





Joe Papalski

SRNS Contractor Assurance, Technical Advisor

EFCOG Fall Presentation

November 9,2017

SRNS-RP-2017-00704



CAS Improvements Timeline

Sep 15 Jan 16 Mar 16 Jul 16 Sep 16 Jan 17 Mar 17 Jul 17 Sep 17

Assess

Analyze / Measure

Improve

Reassess & Continuous Improvement

Assessment phase

- Operational Pause activities & IEB Operational Improvement plan actions
- Longenecker & Associates Review May 5, 2016
- Metrics Rapid Improvement Event (RIE) June 30, 2016
- Corrective Actions RIE July 29,2016
- CAS System Description Document (SDD) issued to DOE-SR July 29, 2016

Analysis / Measurement phase

- Follow-up Longenecker & Associates Review September 22,2016
- CAS SDD Implementation Plan issued to DOE-SR September 27, 2016
- Board of Directors (CAS Subcommittee) review September 29, 2016
- Energy Facility Contractors Group (EFCOG) participation December 2016

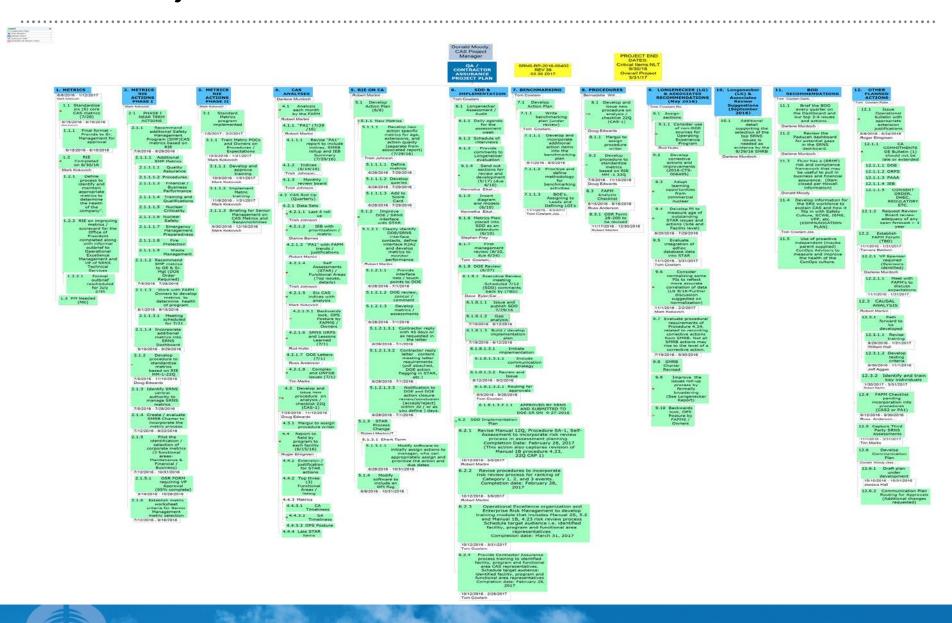
Improvement phase

- CAS Project Plan issued October 12, 2016
- CAS benchmarking plan issued November 16, 2016
- CAS System Description Document received DOE-SR approval (with comments) December 22, 2016
- Conduct joint DOE-SR / SRNS partnering sessions May / June 2017

Feedback & Continuous Improvement phase

- Conduct CAS benchmarking
- Conduct Effectiveness Reviews and focused assessments

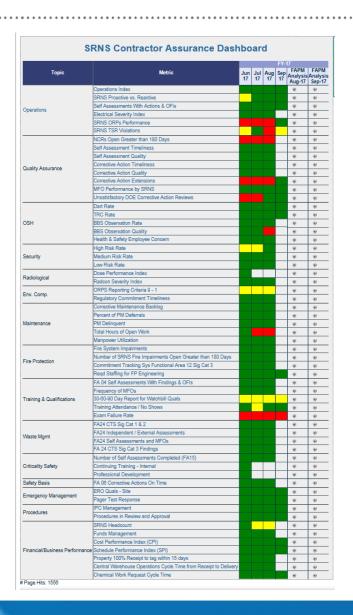
FY17 CAS Project Plan





Performance Metrics

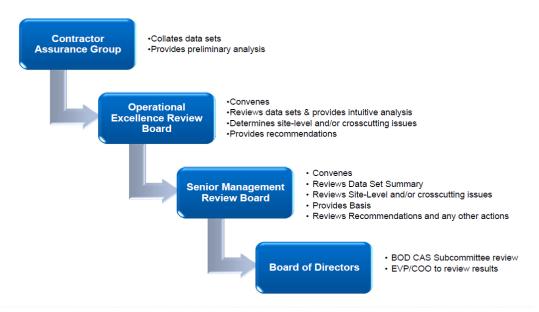
- Performance Metrics program provides a comprehensive and detailed picture of performance
 - Metrics Improvement plan developed as part of a Rapid Improvement Event (RIE)
 - Manual 22Q, MM-1 procedure adds rigor
 - Central Metrics Authority identified and assigned
 - Metrics training developed and performed for responsible management
 - Standardized Functional Area Program Manager (FAPM) checklist for monthly metrics reviews
 - Normalization and risk built into Performance measures, where appropriate
 - Developed comprehensive CAS Dashboard
 - Expanded to facility & program level "daughter" metrics
 - Operational Excellence Dashboard developed
 - Summarized in monthly Metrics reports
 - Metrics are integral to Review Board facility and program evaluations
- Continued metrics improvements planned
 - Ensure metrics adequately measure SMP performance
 - Use of Process Capability Index (C_{pk}) for setting goals



Trending / Performance Analysis

- SRNS is utilizing a "Best in Class" process in the development and use of a company level Quarterly Performance Analysis Report
 - New CAS Quarterly Performance Analysis Report instituted by 22Q, CAS-1 procedure
 - Senior Management Review Board provides company oversight
 - Improved facility Review Board process
 - Ensure corrective actions are appropriate
 - Issues are classified appropriately and
 - Corrective action closures are thorough and performed in a timely manner

Quarterly Analysis Data sets	
Previous Quarter Cross Cutting Concerns	Contractor Assurance Metrics Dashboard
IEB Cross Cutting Issues	DOE Letters
Functional Area Program Manager Input (Charts and Analyses)	ORPS & Lessons Learned
Facility Input (Charts and Analyses)	ORPS (SRNS vs. Complex)
SRNS Self-Assessments	DOE Complex / DNFSB Issues
Third Party Reviews	Management Field Observations



Causal Analysis & Corrective Actions

Causal Analysis and Corrective Actions program improvements

- Corrective Actions Improvement plan developed as part of a Rapid Improvement Event (RIE)
- Manual 22Q, CAP-1 issued
 - Adds risk review for ranking of Significance Category 1,2 and 3 issues
 - Clarifies responsibilities of Responsible Managers, Responsible Action Managers and Assigned Persons
 - Strengthened requirements for extending Corrective Actions
- Causal Analysis training revised, testing requirement included
- Four Operational Excellence Bulletins issued to improve Corrective Action timeliness and quality
- Operational Excellence Review Board (OERB) overseeing SRNS Corrective action timeliness, quality and extensions
- Causal Analysis "Rapid Improvement Event" reviewed and upgraded the process
- Longenecker & Associates Effectiveness Review

Causal Analysis / Significance Category actions planned

Implement "Rapid Improvement Event" recommendations

Requirements Flow-down / Assessment Program / Lessons Learned

Requirements Flow Down process improvements

- "CAS Manual" consolidates and strengthens CAS program documents
- Functional Area Program Manager Forum (FAMF) established
- CAS System Description Document (SDD) developed and approved
- CAS SDD Implementation Plan developed and approved
 - "Risk based" Facility & program Self-Assessment schedules

Assessment Program

- Increased Parent Company assessments
- Board of Directors CAS Subcommittee report out quarterly
- Independent Evaluation Board (IEB) involvement in facility CAS evaluations
- External Assessment to evaluate historical incidents

Lessons Learned Program

Benchmark other sites and commercial entities – verify health of the program

FY17 CAS Project Plan Summary

- The FY17 CAS Project Plan arose from the need to consolidate initiatives into single, integrated plan
- It consisted of 153 specific activities to improve various elements of CAS with a focus on:
 - Metrics
 - Trending/ Performance Analysis
 - Causal Analysis and Corrective Actions Program
 - Assessment rigor and being self-critical
- The result was a comprehensive, defined set of improvements to SRNS Contractor Assurance

