplifier	Impuest to negative impact	
	amplifier shall comply with Part I of		shall comply with Part I of Article 400 and Parts I,		
	Article 400 and Parts I, II, III, and IV of		II, and III of Article <u>725</u> , respectively. Cords and		

Article 725, respectively. Cords and cablescables listed for portable use, either hard or extra- hard usage as defined by Article 400, shall also be permitted. Other listed cable types and assemblies, including optional hybrid communications, signal, assemblies, including optional hybrid communications, signal, and composite optical fiber cables, shall be permitted. (C) Between Equipment and/or Between Equipment Racks.Installation of flexible cords and cables used to respectively. Cords and cables used assemble and III ofInstallation of Article 400 and Parts I, II, and III ofIII of Article 725, respectively. Cords and cables used for portable use, either hard or extra- and service as defined by Article 400, shall also be
Isisted for portable use, either hard or extra- hard usage as defined by Article 400, shallhard usage as defined by Article 400, shall also bealso be permitted. Other listed cable types and assemblies, including optional hybridincluding optional hybrid communications, signal, and hybrid optical fiber cables, shall be permitted. (C) Between Equipment Racks.and hybrid optical fiber cables, shall be permitted. (C) Between Equipment Racks.C) Between Equipment Racks.Installation of flexible cords and cables usedinstallation of flexible cords and cables usedinstallation of flexible cords and cables usedinstallation of Article 400 and Parts I, I, and III of Article 725, respectively. Cords and cables listed for portable use, either hard or extra- hard service as defined by Article 400, shall also beinstallation of extra- hard service as defined by Article 400, shall also be
hard usage as defined by Article 400, shallpermitted. Other listed cable types and including optional hybrid communications, signal, and hybrid optical fiber cables, shall be permitted. (C) Between Equipment and/or Between Equipment Racks.and hybrid optical fiber cables, shall be permitted. (C) Between Equipment and/or Between Equipment Racks.Installation of flexible cords and cables usedInstallation of flexible cords and cables used isribution of audio signals betweenInstallation of Article 400 and Parts I, I, and III ofII, and III of Article 725, respectively. Cords and cables listed for portable use, either hard or extra- hard service as defined by Article 400, shall also beInstallation by Article 400, shall also be
also be permitted. Other listed cable types andincluding optional hybrid communications, signal,assemblies, including optional hybridand hybrid optical fiber cables, shall be permitted.communications, signal, and compositeCO Between Equipment and/or Betweenoptical fiber cables, shall be permitted.Installation of flexible cords and cables used for the(C) Between Equipment Racks.Installation of flexible cords and cables used for theInstallation of flexible cords and cables usedcomply with Parts I and II of Article <u>400</u> and Parts I,for the distribution of audio signals betweenII, and III of Article <u>725</u> , respectively. Cords andequipment shall comply with Parts I and II oficables listed for portable use, either hard or extra-Article <u>400</u> and Parts I, II, and III oficables listed for portable use, either hard or extra-
assemblies, including optional hybrid communications, signal, and compositeand hybrid optical fiber cables, shall be permitted. (C) Between Equipment and/or Between Equipment Racks.optical fiber cables, shall be permitted. (C) Between Equipment and/or Between Equipment Racks.Installation of flexible cords and cables used for the distribution of audio signals between equipment shallInstallation of flexible cords and cables usedcomply with Parts I and II of Article 400 and Parts I, I, and III of Article 725, respectively. Cords and cables listed for portable use, either hard or extra- hard service as defined by Article 400, shall also be
communications, signal, and composite(C) Between Equipment and/or Between Equipment Racks.optical fiber cables, shall be permitted. (C) Between Equipment and/or Between Equipment Racks.Installation of flexible cords and cables used for the distribution of audio signals between equipment shallInstallation of flexible cords and cables usedcomply with Parts I and II of Article <u>400</u> and Parts I, I, and III of Article <u>400</u> and Parts I, II, and III ofArticle <u>400</u> and Parts I, II, and III ofistel service as defined by Article <u>400</u> , shall also be
optical fiber cables, shall be permitted. (C) Between Equipment and/or Between Equipment Racks.Installation of flexible cords and cables used distribution of audio signals between equipment shall comply with Parts I and II of Article 400 and Parts I, I, and III of Article 400 and Parts I, II, and III ofInstallation of flexible use, either hard or extra- hard service as defined by Article 400, shall also be
Installation of flexible cords and cables usedcomply with Parts I and II of Article 400 and Parts I,for the distribution of audio signals betweenII, and III of Article 725, respectively. Cords andequipment shall comply with Parts I and II ofcables listed for portable use, either hard or extra-Article 400 and Parts I, II, and III ofhard service as defined by Article 400, shall also be
for the distribution of audio signals betweenII, and III of Article 725, respectively. Cords andequipment shall comply with Parts I and II ofcables listed for portable use, either hard or extra-Article 400 and Parts I, II, and III ofhard service as defined by Article 400, shall also be
equipment shall comply with Parts I and II ofcables listed for portable use, either hard or extra-Article 400 and Parts I, II, and III ofhard service as defined by Article 400, shall also be
Article <u>400</u> and Parts I, II, and III of hard service as defined by Article <u>400</u> , shall also be
Article <u>725</u> , respectively. Cords and cables permitted. Other listed cable types and assemblies,
listed for portable use, either hard or extra-
hard service as defined by Article <u>400</u> , shall and <u>hybrid</u> optical fiber cables, shall be permitted.
also be permitted. Other listed cable types and Power Supplies Other Than Branch-Circuit
assemblies, including optional hybrid Power.
communications, signal, and composite Wiring between the following power supplies, other
optical fiber cables, shall be permitted. (D) Between Equipment Equipment Backs than branch-circuit power supplies, shall be installed,
and Power Supplies Other Than Branch- connected, or wired in accordance with this <i>Code</i> for
Circuit Power. the voltage and power required:
Wiring between the following power supplies,
other than branch-circuit power supplies, shall

Page 214 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	be installed, connected, or wired in accordance with the requirements of		(1) Storage batteries		
	this <i>Code</i> for the voltage and power required:		(2) Transformers		
	(1) Storage batteries		(3) Transformer rectifiers		
	(2) Transformers		(4) Other ac or dc power supplies		
	(3) Transformer rectifiers				
	(4) Other ac or dc power supplies				
Article 646			Modular Data Centers		
646.3(H)	(H) Storage Batteries.	SR-7694	[Deleted]	Deleted redundant section on storage batteries and replaced	1
	Installation of storage batteries shall comply			with section on surge-protective devices (SPDs) from 646.3(I) in	
	with Article <u>480</u> .			2020 edition.	
	Exception:			Impacts: No negative impact.	
	Batteries that are part of listed and labeled				
	equipment and installed in accordance with				
	the listing requirements.				
646.19	646.19 Entrance to and Egress from	FR-9255, SR-7699	646.19 Entrance to and Egress from Working	Revised to require doors open to the full extent of the designed	2
	Working Space.		Space.	opening.	
	For equipment over 1.8 m (6 ft) wide or deep,		For equipment over 1.8 m (6 ft) wide or deep, there	Impacts: No negative impact.	
	there shall be one entrance to and egress from		shall be one entrance to and egress from the required		
	the required working space not less than		working space not less than 610 mm (24 in.) wide		
	610 mm (24 in.) wide and 2.0 m (6 1/2 ft) high		and 2.0 m (6 $1/2$ ft) high at each end of the working		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	at each end of the working space. Doors shall		space. Doors shall open <mark>to the full extent of their</mark>		
	open in the direction of egress and be		designed egress opening and be equipped with listed		
	equipped with listed panic hardware or listed		panic hardware or listed fire exit hardware. A single		
	fire exit hardware. A single entrance to and		entrance to and egress from the required working		
	egress from the required working space shall		space shall be permitted where either of the		
	be permitted where either of the conditions		conditions in $\underline{646.19(A)}$ or (B) is met.		
	in $\underline{646.19(A)}$ or (B) is met.		(A) Unobstructed Egress.		
	(A) Unobstructed Egress.		Where the location permits a continuous and		
	Where the location permits a continuous and		unobstructed way of egress travel, a single entrance		
	unobstructed way of egress travel, a single		to the working space shall be permitted.		
	entrance to the working space shall be		(B) Extra Working Space.		
	permitted.		Where the depth of the working space is twice that		
	(B) Extra Working Space.		required by $110.26(A)(1)$, a single entrance shall be		
	Where the depth of the working space is twice		permitted. It shall be located such that the distance		
	that required by $110.26(A)(1)$, a single		from the equipment to the nearest edge of the		
	entrance shall be permitted. It shall be located		entrance is not less than the minimum clear distance		
	such that the distance from the equipment to		specified in Table 110.26(A)(1) for equipment		
	the nearest edge of the entrance is not less		operating at that voltage and in that condition.		
	than the minimum clear distance specified				
	in <u>Table 110.26(A)(1)</u> for equipment				
	operating at that voltage and in that condition.				
Article 670			Industrial Machinery		
Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
-------------	---	------------------------------	---	---	------
670.5	 670.5 Short-Circuit Current Rating. (1) Industrial machinery shall not be installed where the available fault current exceeds its short-circuit current rating as marked in accordance with 670.3(A)(4). (2) Industrial machinery shall be legibly marked in the field with the available fault current. The field marking(s) shall include the date the available fault current calculation was performed and be of sufficient durability to withstand the environment involved. 	Rev. FR-9525	 670.5 Short-Circuit Current Rating. (A) Installation. Industrial machinery shall not be installed where the available fault current exceeds its short-circuit current rating as marked in accordance with 670.3(A)(4). (B) Available Short-Circuit Current Field Marking. Industrial machinery shall be legibly marked in the field with the available fault current. The field marking(s) shall include the date the available fault current calculation was performed and be of 	Revised text into subsections on installation and available short- circuit current field marking for usability. Impacts: No negative impact.	1
			sufficient durability to withstand the environment		
670.6	670.6 Surge Protection. Industrial machinery with safety interlock control devices not effectively protected from voltage surges on the incoming supply circuit shall have surge protection installed.	FR-9578, SR-7644	670.6 Overvoltage Protection. Industrial machinery with safety circuits shall have overvoltage protection.	Revised title from "Surge" to "Overvoltage" and added "overvoltage" to first sentence of text to clarify protection requirements. Impacts: No negative impact.	1
Article 682		Nat	ural and Artificially Made Bodies of Water		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
682.31(A)	[Did not exist]	FR-8706, SR-8319	 (A) Equipment to Be Connected to Equipment Grounding Conductor. The following shall be connected to an equipment grounding conductor run with the circuit conductors in the same raceway, cable, or trench: (1) Metal boxes, metal cabinets, and all other metal enclosures (2) Metal frames of utilization equipment (3) Grounding terminals of grounding-type receptacles 	Added section to clarify what must be connected to the EGC and renumbered remaining subsections accordingly. Impacts: No negative impact	2
682.31(E)	(D) Cord-and-Plug-Connected Appliances. Where grounded, cord-and-plug-connected appliances shall be grounded by means of an equipment grounding conductor in the cord and a grounding-type attachment plug.	FR-8706	(E) Cord-and-Plug-Connected Appliances. Unless double insulated, cord-and-plug-connected appliances shall be grounded by means of an equipment grounding conductor in the cord and a grounding-type attachment plug. <i>Exception:</i> An equipment grounding conductor shall be permitted to be uninsulated if the EGC is part of a listed cable assembly identified for the environment and not subject to environments such as, but not limited to, storm water basins, sewage treatment ponds, and natural bodies of water containing salt.	Added exception to recognize that an insulated EGC is not required if listed assembly is used in areas other than those that demonstrate the need for such an insulated conductor. Impacts: No negative impact.	2
Article 690			Solar Photovoltaic (PV) Systems		
690.4(G)	[Did not exist]	FR-9199	(G) PV Equipment Floating on Bodies of Water. PV equipment floating on or attached to structures	Added section for PV equipment floating on bodies of water. Impacts: No negative impact.	2
			floating on bodies of water shall be identified as		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
690.7	690.7 Maximum Voltage.	FR-9213, SCR-70	 being suitable for the purpose and shall utilize wiring methods that allow for any expected movement of the equipment. 690.7 Maximum Voltage. 	Revised text into list format for clarity and removed requirements	2
	The maximum voltage of PV system dc circuits shall be the highest voltage between any two conductors of a circuit or any conductor and ground. The maximum voltage shall be used to determine the voltage and voltage to ground of circuits in the application of this <i>Code</i> . Maximum voltage shall be used for conductors, cables, equipment, working space, and other applications where voltage limits and ratings are used.		The maximum voltage shall be used to determine the voltage and voltage to ground of circuits in the application of this <i>Code</i> . Maximum voltage shall be used for conductors, cables, equipment, working space, and other applications where voltage limits and ratings are used. The maximum voltage of PV system dc circuits shall be the highest voltage between any two conductors of a circuit or any conductor and ground and shall comply with the following:	for systems over 1000 volts. Impacts: No negative impact.	
	PV system dc circuits on or in buildings shall be permitted to have a maximum voltage no greater than 1000 volts. PV system dc circuits on or in one- and two-family dwellings shall be permitted to have a maximum voltage no greater than 600 volts. Where not located on or in buildings, listed dc PV equipment, rated at a maximum voltage no greater		 (1) PV system dc circuits shall not exceed 1000 volts within or originating from arrays located on or attached to buildings and PV system dc circuits inside buildings. (2) PV system dc circuits shall not exceed 600 volts on or in one- and two-family dwellings. (3) PV system dc circuits exceeding 1000 volts shall comply with <u>690.31(G)</u>. 		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	than 1500 volts, shall not be required to comply with Parts II and III of Article <u>490</u> .				
690.9(B)	 (B) Device Ratings. Overcurrent devices used in PV system dc circuits shall be listed for use in PV systems. Electronic devices that are listed to prevent backfeed current in PV system dc circuits shall be permitted to prevent overcurrent of conductors on the PV array side of the device. Overcurrent devices, where required, shall be rated in accordance with one of the following and permitted to be rounded up to the next higher standard size in accordance with 240.4(B): (1) Not less than 125 percent of the maximum currents calculated in 690.8(A). (2) An assembly, together with its overcurrent device(s), that is listed for continuous operation at 100 percent of its rating shall be permitted to be used at 100 percent of its rating. 	FR-9441	 (B) Device Ratings. Overcurrent devices used in PV source circuits shall be listed for use in PV systems. Electronic devices that are listed to prevent backfeed current in PV system dc circuits shall be permitted to prevent overcurrent of conductors on the PV array side of the device. Overcurrent devices, where required, shall be rated in accordance with one of the following and permitted to be rounded up to the next higher standard size in accordance with <u>240.4(B)</u>: (1) Overcurrent devices shall be rated not less than 125 percent of the maximum currents calculated in <u>690.8(A)</u>. (2) An assembly, together with its overcurrent device(s), that is listed for continuous operation at 100 percent of its rating shall be permitted to be used at 100 percent of its rating. 	Revised to constrain the requirement of PV-rated OCPD in a PV system to PV source circuits. Since a specific PV rating as applied to overcurrent devices is unique for circuits directly connected to PV cells, this change excludes dc-to-dc converter circuits that do not have the same characteristics as PV source circuits. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
690.11	690.11 Arc-Fault Circuit Protection (Direct	FR-9222, SR-8431	690.11 Arc-Fault Circuit Protection (dc).	Revised to generalize the exception to all PV system dc	2
	Current).		Photovoltaic systems with PV system dc circuits	circuits not installed on buildings and in metal wiring methods,	
	Photovoltaic systems with PV system dc		operating at 80 volts dc or greater between any two	revised terms in the exception,	
	circuits operating at 80 volts dc or greater		conductors shall be protected by a listed PV arc-fault	due to redundancy.	
	between any two conductors shall be protected		circuit interrupter or other system components listed	Impacts: No negative impact	
	by a listed PV arc-fault circuit interrupter or		to provide equivalent protection. The system shall	impuets. Ito negative impuet.	
	other system components listed to provide		detect and interrupt arcing faults resulting from a		
	equivalent protection. The system shall detect		failure in the intended continuity of a conductor,		
	and interrupt arcing faults resulting from a		connection, module, or other system component in		
	failure in the intended continuity of a		the PV system dc circuits.		
	conductor, connection, module, or other		Exception:		
	system component in the PV system dc		<i>PV</i> system <i>dc</i> circuits that utilize metal-clad		
	circuits.		cables, are installed in metal raceways or enclosed		
	Exception:		<i>metal</i> cable trays, or are underground shall be		
	For PV systems not installed on or in		permitted without arc-fault circuit protection if the		
	buildings, PV output circuits and dc-to-dc		installation compiles with at least one of the		
	converter output circuits that are installed in		Jouowing.		
	metallic raceways or metal-clad cables, or		(1) The PV system dc circuits are not installed in		
	installed in enclosed metallic cable trays, or		or on buildings.		
	are underground shall be permitted without				
	arc-jauli circuli protection. Detachea		(2) The PV system dc circuits are located in or		
	PV system equipment shall not be considered		on detached structures whose sole purpose is to		
	buildings according to this exception.		support or contain PV system equipment.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
690.12	 690.12 Rapid Shutdown of PV Systems on Buildings. PV system circuits installed on or in buildings shall include a rapid shutdown function to reduce shock hazard for firefighters in accordance with 690.12(A) through (D). <i>Exception:</i> Ground-mounted PV system circuits that enter buildings, of which the sole purpose is to house PV system equipment, shall not be required to comply with 690.12. 	FR-9278	690.12 Rapid Shutdown of PV Systems on Buildings.PV system circuits installed on or in buildings shall include a rapid shutdown function to reduce shock hazard for firefighters in accordance with 690.12(A) through (D). Exception No. 1:Ground-mounted PV system circuits that enter buildings, of which the sole purpose is to house PV system equipment, shall not be required to comply with 690.12.Exception No. 2:PV equipment and circuits installed on nonenclosed detached structures including but not limited to parking shade structures, carports, solar trellises,	Added Exception No. 2 to align with existing exception to correlate requirements for firefighter rooftop access. Impacts: No negative impact.	2
690.12(B)(2)	(2) Inside the Array Boundary.	FR-9235,	<i>comply with <u>690.12</u>.</i> (2) Inside the Array Boundary.	Revised text to simplify option to	2
	The PV system shall comply with one of the following:	SR-8328	The PV system shall comply with one of the following:	reduce shock hazard and added Informational Note. Impacts: No negative impact.	
	(1) A PV hazard control system listed for the purpose shall be installed in accordance with the instructions included with the listing or		(1) The PV system shall provide shock hazard control for firefighters through the use of a PVHCS installed in accordance with the instructions included with the listing or field		

Page 222 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	field labeling. Where a hazard control system		labeling. Where a PVHCS requires initiation to		
	requires initiation to transition to a controlled		transition to a controlled state, the rapid		
	state, the rapid shutdown initiation device		shutdown initiation device required		
	required in 690.12(C) shall perform this		in <u>690.12(C)</u> shall perform this initiation.		
	initiation.				
			(2) The PV system shall provide shock hazard		
	(2) Controlled conductors located inside		control for firefighters by limiting the highest		
	the boundary shall be limited to not more		voltage inside equipment or between any two		
	than 80 volts within 30 seconds of rapid		conductors of a circuit or any conductor and		
	shutdown initiation. Voltage shall be		ground inside array boundary to not more than		
	measured between any two conductors		80 volts within 30 seconds of rapid shutdown		
	and between any conductor and ground.		initiation.		
	(3) PV arrays shall have no exposed				
	wiring methods or conductive				
	parts and be installed more than 2.5 m				
	(8 ft) from exposed grounded conductive				
	parts or ground.				
690.31(C)(2)	(2) Cable Tray.	FR-9283	(2) Cable Tray.	Revised text into list format and to address cable tray use, aligning	2
	Single-conductor PV wire or cable of all sizes		Single-conductor PV wire or cable of all sizes or	it with other sections.	
	or distributed generation (DG) cable of all		distributed generation (DG) cable of all sizes, with or	Impacts: No negative impact.	
	sizes, with or without a cable tray rating, shall		without a cable tray rating, shall be permitted in		
	be permitted in cable trays installed in outdoor		cable trays installed in outdoor locations, provided		
	locations, provided that the cables are		that the cables are supported at intervals not to		
	supported at intervals not to exceed 300 mm		exceed 300 mm (12 in.) and secured at intervals not		
	(12 in.) and secured at intervals not to exceed		to exceed 1400 mm (54 in.).		
	1.4 m (41/2 ft).				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Where installed in uncovered cable trays, ampacityof single-conductor PV wire smaller than 1/0 AWG,the adjustment factors for 1/0 AWG single conductorcable in 392.80(A)(2) shall be permitted to be used.Where single-conductor PV wire smaller than1/0 AWG is installed in ladder ventilated troughcable trays, the following shall apply:(1) All single conductors shall be installed in a single layer.(2) Conductors that are bound together to comprise each circuit pair shall be permitted to be installed in other than a single layer.		
			(3) The sum of diameters of all single conductor cables shall not exceed the cable tray width.		
690.31(G)	[Did not exist]	FR-9286, SR-8338	 (G) Over 1000 Volts DC. Equipment and wiring methods containing PV system dc circuits with a maximum voltage greater than 1000 volts shall comply with the following: (1) Shall not be permitted on or in one- and two-family dwellings. 	Added section for over 1000 volts dc. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section 690.41	2020 NEC® 690.41 System Grounding. (A) PV System Grounding Configurations. One or more of the following system configurations shall be employed:	First Rev. Second Rev. FR-9288, FR-9287, SR-8344	 2023 NEC® (2) Shall not be permitted within buildings containing habitable rooms. (3) Where installed on the exterior of buildings shall be located less than 3 m (10 ft) above grade. Wiring methods containing PV system dc circuits connected to this equipment shall not be permitted to attach to the building greater than 10 m (33 ft) along the building surface from the equipment. 690.41 PV System DC Circuit Grounding and Protection. (A) PV System DC Circuit Grounding Configurations. 	2023 NEC® Summary of Changes Summary of Changes Revised to focus on dc grounding and added 690.41(B) for dc ground-fault detector-interrupter (GFDI) protection means to match UL1741 definition. Impacts: No negative impact.	Rank 1
	 (1) 2-wire PV arrays with one functionally grounded conductor (2) Bipolar PV arrays according to <u>690.7(C)</u> with a functional ground reference (center tap) (3) PV arrays not isolated from the grounded inverter output circuit (4) Ungrounded PV arrays 		 One or more of the following system configurations shall be employed for PV system dc circuits: (1) 2-wire circuits with one functionally grounded conductor (2) Bipolar circuits according to <u>690.7(C)</u> with a functional ground reference (center tap) (3) Circuits not isolated from the grounded inverter output circuit (4) Ungrounded circuits 		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(5) Solidly grounded PV arrays as		(5) Solidly grounded circuits as permitted		
	permitted in <u>690.41(B)</u>		in <u>690.41(B)</u>		
	(6) PV systems that use other methods that accomplish equivalent system protection in accordance		(6) Circuits protected by equipment listed and identified for the use		
	with $250.4(A)$ with equipment listed and identified for the use		(B) DC Ground-Fault Detector-Interrupter (GFDI) Protection.		
	(B) Ground-Fault Protection.		PV system dc circuits that exceed 30 volts or 8		
			amperes shall be provided with GFDI protection		
	PV system dc circuits that exceed 30 volts or		meeting the requirements of $\underline{690.41(B)(1)}$ and $(B)(2)$		
	<mark>8 amperes</mark> shall be provided with dc ground-		to reduce fire hazards.		
	fault protection meeting the requirements				
	of <u>690.41(B)(1)</u> and (<mark>B)(</mark> 2) to reduce fire		Solidly grounded PV source circuits with not more		
	hazards.		than two modules in parallel and not on or in		
			buildings shall be permitted		
	Solidly grounded PV source circuits with not		without GFDI protection.		
	more than two modules in parallel and not on		(1) Ground-Fault Detection.		
	or in buildings shall be permitted without		The GFDI device or system shall detect ground		
	ground-fault protection.		fault(s) in the PV system dc circuits, including		
	(1) Ground-Fault Detection.		any functionally grounded conductors, and be listed		
	The ground <mark>-</mark> fault protection device or system		for providing GFDI protection. For dc-to-dc converters not listed as providing GFDI protection.		
	shall detect ground fault(s) in the PV system		where required, listed GEDI protection equipment		
	de circuit conductors, including any functional		identified for the combination of the dc-to-dc		
	grounded conductors, and be listed for				

Page 226 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 providing PV ground-fault protection. For deto-de converters not listed as providing ground-fault protection, where required, listed ground fault protection equipment identified for the combination of the de-to-de converter and ground-fault protection device shall be installed to protect the circuit. (2) Faulted Circuits. The faulted circuits shall be controlled by one of the following methods: (1) The current-carrying conductors of the faulted circuit shall be automatically disconnected. (2) The device providing ground-fault protection fed by the faulted circuit shall automatically cease to supply power to output circuits and interrupt the faulted PV system de circuits from the ground reference in a functionally grounded system.	Rev.	 converter and the GFDI device shall be installed to protect the circuit. (2) Faulted Circuits. The faulted circuits shall be controlled by one of the following methods: (1) The current-carrying conductors of the faulted circuit shall be automatically disconnected. (2) The device providing GFDI protection fed by the faulted circuit shall automatically cease to supply power to output circuits and interrupt the faulted PV system dc circuits from the ground reference in a functionally grounded system. (3) Indication of Faults. The GFDI protection equipment shall provide indication of ground faults at a readily accessible location. 		
	(3) Indication of Faults.				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
(00.42	Ground-fault protection equipment shall provide indication of ground faults at a readily accessible location.	ED 0290		Device dand memory in dist.	1
690.42	 690.42 Point of System Grounding Connection. Systems with a ground-fault protective device in accordance with <u>690.41(B)</u> shall have any current-carrying conductor-to-ground connection made by the ground-fault protective device. For solidly grounded PV systems, the dc circuit grounding connection shall be made at any single point on the PV output circuit. 	SR-8349	 690.42 Point of PV System DC Circuit Grounding Connection. (A) Circuits with GFDI Protection. Circuits protected by GFDI equipment in accordance with <u>690.41(B)</u> shall have any circuit-to-ground connection made by the GFDI equipment. (B) Solidly Grounded Circuits. For solidly grounded PV system dc circuits, the grounding connection shall be made from any single point on the PV dc system to a point in the grounding electrode system in 690.47(A) 	Revised and reorganized into subsections and added section on ground-fault detector-interrupter (GFDI) protection. Impacts: No negative impact.	1
690.43(C)	 (C) With Circuit Conductors. Equipment grounding conductors for the PV array and support structure where installed shall be contained within the same raceway or cable or otherwise run with the PV system conductors where those circuit conductors leave the vicinity of the PV array. 	FR-9292	(C) Location. Equipment grounding conductors shall be permitted to be run separately from the PV system conductors within the PV array. Where PV system circuit conductors leave the vicinity of the PV array, equipment grounding conductors shall comply with 250.134.	Revised to clarify that EGCs may be run separately within the array. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	•	Chap	oter 7 Special Conditions		
Article 700			Emergency Systems		
700.3(F)	 (F) Temporary Source of Power for Maintenance or Repair of the Alternate Source of Power. If the emergency system relies on a single alternate source of power, which will be disabled for maintenance or repair, the 	FR-8786	 (F) Temporary Source of Power for Maintenance or Repair of the Alternate Source of Power. If the emergency system relies on a single alternate source of power, which will be disabled for maintenance or repair, the emergency system shall include permanent switching means to connect a 	Revised section requirements addressing listing of interlocking equipment. Failure of such equipment to properly isolate the two out-of-phase sources from each other can result in catastrophic explosions and potential loss of life. As a result, this transfer switching means	2
	 emergency system shall include permanent switching means to connect a portable or temporary alternate source of power, which shall be available for the duration of the maintenance or repair. The permanent switching means to connect a portable or temporary alternate source of power shall comply with the following: (1) Connection to the portable or temporary alternate source of power shall not require modification of the permanent system wiring. (2) Transfer of power between the normal power source and the emergency power source shall be in accordance with <u>700.12</u>. 		 include permanent switching means to connect a portable or temporary alternate source of power that shall be available for the duration of the maintenance or repair. The permanent switching means to connect a portable or temporary alternate source of power shall comply with the following: (1) Connection to the portable or temporary alternate source of power shall not require modification of the permanent system wiring. (2) Transfer of power between the normal power source and the emergency power source shall be in accordance with 700.12. (3) The connection point for the portable or temporary alternate source shall be marked with the phase rotation and system bonding requirements. 	must be guaranteed to include all the safety features required for safe operation, and must be proven to perform properly under the worst-case conditions of operations. This can only be guaranteed by having the device listed to the requirements of the ANSI standard for transfer switches. Added new list items on connection points being located outdoors and labeled. The revision (Item 6) eliminates the potential of inadvertently leaving building openings "open" for transmission of emissions from the temporary source. The labeling (Item 7) is necessary to prevent a misapplication of a temporary power source.	

Page 230 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (3) The connection point for the portable or temporary alternate source shall be marked with the phase rotation and system bonding requirements. (4) Mechanical or electrical interlocking shall prevent inadvertent interconnection of power sources. (5) The switching means shall include a 		 (4) The switching means, including the interlocks, shall be listed and provided with mechanical or mechanical and electrical interlocking to prevent inadvertent interconnection of power sources. (5) The switching means shall include a contact point that shall annunciate at a location remote from the generator or at another facility monitoring system to indicate that the permanent 		
	contact point that shall annunciate at a location remote from the generator or at another facility monitoring system to indicate that the permanent emergency source is disconnected from the emergency system.		 emergency source is disconnected from the emergency system. (6) The permanent connection point for the temporary generator shall be located outdoors and shall not have cables from the connection point to the temporary generator routed through exterior windows, doors, or similar openings. 		
	switching to switch from the permanent source of power to the portable or temporary alternate source of power and to utilize the switching means for connection of a load bank.		(7) A permanent label shall be field applied at the permanent connection point to identify the system voltage, maximum amperage, short- circuit current rating of the load side of equipment supplied, and ungrounded conductor identification in accordance with <u>210.5</u> .		
			It shall be permissible to use manual switching to switch from the permanent source of power to the portable or temporary alternate source of power and		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			to use the switching means for connection of a load bank.		
700.4(A)	(A) Rating. The emergency system equipment shall be suitable for the available fault current at its terminals.	FR-8790, SR-7942, SCR-75	 (A) Capacity. An emergency system shall have adequate capacity in accordance with Parts I through IV of Article <u>220</u> or by another approved method. The system capacity shall be sufficient for the rapid load changes and transient power and energy requirements associated with any expected loads. 	Deleted former section on "rating," relocated text from former 700.4(B), revised to require that the emergency system be sized to accommodate rapid load changes, and added reference to Parts I through IV of Article 220. Impacts: No negative impact.	2
700.4(C)	[Did not exist]	FR-8791	 (C) Parallel Operation. Parallel operation of the emergency source(s) shall consist of the sources specified in <u>700.4(C)(1)</u> and (C)(2). (1) Normal Source. The emergency source shall be permitted to operate in parallel with the normal source in compliance with Part I or Part II of Article 705 where the capacity required to supply the emergency load is maintained at all times. Any operating condition that results in less than the required emergency source capacity 	Added section covering parallel operation and relocated text around peak load shaving from section 700.4(B). Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			shall initiate a system malfunction signal in accordance with $\underline{700.6(A)}$.		
			 Parallel operation shall be permitted for satisfying the test requirements of <u>700.3(B)</u>, provided all other conditions of <u>700.3</u> are met. (2) Emergency Source. Emergency sources shall be permitted to operate in parallel where the necessary equipment to establish 		
700.5(D)	[Did not exist]	FR-8796, SR-7952	and maintain a synchronous condition is provided.(D) Redundant Transfer Equipment.If emergency loads are supplied by a single feeder, the emergency power system shall include redundant transfer equipment or a bypass isolation transfer switch to facilitate maintenance as required in 700.3(C) without jeopardizing continuity of power. If the redundant transfer equipment or bypass isolation transfer switch is manual (or nonautomatic), then it shall be actively supervised by a qualified person when the primary (automatic) transfer equipment is disabled for maintenance or repair. Exception:	Added section on redundant and bypass isolation transfer equipment.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			The requirement for redundancy with the transfer		
			equipment shall not apply where any of the following		
			conditions exist:		
			(1) All processes that rely on the emergency system		
			source are capable of being disabled during		
			maintenance or repair activities without jeopardizing		
			the safety to human life.		
			(2) The building or structure is unoccupied and		
			fire protection systems are fully functional and		
			do not require an alternate power source.		
			(3) Other temporary means shall be permitted to		
			be substituted for the emergency system.		
			(4) A written emergency plan that includes		
			mitigation actions and responsibilities for		
			qualified persons to address the recognized site		
			hazards for the duration of the maintenance or		
			repair activities shall be developed and		
			implemented. The emergency plan shall be made		
			available to the authority having jurisdiction.		
700.6(C)	(C) Not Functioning.	FR-8798, SR-7959	(C) Storage Battery Charging Malfunction.	Revised section title and text to focus on battery charging.	1
	To indicate that the battery charger is not		Storage battery charging malfunction signals indicate	Impacts: No negative impact	
	functioning.		a charging malfunction on a battery required for	impacis. No negative impaci.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			source readiness, including starting the prime mover, is not functioning.		
700.10(B)	 (B) Wiring. Wiring from an emergency source or emergency source distribution overcurrent protection to emergency loads shall be kept entirely independent of all other wiring and equipment unless otherwise permitted in <u>700.10(B)(1)</u> through (B)(5): (1) Wiring from the normal power source located in transfer equipment enclosures (2) Wiring supplied from two sources in exit or emergency luminaires (3) Wiring from two sources in a listed load control relay supplying exit or emergency luminaires, or in a common junction box, attached to exit or emergency luminaires (4) Wiring within a common junction box attached to unit equipment, containing only the branch circuit supplying the unit 	FR-8803, SR-8000	 (B) Wiring. Wiring from an emergency source or emergency source distribution overcurrent protection to emergency loads shall be kept entirely independent of all other wiring and equipment unless otherwise permitted in the following: (1) Wiring from the normal power source located in transfer equipment enclosures (2) Wiring supplied from two sources in exit or emergency luminaires (3) Wiring from two sources in a listed load control relay supplying exit or emergency luminaires (4) Wiring within a common junction box attached to unit equipment, containing only the branch circuit supplying the unit equipment and the emergency circuit supplied by the unit equipment 	Revised to delete references to other Article 700 sections, added new list item (5) addressing traveling cable to an elevator, and added new list item (6)(e) addressing overcurrent protective devices for mixed loads and separation between emergency and nonemergency loads. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	equipment and the emergency circuit		(5) Wiring within a traveling cable to an elevator		
	supplied by the unit equipment				
			(6) Wiring from an emergency source to supply		
	(5) Wiring from an emergency source to		emergency and other (nonemergency) loads in		
	supply emergency and other		accordance with the following:		
	(nonemergency) loads in accordance				
	with <u>700.10(B)(5)a.</u> , (B)(5)b., (B)(5)c.,		a. Separate vertical switchgear sections		
	and (B)(5)d. as follows:		or separate vertical switchboard		
			sections, with or without a common		
	a. Separate vertical switchgear		bus, or individual disconnects mounted		
	sections or separate vertical		in separate enclosures shall be used to		
	switchboard sections, with or		separate emergency loads from all other		
	without a common bus, or		loads.		
	individual disconnects mounted				
	in separate enclosures shall be		b. The common bus of separate sections		
	used to separate emergency		of the switchgear, separate sections of		
	loads from all other loads.		the switchboard, or the individual		
			enclosures shall be either of the		
	b. The common bus of separate		following:		
	sections of the switchgear,				
	separate sections of the		(i) Supplied by single or		
	switchboard, or the individual		multiple feeders without		
	enclosures shall be either of the		overcurrent protection at the		
	following:		source		
	(i) Supplied by single or		(ii) Supplied by single or		
	multiple feeders		multiple feeders with		
	without overcurrent		overcurrent protection,		
	protection at the source		provided that the overcurrent		
			protection that is common to		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(ii) Supplied by single		an emergency system and any		
	or multiple feeders with		nonemergency system(s) is		
	overcurrent protection,		selectively coordinated with		
	provided that the		the next downstream		
	overcurrent protection		overcurrent protective device		
	that is common to an		in the nonemergency		
	emergency system and		system(s)		
	any <mark>nonemergency</mark> syst				
	em(s) is selectively		c. Emergency circuits shall not		
	coordinated with the		originate from the same vertical		
	next downstream		switchgear section, vertical		
	overcurrent protective		switchboard section, panelboard		
	device in the		enclosure, or individual disconnect		
	nonemergency		enclosure as other circuits.		
	system(s)				
			d. It shall be permissible		
			to use single or multiple feeders to		
			supply distribution equipment		
			between an emergency source and		
			the point where the emergency		
			loads are separated from all other		
			loads.		
			e. At the emergency power source,		
			such as a generator, multiple		
			integral overcurrent protective		
			devices shall each be permitted to		
			supply a designated emergency or a		
			designated nonemergency load,		
			provided that there is complete		
			separation between emergency and		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			nonemergency loads beginning immediately after the overcurrent protective device line-side connections.		
700.10(D)(4)	(4) Generator Control Wiring. Control conductors installed between the transfer equipment and the emergency generator shall be kept entirely independent of all other wiring and shall meet the conditions of 700.10(D)(2). The integrity of the generator remote start circuit shall be monitored for broken, disconnected, or shorted wires. Loss of integrity shall start the generator(s).	FR-8807, SR-7990	(4) Source Control Wiring. Control conductors installed between the emergency power supply system/stored-energy power supply system (EPSS/SEPSS) and transfer equipment or control systems that initiate the operation of emergency sources or initiate the automatic connection to emergency loads shall be kept entirely independent of all other wiring and shall meet the conditions of <u>700.10(D)(2)</u> . The integrity of source control wiring shall be monitored for broken, disconnected, or shorted wires. Loss of integrity shall result in the following actions: (1) <i>Generators</i> . Shall start the generator(s).	Revised for clarity around requirements for control conductors from all approved emergency power sources to be kept entirely independent of all other wiring. The loss of integrity of the control wiring for all emergency power sources shall also be monitored for any malfunctions, and losses in integrity should signal a system malfunction and start the associated emergency source. Impacts: No negative impact.	2
			(2) <i>All other sources</i> . Shall be considered a system malfunction and initiate the designated signal(s) in <u>700.6(A)</u> .		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
700.11	[Did not exist]	FR-8818, SCR-76, SR-7991, SR-7992	 700.11 Wiring, Class-2-Powered Emergency Lighting Systems. (A) General. Line voltage supply wiring and installation of Class 2 emergency lighting control devices shall comply with 700.10. Class 2 emergency circuits shall comply with 700.11(B) through (D). (B) Identification. Emergency circuits shall be permanently marked so they will be readily identified as a component of an emergency circuit or system by the following methods: (1) All boxes and enclosures for Class 2 emergency circuits shall be permanently marked as a component of an emergency circuit or system. (2) Exposed cable, cable tray, or raceway systems shall be permanently marked to be identified as a component of an emergency circuit or system, within 900 mm (3 ft) of each connector and at intervals not to exceed 7.6 m (25 ft). (C) Separation of Circuits. 	Added section covering Class 2 powered emergency lighting systems. The current requirements of article 700 regarding wiring of emergency circuits are directed to line voltage circuits. When the emergency system utilizes Class 2 circuits, additional alternative requirements are needed to ensure the system is installed with equivalent performance and safety to those systems using line- voltage conductors. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Class 2 emergency circuits shall be wired in a listed,		
			jacketed cable or with one of the wiring methods of		
			Chapter 3. If installed alongside nonemergency		
			Class 2 circuits that are bundled, Class 2 emergency		
			circuits shall be bundled separately. If installed		
			alongside nonemergency Class 2 circuits that are not		
			bundled, Class 2 emergency circuits shall be		
			separated by a nonconductive sleeve or		
			nonconductive barrier from all other Class 2 circuits.		
			Separation from other circuits shall comply		
			with <u>725.136</u> . (D) Protection.		
			Wiring shall comply with the requirements of 300.4		
			and be installed in a raceway, armored or metal-clad		
			cable, or cable tray.		
			Exception No. 1:		
			Section 700.11(D) shall not apply to wiring that does		
			not exceed 1.83 m (6 ft) in length and that terminates		
			at an emergency luminaire or an emergency lighting		
			control device.		
			Exception No. 2:		
			Section 700.11(D) shall not apply to locked rooms or		
			locked enclosures that are accessible only to		
			qualified persons.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
700.12(C)	[Did not exist]	FR-8843, SR-7995	 (C) Supply Duration. The emergency power source shall be of suitable rating and capacity to supply and maintain the total load for the duration determined by the system design. In no case shall the duration be less than 2 hours of system operation unless used for emergency illumination in 700.12(C)(4) or unit equipment in 700.12(H). Additionally, the power source shall comply with 700.12(C)(1) through (C)(5) as applicable. 	Added section covering supply duration, but the required durations did not change. A new last sentence is added in the exception to 700.12(C)(3) to permit, where approved, a public gas system need not comply with 700.12(C)(1). Impacts: No negative impact.	2
700.12(E)	(E) Uninterruptible Power Supplies. Uninterruptible power supplies used to provide power for emergency systems shall comply with the applicable provisions of <u>700.12(B)</u> and (C).	FR-8827	 (E) Stored-Energy Power Supply Systems (SEPSS). Stored energy power supply systems shall comply with <u>700.12(E)(1)</u> and (E)(2). (1) Types. Systems shall consist of one or more of the following system types: (1) Uninterruptible power supply (UPS) (2) Fuel cell system (3) Energy storage system (ESS) 	Revised section title to "Stored- Energy Power Supply Systems (SEPSS)" and added current available technology types that can be used with SEPSS. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			 (4) Storage battery (5) Other approved equivalent stored energy sources that comply with <u>700.12</u> (2) Fire Protection, Suppression, Ventilation, and Separation. The systems in <u>700.12(E)(1)</u> shall be installed with the fire protection, suppression, ventilation, and separation requirements specified in the manufacturer's instructions or equipment listing. 		
700.12(H)(2)(3)	 700.12.I(2)(3) The branch circuit feeding the unit equipment shall be one of the following: a. The same branch circuit as that serving the normal lighting in the area and connected ahead of any local switches b. Where the normal lighting circuit is served by one or more branch circuits, a separate branch circuit, provided with a lock-on feature, that originates from the same panelboard as the normal lighting circuits. The branch circuit shall be provided with a lock-on feature. 	FR9195	 (3) The branch circuit feeding the battery-equipped emergency luminaire shall be one of the following: a. The same branch circuit as that serving the normal lighting in the area and connected ahead of any local switches. b. The same or a different branch circuit as that serving the normal lighting in the area if that circuit is equipped with means to monitor the status of that area's normal lighting branch circuit ahead of any local switches. c. A separate branch circuit originating from the same panelboard as one or more normal lighting circuits. This separate branch circuit disconnecting means shall be provided with a lock-on feature. 	This section was revised and renumbered, with subsection 700.12(H)(2)(3)b. added to allow monitoring the status of the area's normal lighting as an option to ensure operation of emergency lighting. This change is acceptable and does not introduce additional risks. Subsection 700.12(H)(2)(3)c clarified and the redundant text removed. Impacts: The provisions of subsection 700.12(H)(2)(3) are increasing the risk to the workers (as compared to 2017 edition of the <i>NEC</i>). While not substantially changed from the 2020 edition of the <i>NEC</i> , this subsection remains inconsistent with the Life Safety Code (NFPA 101). See detailed	3

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
				discussion of this subsection in the Technical Justification part of this document.	
700.24	700.24 Directly	FR-8857	700.24 Directly Controlled Emergency	Revised to clarify the means by	2
	Controlled Emergency Luminaires.		Luminaires.	luminaire can be energized to an	
	Where emergency illumination is provided by one or more directly controlled emergency luminaires that respond to an external control input, or loss thereof, to bypass normal control upon loss of normal power, such luminaires and external bypass controls shall be individually listed for use in emergency systems.		Where emergency illumination is provided by one or more directly controlled emergency luminaires that, upon loss of normal power, respond to an external control input to establish the required emergency illumination level, such directly controlled emergency luminaries shall be listed for use in emergency systems. Luminaires that are energized to the required emergency illumination level by disconnection of their control input by a listed emergency lighting control device shall not be	emergency lighting level. This revised wording acknowledges common safe industry practice for disconnection of control inputs upon loss of normal power while maintaining the need for emergency listing of the luminaire if an active control signal of any kind is used to drive the luminaire to an emergency lighting level. Impacts: No negative impact.	
			required to be listed for use in emergency systems.		
700.27	[Did not exist]	FR-8856	700.27 Class 2 Powered Emergency Lighting Systems.	Added section to address Class 2 powered emergency lighting systems.	2
			Devices that combine control signals with Class 2	Impacts: No negative impact.	
			emergency power on a single circuit shall be listed as		
			emergency lighting control devices.		
Article 701			Legally Required Standby Systems		
701.2	[Did not exist]	SR-8009	701.2 Reconditioned Equipment.	Added section covering reconditioned equipment.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Reconditioned transfer switches shall not be	Impacts: No negative impact.	
			permitted.		
701.4(B)	(B) Capacity.	FR-8869, SR-8006	(B) Capacity.	Revised to require the system be sized to accommodate rapid load changes, such as large motor	2
	A legany required standby system shan have		A legarity required standby system shar have	startup and corrected cross	
	adequate capacity in accordance with		adequate capacity in accordance with Parts I through	references.	
	Article $\underline{220}$ or by another approved method.		IV of Article 220 or by another approved	Impacts: No negative impact.	
			method. The system capacity shall be sufficient for		
			the rapid load changes and transient power and		
			energy requirements associated with any expected		
			loads.		
701.10	701.10 Wiring Legally Required Standby	FR-8881	701.10 Wiring Legally Required Standby	Revised text into a list format to add requirements around loads of	2
	Systems.		Systems.	legally required standby systems	
	The legally required standby system wiring		(A) General.	and correlate with 700.10(B)(5)(b). Legally required	
	shall be permitted to occupy the same		The legally required standby system wiring shall be	systems are installed to supply	
	raceways, cables, boxes, and cabinets with		permitted to occupy the same raceways, cables,	refrigeration systems,	
	other general wiring.		boxes, and cabinets with other general wiring. (B) Wiring.	communications systems, ventilation and smoke removal	
			Wiring from a legally required source to supply	systems, and industrial processes,	
			legally required and other (nonlegally required) loads	that, when stopped during any interruption of the normal	
			shall be in accordance with the following:	electrical supply, could create	
			(1) The common bus of switchgear, sections of a	hazards or hamper rescue or fire- fighting operations. Therefore, it is necessary to require a limited	
			switchboard, or individual enclosures shall be	level of selective coordination	
			either of the following:	where legally required systems	
				this revised requirement.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Section 701.12(E)	2020 NEC® (E) Uninterruptible Power Supplies. Uninterruptible power supplies used to provide power for legally required standby systems shall comply with <u>701.12(B)</u> and (C).	Second Rev.	2023 NEC® a. Supplied by single or multiple feeders without overcurrent protection at the source b. Supplied by single or multiple feeders with overcurrent protection, provided that the overcurrent protection that is common to a legally required system and any nonlegally required system(s) is selectively coordinated with the next downstream overcurrent protective device in the nonlegally required system(s) (E) Stored-Energy Power Supply Systems (SEPSS). Stored energy power supply systems shall comply with 701.12(E)(1) and (E)(2). (1) Types. Systems shall consist of one or more of the following system types: a. Uninterruptible power supply (UPS) b. Fuel cell system	2023 NEC® Summary of Changes Impacts: No negative impact. Revised title to "Stored-Energy Power Supply Systems (SEPSS)," revised text into list format to add currently available technologies that can be used with SEPSS, and added Informational Note referencing NFPA 853 and 855. Impacts: No negative impact.	Rank
			c. Energy storage system (ESS)		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			 d. Storage battery e. Other approved equivalent stored energy sources that comply with <u>701.12</u> (2) Fire Protection, Suppression, Ventilation, and Separation. The systems in <u>701.12(E)(1)</u> shall be installed with the fire protection, suppression, ventilation, and separation requirements specified in the manufacturer's instructions or equipment listing 		
701.32	 701.32 Selective Coordination. Legally required standby system(s) overcurrent devices shall be selectively coordinated with all supply-side overcurrent protective devices. Selective coordination shall be selected by a licensed professional engineer or other qualified persons engaged primarily in the design, installation, or maintenance of electrical systems. The selection shall be documented and made available to those authorized to design, install, inspect, maintain, 	FR-8895	 701.32 Selective Coordination. (A) General. Legally required standby system(s) overcurrent protective devices (OCPDs shall be selectively coordinated with all supply-side and load-side OCPDs. Selective coordination shall be selected by a licensed professional engineer or other qualified persons engaged primarily in the design, installation, or maintenance of electrical systems. The selection shall be documented and made available to those 	Revised text into subsections and modified OCPD language to bring awareness to both upstream and downstream applications. This revision clarifies existing requirements where legally required standby system OCPD's are replaced, modified, added or deleted. This is done to ensure that selective coordination with all supply-side and load-side OCPD's is maintained. Impacts: No negative impact.	2

Page 246 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Exception:		authorized to design, install, inspect, maintain, and		
	Selective coordination shall not be required		operate the system.		
	between two overcurrent devices located in		(B) Replacements.		
	series if no loads are connected in parallel		Where legally required standby OCPDs are replaced,		
	with the downstream device.		they shall be reevaluated to ensure selective		
			coordination is maintained with all supply-side and		
			load-side OCPDs. (C) Modifications.		
			If modifications, additions, or deletions to the legally		
			required standby system(s) occur, selective		
			coordination of the legally required system(s)		
			OCPDs with all supply-side and load-side OCPDs		
			shall be reevaluated.		
			Exception:		
			Selective coordination shall not be required between		
			two overcurrent devices located in series if no loads		
			are connected in parallel with the downstream		
			device.		
Article 702			Optional Standby Systems		
702.2	[Did not exist]	SR-8024	702.2 Reconditioned Equipment.	Added section for "Reconditioned Equipment" and to state that it is	2
			Reconditioned transfer switches shall not be	not permitted.	
			permitted.	Impacts: No negative impact.	
Article 705		I	nterconnected Electric Power Production		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank	
705.11	705.11 Supply-Side Source Connections.	FR-9380, SR-8375	705.11 Source Connections to a Service.	Revised section title to "Source Connections to a Service" and	2	
	An electric power production source, where		(A) Service Connections.	extensively revised subsections around conductor ampacity, disconnecting means bonding		
	disconnecting means as permitted		An electric power production source shall be permitted to be connected to a service by one of the	and grounding, and overcurrent protection.		
 in <u>230.82(6)</u>, shall comply with <u>705.11(A)</u> through (E). (A) Output Rating. The sum of the power source continuous 		following methods: (1) To a new service in accordance	Impacts: No negative impact.			
	The sum of the power source continuous		with <u>230.2(A)</u>			
	current output ratings on a service, other than those controlled in accordance with <u>705.13</u> , shall not exceed the ampacity of the service		(2) To the supply side of the service disconnecting means in accordance with <u>230.82(6)</u>			
conductors. (B) Conductors.	conductors. (B) Conductors.		(3) To an additional set of service entrance conductors in accordance with 230.40 ,			
	The power source output circuit conductors from the service conductors point of		Exception No. 5			
co de wi 6 4 co	connection to the first overcurrent protection device shall be sized in accordance with <u>705.28</u> and in no case sized smaller than			These connections shall comply with <u>705.11(B)</u> through (F). (B) Conductors.		
	6 AWG copper or 4 AWG aluminum. These conductors shall be installed in accordance		Service conductors connected to power production sources shall comply with the following:			
	with <u>230.30</u> or <u>230.43</u> . (C) Overcurrent Protection.		 (1) The ampacity of the service conductors connected to the power production source service disconnecting means shall not be 			

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	The power source output circuit conductors shall be protected from overcurrent in accordance with <u>705.30</u> . If fuses are not integral with the disconnecting means, the disconnecting means shall be located on the service side of the fuses. Where the power source output circuit conductors make their connection to the service outside of a building, they shall be protected by overcurrent devices in a readily accessible location outside the building or at the first readily accessible location where the power source conductors enter the building. Where the power source output circuit conductors make their connection to the service inside a building, they shall be protected with one of the following methods:		 less than the sum of the power production source maximum circuit current in <u>705.28(A)</u>. (2) The service conductors connected to the power production source service disconnecting means shall be sized in accordance with <u>705.28</u> and not be smaller than 6 AWG copper or 4 AWG aluminum or copper-clad aluminum. (3) The ampacity of any other service conductors to which the power production sources are connected shall not be less than that required in <u>705.11(B)</u>. (C) Connections. Connections to service conductors or equipment shall comply with <u>705.11(C)(1)</u> through (C)(3). (1) Splices or Taps. 		
	 (1) With an overcurrent device located within 3 m (10 ft) of conductor length in dwelling units and 5 m (16.5 ft) in other than dwelling units from the point of connection to the service (2) In other than a dwelling unit, with an overcurrent device located within 20 m 		Service conductorsplices and taps shall be made in accordance with <u>230.33</u> or <u>230.46</u> and comply with all applicable enclosure fill requirements. (2) Existing Equipment. Any modifications to existing equipment shall be made in accordance with the manufacturer's		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(71 ft)of conductor length from the point of connection to the service, provided that cable limiters installed in all ungrounded conductors are located within 5 m (16.5 ft) of conductor length from the point of connection to the service	Kev.	 instructions, or the modification must be field evaluated for the application and be field labeled. (3) Utility-Controlled Equipment. For meter socket enclosures or other equipment under the exclusive control of the electric utility, only connections approved by the electric utility shall be permitted. (D) Service Disconnecting Means. A disconnecting means in accordance with Parts VI through VII of Article 230 shall be provided to disconnect all ungrounded conductors of a power production source from the conductors of other systems. (E) Bonding and Grounding. All metal enclosures, metal wiring methods, and metal parts associated with the service connected to a power production source shall be bonded in accordance with Parts II through V and VIII of Article 250. (F) Overcurrent Protection. The power production source service conductors 		
			with Part VII of Article 230. The rating of the		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
705.12	705.12 Load-Side Source Connections. The output of an interconnected electric power source shall be permitted to be connected to the load side of the service disconnecting means of the other source(s) at any distribution equipment on the premises. Where distribution equipment or feeders are fed simultaneously by a primary source of electricity and one or more other power source and are capable of supplying multiple branch circuits or feeders, or both, the interconnecting equipment shall comply with <u>705.12(A)</u> through (E). Where a power control system (PCS) is installed in accordance with 705.13, the setting of the	Rev.	overcurrent protection device of the power production source service disconnecting means shall be used to determine if ground-fault protection of equipment is required in accordance with 230.95. 705.12 Load-Side Source Connections. The output of an interconnected electric power source shall be permitted to be connected to the load side of the service disconnecting means of the other source(s) at any distribution equipment on the premises. Where distribution equipment or feeders are fed simultaneously by a primary source of electricity and one or more other power source(s), the feeders or distribution equipment shall comply with relevant sections of <u>705.12(A)</u> and (B). Currents from power source connections to feeders or busbars shall be based on the maximum circuit currents calculated in <u>705.28(A)</u> . The ampacity of feeders and taps shall comply with <u>705.12(A)</u> , and the ampere ratings of busbars shall comply with <u>705.12(B)</u> . (A) Feeders and Feeder Taps.	Revised and reorganized section under new subsections "Feeders and Feeder Taps" and "Busbars." Impacts: No negative impact.	2
	PCS controller shall be considered the power- source output circuit current in <u>705.12(A)</u> through (E). (A) Dedicated Overcurrent and Disconnect.		Where the power source output connection is made to a feeder, the following shall apply:		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Each source interconnection of one or more power sources installed in one system shall be made at a dedicated circuit breaker or fusible disconnecting means. (B) Bus or Conductor Ampere Rating. The power source output circuit current multiplied by 125 percent shall be used in ampacity calculations for 705.12(B)(1) through (B)(3). (1) Feeders. Where the power source output connection is		 (1) The feeder ampacity is greater than or equal to 125 percent of the power-source output circuit current. (2) Where the power-source output connection is made at a location other than the opposite end of the feeder from the primary source overcurrent device, that portion of the feeder on the load side of the power source output connection shall be protected by one of the following: a. The feeder ampacity shall be not less than the sum of the rating of the primary source overcurrent device and 125 percent of the power-source output 		
	made to a feeder, the feeder shall have an ampacity greater than or equal to 125 percent of the power-source output circuit current. Where the power-source output connection is made to a feeder at a location other than the opposite end of the feeder from the primary source overcurrent device, that portion of the feeder on the load side of the power source output connection shall be protected by one of the following:		 circuit current. b. An overcurrent device at the load side of the power source connection point shall be rated not greater than the ampacity of the feeder. (3) For taps sized in accordance with <u>240.21(B)(2)</u> or (B)(4), the ampacity of taps conductors shall not be less than one-third of the sum of the rating of the overcurrent device protecting the feeder plus the ratings of 		
Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
---------	--	------------------------------	--	---------------------------------	------
	 a. The feeder ampacity shall be not less than the sum of the primary source overcurrent device and 125 percent of the power-source output circuit current. b. An overcurrent device at the load side of the power source connection point shall be rated not greater than the ampacity of the feeder. (2) Taps. Where power source output connections are made at feeders, all taps shall be sized based on the sum of 125 percent of all power source(s) output circuit current(s) and the rating of the overcurrent device protecting the feeder conductors for sizing tap conductors using the calculations in 240.21(B). (3) Busbars. One of the following methods shall be used to determine the ratings of busbars: (1) The sum of 125 percent of the power source(s) output circuit current and the 	Rev.	any power source overcurrent devices connected to the feeder. (B) Busbars. For power source connections to distribution equipment with no specific listing and instructions for combining multiple sources, one of the following methods shall be used to determine the required ampere ratings of busbars: (1) The sum of 125 percent of the power source(s) output circuit current and the rating of the overcurrent device protecting the busbar shall not exceed the busbar ampere rating. (2) Where two sources, one a primary power source and the other another power source, are located at opposite ends of a busbar that contains loads, the sum of 125 percent of the power- source(s) output circuit current and the rating of the overcurrent device protecting the busbar shall not exceed 120 percent of the busbar ampere rating. The busbar shall be sized for the loads connected in accordance with Article <u>220</u> . A permanent warning label shall be applied to the distribution equipment adjacent to the back-	Summary of Changes	
	rating of the overcurrent device protecting				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	the busbar shall not exceed the ampacity		fed breaker from the power source that displays		
	of the busbar.		the following or equivalent wording:		
	 (2) Where two sources, one a primary power source and the other another power source, are located at opposite ends of a busbar that contains loads, the sum of 125 percent of the power-source(s) output circuit current and the rating of the overcurrent device protecting the busbar shall not exceed 120 percent of the ampacity of the busbar. The busbar shall be 		WARNING: POWER SOURCE OUTPUT DO NOT RELOCATE THIS OVERCURRENT DEVICE. The warning sign(s) or label(s) shall comply with <u>110.21(B)</u> . (3) The sum of the ampere ratings of all		
	accordance with Article 220. A		and supply devices excluding the rating of the		
	permanent warning label shall be		overcurrent device protecting the busbar, shall		
	applied to the distribution equipment		not exceed the ampacity of the busbar. The		
	adjacent to the back-fed breaker from		rating of the overcurrent device protecting the		
	the power source that displays the		busbar shall not exceed the rating of the busbar.		
	following or equivalent wording:		Permanent warning labels shall be applied to		
	WARNING:		or equivalent wording:		
	POWER SOURCE OUTPUT		WADNING.		
	CONNECTION—		WARNING:		
	DO NOT RELOCATE THIS		EQUIPMENT FED BY MULTIFLE		
	The warning sign(s) or label(s) shall		OVERCURRENT DEVICES		
	comply with <u>110.21(B)</u> .		EXCLUDING MAIN SUPPLY OVERCURRENT DEVICE SHALL		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(3) The sum of the ampere ratings of all overcurrent devices on panelboards, both load and supply devices, excluding the rating of the overcurrent device protecting the busbar, shall not exceed the ampacity of the busbar. The rating of the overcurrent device protecting the busbar shall not exceed the rating of the busbar. Permanent warning labels shall be applied to distribution equipment displaying the following or equivalent wording: WARNING:		NOT EXCEED AMPACITY OF BUSBAR. The warning sign(s) or label(s) shall comply with 110.21(B). (4) A connection at either end of a center-fed panelboard in dwellings shall be permitted where the sum of 125 percent of the power-source(s) output circuit current and the rating of the overcurrent device protecting the busbar does not exceed 120 percent of the busbar ampere rating.		
	 THIS EQUIPMENT FED BY MULTIPLE SOURCES. TOTAL RATING OF ALL OVERCURRENT DEVICES EXCLUDING MAIN SUPPLY OVERCURRENT DEVICE SHALL NOT EXCEED AMPACITY OF BUSBAR. The warning sign(s) or label(s) shall comply with <u>110.21(B)</u>. (4) A connection at either end of a centerfed panelboard in dwellings shall be permitted where the sum of 125 percent of the power source(s) output circuit 		 (5) Connections shall be permitted on busbars of panelboards that supply lugs connected to feed-through conductors or are supplied by feed-through conductors. The feed-through conductors shall be sized in accordance with <u>705.12(A)</u>. Where an overcurrent device is installed at either end of the feed-through conductors, panelboard busbars on either side of the feed-through conductors shall be permitted to be sized in accordance with <u>705.12(B)</u>(1) through (B)(3). (6) Connections shall be permitted on switchgear, switchboards, and panelboards in configurations other than those permitted 		

Page 255 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	current and the rating of the overcurrent		in <u>705.12(B)(1)</u> through (B)(5) where designed		
	device protecting the busbar does not		under engineering supervision that includes		
	exceed 120 percent of the current rating		available fault-current and busbar load		
	of the busbar.		calculations.		
	(5) Connections shall be permitted on				
	switchgear, switchboards, and				
	panelboards in configurations other than				
	those permitted in $\underline{705.12(B)}(3)(1)$				
	through $(B)(3)(4)$ where designed under				
	engineering supervision that includes				
	available fault-current and busbar load				
	calculations.				
	(6) Connections shall be permitted on busbars of panelboards that supply lugs				
	connected to feed-through conductors.				
	The feed-through conductors shall be				
	sized in accordance with $705.12(B)(1)$.				
	Where an overcurrent device is installed				
	at the supply end of the feed-through				
	conductors, the busbar in the supplying				
	panelboard shall be permitted to be sized				
	in accordance with <u>705.12(B)(3)</u> (1)				
	through <u>705.12(B)(3)</u> (3).				
	(C) Marking.				
	Equipment containing overcurrent devices in				
	circuits supplying power to a busbar or				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 conductor supplied from multiple sources shall be marked to indicate the presence of all sources. (D) Suitable for Backfeed. Fused disconnects, unless otherwise marked, shall be considered suitable for backfeed. Circuit breakers not marked "line" and "load" shall be considered suitable for backfeed. Circuit breakers marked "line" and "load" shall be considered suitable for backfeed. Circuit breakers marked "line" and "load" shall be considered suitable for backfeed. Circuit breakers marked "line" and "load" shall be considered suitable for backfeed or reverse current if specifically rated. (E) Fastening. Listed plug-in-type circuit breakers back-fed from electric power sources that are listed and identified as interactive shall be permitted to omit the additional fastener normally required by 408 36(D) for such applications 				
705.76	[Did not exist]	FR-9507, SR-8407	705.76 Microgrid Control System (MCS). Microgrid control systems shall comply with the following:	Added section for microgrid control systems (MCS) that correlates with the current state of the industry and available standards. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
705.80	[Did not exist]	FR-9414, SR-8408	 (1) Coordinate interaction between multiple power sources of similar or different types, manufacturers, and technologies (including energy storage) (2) Be evaluated for the application and have a field label applied, or be listed, or be designed under engineering supervision (3) Monitor and control microgrid power production and power quality (4) Monitor and control transitions with a primary source external to the microgrid 705.80 Power Source Capacity. For interconnected power production sources that operate in island mode, capacity shall be calculated using the sum of all power source output maximum currents for the connected power production source. 	Added section covering interconnected power production sources that are operating in island mode. Impacts: No negative impact.	2
Article 706			Energy Storage Systems		
706.7(A)	[Did not exist]	FR-9079, SR-8086	(A) Commissioning.ESSs shall be commissioned upon installation. This shall not apply in one- and two-family dwellings.	Revised to require ESS to be commissioned upon installation in other than one- and two-family dwellings. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
706.15	706.15 Disconnecting Means.	FR-9086	706.15 Disconnecting Means.	System level disconnect and emergency shutdown function	2
	(A) ESS Disconnecting Means.		(A) ESS Disconnecting Means.	requirements are revised to be	
	A disconnecting means shall be provided for all ungrounded conductors derived from an		Means shall be provided to disconnect the ESS from all wiring systems, including other power systems,	articles. Additional requirements are added for separate enclosures containing only batteries or battery components.	
	ESS and shall be permitted to be integral to		utilization equipment, and its associated premises	Impacts: No pagativa impact	
	listed ESS equipment. The disconnecting		wiring.	impacts. No negative impact.	
	means shall comply with all of the following:		(B) Location and Control.		
	 (1) The disconnecting means shall be readily accessible. (2) The disconnecting means shall be located within sight of the ESS. Where it is impractical to install the disconnecting means within sight of the ESS, the disconnect shall be installed as close as practicable, and the location of the disconnecting means shall be field marked on or immediately adjacent to the ESS. The marking shall be of sufficient durability to withstand the environment involved and shall not be handwritten. 		 The disconnecting means shall be readily accessible and shall comply with one or more of the following: (1) Located within the ESS (2) Located within sight and within 3 m (10 ft) from the ESS (3) Where not located within sight of the ESS, the disconnecting means, or the enclosure providing access to the disconnecting means, shall be capable of being locked in accordance with <u>110.25</u> 		
	(3) The disconnecting means shall be lockable open in accordance with <u>110.25</u> .		Where controls to activate the disconnecting means of an ESS are used and are not located within sight		
			of the ESS, the disconnecting means shall be		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	For one-family and two-family dwellings, a		lockable in accordance with <u>110.25</u> , and the location		
	disconnecting means or its remote control		of the controls shall be marked on the disconnecting		
	shall be located at a readily accessible location		means.		
	outside the building.				
	(B) Remote Actuation.		For one- and two-family dwellings, an ESS shall		
	Where controls to activate the disconnecting		include an emergency shutdown function to cease the		
	means of an ESS are used and are not located		export of power from the ESS to premises wiring of		
	within sight of the system, the location of the		other systems. An initiation device(s) shall be		
	controls shall be field marked on the		located at a readily accessible location outside the		
	disconnecting means.		building and shall plainly indicate whether in the		
	(C) Notification and Marking.		"off" or "on" position. The "off" position of the		
			device(s) shall perform the ESS emergency		
	Each ESS disconnecting means shall plainly		shutdown function.		
	indicate whether it is in the open (off) or		(C) Notification and Marking.		
	closed (on) position and be permanently		Each ESS disconnecting means shall plainly indicate		
	marked "ENERGY STORAGE SYSTEM		whether it is in the open (off) or closed (on) position		
	DISCONNECT." The disconnecting means		and he normanently marked as follows:		
	shall be legibly marked in the field to indicate		and be permanentry marked as follows:		
	the following:		"ENERGY STORAGE SYSTEM DISCONNECT"		
	(1) Nominal ESS ac voltage and		The disconnecting means shall be legibly marked in		
	maximum ESS dc voltage		the field to indicate the following:		
	(2) Available fault current derived from the ESS		(1) Nominal ESS output voltage		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(3) An arc-flash label applied in		(2) Available fault current derived from the ESS		
	accordance with acceptable industry				
	practice		(3) An arc-flash label applied in accordance with		
			acceptable industry practice		
	(4) Date the calculation was performed				
			(4) Date the calculation was performed		
	Exception:		E		
	List items (2), (3), and (4) shall not apply to		Exception:		
	one- and two-family dwellings.		List items (2), (3), and (4) shall not apply to one- and		
			two-family dwellings.		
	For ESS disconnecting means where the line				
	and load terminals may be energized in the				
	open position, the device shall be marked with		For ESS disconnecting means where the line and		
	the following words or equivalent:		load terminals could be energized in the open		
			position, the device shall be marked with the		
	WARNING		following words or equivalent:		
	ELECTRIC SHOCK HAZARD		WARNING		
			ELECTRIC SHOCK HAZARD		
	TERMINALS ON THE LINE AND LOAD		TERMINALS ON THE LINE AND LOAD		
			SIDES MAY BE ENERGIZED IN THE OPEN		
	SIDES MAY BE ENERGIZED IN THE		POSITION		
	OPEN POSITION				
			The notification(s) and marking(s) shall comply		
	The notification(s) and marking(s) shall		with <u>110.21(B)</u> .		
	comply with <u>110.21(B)</u> .				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(D) Partitions Between Components.		(D) Partitions Between Components.		
	Where circuits from the input or output		Where circuits from the input or output terminals of		
	terminals of energy storage components in an		energy storage components in an ESS pass through a		
	ESS pass through a wall, floor, or ceiling, a		wall, floor, or ceiling, a readily accessible		
	readily accessible disconnecting means shall		disconnecting means shall be provided within sight		
	be provided within sight of the energy storage		of the energy storage component. Fused		
	component. Fused disconnecting means or		disconnecting means or circuit breakers shall be		
	circuit breakers shall be permitted to be used.		permitted to be used. (E) Disconnecting Means for Batteries.		
			In cases where the battery is separate from the ESS		
			electronics and is subject to field		
			servicing, <u>706.15(E)(1)</u> through (E)(4) shall apply. (1) Disconnecting Means.		
			A disconnecting means shall be provided for all		
			ungrounded conductors. A disconnecting means shall		
			be readily accessible and located within sight of the		
			battery. (2) Disconnection of Series Battery Circuits.		
			Battery circuits exceeding 240 volts dc nominal		
			between conductors or to ground shall have		
			provisions to disconnect the series-connected strings		
			into segments not exceeding 240 volts dc nominal		
			for maintenance by qualified persons. Non-load-		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			break bolted or plug-in disconnects shall be		
			permitted. (3) Remote Activation.		
			Where a disconnecting means is provided with		
			remote controls to activate the disconnecting means		
			and the controls for the disconnecting means are not		
			located within sight of the battery, the disconnecting		
			means shall be capable of being locked in the open		
			position, in accordance with <u>110.25</u> , and the location		
			of the controls shall be field marked on the		
			disconnecting means. (4) Notification.		
			The disconnecting means shall be legibly marked in		
			the field. The marking shall be of sufficient		
			durability to withstand the environment involved and		
			shall include the following:		
			(1) Nominal battery voltage		
			(2) Available fault current derived from the		
			stationary standby battery system		
			(3) An arc-flash label in accordance with		
			acceptable industry practice		
			(4) Date the calculation was performed		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
706.51	[Did not exist]	FR-9196	 706.51 Flywheel ESS (FESS). Flywheel ESS (FESS) using flywheels as the storage mechanism shall also comply with all of the following: (1) FESS shall not be used for one- or two-family dwelling units. (2) FESS shall be provided with bearing monitoring and controls that can identify bearing wear or damage to avoid catastrophic failure. (3) FESS shall be provided with a containment means to contain moving parts that could break from the system upon catastrophic failure. (4) The spin-down time of the FESS shall be 	Requirements are added to address flywheel ESS that are also included under Article 706 in "Other Energy Storage Technologies." It is important for these systems to have bearing monitoring and containment in the event there are projectiles that break off of the system. Impacts: No negative impact.	2
			provided in the maintenance documentation.		
Article 708		-	Critical Operations Power Systems		
708.2	[Did not exist]	SR-8034	708.2 Reconditioned Equipment. Reconditioned transfer switches shall not be permitted.	Added section for reconditioned equipment. Impacts: No negative impact.	2
708.7	[Did not exist]	FR-8914	708.7 Cybersecurity. COPS that are connected to a communication network and have the capability to permit control of	Added section for cybersecurity associated with Critical Operations Power Systems (COPS). Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			any portion of the premises COPS shall comply with		
			either of the following:		
			(1) The ability to control the system is limited to		
			a direct connection through a local		
			nonnetworked interface.		
			(2) It is connected through a networked interface		
			complying with one of the following methods:		
			a. The system and associated software		
			are identified as being evaluated for		
			cybersecurity.		
			b. A cybersecurity assessment is		
			conducted on the connected system to		
			determine vulnerabilities to		
			cyberattacks.		
			The cybersecurity assessment shall be conducted		
			when the system configuration changes and at not		
			more than 5-year intervals.		
			Documentation of the evaluation, assessment, and		
			certification shall be made available to those		
			authorized to inspect, operate, and maintain the		
			system		
			57510111.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
708.24(A)	(A) General.	FR-8939, SR-8040	(A) General.	Revised to add listing requirements for transfer switches and to clarify cross reference	2
	Transfer equipment, including automatic		Transfer equipment, including automatic transfer	and to enamy cross reference.	
	transfer switches, shall be automatic and		switches, shall be automatic, listed, and identified for	Impacts: No negative impact.	
	identified for emergency use. Transfer		emergency use. Transfer equipment shall be		
	equipment shall be designed and installed to		designed and installed to prevent the inadvertent		
	prevent the inadvertent interconnection of		interconnection of normal and critical operations		
	normal and critical operations sources of		sources of supply in any operation of the transfer		
	supply in any operation of the transfer		equipment. Transfer equipment and electric power		
	equipment. Transfer equipment and electric		production systems installed to permit operation in		
	power production systems installed to permit		parallel with the normal source shall meet the		
	operation in parallel with the normal source		requirements of Parts I and II of Article 705.		
	shall meet the requirements of Article 705.				
	Transfer equipment shall not be permitted to be reconditioned.				
708.24(D)	(D) Bypass Isolation Automatic Transfer	SR-8041	(D) Redundant Transfer Equipment.	Revised title to "Redundant	2
	Switches. Where loads are supplied by only one		If COPS loads are supplied by a single feeder, the	Transfer Equipment" and revised text to describe the functionality that is needed when emergency	
	automatic transfer switch, the automatic		COPS shall include redundant transfer equipment	loads are supplied by a single feeder.	
	transfer switch shall include a bypass isolation		maintenance of required in 708 6(C) without	Importe: No possitivo import	
	switch to facilitate maintenance as required		isopardizing continuity of power. If the redundant	impacts. No negative impact.	
	in 708.6(C) without jeopardizing continuity of		transfer equipment or hypers isolation transfer		
	power. When the bypass isolation transfer		switch is manual (or nonautomatic) than it shall		
	switch is in the bypass mode, either it shall		switch is manual (or nonautomatic), tien it Shan		

Page 266 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	automatically initiate transfer between power		be actively supervised by a qualified person when		
	sources upon loss of the connected power		the primary (automatic) transfer equipment is		
	source or it shall remain actively supervised		disabled for maintenance or repair.		
	by a qualified person who can manually				
	initiate a transfer between power sources.				
708.54	708.54 Selective Coordination.	FR-8944	708.54 Selective Coordination.	Added section to correlate with 700.32 on selective coordination	2
	Critical operations power system(s) overcurrent devices shall be selectively coordinated with all supply-side overcurrent protective devices. Selective coordination shall be selected by a licensed professional engineer or other qualified persons engaged primarily in the design, installation, or maintenance of		 (A) General. Critical operations power system(s) overcurrent protective devices (OCPDs) shall be selectively coordinated with all supply-side and load-side OCPDs. Selective coordination shall be selected by a licensed professional engineer or other qualified persons engaged primarily in the design, installation, or 	700.32 on selective coordination to address requirements where critical operations power system OCPDs are replaced, modified, added, or deleted.Impacts: No negative impact.	
	electrical systems. The selection shall be documented and made available to those		maintenance of electrical systems. The selection shall be documented and made available to those		
	authorized to design, install, inspect, maintain,		authorized to design, install, inspect, maintain, and		
	and operate the system.		operate the system.		
	Exception:		(B) Replacements.		
	Selective coordination shall not be required		Where critical operations power system(s) OCPDs		
	between two overcurrent devices located in		are replaced, they shall be reevaluated to ensure		
	series if no loads are connected in parallel		selective coordination is maintained with all supply-		
	with the downstream device.		side and load-side OCPDs.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(C) Modifications.		
			If modifications, additions, or deletions to the critical		
			operations power system(s) occur, selective		
			coordination of the critical operations power		
			system(s) OCPDs with all supply-side and load-side		
			OCPDs shall be reevaluated.		
			Exception:		
			Selective coordination shall not be required between		
			two overcurrent devices located in series if no loads		
			are connected in parallel with the downstream		
			device.		
Article 720	Circuits and Equipment Operating at Less Than 50 Volts	FR-9580	[Deleted]	Deleted Article 720 to remove confusion around applicability of the article throughout the code as it was based on antiquated technology.	
Article 722	[Did not exist]	FR-9582, CC-8380	Article 722 Cables for Power-Limited Circuits and Fault-Managed Power Circuits	Created new Article 722, Cables for Power-Limited Circuits and Fault-Managed Power Circuits, covering Class 2 and Class 3 power-limited circuits, power- limited fire alarm (PLFA) circuits, and Class 4 fault- managed power circuits. Common cabling requirements formerly in Articles 725 and 760 have been relocated into new Article 722.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
Article 724	[Did not exist]	FR-9591	Article 724 Class 1 Power-Limited Circuits and Class 1 Power-Limited Remote-Control and Signaling Circuits	Created new Article 724, Class 1 Power-Limited Circuits and Class 1 Power-Limited Remote-Control and Signaling Circuits, covering Class 1 circuits that are not a part of a device or utilization equipment.	2
Article 725		(Lass 2 and Class Power-Limited Circuits	mipwer ite negwite mipwer	
725.1	725.1 Scope.	FR-9562, SR-8499	725.1 Scope.	Revised to remove Class I items to correlate with new Article 724,	1
	This article covers remote-control, signaling,		This article covers power-limited circuits,	add Informational Note 2.	
	and power-limited circuits that are not an		including power-limited remote-control and	Impacts: No negative impact	
	integral part of a device or of utilization		signaling circuits, that are not an integral part of a	Impueto. Ivo negurve impuet.	
	equipment.		device or of utilization equipment.		
725.3(E)	[Did not exist]	FR-9621, SR-8473	(E) Cables for Class 2 and Class 3 Circuits. The listing and installation of cables for Class 2 and Class 3 circuits shall comply with Part I and Part II	Added section on the listing and installation of cables for Class 2 and Class 3 circuits and to correlate with new Article 722.	2
			of Article 722	Impacts: No negative impact.	
725.10	[Did not exist]	SCR-99	725.10 Hazardous (Classified) Locations. Cables and equipment shall be permitted to be used	Added section covering hazardous (classified) location requirements.	2
			in hazardous (classified) locations where specifically permitted by other articles in this <i>Code</i> .	Impacts: No negative impact.	
725.127	725.127 Wiring Methods on Supply Side of the Class 2 or Class 3 Power Source.	FR-9447	725.127 Wiring Methods on Supply Side of the Class 2 or Class 3 Power Source.	Revised to remove 20 ampere transformer limitation due to developments in PoE power sources that would exceed that.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Conductors and equipment on the supply side of the power source shall be installed in accordance with the appropriate requirements of Chapters <u>1</u> through <u>4</u> . Transformers or other devices supplied from electric light or power circuits shall be protected by an overcurrent device rated not over 20 amperes.	Kev.	Conductors and equipment on the supply side of the power source shall be installed in accordance with the appropriate requirements of Chapters <u>1</u> through <u>4</u> . <i>Exception:</i> The input leads of a transformer or other power source supplying Class 2 and Class 3 circuits shall	Impacts: No negative impact.	
	The input leads of a transformer or other power source supplying Class 2 and Class 3 circuits shall be permitted to be smaller than 14 AWG, but not smaller than 18 AWG if they are not over 305 mm (12 in.) long and if they have insulation that complies with <u>725.49(B)</u> .		be permitted to be smaller than 14 AWG but not smaller than 18 AWG if they are protected by an overcurrent device rated not over 20 amperes, are not over 305 mm (12 in.) long, and have insulation that complies with 724.49(B).		
725.130(A)	 (A) Class 1 Wiring Methods and Materials. Installation shall be in accordance with <u>725.46</u>. Exception No. 1: The ampacity adjustment factors given in <u>310.15(C)(1)</u> shall not apply. Exception No. 2: Class 2 and Class 3 circuits shall be permitted to be reclassified and installed as Class 1 circuits if the Class 2 and Class 3 markings 	FR-9449	 (A) Class 1 Wiring Methods and Materials. Use of Class 1 wiring methods for Class 2 and Class 3 circuits shall be permitted. Separation from electric light, power, Class 1, non-power-limited fire alarm circuit conductors, and medium-power network-powered broadband communications cables shall comply with 725.136. Exception: The ampacity adjustment factors given in <u>310.15(C)(1)</u> shall not apply. 	Revised to permit Class 1 wiring methods with Class 2 and Class 3 circuits. These requirements provide more assurance of maintaining circuit separation than reclassifying Class 2 and Class 3 circuits as Class 1 circuits and retains the certification integrity of the connected equipment in the system. Impacts: No negative impact.	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	required in <u>725.124</u> are eliminated and the entire circuit is installed using the wiring methods and materials in accordance with Part II, Class 1 circuits.				
Article 726	[Did not exist]	FR-9606	Article 726 Class 4 Fault-Managed Power Systems	Created new Article 726, Class 4 Fault-Managed Power Systems, for wiring systems and equipment including utilization equipment of Class 4 fault-managed power (FMP) systems. The Class 4 Power System is a fault-managed system that relies on an electronic handshake to verify that the powered device is present and operating correctly before greater than Class 2 power is applied. Faults result in immediate termination of output power. Impacts: No negative impact.	2
Article 727	Article 727 Instrumentation Tray Cable: Type ITC	FCR-457	[Deleted]	Deleted former Article 727 and relocated requirements to new Article 335.	1
Article 750			Energy Management Systems	Inprese 1 to negative impress	
750.6	[Did not exist]	FR-9119, SR-8069	750.6 Listing.	Added section to include listing requirements.	2
			Energy management systems shall be one of the following:	Impacts: No negative impact.	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			(1) Listed as a complete energy management system		
			(2) Listed as a kit for field installation in switch or overcurrent device enclosures		
			(3) Listed individual components assembled as a system		
Article 760			Fire Alarm Systems	•	•
760.3(O)	[Did not exist]	SR-8693	 (O) Cables for Power-Limited Fire Alarm (PLFA) Circuits. The listing and installation of cables for power- limited fire clarm circuits shall comply with Part III 	Added section referencing Part III of Article 760 and Parts I and II of Article 722 for the listing and installation of cable for power- limited fire alarm circuits.	2
			of this article and Parts I and II of Article 722.	Impacts: No negative impact.	
760.10	[Did not exist]	SCR-104	760.10 Hazardous (Classified) Locations. Cables and equipment shall be permitted to be used in hazardous (classified) locations where specifically permitted by other articles in this <i>Code</i> .	The permitted use in Hazardous Classified Locations is moved to 760.10, and is modified to use similar language from 337.10 regarding applications in hazardous locations.	1
				Impacts: No negative impact.	
760.33	[Did not exist]	FR-9524	760.33 Supply-Side Overvoltage Protection. A listed surge-protective device (SPD) shall be installed on the supply side of a fire alarm control panel in accordance with Part II of Article 242.	Fire alarm control panels contain electronics that can be damaged by surges appearing on the supply side of the equipment. Providing overvoltage protection can increase the reliability of an installation. Added section to require a listed surge-protective device to be installed on the	2

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
				supply side of a fire alarm control panel.	
				Impacts: No negative impact.	
760.130(B)	(B) PLFA Wiring Methods and Materials.	FR-9552,	(B) PLFA Wiring Methods and Materials.	Revised to add subsections for	2
	Power-limited fire alarm conductors and	514-6075	Power-limited fire alarm conductors and cables	fire alarm systems.	
	cables described in 760.179 shall be installed		described in $\frac{722.179}{22.179}$ shall be installed as detailed	Impacts: No negative impact.	
	as detailed in <u>760.130(B)(1)</u> , (B)(2), or (B)(3)		in <u>722.135</u> and <u>760.130(B)(1)</u> through (B)(4).		
	of this section and <u>300.7</u> . Devices shall be		Devices shall be installed in accordance		
	installed in accordance		with <u>110.3(B)</u> , <u>300.11(A)</u> , and <u>300.15</u> .		
	with <u>110.3(B)</u> , <u>300.11(A)</u> , and <u>300.15</u> . (1) In Raceways, Exposed on Ceilings or		(1) In Raceways, Exposed on Ceilings or Sidewalls, or Fished in Concealed Spaces.		
	Sidewalls, or Fisned in Concealed Spaces.		Cable splices or terminations shall be made in listed		
	Cable splices or terminations shall be made in		fittings, boxes, enclosures, fire alarm devices, or		
	listed fittings, boxes, enclosures, fire alarm		utilization equipment. Where installed exposed,		
	devices, or utilization equipment. Where		cables shall be adequately supported and		
	installed exposed, cables shall be adequately		installed such that maximum protection against		
	supported and installed in such a way that		physical damage is afforded by building construction		
	maximum protection against physical damage		such as baseboards, door frames, ledges, and so		
	is afforded by building construction such as		forth. Where located within 2.1 m (7 ft) of the floor,		
	baseboards, door frames, ledges, and so forth.		cables shall be securely fastened in an approved		
	Where located within 2.1 m (7 ft) of the floor,		manner at intervals of not more than 450 mm		
	cables shall be securely fastened in an		(18 in.).		
	approved manner at intervals of not more than		(2) rassing 1 nrough a Floor or Wall.		
	450 mm (18 in.).				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(2) Passing Through a Floor or Wall.		Cables shall be installed in metal raceways or rigid		
	Cables shall be installed in metal raceways or		nonmetallic conduit where passing through a floor or		
	rigid nonmetallic conduit where passing		wall to a height of 2.1 m (7 ft) above the floor, unless		
	through a floor or wall to a height of 2.1 m		adequate protection can be afforded by building		
	(7 ft) above the floor, unless adequate		construction such as detailed in 760.130(B)(1) or		
	protection can be afforded by building		unless an equivalent solid guard is provided.		
	construction such as detailed		(3) Nonconcealed Spaces.		
	in <u>760.130(B)(1)</u> , or unless an equivalent solid		Cables specified in Chapter 3 and meeting the		
	guard is provided.		requirements of <u>722.179(A)(15)(a)</u> and (A)(15)(b)		
	(3) In Hoistways.		shall be permitted to be installed in nonconcealed		
	Cables shall be installed in rigid metal		spaces where the exposed length of cable does not		
	conduit, rigid nonmetallic conduit,		exceed 3 m (10 ft).		
	intermediate metal conduit, or electrical		(4) Fortable Fire Alarm Systems.		
	metallic tubing where installed in hoistways.		A portable fire alarm system provided to protect a		
	Exception:		stage or set when not in use shall be permitted to use		
	As provided for in <u>620.21</u> for elevators and		wiring methods in accordance with <u>530.12</u> .		
	similar equipment.				
760.136(G)	[Did not exist]	FR-9534	(G) Where Protected.	Added section that permits PLFA	2
			PLFA circuits shall be permitted to be installed	circuit conductors when installed	
			together with the conductors of electric light, power,	using NPLFA wiring methods in accordance with Part II of Article	
			Class 1, non-power-limited fire alarm, and medium-	760 and are protected by an	
			power network-powered broadband communications	removes the reclassification	
			circuits where they are installed using NPFLA wiring	exception and adds permission to	

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			methods and materials in accordance with Part II of Article 760 and are protected by an approved method.	utilize NPLFA wiring methods under specified conditions. Impacts: No negative impact.	
760.139(C)	[Did not exist]	FR-9535	 (C) Class 3 and Communications Circuits with PLFA Circuits. Cable and conductors of Class 3 and communications circuits shall be permitted within the same cable, enclosure, cable tray, raceway, or cable routing assembly with cables and conductors of power-limited fire alarm circuits. 	Added section addressing Class 3 and communications circuits installed with PLFA circuits. Impacts: No negative impact.	2
760.179	 760.179 Listing and Marking of PLFA Cables and Insulated Continuous Line-Type Fire Detectors. PLFA cables installed as wiring within buildings shall be listed as being resistant to the spread of fire and other criteria in accordance with <u>760.179(A)</u> through (H) and shall be marked in accordance with <u>760.179(I)</u>. Insulated continuous line-type fire detectors shall be listed in accordance with <u>760.179(J)</u>. Cable used in a wet location shall be listed for use in wet 	FR-9541, SR-8602	 760.179 Listing and Marking of Insulated Continuous Line-Type Fire Detectors. Insulated continuous line-type fire detectors shall be listed in accordance with <u>760.179(A)</u> through (D). Cable used in a wet location shall be listed for use in wet locations or have a moisture-impervious metal sheath. (A) Listing. The cable shall be listed as being resistant to the spread of fire in accordance with <u>722.179(A)(1)</u>, (A)(2), and (A)(3). 	Revised to remove former reference to 725.179(J), add references to 725.179(A) through (D), and to add subsections covering listing, voltage and temperature rating, markings, and cable jacket compound. The majority of 760.179 was deleted as it is now covered in Article 722. The requirements for Insulated Continuous Line-Type fire detectors were consolidated into 760.179(A)(B)(C)(D). Impacts: No negative impact.	1

Page 275 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	locations or have a moisture-impervious metal		(B) Voltage and Temperature Rating.		
	sheath. (A) Conductor Materials		The cable shall have a voltage rating of not less than		
			300 volts. The cable shall have a temperature rating		
	Conductors shall be solid or stranded copper. (B) Conductor Size.		of not less than 60°C (140°F). (C) Markings.		
	The size of conductors in a multiconductor		The cable shall be marked as fire resistance Type		
	cable shall not be smaller than 26 AWG.		FPLP, Type FPLR, or Type FPL in accordance with		
	Single conductors shall not be smaller than		722.179(B). The voltage rating shall not be marked		
	18 AWG.(C) Voltage and Temperature Ratings.		on the cable. The temperature rating shall be marked		
			on the jacket of cables that have a temperature rating		
	The cable shall have a voltage rating of not		exceeding 60° C (140°F). The jacket of PLFA cables		
	less than 300 volts. The cable shall have a		shall be marked with the conductor size.		
	temperature rating of not less than 60°C		Exception:		
	(140°F).		Voltage markings shall be permitted where the cable		
	(D) Type FPLP.		has multiple listings and voltage marking is required		
	Type FPLP power-limited fire alarm plenum		for one or more of the listings. (D) Cable Jacket Compound.		
	cable shall be listed as being suitable for use				
	in ducts, plenums, and other space used for		The cable jacket compound shall have a high degree		
	environmental air and shall also be listed as		of abrasion resistance.		
	having adequate fire-resistant and low smoke-				
	producing characteristics. (E) Type FPLR.				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Type FPLR power-limited fire alarm riser				
	cable shall be listed as being suitable for use				
	in a vertical run in a shaft or from floor to				
	floor and shall also be listed as having fire-				
	resistant characteristics capable of preventing				
	the carrying of fire from floor to floor. (F) Type FPL.				
	Type FPL power-limited fire alarm cable shall				
	be listed as being suitable for general-purpose				
	fire alarm use, with the exception of risers,				
	ducts, plenums, and other spaces used for				
	environmental air, and shall also be listed as				
	being resistant to the spread of fire. (G) Fire Alarm Circuit Integrity (CI) Cable or Electrical Circuit Protective System.				
	Cables that are used for survivability of				
	critical circuits under fire conditions shall				
	meet either $\underline{760.179(G)(1)}$ or $(G)(2)$. (1) Circuit Integrity (CI) Cables.				
	Circuit integrity (CI) cables specified				
	in <u>760.179(D)</u> , (E), (F), and (H), and used for				
	survivability of critical circuits, shall have an				
	additional classification using the suffix "CI."				
	Circuit integrity (CI) cables shall only be				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	permitted to be installed in a raceway where				
	specifically listed and marked as part of an				
	electrical circuit protective system as covered				
	in <u>760.179(G)(2)</u> . (2) Electrical Circuit Protective System.				
	Cables specified in <u>760.179(D)</u> , (E), (F), (H),				
	and (G)(1), that are part of an electrical circuit				
	protective system, shall be identified with the				
	protective system number and hourly rating				
	printed on the outer jacket of the cable and				
	installed in accordance with the listing of the				
	protective system. (H) Coaxial Cables.				
	Coaxial cables shall be permitted to use				
	30 percent conductivity copper-covered steel				
	center conductor wire and shall be listed as				
	Type FPLP, FPLR, or FPL cable. (I) Cable Marking.				
	The cable shall be marked in accordance				
	with <u>Table 760.179(I)</u> . The voltage rating				
	shall not be marked on the cable. Cables that				
	are listed for circuit integrity shall be				
	identified with the suffix "-CI" as defined				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	in <u>760.179(G)</u> . The temperature rating shall be				
	marked on the jacket of PLFA cables that				
	have a temperature rating exceeding 60°C				
	(140°F). The jacket of PLFA cables shall be				
	marked with the conductor size.				
	Exception:				
	Voltage markings shall be permitted where the				
	cable has multiple listings and voltage				
	marking is required for one or more of the				
	listings.				
	Table 760.179(I) Cable Markings				
	Cable Marking				
	FPLP				
	FPLR				
	FPL				
	Note: Cables identified in 760.179(D), (E), and classification using the suffix "-CI" (for example				
	Informational Note:				
	Cable types are listed in descending order of				
	fire performance. (J) Insulated Continuous Line-Type Fire Detectors.				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	Insulated continuous line-type fire detectors				
	shall be rated in accordance with <u>760.179(C)</u> ,				
	listed as being resistant to the spread of fire in				
	accordance with <u>760.179(D)</u> through (F), and				
	marked in accordance with <u>760.179(I)</u> , and the				
	jacket compound shall have a high degree of				
	abrasion resistance.				

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
		Chapter	8 Communications Systems		
Article 800		Genera	al Requirements for Communications Systems		
800.100(B)(2)	 (2) In Buildings or Structures with Grounding Means. If an intersystem bonding termination is established, <u>250.94(A)</u> shall apply. If the building termination is the stablished of the stable of	FR-8897	 (2) In Buildings or Structures with Grounding Means. If an intersystem bonding termination is established, <u>250.94(A)</u> shall apply. If the building or the target and the statement of the state	Revised list item (7) to reflect the increased use of nonmetallic water piping systems within buildings and to de-emphasize their use as a grounding connection for communications systems.	1
	 building or structure served has no intersystem bonding termination, the bonding conductor or grounding electrode conductor shall be connected to the nearest accessible location on one of the following: (1) The building or structure grounding electrode system as covered in 250.50 (2) The grounded interior metal water piping system, within 1.5 m (5 ft) from its point of entrance to the building, as covered in 250.52 (3) The power service accessible means 		 structure served has no intersystem bonding termination, the bonding conductor or grounding electrode conductor shall be connected to the nearest accessible location on one of the following: (1) The building or structure grounding electrode system as covered in 250.50 (2) The power service accessible means external to enclosures using the options identified in 250.94(A), Exception (3) The nonflexible metal power service raceway 	Impacts: No negative impact.	
	 (5) The power service accessible means external to enclosures using the options identified in <u>250.94(A)</u>, Exception (4) The nonflexible metal power service raceway 		(4) The service equipment enclosure(5) The grounding electrode conductor or the grounding electrode conductor metal enclosure of the power service		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(5) The service equipment enclosure		(6) The grounding electrode conductor or the		
			grounding electrode of a building or structure		
	(6) The grounding electrode conductor or		disconnecting means that is connected to a		
	the grounding electrode conductor metal		grounding electrode as covered in 250.32		
	enclosure of the power service		(7) The grounded interior metal water piping		
	(7) The grounding electrode conductor or		system within 1.5 m (5 ft) from its point of		
	the grounding electrode of a building or		entrance to the building, as covered in 250.52		
	structure disconnecting means that is				
	connected to a grounding electrode as		A bonding device intended to provide a termination		
	covered in <u>250.32</u>		point for the bonding conductor (intersystem		
	A bonding device intended to provide a		bonding) shall not interfere with the opening of an		
	termination point for the bonding conductor		equipment enclosure. A bonding device shall be		
	(intersystem bonding) shall not interfere with		mounted on nonremovable parts. A bonding device		
	the opening of an equipment enclosure. A		shall not be mounted on a door or cover even if the		
	bonding device shall be mounted on		door or cover is nonremovable.		
	nonremovable parts. A bonding device shall		For purposes of this section, the mobile home service		
	not be mounted on a door or cover even if the		equipment or the mobile home disconnecting means		
	door or cover is nonremovable.		located within 9.0 m (30 ft) of the exterior wall of		
	For purposes of this section the mobile home		the mobile home it serves, or at a mobile home		
	service equipment or the mobile home		disconnecting means connected to an electrode by a		
	disconnecting means located within 9.0 m (30		grounding electrode conductor in accordance		
	ft) of the exterior wall of the mobile home it		with 250.32 and located within 9.0 m (30 ft) of the		
	serves, or at a mobile home disconnecting		exterior wall of the mobile home it serves, shall be		
	means connected to an electrode by a		considered to meet the requirements of this section.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
800.100(B)(3)	 grounding electrode conductor in accordance with <u>250.32</u> and located within 9.0 m (30 ft) of the exterior wall of the mobile home it serves, shall be considered to meet the requirements of this section. (3) In Buildings or Structures Without an Intersystem Bonding Termination or 	FR-8901	(3) In Buildings or Structures Without an Intersystem Bonding Termination or Grounding	Revised to prohibit steam and hot water pipes as bonding or	X
	 Grounding Weans. If the building or structure served has no intersystem bonding termination or grounding means, as described in <u>800.100(B)(2)</u>, the grounding electrode conductor shall be connected to one of the following: (1) To any one of the individual grounding electrodes described in <u>250.52(A)(1)</u>, (A)(2), (A)(3), or (A)(4) (2) If the building or structure served has no intersystem bonding termination or grounding means, as described in <u>800.100(B)(2)</u> or (B)(3)(1), to any one of the individual grounding electrodes described in <u>800.100(B)(2)</u> or (B)(3)(1), to any one of the individual grounding electrodes described in <u>250.52(A)(5)</u>, (A)(7), and (A)(8) 		 If the building or structure served has no intersystem bonding termination or grounding means, as described in <u>800.100(B)(2)</u>, the grounding electrode conductor shall be connected to one of the following: (1) To any one of the individual grounding electrodes described in <u>250.52(A)(1)</u>, (A)(2), (A)(3), or (A)(4) (2) If the building or structure served has no intersystem bonding termination or grounding means, as described in <u>800.100(B)(2)</u> or (B)(3)(1), to any one of the individual grounding electrodes described in <u>250.52(A)(5)</u>, (A)(7), and (A)(8) (3) For communications circuits covered in Article <u>805</u> or network-powered broadband communications systems covered in Article <u>830</u>, 		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (3) For communications circuits covered in Article <u>805</u> or network-powered broadband communications systems covered in Article <u>830</u>, to a ground rod or pipe not less than 1.5 m (5 ft) in length and 12.7 mm (0.5 in.) in diameter, driven, where practicable, into permanently damp earth and separated from lightning protection system conductors, as covered in <u>800.53</u>, and at least 1.8 m (6 ft) from electrodes of other systems Steam pipes, hot water pipes, or lightning protection system conductors shall not be employed as grounding electrodes for protectors and grounded metallic members. 		 to a ground rod or pipe not less than 1.5 m (5 ft) in length and 12.7 mm (0.5 in.) in diameter, driven, where practicable, into permanently damp earth and separated from lightning protection system conductors, as covered in 800.53, and at least 1.8 m (6 ft) from electrodes of other systems Steam pipes, hot water pipes, or lightning protection system conductors shall not be employed as grounding electrodes or as a bonding or grounding electrode conductor for protectors and grounded metal members. 		
800.170	[Did not exist]	FR-9021	800.170 Plenum Cable Ties. Cable ties intended for use in other space used for environmental air (plenums) shall be listed as having low smoke and heat release properties.	Revised to add listing requirements for plenum cable ties. Impacts: No negative impact.	2
800.179	 800.179 Plenum, Riser, General-Purpose, and Limited Use Cables. Plenum, riser, general-purpose, and limited- use cables shall be listed in accordance with <u>800.179(A)</u> through (D) and shall have a temperature rating of not less than 60°C 	FR-9036, SR-7988 SR-7976, SR-7977, SR-7978	800.179 Wires and Cables. Communications wires and cables, community antenna television cables, and network-powered broadband communications cables shall be listed in accordance with <u>800.179(A)</u> through (L) and shall	Revised to correct the omission of requirements, to update section title, to correlate with changes in other Chapter 8 articles, and to add and renumber subsections. Impacts: No negative impact.	2

Page 284 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	(140°F). The temperature rating shall be		have a temperature rating of not less than 60°C		
	marked on the jacket of cables that have a		(140°F). The temperature rating shall be marked on		
	temperature rating exceeding 60°C (140°F).		the jacket of cables that have a temperature rating		
	The cable voltage rating shall not be marked		exceeding 60°C (140°F). Conductors in		
	on the cable.		communications cables, other than in a coaxial cable,		
	(A) Plenum Cables.		shall be copper. Cables shall be permitted to contain		
	Type CMP communications plenum cables,		optical fibers. Cables containing optical fibers shall		
	Type CATVP community antenna television		be marked with the suffix "-OF."		
	plenum coaxial cables, and Type BLP				
	network-powered broadband communication		Communications wires and cables and network-		
	low-power plenum cables shall be listed as		powered communications cables shall have a voltage		
	being suitable for use in ducts, plenums, and		rating of not less than 300 volts; the insulation for		
	other spaces used for environmental air and		the individual conductors, other than the outer		
	shall also be listed as having adequate fire-		conductor of a coaxial cable, shall be rated for		
	resistant and low smoke-producing		300 volts minimum. The cable voltage rating shall		
	characteristics.		not be marked on the cable or on the under-carpet		
	(B) Riser Cables.		communications wire.		
	Type CMR communications riser cables, Type		Exception:		
	CATVR community antenna television riser		Voltage markings shall be permitted where the cable		
	coaxial cables, Type BMR network-powered		has multiple listings and voltage marking is required		
	broadband communications medium-power		for one or more of the listings. (A) Plenum Cables.		
	riser cables, and Type BLR network-powered				
	broadband communications low-power riser		Type CMP communications plenum cables, Type		
	cables shall be listed as being suitable for use		CATVP community antenna television plenum		

Page 285 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	in a vertical run in a shaft or from floor to		coaxial cables, and Type BLP network-powered		
	floor and shall also be listed as having fire-		broadband communication low-power plenum cables		
	resistant characteristics capable of preventing		shall be listed as being suitable for use in ducts,		
	the carrying of fire from floor to floor.		plenums, and other spaces used for environmental air		
	(C) General-Purpose Cables.		and shall also be listed as having adequate fire-		
	Type CM communications general-purpose		resistant and low-smoke-producing characteristics.		
	cables, Type CATV community antenna		(B) Riser Cables.		
	television coaxial general-purpose cables,		Type CMR communications riser cables, Type		
	Type BM network-powered broadband		CATVR community antenna television riser coaxial		
	communications medium-power general-		cables, Type BMR network-powered broadband		
	purpose cables, and Type BL network-		communications medium-power riser cables, and		
	powered broadband communications low-		Type BLR network-powered broadband		
	power general-purpose cables shall be listed		communications low-power riser cables shall be		
	as being suitable for general-purpose use, with		listed as being suitable for use in a vertical run in a		
	the exception of risers and plenums, and shall		shaft or from floor to floor and shall also be listed as		
	also be listed as being resistant to the spread		having fire-resistant characteristics capable of		
	of fire. (D) Limited-Use Cables.		preventing the carrying of fire from floor to floor. (C) General-Purpose Cables.		
	Type CMX limited-use communications		(1) Type CMG.		
	cables, Type CATVX limited-use community		Type CMG communications general-purpose cables		
	antenna television coaxial cables, and Type		shall be listed as being suitable for general-purpose		
	BLX limited-use network-powered broadband		use, with the exception of risers and plenums, and		
	low-power cables shall be listed as being				
	suitable for use in dwellings and for use in				

Page 286 of 292

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	raceway and shall also be listed as being		shall also be listed as being resistant to the spread of		
	resistant to flame spread.		fire. (2) Types CM, CATV, BM, and BL.		
			Type CM communications general-purpose cables,		
			Type CATV community antenna television coaxial		
			general-purpose cables, Type BM network-powered		
			broadband communications medium-power general-		
			purpose cables, and Type BL network-powered		
			broadband communications low-power general-		
			purpose cables shall be listed as being suitable for		
			general-purpose use, with the exception of risers and		
			plenums, and shall also be listed as being resistant to		
			the spread of fire. (D) Limited-Use Cables.		
			Type CMX limited-use communications cables,		
			Type CATVX limited-use community antenna		
			television coaxial cables, and Type BLX limited-use		
			network-powered broadband low-power cables shall		
			be listed as being suitable for use in dwellings and		
			for use in raceway and shall also be listed as being		
			resistant to flame spread. (E) Circuit Integrity (CI) Cable, Fire-Resistive Cable System, or Electrical Circuit Protective System.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Cables that are used for survivability of critical		
			circuits under fire conditions shall be listed and meet		
			either 800.179(E)(1), (E)(2), or (E)(3). (1) CI Cables.		
			Cables specified in <u>800.179(A)</u> through (C) and used		
			for survivability of critical circuits shall be marked		
			with the additional classification using the suffix		
			"CI." In order to maintain its listed fire rating, CI		
			cable shall only be installed in free air in accordance		
			with <u>800.24</u> . CI cables shall only be permitted to be		
			installed in a raceway where specifically listed and		
			marked as part of a fire-resistive cable system as		
			covered in 800.179(E)(2). (2) Fire-Resistive Cable Systems.		
			Cables specified in <u>800.179(A)</u> through (C) and		
			800.179(E)(1) that are part of an electrical circuit		
			protective system shall be fire-resistive cable		
			identified with the protective system number on the		
			product, or on the smallest unit container in which		
			the product is packaged, and shall be installed in		
			accordance with the listing of the protective system.(3) Electrical Circuit Protective System.		
Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
---------	-----------	------------------------------	---	---------------------------------	------
			Protectants for cables specified		
			in 800.179(A) through (E), which are part of an		
			electrical circuit protective system, shall be identified		
			with the protective system identifier and hourly		
			rating marked on the protectant or the smallest unit		
			container and installed in accordance with the listing		
			of the system. (F) Types CMP-LP, CMR-LP, CMG-LP, and CM-LP Limited Power (LP) Cables.		
			Types CMP-LP, CMR-LP, CMG-LP, and CM-LP		
			communications limited power cables shall be listed		
			as suitable for carrying power and data up to a		
			specified current limit for each conductor without		
			exceeding the temperature rating of the cable where		
			the cable is installed in cable bundles in free air or		
			installed within a raceway, cable tray, or cable		
			routing assembly. The cables shall be marked with		
			the suffix "-LP(XXA)," where XX designates the		
			current limit in amperes per conductor. (G) Type CMUC Undercarpet Wires and Cables.		
			Type CMUC undercarpet communications wires and		
			cables shall be listed as being suitable for		
			undercarpet use and shall also be listed as being		
			resistant to flame spread.		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			 (H) Communications Wires. Communications wires, such as distributing frame wire and jumper wire, shall be listed as being resistant to the spread of fire. (I) Optional Markings. Cables shall be permitted to be surface marked to indicate special characteristics of the cable materials. 		
Article 810			Antenna Systems		
810.21(F)(2)	 (2) In Buildings or Structures with Grounding Means. If the building or structure served has no intersystem bonding termination, the bonding conductor or grounding electrode conductor shall be connected to the nearest accessible location on the following: (1) The building or structure grounding electrode system as covered in 250.50 (2) The grounded interior metal water piping systems, within 1.52 m (5 ft) from its point of entrance to the building, as covered in 250.52 (3) The power service accessible means external to the building, as covered in 250.94 	FR-8945	 (2) In Buildings or Structures with Grounding Means. If the building or structure served has no intersystem bonding termination, the bonding conductor or grounding electrode conductor shall be connected to the nearest accessible location on one of the following: (1) The building or structure grounding electrode system as covered in 250.50 (2) The power service accessible means external to the building, as covered in 250.94 (3) The nonflexible metal power service raceway 	Revised text in (6) to reflect the increased use of nonmetallic water piping systems within buildings to de-emphasize their use as a grounding connection for antenna systems. Impacts: No negative impact.	1

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
	 (4) The nonflexible metal power service raceway (5) The service equipment enclosure, or (6) The grounding electrode conductor or the grounding electrode conductor metal enclosures of the power service A bonding device intended to provide a termination point for the bonding conductor (intersystem bonding) shall not interfere with the opening of an equipment enclosure. A bonding device shall be mounted on nonremovable parts. A bonding device shall not be mounted on a door or cover even if the door or cover is nonremovable. 		(4) The service equipment enclosure		
			(5) The grounding electrode conductor or the grounding electrode conductor metal enclosures of the power service(6) The grounded interior metal water piping		
			 systems, within 1.52 m (5 ft) from its point of entrance to the building, as covered in 250.52 A bonding device intended to provide a termination point for the bonding conductor (intersystem bonding) shall not interfere with the opening of an equipment enclosure. A bonding device shall be mounted on nonremovable parts. A bonding device shall not be mounted on a door or cover even if the door or cover is nonremovable. 		

Section	2020 NEC®	First Rev. Second Rev.	2023 NEC®	2023 NEC® Summary of Changes	Rank
			Chapter 9 Tables		
Chapter 9, Table 1	Table 1 Note (4)		Table 1 Note (4)	Revised text to restricting nipple length to 24 inches without	2
	Where conduit or tubing nipples having a		Where conduit or tubing nipples, not including	connectors.	
	maximum length not to exceed 600 mm		connectors, having a maximum length not to exceed	Impacts: No negative impact.	
	(24 in.) are installed between boxes, cabinets,		600 mm (24 in.) are installed between boxes,		
	and similar enclosures, the nipples shall be		cabinets, and similar enclosures, the nipples shall be		
	permitted to be filled to 60 percent of their		permitted to be filled to 60 percent of their total		
	total cross-sectional area, and $\underline{310.15(C)}(1)$		cross-sectional area, and <u>310.15(C)(1)</u> adjustment		
	adjustment factors need not apply to this		factors need not apply to this condition.		
	condition.				
Chapter 9, Table 13	[Did not exist]	FR-8648, SR-7698	Table 13 Equipment Suitable for Hazardous (Classified) Locations	Added new table to address protection techniques associated with hazardous location wiring, deleted "v" from level of protection, and corrected cross references in table notes.	2
				Impacts: No negative impact.	